

Aktueller Stand Euro 7 für Pkw und Nfz: "Der Weg zu Euro 7+" AVL TechDay Deutschland 25.5.2023 in Leimen

Kurt Engeljehringer

Presenter:



Internal

/ 3

Kurt Engeljehringer

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36 years of emission testing experience in different positions, from test and development engineer, product- and application manager to principal business development manager for emission test systems. The work focus is on emission- and energy-testing, future emission trends and worldwide emission legislations.

Member of various standardization and legislation communities:

- Austrian Standards Institute (ASI)
- International Standardization Organization (ISO)
- UN-ECE GRPE and UN-ECE working groups, like WLTP
- Member of FAD
- UN-ECE GRPE H2-ICE Expert group (UNR-49) [#]H₂
 - ISO-8178 Carbon Free Fuels Task Force, project leader of Part-1
 - - Advisory Group on Vehicle Emission Standards (AGVES) of the European Commission for Euro-7/VII
 - Euro 7 Drafting group

Euro 7: European Union - Project



- **Start 2018:** Stakeholder event Preparing for the future European Emission Standards "Post-Euro-6"
- **2019-2021:** 12 AGVES (Advisory Group Vehicle Emission Standards) and CLOVE (Consortium for Low Vehicle Emissions) meetings, with 90 Documents and 2125 pages
- **2019-2021:** 12 Advisory Group Vehicle Emission Standards (AGVES) and Consortium for Low Vehicle Emissions (CLOVE) meetings, with 90 Documents and 2125 pages
- **2021-2022:** 16 month of EU Commission (EC) internal discussions and impact assessments. Final proposal continuously shifted.

10.11.2022: "Alea iacta est"

EU Commission published the Euro-7 proposal

2023-2024?: Start of further AGVES, CLOVE and drafting meetings for defining the "Implementing Regulations". The details how Euro 7 is defined in detail, how it is tested and measured, ...

/ 4

Euro 7:

Internal

/ 5



• The EU commission proposal (timing and content) will only be discussed anymore at the political level (EU Parliament and council).

- EU council presidency, Sweden, is considering a 2-year lead time, which would delay the 2025 date.
- Delaying of 2025, could also open a discussion to reduce LDV limits and additional gas components.



Euro 7: Light-Duty vehicles





/ 6

Euro 7: Heavy-Duty vehicles





Euro-7 Legislation (based on EC proposal 10.11.2022)

3









Very (most?) advanced emission standard:

- Powertrain Technology open and fuel independent
 - Focus on reals driving emissions
 - Not only vehicle, but also brakes and tires
 - Onboard monitoring and tampering detection

Most environmental impacts are covered:

- 1. Tailpipe Pollutants + new components + longer durability
- 2. Evaporative emission from fuel system + re-fueling
- 3. 🗂 ⊡ Particle from brakes
- 4. 🏳 ⊡ Micro-Plastic emissions from tires
- 5. 🗁 ⊡ Energy Consumption: Fuel, e-Energy and e-Driving Range
- 6. E Battery durability requirements and capacity information

It is not an "Emission" legislation only, it is Emission, Energy and Electrification

Much more effort and testing requirements

- due to infinitive variants of ambient and driving conditions
- due to a much higher responsibility of "Signed OEM Declarations"
- but less testing for Type-Approval
- Legend: The Pure ICE and types of ICE based hybrids

■ Plug-In, BEV and FC



Euro-7 Legislation (based on EC proposal 10.11.2022)

5

6









/ 9

Internal

) Pollutant emissions are limited as RDE emissions:



In case that not all emissions can be tested on the road, an RDE cycle might be done on the Chassis Dyno test bed.



Only the vehicle test is relevant. An additional engine test bed test is in discussion for multistage vehicles.

- On-Board Monitoring (continuous tailpipe emission measurement)
- Antitampering provisions (disabling after treatment systems by vehicle owner).

CO2 emission testing (limits aren't defined by Euro 7):



Are defined based on the WLTC chassis dyno testing.



Based on VECTO simulation and engine test bed fuel mapping cycle.

Minimum Battery Performance requirement:

- · Durability requirements.
- State of health for battery capacity and distance customer information important for secondhand market.

