

# AVL SPA™

Hybrid Calibration: Workflow

### Presenter



**Jeremy Graf** Project Manager Software Development Agenda **About Us** 1 **Idea of SPA General** 2 3 Virtual Shift Strategy Calibration Virtual Calibration of Hybrid Shifting Strategy 4 **Live Demo** 5 6 Summary



# About Us



### **Clean Affordable Mobility**

AVL is the world's largest independent company for development, simulation and testing in the automotive industry, and in other sectors. Drawing on its pioneering spirit, the company provides concepts, solutions and methodologies to shape future mobility trends.

# Facts and Figures

AVL or
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#### **Global Footprint**

Represented in 26 countries

45 Affiliates at over 93 locations

45 Global Tech and Engineering Centers (including Resident Offices)

### 1948

Founded

## 11,000

Employees Worldwide

### 12%

Of Turnover Invested in Inhouse R&D

70+

Years of Experience

<mark>65%</mark>

Engineers and Scientists

2,500

Granted Patents in Force

97%

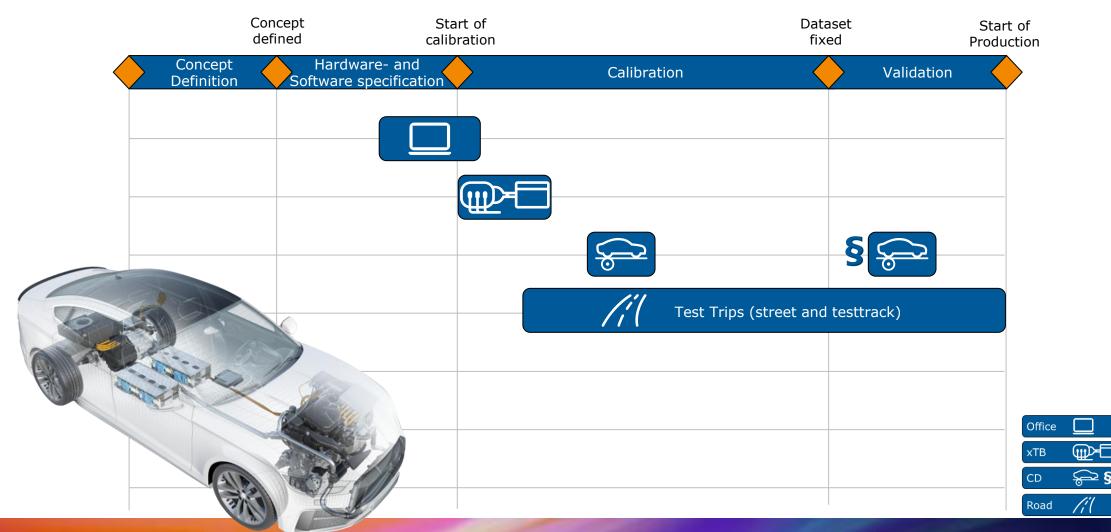
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# Idea of SPA General

#### **Motivation** Traditional Approach for Powertrain Calibration



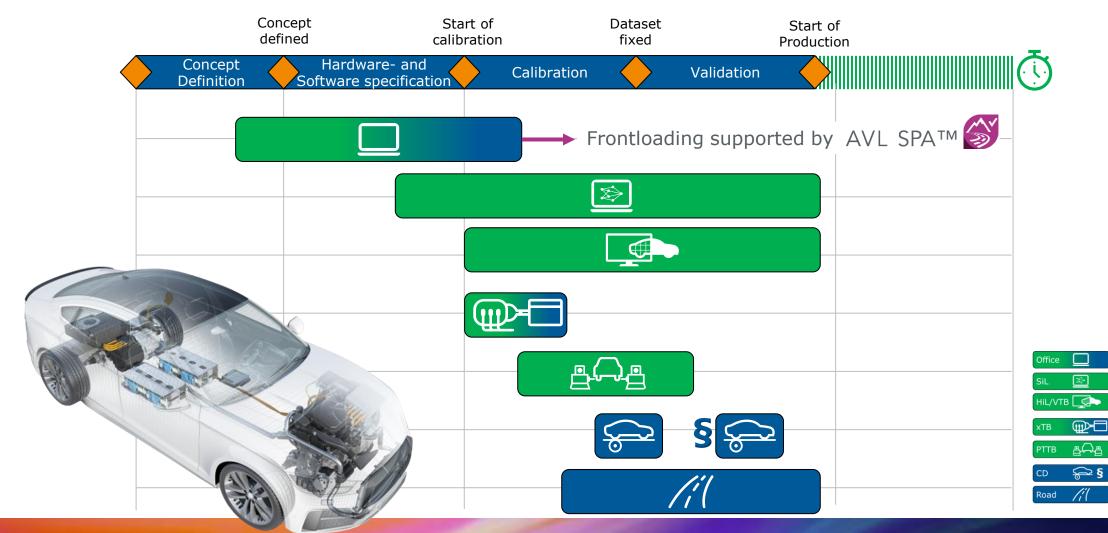


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### **Motivation** Innovative Approach – Frontloading of Powertrain Calibration by Virtualization



