Lab Management Challenges – How to Set Targets in Dynamic Environments?

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Wilhelm Graupner, Director Sales & Marketing Antonio Ciriello, Managing Director AVL Northern Europe Richard Osborne, Chief Engineer Development Productivity Kristian Düring, Project Manager Testfield Efficiency





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What are the critical challenges today?



"Product line may include conventional ICE to full electric and every (hybrid) combination in between" "Testing has to cover integration of and individual components of multiple propulsion and energy sources" "I have no clear idea what we will have to test" "How do I protect for this uncertainty" "How do I maintain/improve testing productivity" "How do I maintain/improve data quality"

Customers come to AVL for advice



How to Quantify Testing Productivity in 2013



Holistic Powertrain Development & Test Productivity Optimisation at Jaguar Land Rover, 5th International Symposium on Development Methodology, 2013, Wiesbaden, Germany, ISBN 978-3-00-09633-5



What are the key KPIs and targets to drive the operational expectation in this new dynamic situation?

What would be the best way to measure productivity amid this change?

Capability Matrix – Is Fulfilment of this now the primary KPI?





Requirement	Test cell 1	Test cell 2	Test cell 3	Examples
Dyno req. 1	х			-Torque -Speed -Numbers -Inertia
Dyno req. 2		x		
Dyno req. y			х	
Energy source 1	х	х		-Diesel -Gasoline -Gas -Battery -Fuel cells
Energy source 2	х		х	
Energy source Y	x			
Propulsion source 1				-ICE -E-motor -Virtual
Propulsion source y				
Measurement req. 1	Х			-Electricity -ICE -NVH -Mechanics
Measurement req. 2	Х	Х	х	
Measurement req. y	×	х		
Automation req. 1	х	x		-Simulation -Test automation -Device handling
Automation req. 2			х	
Automation req. y				

Key Considerations for the future 'flexible' test environment



• What's on the pallet?

- What's on the test cell?
- What devices are portable?

Flexibility versus Productivity Historic Relationship – Can this be Challenged?



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Key Considerations for KPIs to drive productivity in 'flexible' test environment



- Preparation processes for new hardware/software – prep. time?
- Fast indication of data quality
- Fast integration and quantified confidence of new measurement devices

Productivity Improvement - Proven AVL Concepts to Reach Customer-Specific Goals