Euro-7 Legislation (based on EC proposal 10.11.2022)









OBM (On-Board Monitoring):



OBM is a direct and continuous monitoring of NO_x , NH_3 , and PM/PN tailpipe emissions measured by physical (NO_x , NH_3) sensors and/or virtual sensors and OBD (PM/PN) data. OBFCM and OBD remains unchanges.



 In each vehicle and for each trip OBM continuously calculates (ECU) a g/s data (except PN/PM) and reports it at the OBD-II interface. After each trip, a RDE result is calculated. The last 10 results are stored in the vehicle and some of these results are randomly selected for transmission to the OEM database and further transmitted to the authority.



- "Excess Emissions Driver Warning System" (EEDWS) set after each trip a status (green, orange or red). If emissions are above 2,5 of the legal limits, an inducement is progressively done:
 - 1. Soft warning with sufficient time to enable user to repair it.
 - 2. Performance Limitation [e.g.: 80km/h]
 - 3. Engine start is prevented [i.e.: operating an EU-7 vehicle in countries with bad fuel quality might not be possible anymore]



• OBM accuracy and operation is checked at type approval and during RDE ISC tests. OBM must never report lower OBM emissions as the PEMS system. i.e.: manufacturer must all the time "overreport".

Race to Euro 7: Limits and challenges





RDE Emission Euro-7 proposal "wide open road testing"



Payload \geq 10% <10% is extended



Kurt Engeljehringer | BU-E | 24 April 2023 | AVL 🎇

Identification of RDE-biased driving





N		GUII	VDA Stanuaru
•	NEDC	0,112	0,160
•	FTP75	0,122	0,171
•	WLTC 3b	0,134	0,183
•	US06	0,181	0,239

VDA Verband der Automobilindustrie

VDA proposal of a "Work Based Approach" (WBA) to identify non-normal or biased RDE driving conditions:

- The specific positive work [kWh/km] of driving depends on the driving style, the weight and power of a vehicle and the slop of the street. In the diagram it is shown for a data analysis of app. 32.000 trips with app. 700.000km of real street driving. That is a much do wide range of variations for defining a limit for abnormal driving.
- With using the driving speed of the actual vehicle and calculating the work for a virtual standard vehicle (2000kg, f₀ 200N, f1 0,5N/kmh,f₂ 0,03 N/(km/h)²), the range shrinks down to 0,10 – 0,25 kWh/km. Which could be used to define a limit for normal driving.

Euro-7 Challenge





Euro 7_{Light-Duty}:



ENDELIR CONTRACTOR Light-Duty Vehicles

Euro 7_{Light-Duty}: Limits (1/2)



EURO 7 EMISSION LIMITS

Table 1: Euro 7 exhaust emission limits for M1, N1 vehicles with internal combustion engine



		than 35 kW/t		to mass ratio less than 35 kW/t
	per km	per km	per trip	per trip
NO _x in mg	60	75	600	750
PM in mg	4.5	4.5	45	45
PN10 in #	6×10 ¹¹	6×10 ¹¹	6×10 ¹²	6×10 ¹²
CO in mg	500	630	5000	6300
THC in mg	100	130	1000	1300
NMHC in mg	68	90	680	900
NH ₃ in mg	20	20	200	200

Measured in accordance with paragraph 5.3.2. of UN/ECE Regulation No 85 in the case of ICEVs and PEVs, or, in all other cases, measured in accordance with one of the test procedures laid down in paragraph 6 of UN Global Technical Regulation 21

Based on original Document of EU Commission proposal for Euro-7, 10.11.2022

Internal

/ 16

The limits apply for RDE as well as for Chassis dyno RDE cycle test. Euro-7 limits are the same numerical numbers as the lowest Euro-6 limits.



These limits (mg/km and PN#/km) apply for all tests with ≥ 10 km.



For trips/tests with less than 10km a fixed emission budget limit applies as mg/trip or PN#/trip. Nevertheless, how long or short the trip was.



Low power vehicles <35kW/t have higher limits.



WLTC Chassis dyno testing for 23°C, 14°C and -7°C CO2, energy consumption and e-range testing.

-7°C testing capacity might be too low, due to testing all powertrain types and all emission components.





