AVL Advanced Simulation Technologies

Tools and Solutions for Next-Level Simulation



Customer Services Catalogue Software & Simulation Related Services

Training and Support | Knowledge Transfer | Project Work

www.avl.com

Overview of Basic Training courses in AST Trainings Center Austria Graz, year 2023

B AVL BOOST™	C AVL CRUISE™	G AVL CRUISE™ M
February 21-23	January 31 - February 01	January 17-19
	September 12-13	October 03-05
AVL CRUISE™ M Engineering Enhanced EAS	AVL CRUISE™ M BEV with HVAC	G AVL EXCITE™ Desinger
February 13-15	May 16-17	February 01-02
		September 18-19
E AVL EXCITE™ Piston&Rings	AVL EXCITE™ Power Unit	E AVL EXCITE™ Timing Drive
February 21-22	April 04-05	January 24-25
September 26-27	October 23-24	June 27-28
AVL FIRE™	AVL FIRE™ SAMOS	AVL FIRE™ M
January 24-26	March 21-22	May 09-11
November 28-30		October 16-18
Model.CONNECT™	Preon PreonLab™	🛜 AVL VSM™
February 06-07	March 16	February 14-16
November 07-08	October 19	September 19-21

PRICING:

- For scheduled training courses held in Graz, the price is:
 - a) 450 euro per day and participant
 - b) 225 euro per day and participant for universities
- For training on request, the total price for one AST engineer for 1 full day training is:
 - a) In Graz: 1350 euro for max. 4 participants
 - **b)** In Europe: 2000 euro for max. 6 participants at the customer location, including travel and accommodation
 - c) The rest of the world: 5700 euro for 2 days training, including travel and accommodation For each additional day, 1350 euro
- Additional cost for cloud training (max. 8 users):
 - 550 euro for setting up the cloud and the introduction
 - + 60 euro per day for running the cloud
 - Software-Support costs extra

Register online: www.avl.com

Methodology Development & Services- Advanced Simulation Technologies

Table of Content

1.	Introduction			4
2.	Over	view of	AST Customer Services	5
	2.1	Validity	of Prices and Training Content	6
	2.2	AST Trai	ning Center	6
3.	Trair	ning & S	oftware Support	7
	3.1 Installation Support			7
	3.2	Standar	d Software Training	8
		3.2.1	Basic Software Training	9
		3.2.2	Application Software Training	10
		3.2.3	Premium Software Training Package	11
		3.2.4	E-Learning	12
		3.2.5	Online Video Training	15
		3.2.6	Electrification Training	16
		3.2.7	AVL BOOST™ Training Courses	23
		3.2.8	AVL CRUISE™ Training Courses	25
		3.2.9	AVL CRUISE™ M Training Courses	27
		3.2.10	AVL EXCITE™ Designer Training Course	32
		3.2.11	AVL EXCITE™ Piston&Rings Training Courses	33
		3.2.12	AVL EXCITE™ Power Unit Training Courses	34
		3.2.13	AVL EXCITE™ Timing Drive Training Courses	39
		3.2.14	AVL FIRE™ Training Courses	40
		3.2.15	AVL FIRE™ M Training Courses	44
		3.2.16	AVL SAMOS™ Training Course	49
		3.2.17	Model.CONNECT™ Training Course	49
		3.2.18	PreonLab™ Training Course	50
		3.2.19	AVL VSM™ Training Courses	51
		3.2.20	AVL SPA™ Training Courses	51
	3.3	Non-Sta	ndard Software Training	52
	3.4	Software	e Support	53
4.	Knov	v-How T	Fransfer & Engineering Support	54
	4.1 Technology Seminars		ogv Seminars	54
	4.2	Enginee	ring Support	
		4.2.1	Start-up Support	
		4.2.2	Enhancement Support	57
		4.2.3	Consulting 58	-
		4.2.4	Software Customization and Specific Software Development	59
5	Droid	oct Wor	· · ·	60
э.	Proje		к	60
6.	Mod	el Ident	ification	61
7.	Valic	lated Pc	wertrain Models	61
8.	Арре	endix		62
	8.1	AST Glo	oal Customer Support Process (GCSP)	62
		8.1.1	Local Point of Contact	62
		8.1.2	Level Concept	62
		8.1.3	Escalation Model	63

1. Introduction

This document describes all AVL AST software product-related services offered by the customer services group (AST / CC Methodology Development & Services).



