

Vehicle Benchmark of the BMW iX How functions & features contribute to high level of driving excitement and efficiency



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Today's Presenters



Stefan Pfragner

Project Manager Vehicle Benchmarking

Mechanical Engineering at Graz University of Technology

19 years of working experience in the automotive industry



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Product Manager Vehicle Benchmarking

Mechanical Engineering at Graz University of Technology

25 years of working experience in the automotive industry



About AVL

Introduction and Measurement Set-up of BMW iX

Objectives of BMW iX Benchmarking Investigation

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Summary and Conclusion

Agenda



About AVL



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Summary and Conclusion

Facts and Figures

AVL or

Global Footprint

Represented in 26 countries

45 Affiliates at over 93 locations

45 Global Tech and Engineering Centers (including Resident Offices)

1948

Founded

10,700

Employees Worldwide

12%

Of Turnover Invested in Inhouse R&D

70+

Years of Experience

<mark>68%</mark>

Engineers and Scientists

2,500

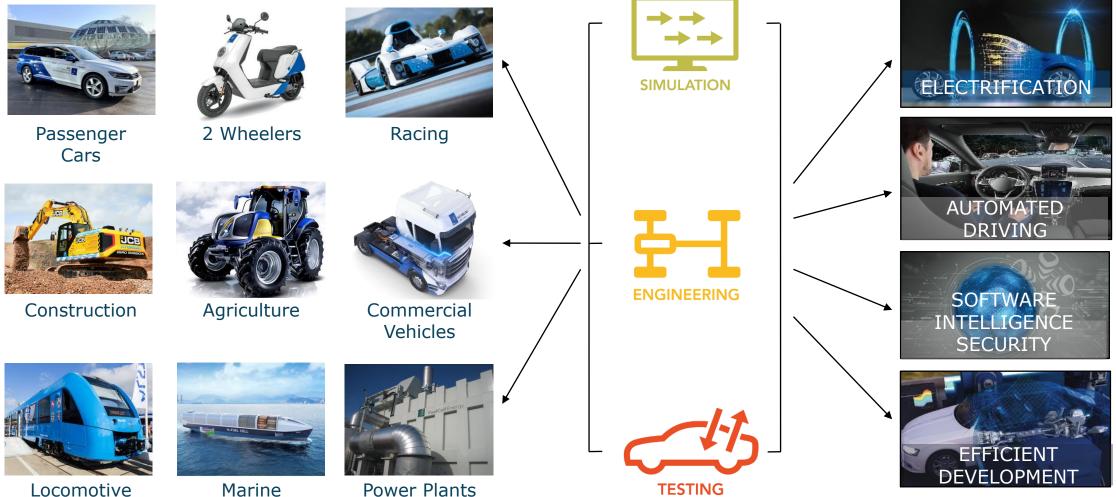
Granted Patents in Force

97%

Export Quota

AVL COMPANY PRESENTATION

Solutions for all Customer Segment



Locomotive



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Introduction

Benchmarking the brand new BMW iX

AVL recently performed a comprehensive benchmark study of the 2021 BMW iX xDrive50 to provide insight into the vehicle's overall performance, efficiency and operating strategies. Among that we will show you the standing of the iX compared to the competitor landscape.



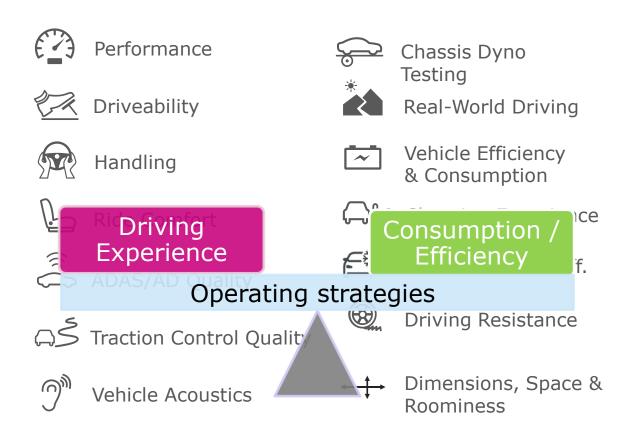
Key topics and takeaways:

- Gain insight into the BMW iX's driving performance, as well as its efficiency in the competitive landscape
- Understand BMW's strategies to provide energy according to driving demand
- Discover how integrated technologies, features and functions influence the vehicle's character
- Learn about AVL's benchmarking services and solutions

2022 BMW iX xDrive50 AVL Global Vehicle Benchmarking Program



Objective Benchmarking in Functional Vehicle Attributes



2022 BMW iX xDrive50 AVL Global Vehicle Benchmarking Program

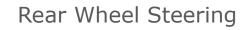
BMW iX xDrive50 Technological Highlights



Public

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EES Motors



Interior panel heating

Brake by wire

Air suspension

Adaptive recuperation



www.electricdrivemagazin.de



www.automoblog.net

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Benchmarking focus on integrated technologies, features and functions characterizing the vehicle

www.bmw.de

2022 BMW iX xDrive50 Comprehensive Instrumentation for Deep-dive Analysis



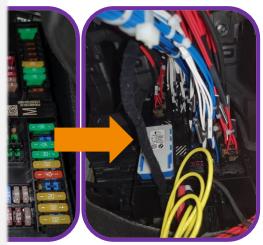
Detail on vehicle instrumentation - Front > 250 channels in 100 Hz sampling rate



/ 12

- Pressure transducers
- Fluid flow meters
- Temperature sensors
- Accelerometers
- Optical sensor (fan speed)
- HV & LV current measurement
- CAN Bus information
- Power analyzer for charging

Detail of fuse box nstrumentation for low voltage investigation





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Objectives of BMW iX Benchmarking Investigation



BMW iX compared to competitors

VS



Mercedes EQC 400 Foto:MB Konfigurator/www.mercedes-benz.de



BMW iX xDrive50 Foto: BMW Konfigurator /www.bmw.de



Audi etron 55 Foto:Audi Konfigurator/www.audi.de



Audi etron S Foto:Audi Konfigurator/www.audi.de



Tesla Model X P100DL Foto:Tesla Konfigurator/www.tesla.com



NIO ES8 Foto:NIO Konfigurator/www.nio.com



Hyundai Ioniq 5 AWD Foto:Hyundai Konfigurator/www.hyundai.de



VW ID.4 GTX Foto:VW Konfigurator/www.volkswagen.de



Jaguar I-Pace Foto:Jaguar Konfigurator/www.jaguar.at

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Global Vehicle Benchmarking BMW iX xDrive50 Overview of Technical Specification

			BMW iX xDrive50	Below Average	Average	Competitive	Leading
	Base vehicle price	[€]	102.500				
	Wheelbase (CoC)	[mm]	3000				
	Length (CoC)	[mm]	4935				
	Width excl. Mirrors (CoC)	[mm]	1967				
d)	Height (CoC)	[mm]	1996		•		
cl€	Trunk Capacity	[1]	500		•		
Vehicle	Number of Seats		5		•		
Ve	Trunk Capacity incl. Back Seats	[1]	1750		•		
	Curb Weight (AVL)	[kg]	2585				
	Gross Vehicle Weight (CoC)	[kg]	3145				
	Payload	[kg]	560				
	Range WLTC (CoC)	[km]	626				
	Official Grid Cons. (CoC/AVL)	kWh/100km	21.3				
	Max. Speed	[kph]	200				
	Performance 0-100kph	[s]	4.6			Ì)
	Suspension front/rear		Air/Air				
<u>is</u>	Brakes front/rear		Disc/Disc	Veso Average Average Competitive Leading			
Chassis	Tire Size, front		275/40 R22				
	Tire Size, rear		275/40 R22				
U	Tire Make & Model		ECO-Bridgestone Potenza				
	Official Turning Radius	[m]	12.8				

