

# AVL ELECTRIC DRIVES FOR FUTURE E-MOBILITY DEVELOPMENT

"Highly Integrated, cost effective and efficient" – To support the overall target for CO<sub>2</sub> reduction on a global scale

#### THE CHALLENGE

The vehicle architectures for long distance BEV as well as for powerful PHEV vehicles increasingly require highly integrated e-drive systems. A highly integrated e-axle is the right answer to fulfill future needs for high efficiency, robustness and simplified vehicle integration concepts

- The electric motor faces the challenge of being reduced in size and weight as much as possible
- New technical challenges in the area of bearings, sealing, lubrication and NVH in the transmission for high speed applications
- High integration of power electronics is an increasingly decisive factor in reducing wiring and connector complexity to improve weight, size and robustness.

### THE AVL SOLUTION

Highly integrated and optimized high efficiency design for best cost, mass and performance.

- High speed e-machine designs (up to 30,000 rpm) providing optimal performance and power density
- Direct oil-cooling solution allows a dedicated highly efficient cooling of the e-machine
- Shared cooling circuit with the integrated power inverter for direct routing without pipes and hoses, enabling a highly compact design
- Eliminating heavy copper cables and connectors resulting in a significant cost and weight reduction
- Use of advanced simulation techniques for optimized NVH for mechanical and electromagnetic excitations
- Advanced materials with high thermal stability for integrated power inverters (SiC) plus e-machine oil cooling circuit for further reduction of volume and weight

## AVL ELECTRIC DRIVES FOR FUTURE E-MOBILITY DEVELOPMENT



#### 15000 RPM

- Designed for bolt-on e-motor
- Optional gear ratios: 6.35, 7.36, 8.76 and 9.69
- Input torque 150 Nm
- Input speed 15,000 rpm
- Gross Vehicle Mass up to 2,150 kg
- Integrated park lock system
- Sensors for park position, speed and direction



800V fully integrated e-axle

#### 20000 RPM

- Designed for C segment vehicle
- 800 V system
- 4320 Nm e-axle torque
- Layshaft transmission, i=12
- High power e-motor 20,000 rpm 230 kW peak
- Power density > 5.1 kW/kg
- Fully integrated inverter



e-machine, highly integrated

#### 30000 RPM

- Designed for premium segment vehicle
- 800 V system
- 5000 Nm e-axle torque
- Two layshaft transmissions
- Efficient gear lubrication system
- Torque vectoring
- 2x 150 kW peak Power density of active parts > 7.5 kW/kg
- Full integration of dual SiC inverter
- Integrated cooling

#### MULTI-SPEED VS. SINGLE SPEED

#### Multi-speed transmission pros:

- Downsized electric motor
- Higher overall efficiency with PMSM
- Embedded disconnect function
- Reduced noise at high vehicle speed

#### Multi-speed transmission cons:

- Extra costs, weight and complexity
- Shift Comfort (for non-powershifted transmission)
- Additional transmission losses (for powershifted transmission)
- More sophisticated powertrain controls

#### ADDED VALUE OF AVL SOLUTIONS

- State-of-the-art solutions based on extensive internal R&D and powertrain development experience for global customers
- One-stop-shopping for complete advanced design & development, controls software, calibration, total system integration and validation from concept stage to SOP

#### FIND OUT MORE:

AVL List GmbH, Hans-List-Platz 1, 8020 Graz, Austria Phone: +43 316 787-0, email: info@avl.com, www.avl.com