> From a Software Provider to a Solution Provider

Beside the development of easy-to-use software products, AVL AST provides the development of methods and advanced simulation solutions. The transfer of engineering and application know-how is important for an efficient use of advanced simulation technologies in daily work, in addition to training in the usage of a software tool.

Create Values for Customers

AST offers various services in different levels to support our customers in the best way to shorten the initial phase from the first contact with our products to the effective integration and usage in the development process.

In addition, we provide services for improvement of the applied methods and for development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods, problem solving with root-cause analysis or taking over design responsibility.

From Engineer to Engineer

All our engineers participate in method development and advanced simulation work, software training and support. This is a challenging task for all the engineers involved, but for the customer it offers the significant benefit that by getting in contact with our service group he/she is in contact with highly experienced engineers, who know their tools and their application, work in close contact with software development and can link their engineering experience with the information coming from software support of various customers.

> Our message to the customers is: "We assist our customers in developing advanced simulation excellence"

Graz, January 2022

Thomas Resch (AST CC / Head of Methodology Development & Services) Christian Vock (AST CCSP / Customer Support Manager)

2. Overview of AST Customer Services

MORE THAN JUST A TOOL - Our Solution Approach

Our **methods** are grounded in the understanding of using cases. This understanding is our basis for choosing the right solution approach and defining the best workflow.

The embedded functionality in the pre-processor, solver and post-processor is the physical evidence. You can experience this in all our **tools**.

We provide **services** to train and support you, to enable you to use our solution independently and successfully with the help of validation, documentation, and training.

The customer services group comprises three modules:

- Tool focused Standard Training & Software Support
- Application and methodology focused Non-Standard Training, Technology Seminars & Engineering Support
- Project work focused Advanced Solutions

An overview of the entire chain from basic training and standard software support via enhanced know-how transfer by technology seminars and specific engineering support up to specific advanced solutions, performed as project work, is shown in the following figure. These services are valid for AST worldwide.





2.1 Validity of Prices and Training Content

* All prices given in this document, as well as the training content, are related to activities done by AVL AST Graz and can differ for local affiliates.

For more details, contact your local support and sales organization.

2.2 AST Training Center

Part of the AVL Training Center in cooperation with the AVL Skill Center and Academy at the Smart City (Graz, Austria)

- Modern-equipped and air-conditioned training rooms
- Face2face (F2F), remote and hybrid trainings
- Cloud support
- Greenroom
- Training by support and application engineers •
- Hardware examples for demonstration purpose ٠

Training at AST Training Center Graz











3. Training & Software Support

This module focuses mainly on the usage and installation of the AVL AST software tools:

- > AST offers support for the *installation of software tools* in a customer-specific environment.
- > AST offers for all its software products *standardized software training and customer-specific non-standard training*.
- > For software-related questions, AST offers *software support* according to the AST Global Customer Support Process (CSP).

3.1 Installation Support

This module deals with the installation of our software in a customer-specific environment.