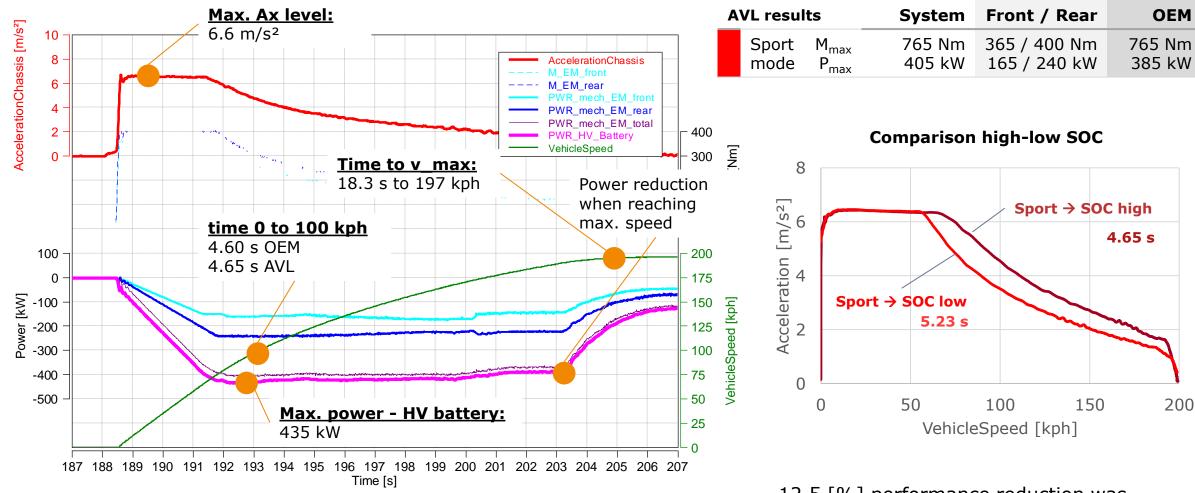
Global Vehicle Benchmarking BMW iX xDrive50 Overview of Technical Specification

			BMW iX xDrive50	Below Average	Average	Competitive	Leading
с	Drive Layout		AWD				
irai	Electric Motor Type – Front/Rear		ESM/ESM				
Powertrain	Max. Power/Torque, front	[kW]/[Nm]	190/365			•	
MO	Max. Power/Torque, rear	[kW]/[Nm]	230/400			ϕ	
đ	Max. System Power/Torque	[kW]/[Nm]	385/765				
	Official Capacity (installed/usable)	[kWh]	111.5/105.2				
∑ Li	Battery Voltage (nominal)	[V]	369		•		
Battery	Weight	[kg]	643.3		\bullet		
Ba	Cell layout		100s5p				
	Thermal Layout		Liquid Cooling				
g	AC-Charging Port		Type 2				
Jin	DC-Charging Port		CCS2				
Charging	Min. DC Charging Duration (0-80% SOC, 23°C)	[min]	39			•	
	Max. DC Charging Power	[kW]	195			•	

Global Vehicle Benchmarking Executive Results and Standing of BMW driving attributes

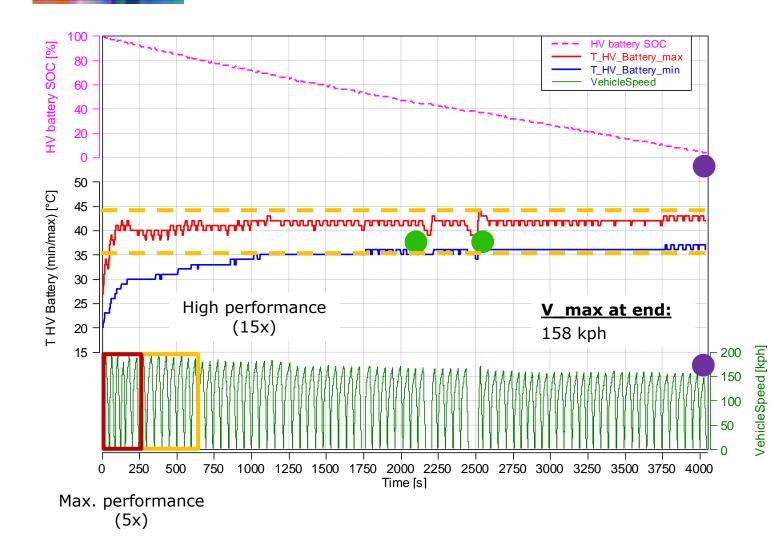
			Stand	ing							
		Below average	Average	Competitive	Leading						
Performance	E A										
Driveability	t R		•			•					
Driving losses											
Energy consumption & Range										Standing	
Charging performance	- Che									Below aver Average Competiti	Leading
						Performanc	ce				
Handling						\bigcirc	0 to 100 kph, high SoC	[s]	4.66	•	
Ride Comfort	Ŀ						0 to 100 kph, SoC < 20 %	[s]	5.2		_
							Max long. Acceleration Torque reduction speed	[m/s²] [kph]	6.4 78		
Sound Quality / NVH))						Top speed, measured	[kph]	198		
ADAS/AD Quality				_	c		Top speed duration	[min]	48		
			-	ares	5	Max	x. battery discharge power at top speed	[kW]	122		
Traction control quality	QŚ		, prc)Y'			Elasticity 40 – 70 kph Elasticity 60 – 100 kph	[s] [s]	1.3 2.2	1	
and many more		Ţ		gres			Elasticity 80 – 100 kph	[s]	2.2	H	
· · · · · · · · · · · · · · · · · · ·							Power-to-weight ratio	[kW/kg]	7.2	•	
							Repeatability of 0 to v_{max}	[-]	5	•	

