



Testing of Emissions- Relevant Driving Cycles on an Engine Testbed

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RDE as a Challenge for the Development



RANDOMNESS
Driving style has a strong impact on the equipment – shocks and vibrations.

AMBIENT TEMPERATURE
Changing ambient temperatures can strongly impact the quality of RDE test data.

AMBIENT PRESSURE
Changing ambient pressure is the key decision criterion for the selection of PEMS analyzers..

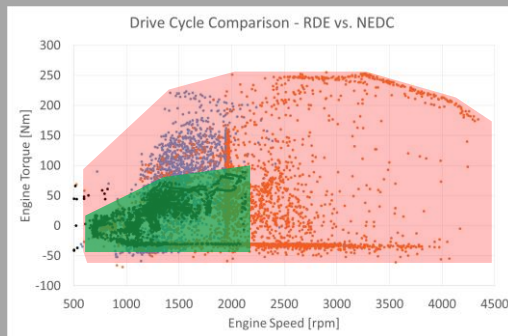


RDE as a Challenge for Methods and Processes



Robustness Validation

- No clearly defined targets, cycles, etc.
- Vehicles must be robust against the environment (road, traffic, etc.) and the driver (behaviour)



Robustness Validation Approaches necessary

Increase of Simulation

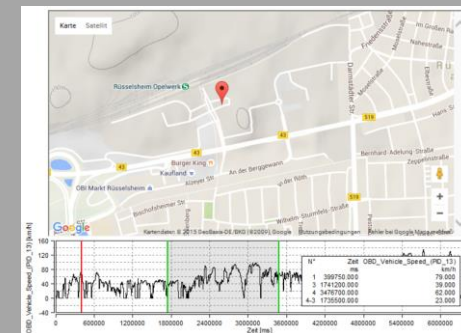
- Real roads and drivers must be simulated
- Easy physical models for vehicles are necessary (parameter studies)

Testbench: Engine out emissions	Nox	HC	CO	CO2
Test variation	g/km	g/km	g/km	g/km
Driver mild_no_traffic	0.237	0.042	0.105	123
Driver mild_traffic	0.333	0.041	0.121	150
Driver mild_traffic_add_200kg	0.350	0.032	0.078	160
Driver hot_no_traffic	0.320	0.041	0.107	129
Driver hot_no_traffic_V2	0.323	0.033	0.084	129
Driver hot_traffic	0.471	0.040	0.106	161

Process integratable simulation is needed

Advanced Evaluation and Data Management

- Big data and long cycles
- Data / Configuration / Model Management
- Patterns are hard to recognize due to changing cycles