ID Service			
CC_31 Installation Support			
Purpose:			
The basic step is the installation o for more complex installations, su	f the software on a single computer or on a file server. The second step is valid Ich as multi-processor environment on clusters.		
<u>Validity:</u>			
Basic installation is valid for all AS the tools, which support these op	T tools. It includes multi-processor and connection with a queuing system for tions.		
Content:			
• Software installation from the	e network store ready to work		
Installation performed by an	AST engineer		
Customization of software int	terfaces according to the requirements of the queuing system		
Requirements:			
• Basic requirements for the sy	stem are given by AVL in advance and have to be fulfilled.		
• The AVL engineer has to get a	administration privileges during the installation phase.		
Customer Benefit:			
• A fast start-up to get a valid in	nstallation running		
• The best opportunity to enab	le the usage of all features of the software		
Duration:			
• Half a day for basic installatio	Half a day for basic installation.		
• The connection with a queuin in close cooperation between tion, it will take approximatel	ng system depends highly on the complexity of this system and has to be done n AST and system administration on the customer side. For LSF system installa- y 1 day, for other systems around 3 days.		
Price (excl. Tax): * see chapter 2.1			
Installation will be done on the cu	stomer side. The price for installation by one AST engineer is:		
• Basic installation: 550 euro *	see chapter 2.1		
 Installation in a complex system 1350 euro per day * see chapter 2 	em environment and the connection with a queuing system: .1		
Travel and accommodation will be charged separately.			
Contact			
Additional Information	Responsible Sales Manager		
Proposal	Responsible Sales Manager		

3.2 Standard Software Training

Standard training courses are provided and performed by AST using standard training material and calculation models. AST offers **basic software training** and **application-oriented training** modules.

Training courses are available for each AVL AST software product and are provided in Graz, at AVL affiliates, or at the customer location.

The general training language is English or a local language at AVL affiliates.

Register at the <u>AVL Homepage</u> using the **AVL AST Training Center** to search for a course and submit an inquiry, after which you will receive a Confirmation E-Mail.

Cancellations must be made in written form 1 week before the start of the course.

Training at AVL Graz

- Training courses will take place at AST Headquarters, "Smart City" Waagner-Biro-Straße 108, A-8020 Graz, Austria.
- AST will organize accommodation for customers, if requested.
- At AVL affiliates, arrangements are to be made with the affiliates.
- Training courses held in Graz have the additional benefit for customers to get in contact with various application engineers from AVL.

Training at the Customer Location

- On-site training will be held by one engineer from AST. The customer is asked to secure a training room with equipment and necessary hardware.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.

Online Training – refer to <u>e-Learning</u> services

- All training courses can also be held online on request.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.
- Or software and licenses are used via Cloud.

Contact	
Training Content	Link to Homepage
Training Schedule	AVL Training Calendars
Training Registration	AVL Homepage

3.2.1 Basic Software Training

An overview of the handling and usage of the product is given, as well as a general introduction to the main applications. A standard model for the simulation is presented and possible applications with this model are discussed.

ID	Service				
CC_321	Basic Software Train	ing			
Purpose:	Purpose:				
• Overvie	w on the software too	bl			
• Enables	the user to build up a	and run calculation models, prepared by AVL			
Validity:					
Basic trainin	g courses are offered	for all AVL AST software products.			
Content: * see	e chapter 2.1				
• Introdu	ction, theory, primer o	examples, modeling, simulation, and post-processing			
Goals:					
• Basic kr	owledge				
• Capabili	ty of software handlir	ng			
Customer Be	enefit:				
A fast a	nd efficient way to sta	art using the software tool			
Duration:					
• Depend	ing on training (see su	ubsequent product listing)			
Price (excl. 1	ax): * see chapter 2.1				
• For sche	eduled training course	es held in Graz, the price is:			
	a) 450 euro pe	er day and participant			
	b) 225 euro pe	er day and participant for universities			
	AVL offers fixed dates for scheduled training courses , typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 12 people).				
 Alternat training 	ively, training can be is:	e held on request. For training on request , the total price for one AST engineer for 1 full day			
	In Graz	: 1350 euro for max. 4 participants			
	 In Euro dation 	pe: 2000 euro for max. 6 participants at the customer location, including travel and accommo-			
	 The rest of the world: 5700 euro for 2 days training, including travel and accommodation. For each 				
additional day, 1350 euro.					
Contact					
Information	& Organization	Training Organization - Petra Pintaric (ast_training@ayl.com)			
Registration	C Organization	link to registration (inquiny) on the AVI. Homenage			
	Inegistration Incompage Training Schodule Average in a contraction (inquiry) on the AVL Homepage				
Training Schedule		AVE training calendars			

3.2.2 Application Software Training

Application training courses are also standard training courses, but focus on specific applications and are based on the knowledge given by standard basic training.