EURO 7 EMISSION LIMITS

Table 3: Euro 7 evaporative emission limits for petrol fuelled M1, N1 vehicles

Pollutant emissions	M ₁ , N ₁ with maximum mass up to 2650 kg	N1 with maximum mass equal or more than 2650 kg
Evaporative emissions (in hot soak + 2 day diurnal test)	0.50 g at worst day + hot soak	0.70 g at worst day + hot soak
Refuelling emissions	0.05 g/L of fuel	0.05 g/L of fuel

Table 4: Euro 7 brake particle emission limits in standard driving cycle applying until 31/12/2034

Emission limits in mg/km per vehicle	M1, N1 vehicles	M ₂ , M ₃ vehicles	N ₂ , N ₃ vehicles
Brake particle emissions (PM10)	7		
Brake particle emissions (PN)			

 Table 5: Euro 7 brake particle emission limits in applying from 1/1/2035

Emission limits in mg/km per vehicle	M1, N1 vehicles	M ₂ , M ₃ vehicles	N2, N3 vehicles
Brake particle emissions (PM10)	3		
Brake particle emissions (PN)			



Tyre mass lost in g/1000 km	C1 tyres	C2 tyres	C3 tyres
Normal tyres			
Snow tyres			
Special use tyres			



Strong reduction of limits plus a new refueling test (ORVR) added.



Brake particulate is a totally new test procedure with new test systems. Currently the testing is only defined for light-duty vehicles and heavy-duty vehicles will follow. Limit with 7mg/km is challenging, most current vehicles are higher. In 2035 a 3mg/km limit shall apply.



Tire abrasion test method is currently developed at UN-ECE GRBP/GRPE. Limits are not defined yet and will be based on g lost per 1000km.

Based on original Document of EU Commission proposal for Euro-7, 10.11.2022





Euro 7_{Light-Duty}: More test requirements



Nr.		irements Euro 7	Туре	e appro	val an	id com	plianc	e				ł	to b	e me	eası	ired				Ne	w in	EU	7	
	UUT	Testing Environment	Туре	S New in EU-7	企 介 Type Appr	OEM Decl	్ దరా CoP	යා isc	MaS	1 CO2	2 Fuel Consumption	3 e-Energy Consum.	4 e-Range	5 CO	6 NOX	7 ТНС	8 NMHC	9 PM	10 Crankcase Pres.	11 Opacimeter	12 PN 10nm	13 NH3	14 Micro Plastic	15 Battery Durability
1	Vehicle	Road	RDE		 ✓ 	✓	-	Opt.	-	-	-	-	-	✓	✓	\checkmark	\checkmark	-	-	-	\checkmark	✓	-	-
2	Vehicle	CD	Emission & Energy WLTC 23°C		✓	 ✓ 	√	Opt.	-	✓	✓	✓	✓	(✓)	(✓)	(✓)	(✓)	✓	-	-	(✓)	(✓)	-	✓
3	Vehicle	CD	ATCT 14°C		-	 ✓ 	-	Opt.	-	~	-	-	-	-	-	-	-	-	-	-	-	-	-	-
4	Vehicle	CD	-7C Low Temperature		√		-	Opt.	-	-	-	-	-	✓	✓	✓	✓	✓	-	-	\checkmark	~	-	-
5	Vehicle	CD	Crankcase		-	✓	-	Opt.	-	-	-	-	-	-	-	-	-	-	✓	-	-	-	-	-
6	Vehicle	CD	Emission Durability		-	✓	-	-	-	-	-	-	-	✓	✓	✓	~	~	-	-	\checkmark	~	-	-
7	Vehicle	CD + SHED	EVAP Hot-Soak & Diurnal		~	-	√	Opt.	-	-	-	-	-	-	-	✓	-	-	-	-	-	-	-	-
8	Vehicle	-	Idle Test		-	 ✓ 	-		-	-	-	-	-	~	-	-	-	-	-	-	-	-	-	-
9	Engine	ETB	UNR-24		-	 ✓ 	-		-	-	-	-	-	-	-	-	-	-	-	✓	-	-	-	-
10	Vehicle	CD	OBD		-	 ✓ 	-	Opt.	-	-	-	-	-	✓	✓	✓	~	~	-	-	\checkmark	~	-	-
11	Vehicle	CD	OBFCM						-	-	~	-	-	-	-	-	-	-	-	-	-	-	-	-
12	Vehicle	CD	Emission Lab RDE Cycle	✓	Opt.	√	-	Opt.		-	-	-	-	(✓)	(✓)	(✓)	(✓)	~	-	-	()	(✓)	-	-
13	Vehicle	CD + SHED	EVAP Re-Fueling	✓	✓	-	-	-		-	-	-	-	-	-	✓	-	-	-	-	-	-	-	-
14	Vehicle	?	OBM	✓	✓	✓	-	✓		-	-	-	-	-	✓	-	-	✓	-	-	✓	~	-	-
15	Brakes	Brake-TB	Brake particle	✓	?	?				-	-	-	-	-	-	-	-	✓	-	-	× .	-	-	-
16	Tyre	?	Tyre abrasion	✓	?	?				-	-	-	-	-	-	-	-	-	-	-	-	-	~	-
17	Vehicle	?	Battery MPR – Capacity	✓		✓	-	-		-	-	-	-	-	-	-	-	-	-	-	-	-	-	~
18	Vehicle	?	Battery MPR - Range	✓		✓	-	-		-	-	-	-	-	-	-	-	-	-	-	-	-	-	\checkmark