Performance – Full Load from Standstill SOC max. 0 to v_{max}

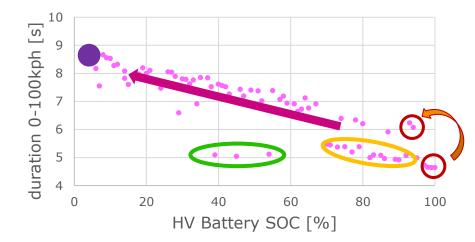


12.5 [%] performance reduction was measured with decreasing SOC

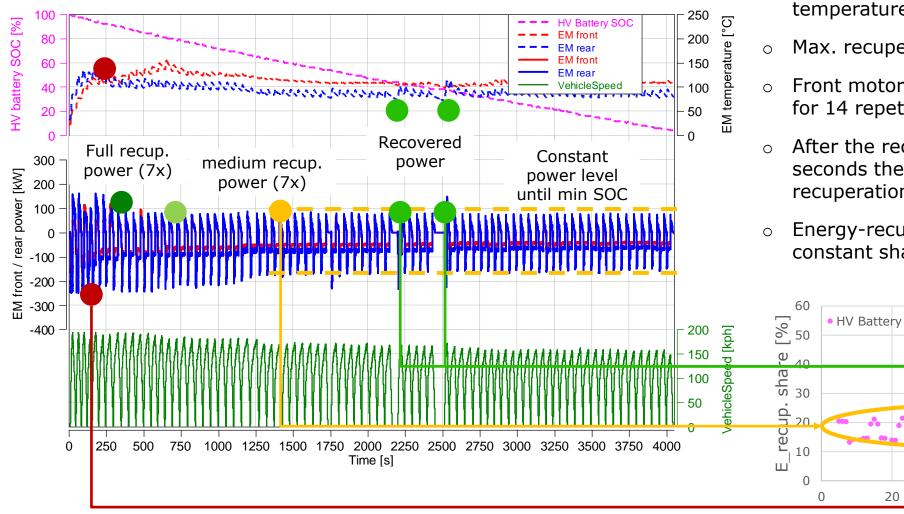
Performance Derating Strategy – Battery



- After 5 maneuvers, some performance loss (duration increases by >+10%)
- Performance decreases independent of the battery temperature with decreasing SOC
- Vehicle recovers after a short brake
- \circ No derating at 10% SOC
- o Battery temperature is uncritical
 → Sufficient cooling performance also for hot regions and towing



Performance Derating Strategy – EDUs



- Max. performance is limited by high motor temperature
- Max. recuperation power for 7 repetitions
- Front motor maintains max. recuperation for 14 repetitions
- After the recovery phases of 40 and 60 seconds the rear motor reaches max. recuperation again
- Energy-recuperation-ratio: 50% at start constant share of ~15-20% when warm

HV Battery SOC [%]

60

80

100

40

Global Vehicle Benchmarking Executive Results and standing of BMW driving attributes