For some products, various parts of the course for different applications are offered. They can be combined individually according to the customer's requirements.

ID	Service		
CC_322	Application Software	e Training	
Purpose:			
Application s application r	oftware training will nethods.	improve the knowledge of the software tool and will train the user in the methodology of special	
Validity:			
Application t	raining courses are o	ffered for all AVL AST software products.	
Content: * see	chapter 2.1		
Applicat	ion method, special t	heory, application examples	
Special I	modeling, post-proce	ssing technology	
• Result e	valuation and integra	tion	
Goals:			
Special a	application oriented k	nowledge	
Customer Be	enefit:		
• A fast ar	nd efficient way to lea	arn a new software application field	
Duration:			
• Depend	ing on training (see s	ubsequent product listing)	
Price (excl. T	ax): * see chapter 2.1		
• For sche	• For scheduled training courses held in Graz, the price is:		
	c) 450 euro per day and participant		
	d) 225 euro per day and participant for universities		
	AVL offers fixed these training c	dates for scheduled training courses , typically one training course per quarter of the year. At ourses, engineers from different companies can participate (max. 12 people).	
 Alternat training 	ively, training can be is:	e held on request. For training on request , the total price for one AST engineer for 1 full day	
	In Graz	:: 1350 euro for max. 4 participants	
	In Euro	ppe: 2000 euro for max. 6 participants at the customer location, including travel and accommo-	
	dation	et of the world: 5700 ours for 2 days training, including travel and accommodation. For each	
	additional day. 1350 euro.		
Contact	Contact		
Information	& Organization	Training Organization – Petra Pintaric (<u>ast_training@avl.com</u>)	
Registration		link to registration (inquiry) on the AVL Homepage	
Training Sch	edule	AVL Training Calendars	

Further information:

- > Application training courses are on request after completing the basic training.
- > Pre-requisites: Completing the related Basic Training Course.

3.2.3 Premium Software Training Package

Premium software training packages are extensions of the basic or application software training. They offer additional contact with the trainer beyond the training days.

ID	Service		
CC_323	Premium Software T	raining Package	
Purpose:			
The premiun the trainer w held individu	n software training pa ith regular meetings ally for each custome	ckage will help the users learn how to use the software faster by offering extended contact with after the basic or application software training. Meetings and additional training days are always er.	
<u>Validity:</u>			
Premium sof	tware training packag	ges are offered for all AVL AST software products.	
Content:			
• Discussi	on about user experie	nce	
Review	of user generated mo	dels	
Goals:			
• Increase	experience and appl	ication of the software at the customer location	
Customer Be	nefit:		
• A faster	way to get information	on and a speed-up of profitable work with software	
Duration:			
• Weekly	Weekly online meetings, approx. 2 hours each for 4 weeks following the basic or application training		
Addition	Additional training day after 4 weeks		
• Biweekl	 Biweekly online meetings, approx. 2 hours each for 8 weeks following the additional training day 		
Price (excl. T	ax): * see chapter 2.1		
• With an	additional training da	y done at an AVL affiliate or via web-service: 3500 euro for max. 4 participants	
 With an participa 	With an additional training day done at the customer location with a local trainer from an affiliate: 5000 euro for max. 4 participants at the customer location, including travel and accommodation		
 With an participa 	With an additional training day done at the customer location requiring experts from other affiliates: 6000 euro for max. 4 participants, including travel and accommodation		
Contact			
Information	& Organization	Training Organization – Petra Pintaric (ast_training@avl.com)	
Registration		link to registration (inquiry) on the AVL Homepage	
Training Sch	edule	AVL Training Calendars	
F			

Further information:

- > Premium training packages can only be purchased in combination with basic or application training.
- Premium training packages can also be purchased following a standard scheduled training course, but meetings and additional training days are always held individually for each customer.
- > Pre-requisites: Completing the Basic or Application Training Course.