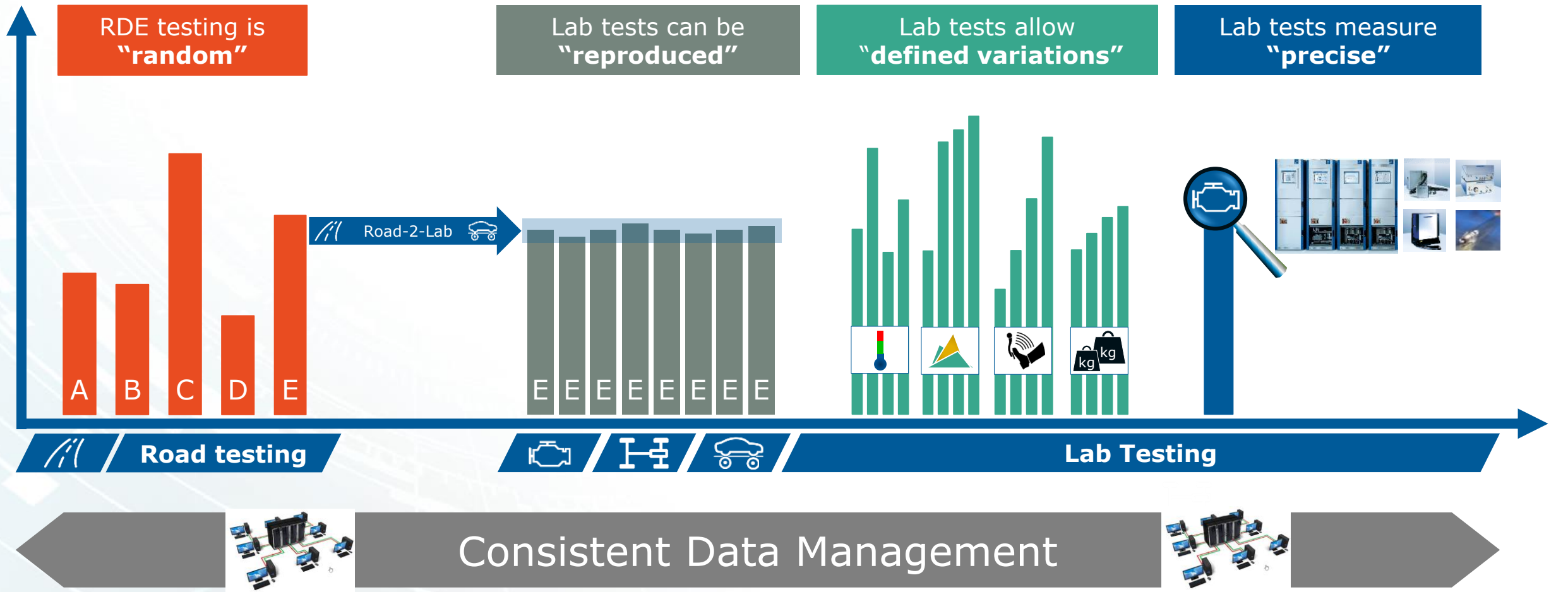


New Evaluation Methods and Tools are necessary

From Road to Lab – a continuous approach for RDE



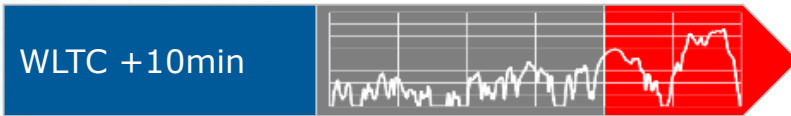
Road to Lab



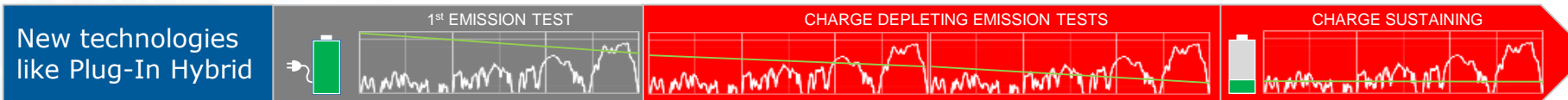
Motivation

- **Chassis Dynos utilization is higher than ever**

- Reason:



that is 1 test less per 8h shift



app. 1 week



app. 5 times more effort per type approval

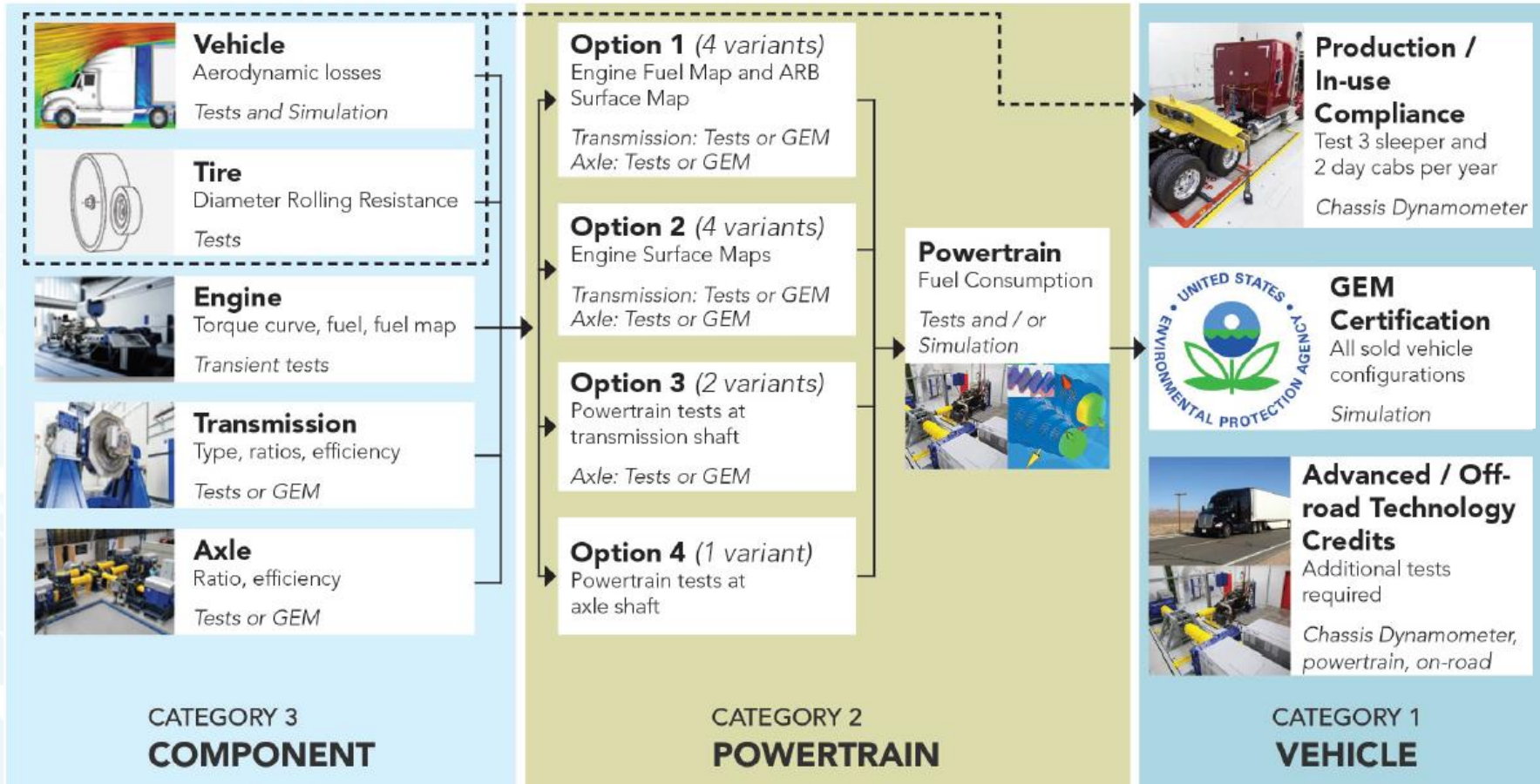
Possible Strategies:

- Build new Chassis Dynos
 - **Virtual Testing: Extend existing engine test beds with simulation**
- ⇒ **Reduce load of Chassis Dynos for development tasks**