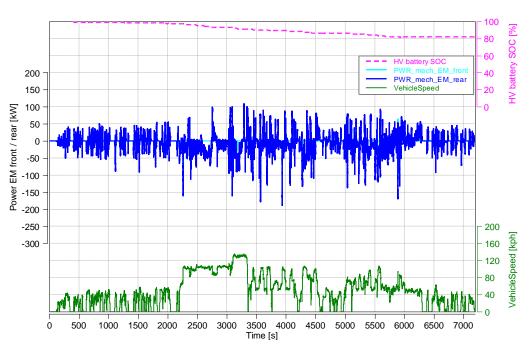
			Stand	ling		
		Below average	Average	Competitive	Leading	
Performance	E 3					
Driveability	CR.		•			
Driving losses	()					
Energy consumption & Range	~			Ì		Let's have a deeper look
Charging performance						
Handling						
Ride Comfort	Ŀ					
Sound Quality / NVH	\mathcal{O}^{m}					
ADAS/AD Quality	(((()				S	
Traction control quality	QŚ		n pro	gre-		
and many more		I	() F			

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Global Vehicle Benchmarking Executive Results and standing of BMW iX

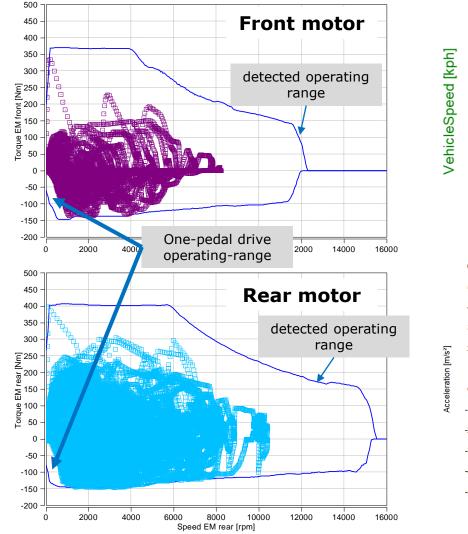
	Rea	l-World Drivii	ng Cycle
Ener	gy Management		
	State of charge		
	Start	[%]	100.0
	End	[%]	72.0
	Battery energy demand		
	Driving	[kWh]	18.8
	Recharging	[kWh]	19.3
	Grid energy demand		
	On-Board-Charger - In	[kWh]	20.9
	Total consumption	[kWh/100km]	21.5
	LV-system energy demand	[kWh]	1.2

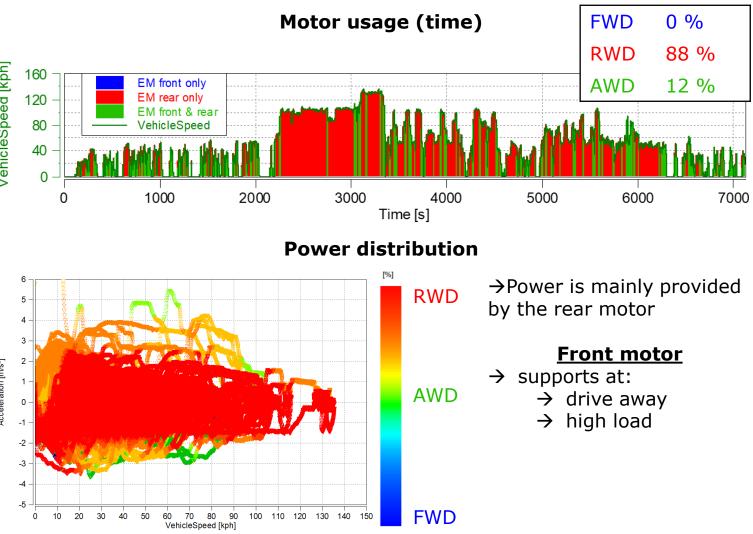
Results of all other driving modes available as well



Test conditions/settings								
Ambient temp.	22 °C							
Settings	A/C auto 22 °C							
Drive mode	Personal							
Driving style	Moderate							
Recuperation level	Auto							
Re-Charging	AC 11.0 kW at 23 °C							