Methodology Development & Services- Advanced Simulation Technologies



3.2.4 E-Learning

In addition to the face2face training courses, AST also offers various online training courses. E-Learning (or electric learning) includes all forms of learning in which electronic or digital media are used as the learning material.



3.2.4.1 Remote/ Online Training

Remote training courses are "real-time" training courses with the trainer and the trainees doing the training online, regardless of the country. For better communication, the trainer uses a headset with a microphone and a webcam with different view options.

ID		Service	
CC_	_324	Remote/ Online Trai	ning
<u>Pur</u>	pose:		
•	Training	courses are done on	line.
<u>Val</u>	<u>idity:</u>		
Rer	note/ onl	ine training courses a	are offered for all AVL AST software products.
<u>Rec</u>	quiremen	<u>t:</u>	
•	Local so	ftware and license in	stallation at the customer location
<u>Cor</u>	ntent: * see	chapter 2.1	
•	Introduc	ction, theory, primer	examples, modeling, simulation, and post-processing or
•	Applicat	ion method, special t	heory, application examples,
•	Special I	modeling, post-proce	ssing technology
Go	als:		
•	Basic kn	owledge,	# 2
•	Capabili	ty of software handlin	ng or
•	Special a	application-oriented l	knowledge
<u>Cus</u>	stomer Be	enefit:	
•	A fast ar	nd efficient way to lea	arn a new software application field
•	No travel costs		
<u>Du</u>	ration:		
•	Depend	ing on training (see su	ubsequent product listing)
<u>Pric</u>	c <mark>e (excl. T</mark>	ax): * see chapter 2.1	
•	For sche	eduled training course	es, the price is:
		 450 euro per da 	ay and participant
		 225 euro per da 	ay and participant for universities
		AVL offers fixed	dates for scheduled training courses, typically one training course per quarter of the year. At
	Altorpat	these training co	ourses, engineers from different companies can participate (max. 9 people).
ľ	• Alternatively, training can be new on request. For training on request, the total price for one Ast engineer for 1 full day training is:		
 1350 euro for max. 4 participants 			
		9 Open institut	Training Organization Dates Distorio (act. training Oct. 1 - 201)
Information & Organization		& Organization	Iraining Organization – Petra Pintaric (<u>ast_training@avi.com</u>)
Registration link to registration (inquiry) on the AVL Homepage		IINK TO REGISTRATION (INQUIRY) ON THE AVL HOMEPAGE	
Training Schedule		edule	AVL Training Calendars

Methodology Development & Services- Advanced Simulation Technologies

3.2.4.1 Hybrid Training

Hybrid training, also known as blended learning or mixed-mode instruction, is an education approach that combines online education materials and opportunities for online interaction with traditional location-based classroom methods. Hybrid training is a combination of "live" F2F training courses with participants at the Training Center in Graz and trainees participating online.

ID Service				
CC_324 Hybdrid Training				
Purpose:				
• Depending on the possibilities and preferences, the participants join the training either F2F or online.				
Requirement:				
• The participants who join the training online need to install software and licenses on their computers.				
Content: * see chapter 2.1				
 Introduction, theory, primer examples, modeling, simulation, and post-processing or 				
Application method, special theory, application examples,				
Special modeling, post-processing technology				
Goals:				
• Basic knowledge,				
Capability of software handling or				
Special application-oriented knowledge				
Customer Benefit:				
A fast and efficient way to learn a new software application field				
A flexible arrangement for different customer needs				
Duration:				
Depending on training (see subsequent product listing)				
Price (excl. Tax): * see chapter 2.1				
• For scheduled training courses, the price is:				
 450 euro per day and participant 				
 225 euro per day and participant for universities 				
AVL offers fixed dates for scheduled training courses, typically one training course per quarter	of the year. At			
these training courses, engineers from different companies can participate (max. 9 people).				
 Alternatively, training can be need on request. For training on request, the total price for one AST engine training is: 	eer for 1 full day			
 1350 euro for max. 4 participants 				
Contact				
Information & Organization Training Organization – Petra Pintaric (ast training@avl.com)				
Periodication Constitution (in registration (in registration))				
Training Schedule AVI Training Calendars				

3.2.4.2 Remote or Hybrid Training in the Cloud



Trainees can use our software on MS Accure cloud – the trainer can log on to the cloud and support the trainee. Depending on the location, different virtual machines (e.g. US/Europe) are used.