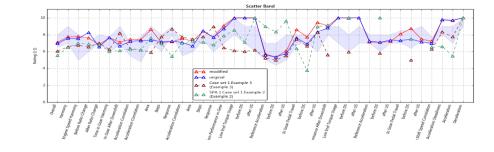




# Virtual Shift Strategy Calibration



- More than 25 objective criteria for powertrain strategy
- **Objective comparison** of internal and external benchmark vehicle
- Target / DNA **definition** with AVL SPA<sup>™</sup>
- Fleet-drivability monitoring of supplier with AVL SPA™
- Transmission calibration to target with AVL SPA™
- Immediately assess the impact of parameter changes on the drivability
- Visualize and understand tradeoffs between different powertrain strategies
- Identify weaknesses in the powertrain strategy in very short time



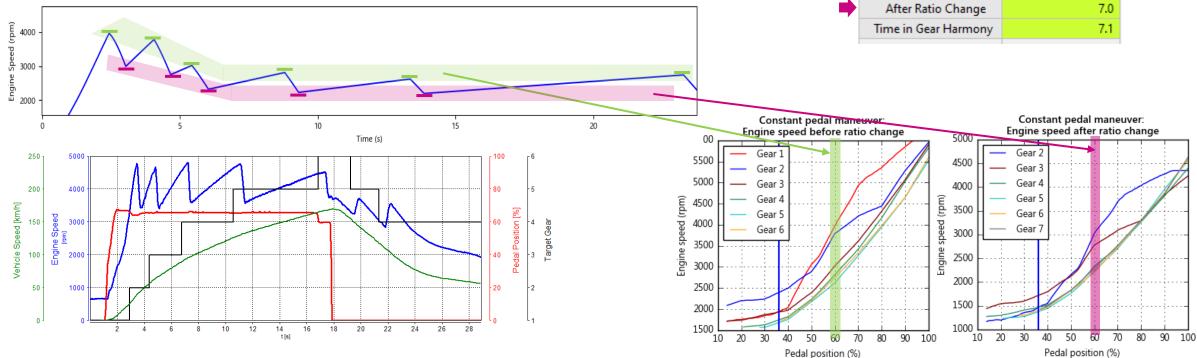


#### Objective Criteria – Engine Speed Harmony Example



Evaluation of the harmony of engine speeds before and after ratio change for constant pedal upshifts (accelerator pedal constant at 60 %):







# Virtual Calibration of Hybrid Shifting Strategy



#### Virtual Calibration of Hybrid Shifting Strategy

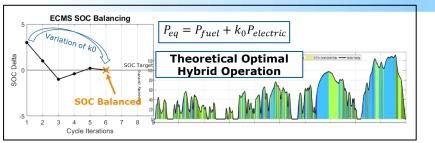
Innovative and Professional

- Find the best shift lines regarding fuel efficiency and use it as a starting point.
- The shift lines are optimized in the virtual world using objective criteria.
- The shift lines can easily be transferred to a detailed simulation environment such as AVL Cruise M<sup>™</sup>.

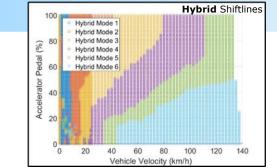
→ Using innovative software solutions, it is possible to design the hybrid shifting strategy in a professional way and don't leave the results to chance!



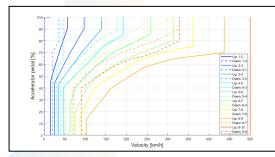
Determination of the theoretical optimal powertrain operation during driving cycles