On-Road

/ 20

New with Euro-7

Euro 7_{Light-Duty}: OEM signed declaration



Nr.	. Test requirements Euro 7				Type approval and compliance							
	UUT	Testing Environment	Туре	F r	OEM	<u>ال</u> لك المكا	<u>⇔</u> }					
				Type Appr	OEM Decl	CoP	ISC	MaS				
1	Vehicle	Road	RDE	 ✓ 	 Image: A second s	-	Opt.	-				
2	Vehicle	CD	Emission & Energy WLTC 23°C	✓	 Image: A second s	✓	Opt.	-				
3	Vehicle	CD	ATCT 14°C	-	 Image: A second s	-	Opt.	-				
4	Vehicle	CD	-7C Low Temperature	✓		-	Opt.	-				
5	Vehicle	CD	Crankcase	-	 Image: A second s	-	Opt.	-				
6	Vehicle	CD	Emission Durability	-	\checkmark	-	-	-				
7	Vehicle	CD + SHED	EVAP Hot-Soak & Diurnal	✓	-	✓	Opt.	-				
8	Vehicle	-	Idle Test	-	 ✓ 	-		-				
9	Engine	ETB	UNR-24	-	√	-		-				
10	Vehicle	CD	OBD	-	 ✓ 	-	Opt.	-				
11	Vehicle	CD	OBFCM					-				
12	Vehicle	CD	Emission Lab RDE Cycle	Opt.	\checkmark	-	Opt.					
13	Vehicle	CD + SHED	EVAP Re-Fueling	✓	-	-	-					
14	Vehicle	?	OBM	✓	 ✓ 	-	✓					
15	Brakes	Brake-TB	Brake particle	?	?							
16	Tyre	?	Tyre abrasion	?	?							
17	Vehicle	?	Battery MPR – Capacity		 ✓ 	-	-					
18	Vehicle	?	Battery MPR - Range		\checkmark	-	-					

OEM signed declaration



	Appendix 12 - Manufacturer's RDE certificate of compliance								
Manufact	Manufacturer's certificate of compliance with the Real Driving Emissions requirements								
	(Manufacturer):			······					
	(Address	of	the	Manufacturer):					
			<u></u>						
	The vehicle trace	listed in the atte	runes mat:	ificate comply with the					
	requirements laid 2017/1151xxx for requirements of the	down in point 3.1 all valid RDE tests e above Annex.	s which are performe	meate comply with the <u>xxx</u> to Regulation (EU) d in accordance with the					
	Done at [On [(Place)] . (Date)]							
		(Stamp and s	ignature of the manu	facturer's representative)					
	Annex: — List of vehicle t — List of the Decla mg/km or particle t	ypes to which this red Maximum RI numbers/km as apj	certificate applies)E values for each v propriate.	ehiele type expressed as					