Additionally, the specification is done according to the software (SW) package and CPU power used. Cloud Training is offered for all SDT- and AWS-based tools and for VSM.

ID Service				
CC_324 Remote or Hybrid T	raining in the Cloud			
Purpose:				
• The participants do not need	The participants do not need to install the license on their computer for the training.			
Requirement:				
• Strong internet connection				
Content: * see chapter 2.1				
• Introduction, theory, primer	examples, modeling, simulation, and post-processing or			
Application method, special 1	theory, application examples,			
• Special modeling, post-proce	essing technology			
Goals:				
• Basic knowledge,				
Capability of software handli	ng or			
Special application-oriented	knowledge			
Customer Benefit:				
• A fast and efficient way to lea	arn a new software application field			
• Deeper interaction between	the trainer and the trainee due to screen sharing in both directions			
No local installations necessary	ary on the customer side			
No travel costs				
Duration:				
• Depending on training (see s	ubsequent product listing)			
Price (excl. Tax): * see chapter 2.1				
• For scheduled training course	es, the price is:			
 450 euro per da 225 euro per da 	 450 euro per day and participant 			
 ZZS euro per ua 	ay and participant for Universities			
 Alternatively, training can be training is: 	e held on request. For training on request, the total price for one AST engineer for 1 full day			
■ 1350 e	euro for max. 4 participants			
Additional cost for cloud training	g (max_8 users).			
 550 euro for setting u 	up the cloud and the introduction			
 + 60 euro per day for 	running the cloud			
Software-Support costs extra				
Contact	1			
Information & Organization	Training Organization – Petra Pintaric (<u>ast_training@avl.com</u>)			
Registration	link to registration (inquiry) on the AVL Homepage			
Training Schedule	AVL Training Calendars			

Methodology Development & Services- Advanced Simulation Technologies



3.2.5 Online Video Training All customers with a valid license can get access to our video training. To get access, please contact <u>ast_training@avl.com</u>.

You will get a pdf file with valid links for about 1 month of the ordered training.

Please note that these video training courses are not a full substitute for a complete standard training!

The following video training courses are available:

Basic Tr	aining	
•	TCSS-01	AVL CRUISE™ Basic
•	TCMV-01	AVL CRUISE™ M Engineering Enhanced - Software Training for VTB / Gasoline
•	TCMV-02	AVL CRUISE™ M Engineering Enhanced - Software Training for VTB / Diesel
•	TEPR-01_	AVL EXCITE™ Piston & Rings Basic – Piston Dynamics
•	TEPR-02	AVL EXCITE™ Ring Dynamics
•	TEPR-03	AVL EXCITE™ Piston & Rings Lube Oil Consumption
•	TPREO-01	PreonLab™ Basic
•	TEPU-01	AVL EXCITE™ PowerUnit Basic
•	TEPU-04	AVL EXCITE™ PUMain Bearing and Conrod Bearing Analysis
•	TEPU-15	AVL EXCITE™ Power Unit Acoustic Training
•	TMCO-01	Model.CONNECT™ Office Basic
•	TSPA-01	AVL SPA™ Basic
•	TCOM-01	AVL COMPOSE™ Basic
•	TCMF-01	AVL CRUISE™ M Flow Basic
•	TCM-01	AVL CRUISE™ M Basic GUI
•	TCM-02	AVL CRUISE™ M Basic Intro
•	TCME-02	AVL CRUISE™ M Physical Engine / DIESEL
•	TFME-01	AVL FIRE™ M Engine
•	TFIM-01	AVL FIRE™ M Basic
Electrifi	cation Training	
•	TELA-01	AVL EXCITE™ E-Axle NVH and Durability Analysis (AWS based)
•	TELA-02	AVL EXCITE™ E-Axle NVH and Durability Analysis (SDT based)
•	TELB-01	AVL FIRE™ M Battery Thermal and Hazard Investigation
•	TELF-01	AVL FIRE™ M PEM Fuel Cell Module Performance Analysis
•	TELM-01	AVL FIRE™ M PMSM E-Machine Electromagnetics and Thermal Investigation
•	TELM-03	AVL EXCITE™ Electric Machine Rotor-Dynamics
•	TELV-01	AVL CRUISE™ M Battery and Range Extended Electric Vehicle
•	TELV-02	AVL CRUISE™ M Fuel Cell Electric Vehicle
•	TELV-03	AVL CRUISE™ M Hybrid Electric Vehicle