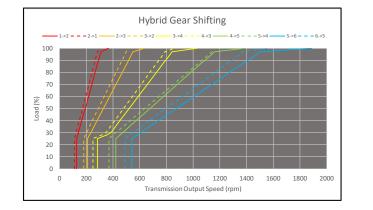


Derivation **the theoretical optimal shifting strategy** for fuel consumption



### Consideration hysteresis and kick-down performance





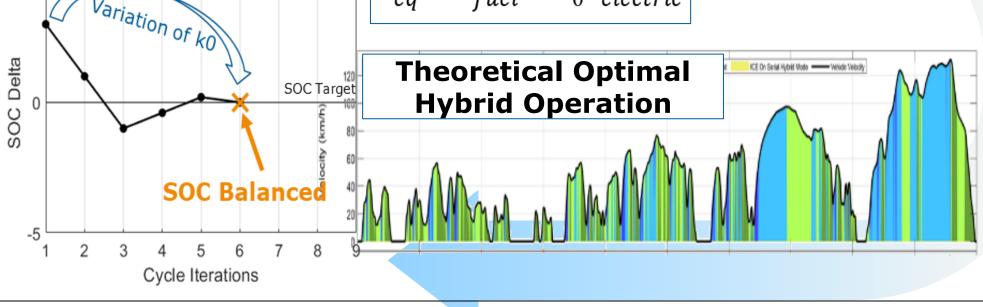
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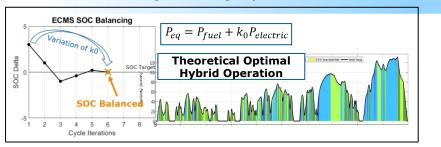
Determination of the theoretical **optimal powertrain operation** during driving cycles ECMS SOC Balancing  $P_{eq} = P_{fuel} + k_0 P_{electric}$ 



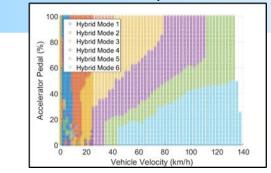




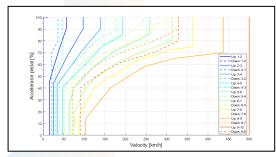
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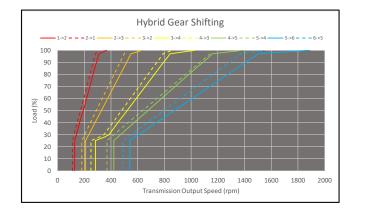


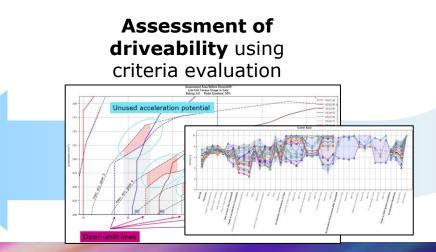
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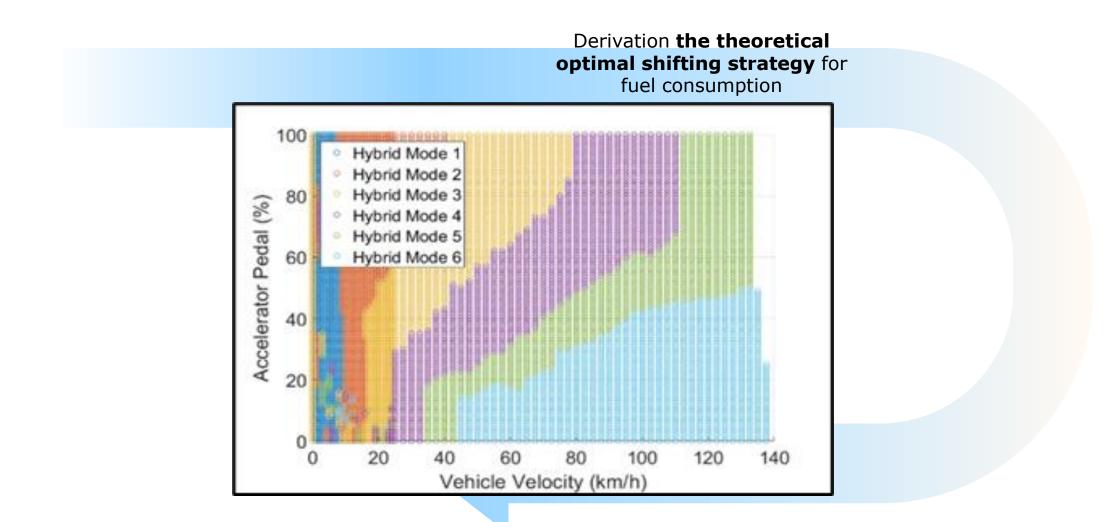






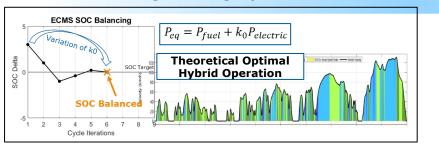
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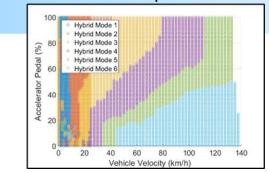