How to secure "OEM Certificate of compliance"

/ 22

Internal





Euro 7_{Heavy-Duty}:



Heavy-Duty Vehicles

Internal / 23



Euro 7_{Heavy-Duty}: Limits

EURO 7 EMISSION LIMITS

Table 2: Euro 7 exhaust emission limits for M₂, M₃, N₂ and N₃ vehicles with internal combustion engine and internal combustion engines used in those vehicles

Pollutant emissions	Cold emissions ²	Hot emissions ³	Emission budget for all trips less than 3*WHTC long	Optional idle emission limits ⁴
	per kWh	per kWh	per kWh	per hour
NO _x in mg	350	90	150	5000
PM in mg	12	8	10	
PN10 in #	5x10 ¹¹	2x10 ¹¹	3x10 ¹¹	
CO in mg	3500	200	2700	
NMOG in mg	200	50	75	
NH ₃ in mg	65	65	70	
CH4 in mg	500	350	500	
N ₂ O in mg	160	100	140	
HCHO in mg	30	30		

Cold emissions refers to the 100th percentile of moving windows (MW) of 1 WHTC for vehicles, or WHTCcold for engines

Hot emission refers to the 90th percentile of moving windows (MW) of 1 WHTC for vehicles of WHTChot for engines

Applicable only if a system is not present that automatically shuts down the engine after 300 seconds of continuous idling operation (once the vehicle is stopped and brakes applied)

Tests with more than 3 WHTC windows must fulfill both limits, Cold and Hot. However, there will be no separate hot or cold test.

- Cold limit is 100% percentile, so
- including cold start peaks.
- Hot limit is 90% percentile, so
- excluding cold start peaks.

RDE tests up to 3 WHTC windows must fulfill the Emission Budget limit.

Idling (hoteling): Automatic engine off after 300s or Idle emission limit of 5000mg/h.

Engine fuel mapping cycle for VECTO CO2 simulation.

In discussion if an engine pollutant WHTC cycle is needed. EU Commission cares only for vehicle, OEMS prefer a testbed test for multi stage vehicle applications.

Based on original Document of EU Commission proposal for Euro-7, 10.11.2022







Euro 7_{Heavy-Duty}: Limits

Heavy Duty: Euro-VI to Euro 7



Internal

/ 25



Euro VI Limit shown as 100% reference.

 i.e.: Weighted Cold (15%) and Warm (85%) WHTC result.

 Euro 7 CLOVE limit proposal A.

 A was the moderate proposal A.
 A was the moderate proposal, there lower version B.

 Euro 7 EU Commission proposal – Cold limit

 Cold limit is 100% percentile, so including cold start peaks.
 Euro 7 PN are shown including a factor 1.5 for the reduction from PN23 to PN10

Euro 7 EU Commission proposal – Hot limit

- Hot limit is 90% percentile, so excluding cold start peaks.
- Euro 7 PN are shown including a factor 1.5 for the reduction from PN23 to PN10

US 2027 Ultra Low NOx - Example





Zoom into engine start

Good dynamic

Excellent low signal noise

US Heavy-Duty Transient Cycle

- Good measurement of concentration peaks
- Excellent close to zero concentration measurement
 - Raw concentration measurement is recommended
- A stable zero reading (average) is most important. Q
 - e.g.: 1ppm offset results in 100% error

Correlation CLD versus FTIR [ppm] of 10Hz Data i.e.: 12.380 data points Good Correlation between CLD and FTIR

"ta" is time alinged data

H2 (Carbon free fuel) in Emission Regulations:



Carbon free fuel ICE Emission Regulations	UN-ECE / EU	USA	ISO		
Use cases	(Very) Lean Proposal	All use cases	All use cases		
Fuel	H2	All Carbon-free fuels (H2, NH3)	All Carbon-free fuels (H2, NH3)		
Fuel type	Mono fuel	Mono and Dual fuels	Mono and Dual fuels		
Emissions measured	All limited components	Criteria emissions plus H2O, H2, and NH3	Criteria emissions plus H2O, H2, and NH3		
Measurement method:					
Raw exhaust	\checkmark	\checkmark	\checkmark		
Continuose diluted	Х	\checkmark	\checkmark		
Bag diluted	Х	\checkmark	\checkmark		
Exhaust flow rate determination	• measured	 Measured or Calculated out of 2 quantities of O2, H2O or H2 plus NH3 for NH3 fuel. 	 Measured or Calculated out of 2 quantities of O2, H2O or H2 plus NH3 for NH3 fuel. 		
Dry-to-Wet correction	\checkmark	\checkmark	\checkmark		
CVS Background correction	No (No CVS measurement)	\checkmark	\checkmark		