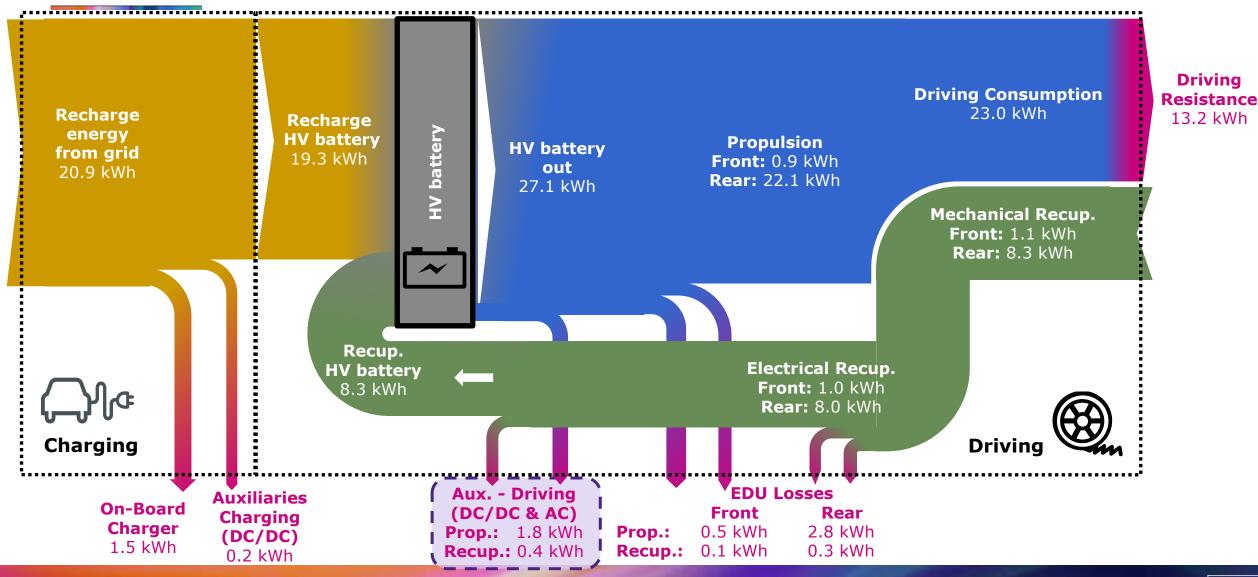
Energy Management Usage of individual e-axles



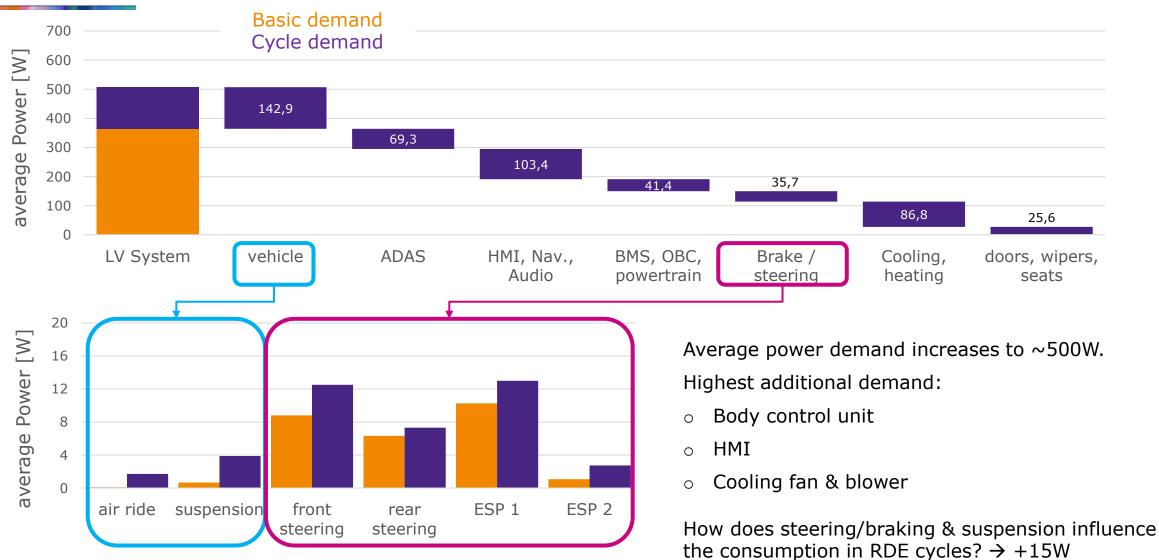


Public

Energy Management Energy flow and losses



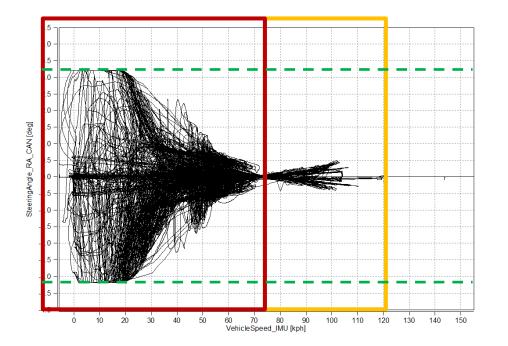
Energy Management Aux. & LV power demand