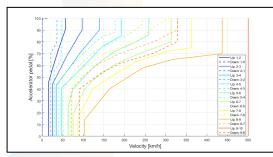


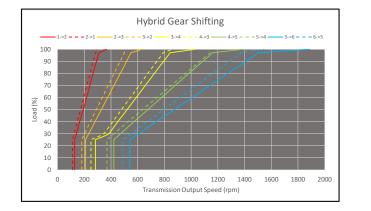
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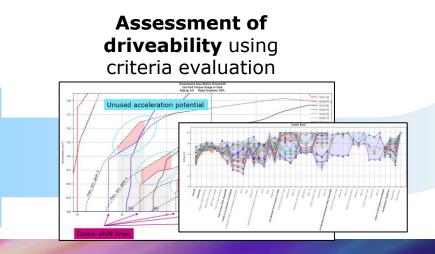


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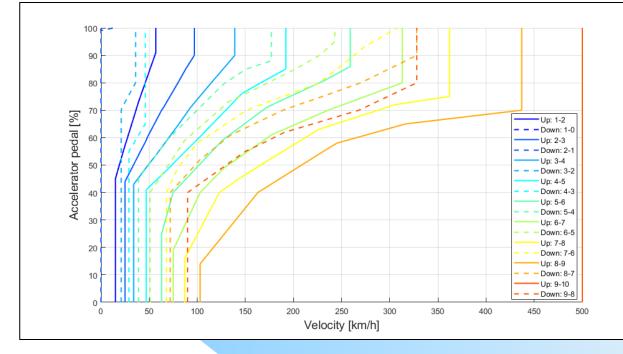






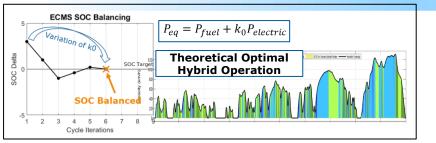




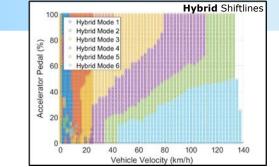


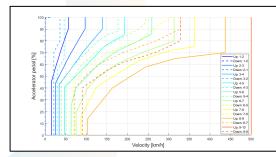


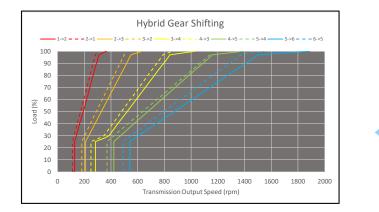
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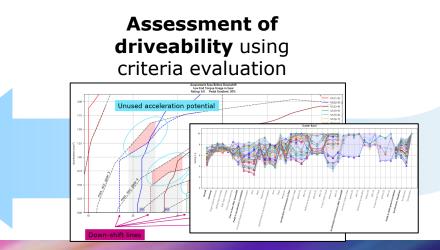


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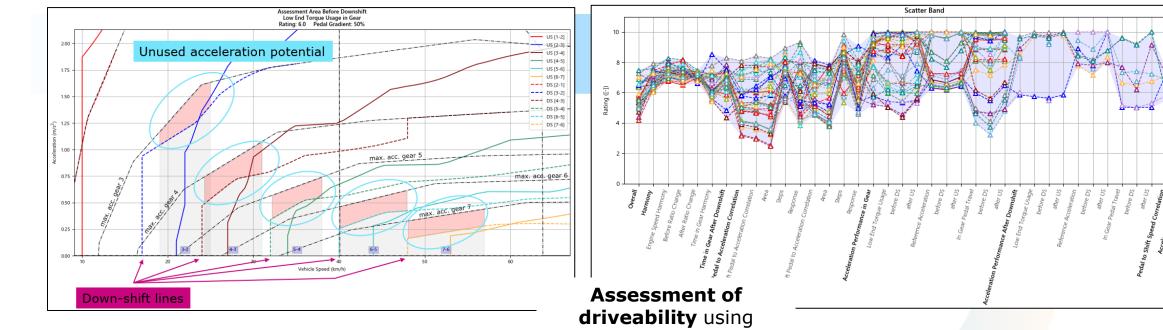