^{\$}H₂

Euro 7: Limits

Table 4: Euro 7 brake particle emission limits in standard driving cycle applying until 31/12/2034

Emission limits in mg/km per vehicle	M ₁ , N ₁ vehicles	M ₂ , M ₃ vehicles	N2, N3 vehicles
Brake particle emissions (PM10)	7	2	2
Brake particle emissions (PN)	?		

 Table 5: Euro 7 brake particle emission limits in applying from 1/1/2035

Emission limits in mg/km per vehicle	M ₁ , N ₁ vehicles	M ₂ , M ₃ vehicles	N2, N3 vehicles	
Brake particle emissions (PM10)	3	2	2	
Brake particle emissions (PN)	?			



Brake particulate is a totally new test procedure with new test systems. Currently the testing is only defined for light-duty vehicles and heavy-duty vehicles will follow. Limit with 7mg/km is challenging, most current vehicles are higher. In 2035 a 3mg/km limit shall apply.

Table 6: Euro 7 tyre abrasion rate limits

Tyre mass lost in g/1000 km	C1 tyres		C2 tyres		C3 tyres		
Normal tyres							
Snow tyres		?		?		?	
Special use tyres							



Tire abrasion test method is currently developed at UN-ECE GRBP/GRPE. Limits are not defined yet and will be based on g lost per 1000km.



/ 28



Euro 7: Brake wear testing





Internal

Euro 7: Tire micro plastic abrasion:







Measurement syste

Tire abrasion:

- The test method is currently developed at UN-ECE GRBP/GRPE.
- How the tire abrasion is simulated is still open, candidates are:
 - Driving on open road
 - Indoor drum testing
 - Chassis Dyno
 - External Drum
 - Internal Drum

Measurement will be based on measuring the weight lost of the tire after a certain millage (app. 5000km) driven.

Legend:

Summary: Being ready for Euro 7

/ 31

Internal





One more thing: CO2 Meiner Reise nach Leimen

Diese Präsentation war ist vorbereitet und präsentiert in Leimen, Deutschland.

nachdenken · klimabewusst reiser

Zertifikat

für kompensierte Treibhausgase

Kurt Engeljehringer kompensiert am 24.05.2023 mit atmosfair **588 kg** CO₂ Treibhausgase. Was bewirkt lin Klimaschutzbetrag?

Seit dem 01.01.2021 betreibt atmosfair die Genehmigung der Projekte nach dem neuen Regelwerk des Klimaschutzabkommens von Paris. Die hier aufgeführten Projekte haben bereits Zusagen der Gastlande erhalten (mik. sog. Correspondina Adjustments) oder nutzen CO--Minderungen von vor dem obigen

ehr auf atmosfair.de

588 kg CO₂

- Fossile Flugreise Graz to Frankfurt: 568 kg CO2
- Autofahrt 180km:

20 kg CO2

14€ for CO₂ travel footprint compensation:

• I have privately compensated it at atmosfair.com with 10€ for the flight and 1€ for the rest. The compensation is done by:

Effiziente Kochsysteme für Familien in Nigeria

Mit Ihrem Beitrag kann ca. eine Wonderbox finanziert werden, in der das Essen ohne weitere Energiezufuhr garen kann.

Stromerzeugung aus Senfernteresten in Indien

Mit Ihrem Beitrag kann eine Familie 3 Monate mit erneuerbarem Strom versorgt werden.

CO₂-neutrales E-Kerosin

Sie fördern die Produktion von CO2neutralem E-Kerosin in einer Pilotanlage im Emsland und den Bau von Folgeanlagen.

Gold Standard

Thank you

www.avl.com

Internal