Only RDE? Vehicle Compliance Demonstration – in US



OEM Fleet Averaged GHG Phase 2 Compliance



- All vehicles must be simulated in GEM.
- Production testing, Technology Credits require powertrain or vehicle testing.
- Complexity of options mean more upfront analysis and impact of technology selection on certification costs.
- Certification data may be made public
 - In-use compliance

Options 2 and 3 are the most likely to be used

GEM ... Greenhouse Gas Emissions Model
GHG ... Greenhouse Gas Emissions

Customer Use Case

Engine Testbed

Stakeholder

Franck



Calibration Engineer
Kalibrationsingenieur



- **earlier**
- **faster**
- **better**



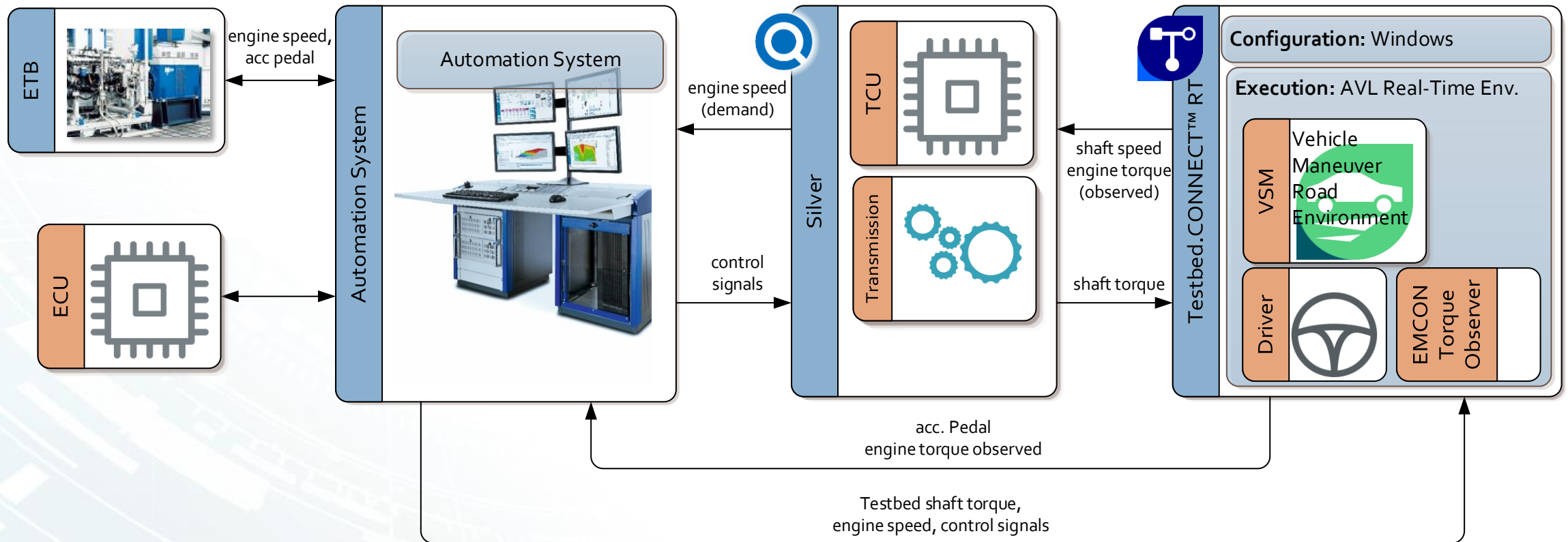
Convince Franck

Why? - **Franck must be able to rely on a new approach**

How? - **Reproduction of road measurements on an engine testbed**

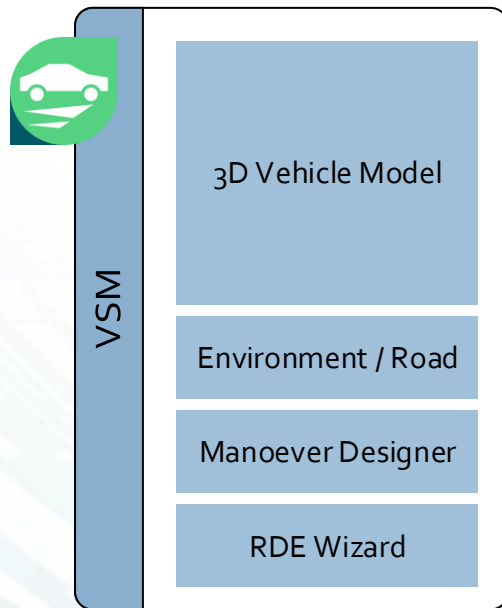
- Simulation models
 - Vehicle
 - Transmission & TCU
 - Driver
- Methodology
 - Import of the road measurement
 - Application on the testbed
 - Validation of the tool chain