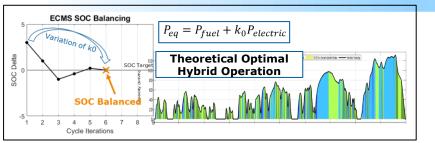




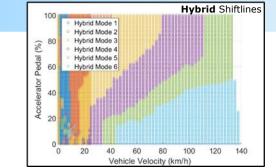
criteria evaluation

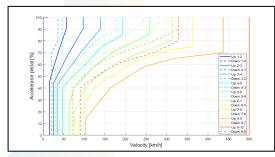


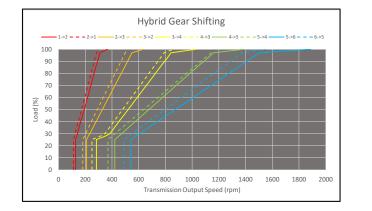
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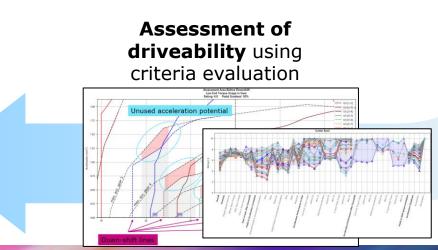


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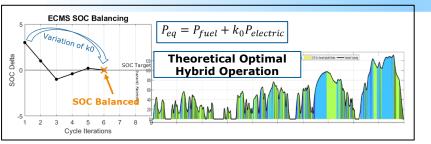


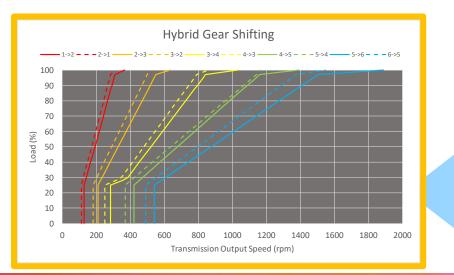




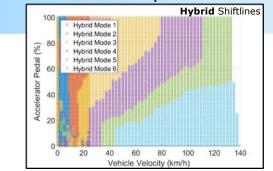


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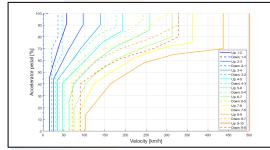


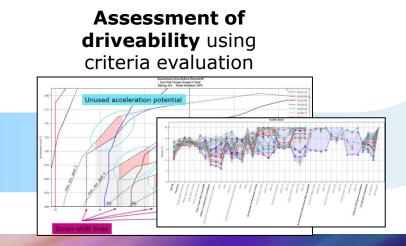


Derivation **the theoretical optimal shifting strategy** for fuel consumption









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# Live Demo

#### AVL SPA<sup>™</sup> - Hybrid Calibration Add-On Summary



#### **Applications**

- Conventional applications
- P2 Hybrid applications
- Amount of gears can be freely defined
- Commercial applications

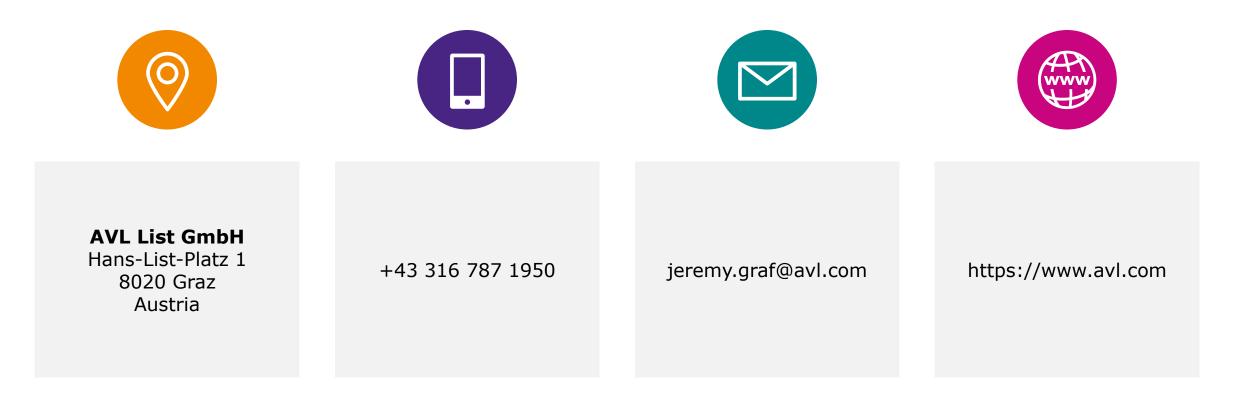
#### **Hybrid Features**

- ensuring SOC balanced
  operation
- No hybrid controller and calibration needed
- Consideration of multiple drive cycles
- For hybrid charge sustaining mode

#### Advantages

- Automatic generation of shift lines and pedal maps from little input data
- Acknowledging fuel efficiency and driveability
- Brand driveability DNA definition: Benchmarking of different shift line calibrations
- Consumption minimized starting point
- Reduction of pre-calibration time up to  ${\sim}50~\%$

### **Contact Information**



# Thank you



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