Global Vehicle Benchmarking Executive Results and standing of BMW driving attributes

			Stand	ling		
		Below average	Average	Competitive	Leading	
Performance	£ _]			•		
Driveability	CR.		•			
Driving losses	()					
Energy consumption & Range	~			Ì		
Charging performance	(la					
Handling						Let's have a deeper lo
Ride Comfort	Ŀ					
Sound Quality / NVH))					
ADAS/AD Quality	((())))					
Traction control quality	AŚ					
and many more						

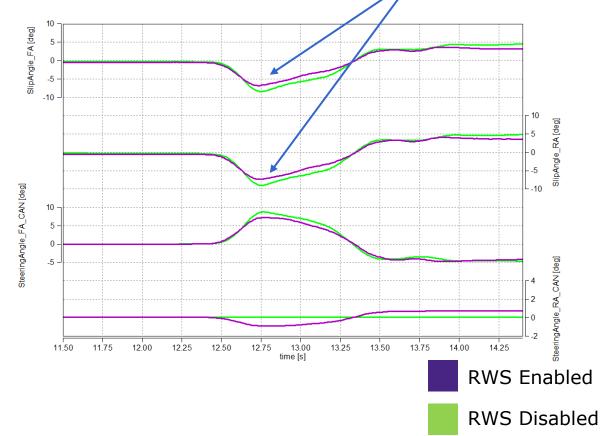
Handling Double Lane Change – Effect of Rear Wheel Steering



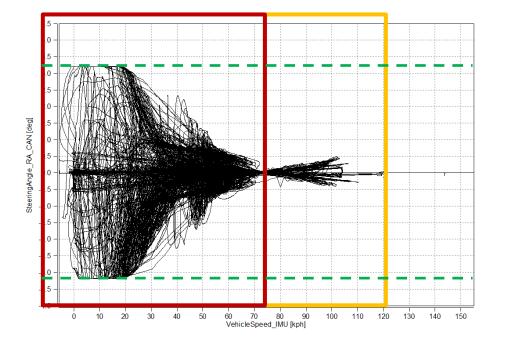
Rear Wheel Steering:

- Max. 3.2 deg up to 25 kph
- Supporting effect \leq 72 kph
- Stabilizing effect > 72 kph

- Reduced front wheel steering-demand when rear wheel steering is active
- Rear Wheel Steering results in less side slip angle on both axles
 - → reduced under/oversteer in 2nd and 3rd lane



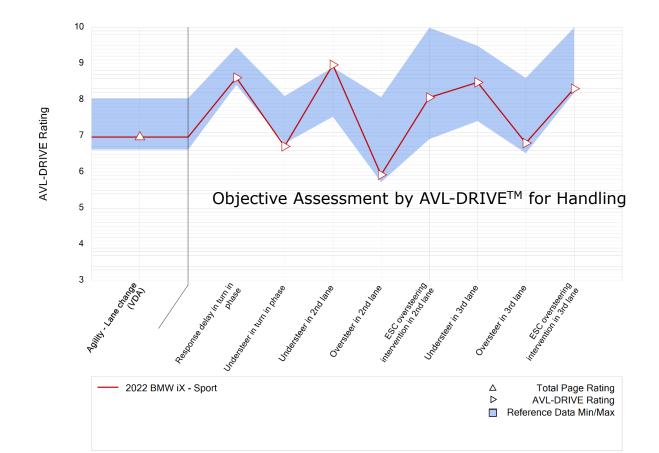
Handling Double Lane Change – Effect of Rear Wheel Steering



Rear Wheel Steering:

- Max. 3.2 deg up to 25 kph
- Supporting effect \leq 72 kph
- Stabilizing effect > 72 kph

Rear Wheel Steering enables good VDA-lane change behavior considering high vehicle weight and eco-tires