Overall System Scheme

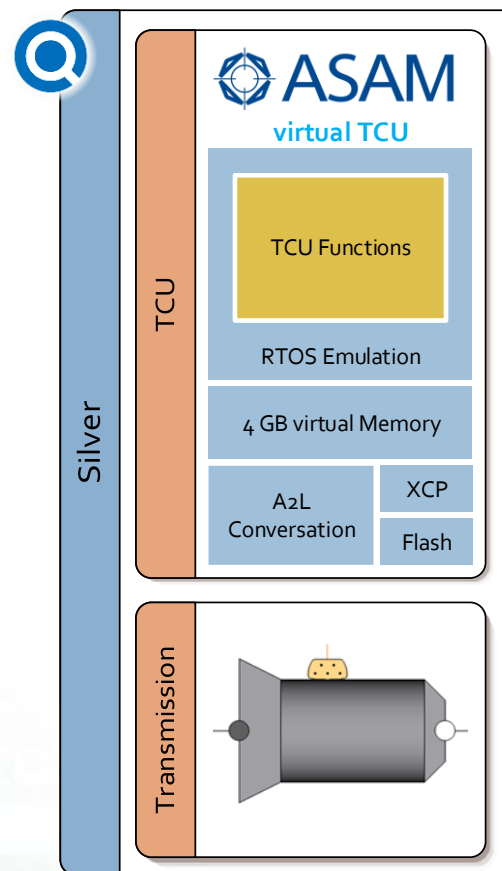


Simulation Models

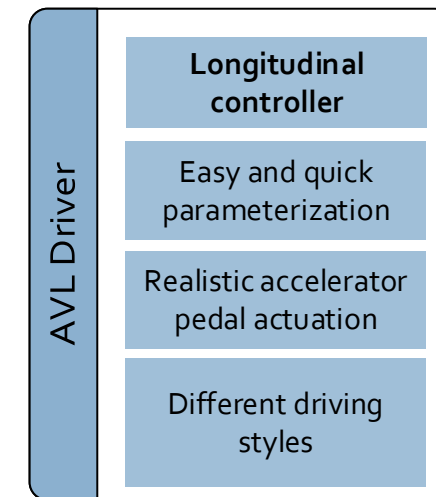
AVL VSM – Vehicle Simulation Model



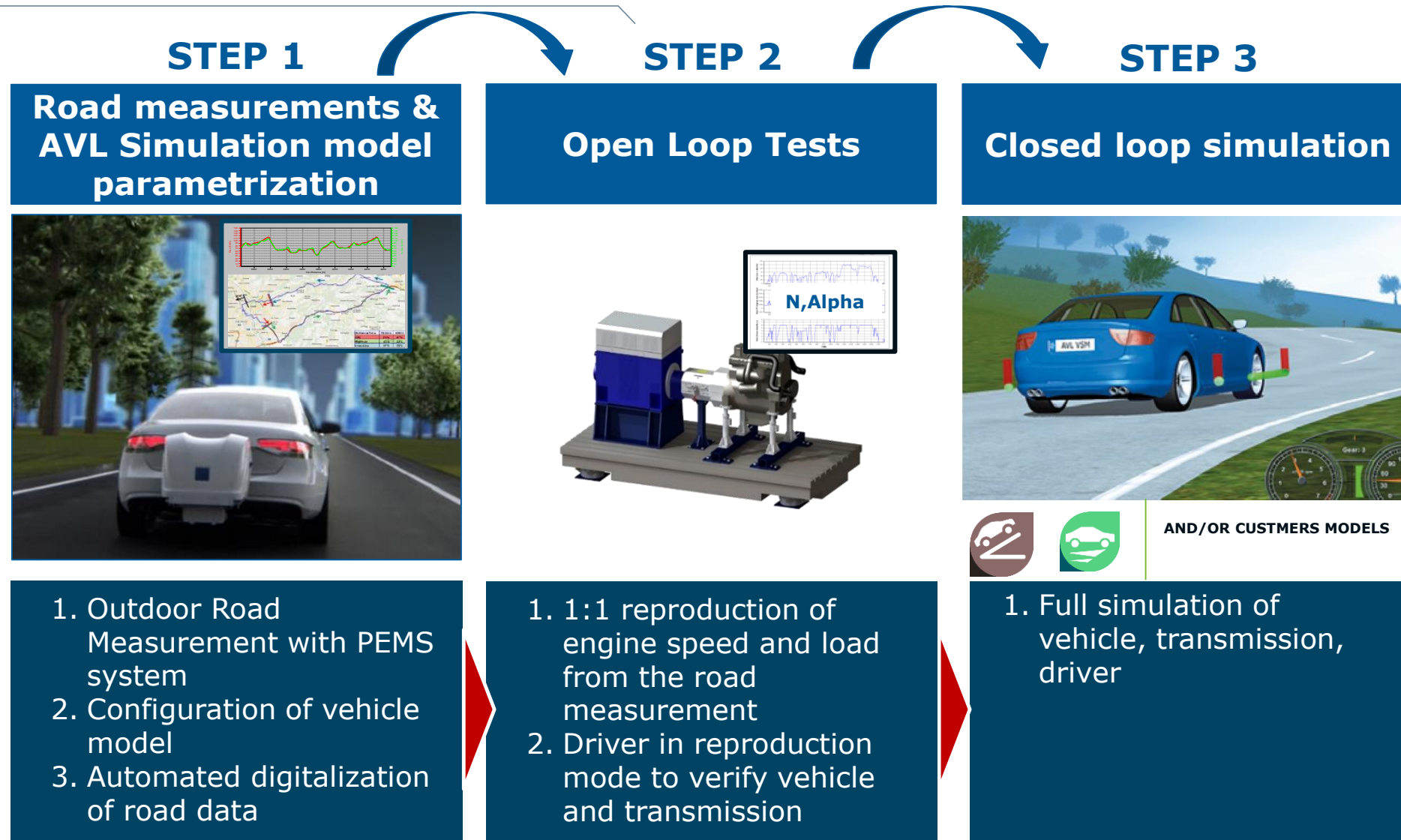
Qtronic Silver – Transmission and TCU Model



AVL Driver

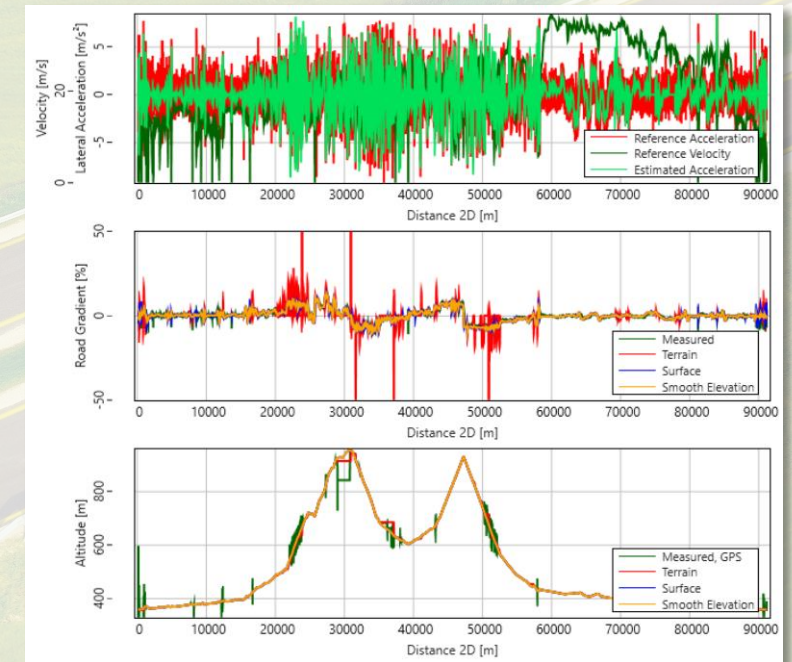
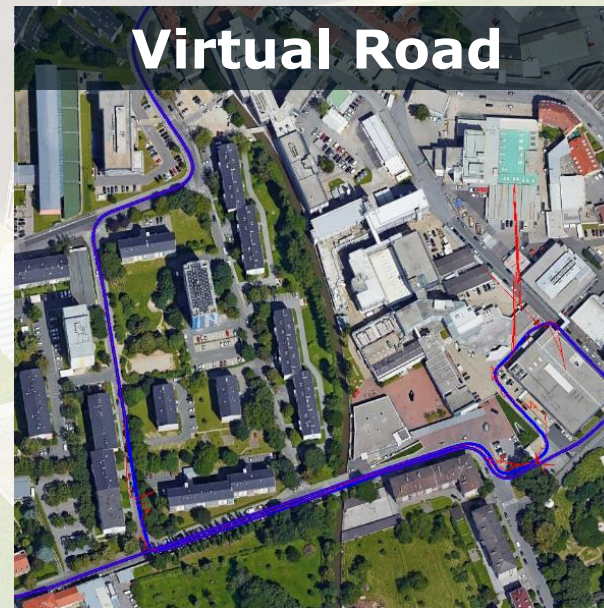
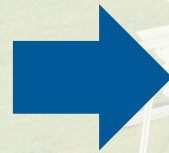
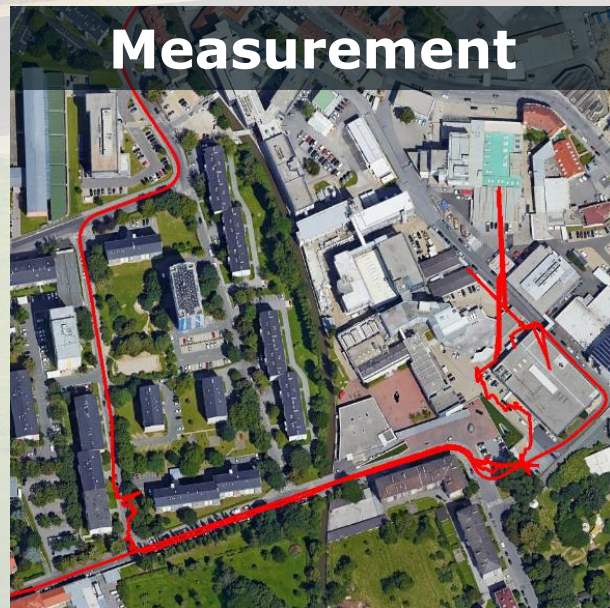


Methodology



Generation of the virtual 3D Road

Generation of virtual 3D road from combination of noisy **vehicle measurement data** (GPS, IMU, Vehicle CAN) and **digital map data** (e.g. Google Earth).



Road curvature and gradient are calculated by optimization

→ realistic lateral acceleration and gradient

Validation on the Engine Test Bed

STEP 2.1:
Engine Testbed:
 Reproduction n/α

STEP 2.2:
Vehicle Model:
 Driving Resistance

STEP 2.3:
Transmission & TCU Model:
 Reproduction v/α

Measured throttle pedal and engine speed are run in open-loop control.