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Summary and Conclusion

Summary and Conclusions

Performance

- High performance is achieved due to a robust battery and thermal system
- Standing in AVL's
 Scatterband → Competitive

Energy Consumption

- Well balanced motor usage ensures high driving pleasure with AWD and low consumption with RWD, considering the high vehicle weight advanced operating strategy and balanced LV system leads to competitive energy consumption
- Standing in AVL's Scatterband → Competitive

Handling

- Rear wheel steering reduced the trade off between high weight / eco-tires ensuring good and save dynamics.
- Standing in AVL's
 Scatterband → Average

AVL Global Vehicle Benchmarking BEV Database

Available now (samples from MY2018-2021)

Mercedes	EQC	2020	EU	SUV
Audi	e-tron 55 quattro	2019	EU	SUV
Audi	e-tron S	2020	EU	SUV
NIO	ES8	2019	CN	SUV
ROEWE	Marvel X	2019	CN	SUV
Tesla	Model Y	2020	US	SUV
Jaguar	I-Pace	2018	EU	SUV
Porsche	Taycan Turbo S	2020	EU	Sport
VW	ID.3 1 st Pro	2020	EU	С
Polestar	2	2020	US	D
Tesla	Model 3 75	2019	US	D
VW	ID.4 GTX	2021	EU	SUV
Hyundai	Ioniq 5 AWD	2021	EU	SUV
Toyota	Mirai FuelCell 2	2021	EU	D

Benchmark highlights in progress



Europe

Mercedes EQS



USA

Tesla Model S Plaid





BMW iX xDrive50

Lucid Air

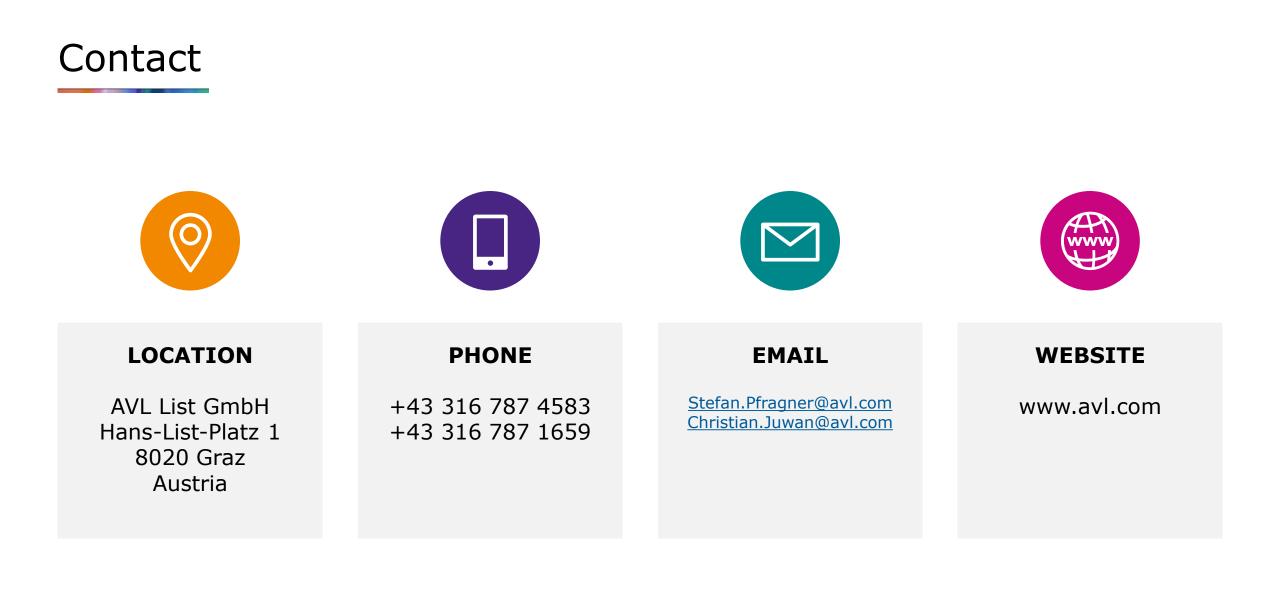


https://app.avl.com/benchmarking-program



How functions & features contribute to high level of driving excitement and efficiency on the BMW iX





Thank you



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