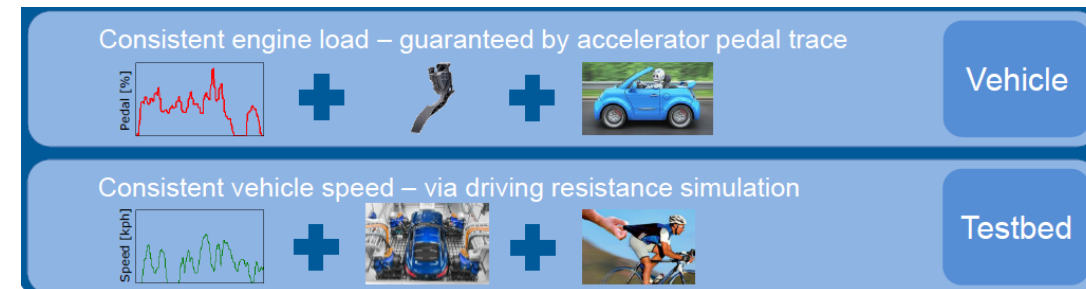
Restbus simulation also originates from the measurement



Final adjustment of road load

Measured throttle pedal is run in open-loop mode.

Vehicle speed is controlled by the driver via an additional road load.



Results

Compare Road, Chassis Dyno and Engine Testbed

Investigated Vehicle

MERCEDES-AMG C 43

3,0-Liter-V6-
Biturbo Engine

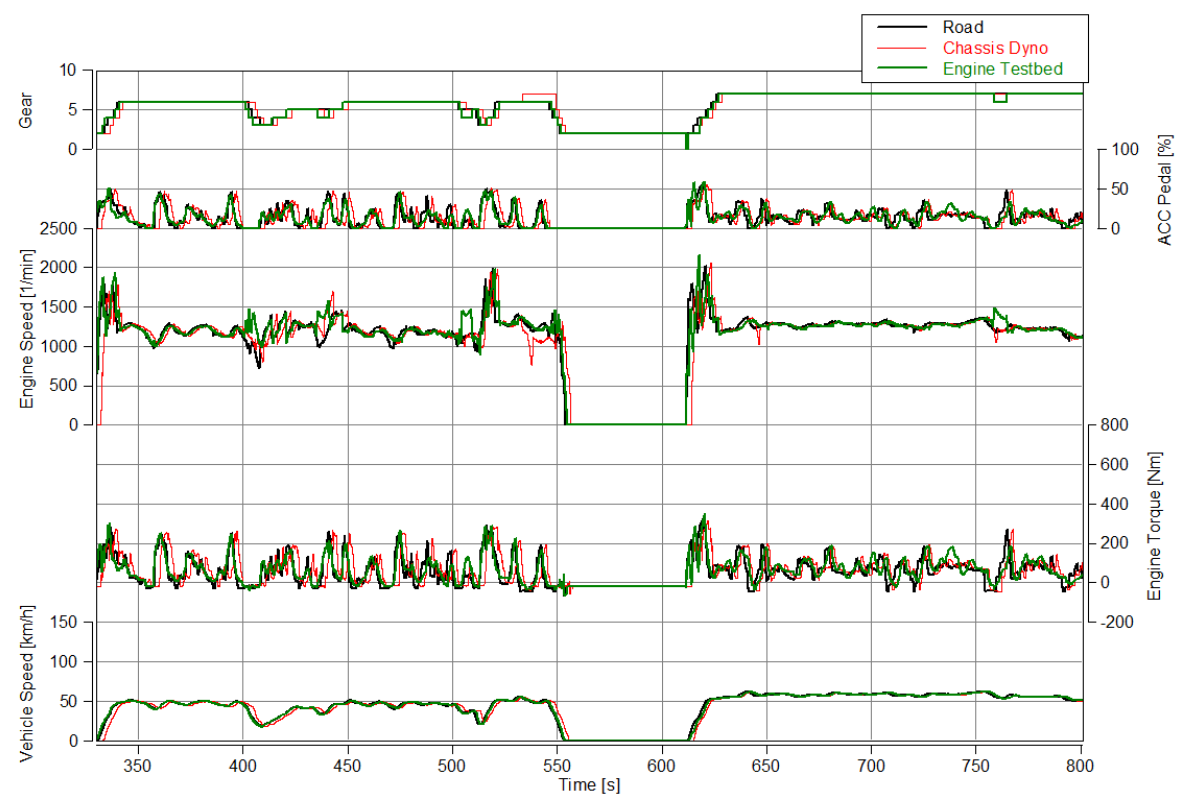


Comparison

-  Road
-  Engine Test Bed
-  Chassis Dyno

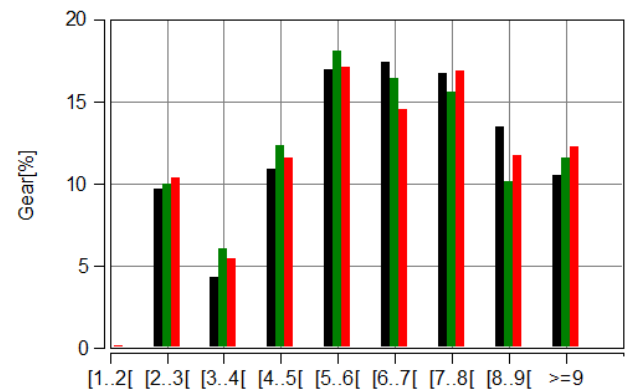
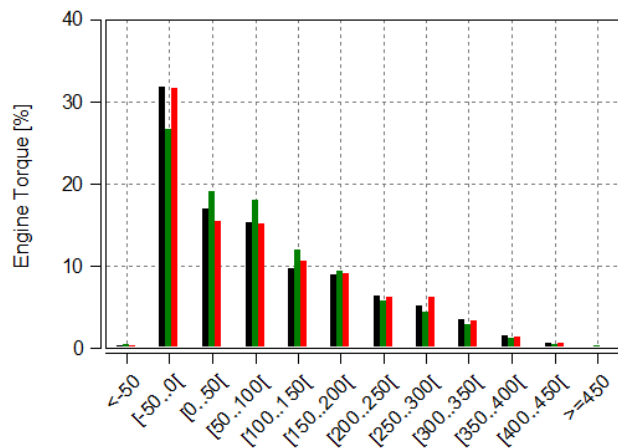
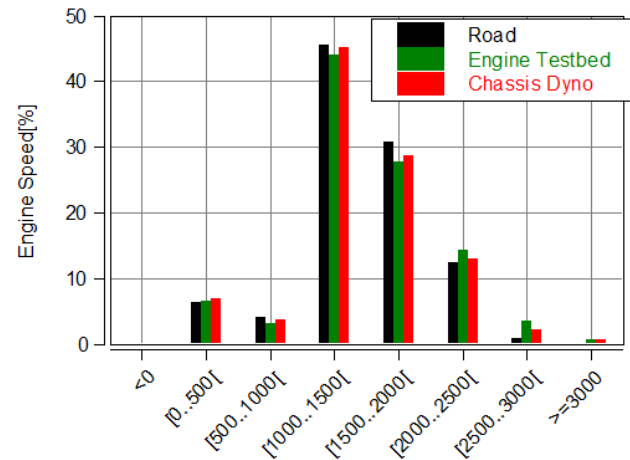
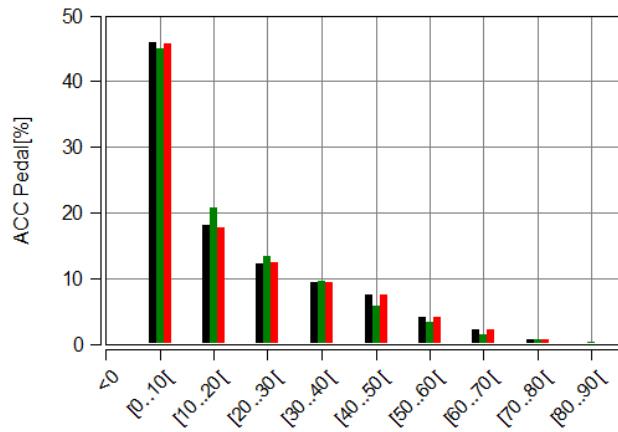


Details

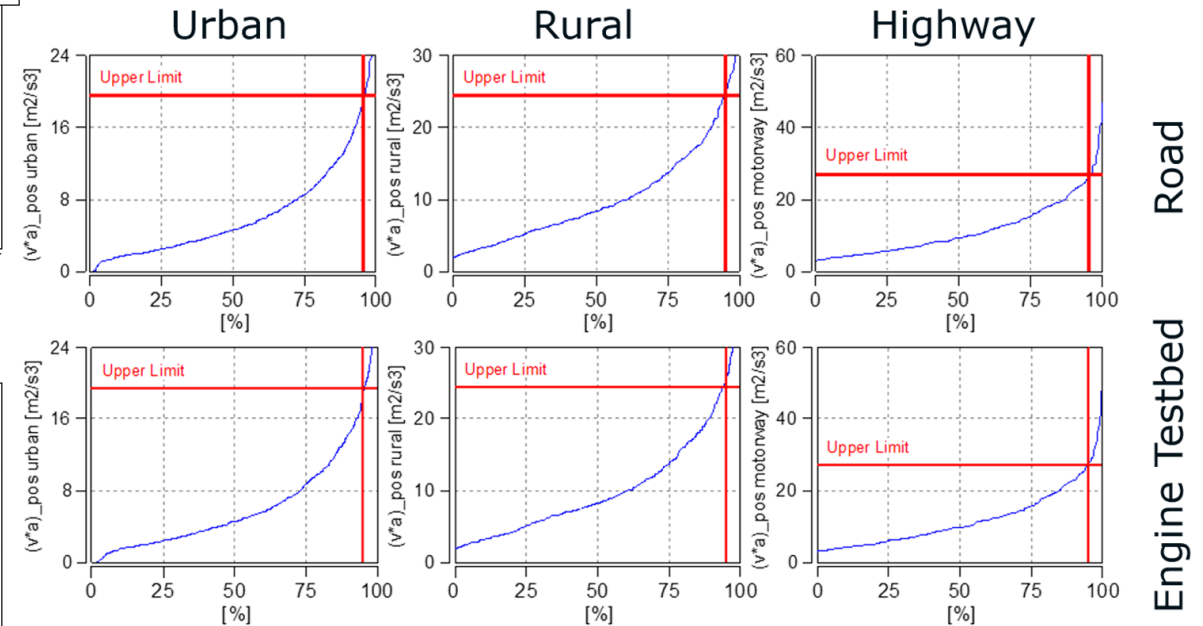


Time course of gear, acceleration pedal, engine speed, engine torque and vehicle speed show good correlation.

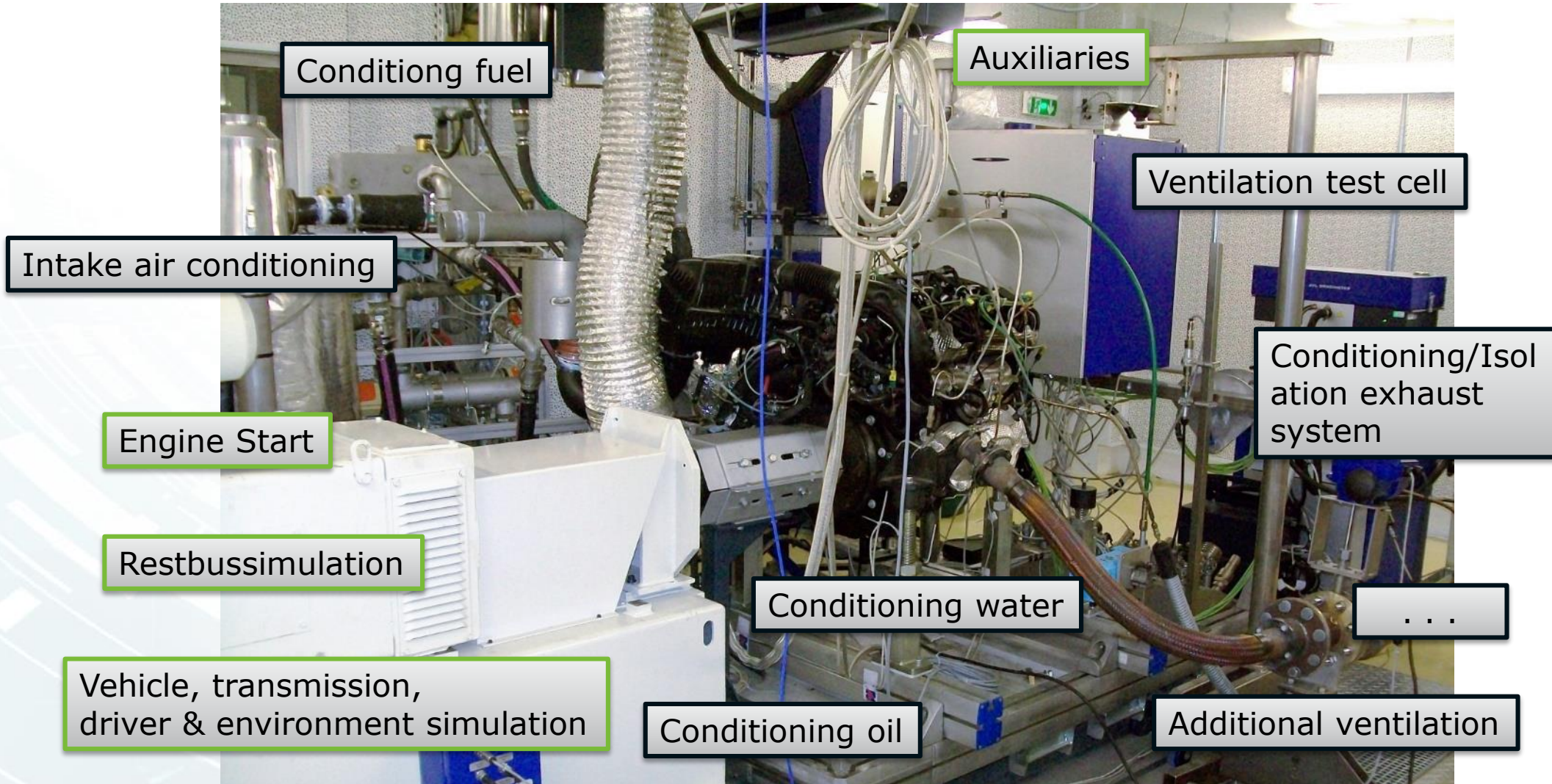
Operating Point



RDE Dynamic Criteria

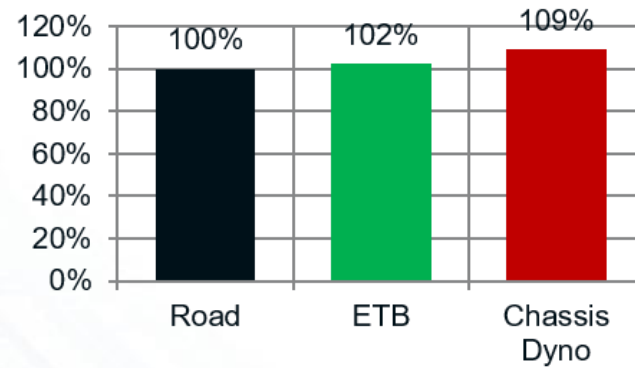


Factors Influencing Emission Results



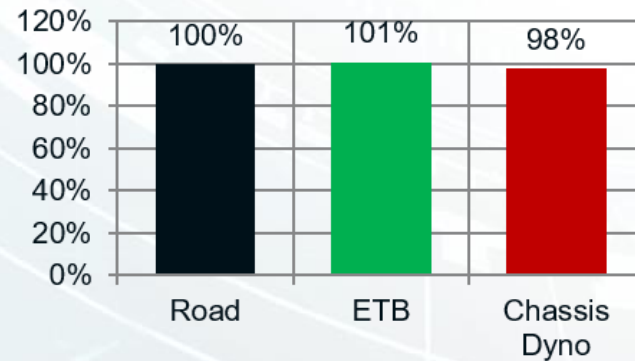
Emission Result - Overall

CO, % of road measurement



- CO₂ and CO show a good match

CO₂, % of road measurement



Conclusion

- Result quality of the engine test bed and the chassis dyno are equal
- Franck can shift development tasks from the road and chassis dyno to the engine test bed
- Know-How about the influence of boundary conditions on emission results must be considered

- **earlier**



- **faster**



- **better**



Thank You



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