We are continuously working on recordings for new training courses. Please contact us for more information.

3.2.6 Electrification Training

3.2.6.1 Electrification Training Vehicle

TELV-01 / Battery and Range Extended Electric Vehicle Concept Finding & Layout



FCEV powertrain model

Gas path domain in CRUISE M

Liquid domain in CRUISE M Thermal domain in

BOP intro

CRUISE M

Anode Cathode

.

Introduction

- CRUISE M GUI, Pre- and Post-processing Control domain in
- CRUISE M Electric domain in
- CRUISE M .
- Mechanical domain in CRUISE M
- Basic model setup with calculation tasks
- . Simple powertrain



Applications & FCEV power-

train model

- Reduced dimensionality
- Fuel Cell
- Advanced powertrain Degradation
- Q&A

* Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03) only has to be done once

TELV-03 / Hybrid Electric Vehicle Concept Finding & Layout



* Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03)) only has to be done once

3.2.6.2. Electrification Training Fuel Cell (PEM)

TELF-01 / PEM Fuel Cell Module Performance Analysis



* Module 1 (Basic Training for TELF-01, TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

Methodology Development & Services- Advanced Simulation Technologies



3.2.6.3 Electrification Training Battery



* Module 1 (Basic Training for TELF-01, TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

3.2.6.4 Electrification Training Power Electronics





* Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once

3.2.6.4 Electrification Training Electric Motor

TELM-01 / PMSM E-Machine Electromagnetics and Thermal Investigation



* Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once

TELM-02 / E-Machine NVH Analysis with Electrical Network

Models:

502_E_Axle AWS E-machine ElectroMagnetic Installation model for NVH







3.2.6.5 Electrification Training E-Axle

FELA-01 / E-Axle NVH and Durability Analysis (AWS	based)
Aodels:		

502_E_Axle



* Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

TELA-02 / E-Axle NVH and Durability (SDT based)

Models: 502_E_Axle





* Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

3.2.7 AVL BOOST™ Training Courses

TBCS-01 / BOOST Basic Training Course

Models:

4t1.bwf ottocalc short.bwf TCI_short.bwf 4t1_gasoline_transient_ECU_driv.bwf

Module 1

1 Day

- Introduction
- Introduction and Theory Create a Model of a 4-stroke Gasoline or Diesel Engine .
- (1 cylinder gasoline model optional - aimed for customers dealing with the motorcycle
- engines) Series Calculation
- Post-processing
- Control Elements MATLAB Interfaces
- . BURN module: combustion · rate of heat release evaluation based on measurement data

Module 1

1/2 Day

Calculation

Transient Calculation (on request as additional 1/2 day)



TBCS-02 / BOOST Aftertreatment Required pre-requisites: TBCS-01

Models: DOC_LightOff.bwf SCRT_AdDesorbtion.bwf SCRT_Parameter_Sets.bwf DPF Loading.bwf DPF_BackDiffusion.bwf EHC_DOC_ECE_Cycle.bwf

> Module 2 Application

1 Day

- Introduction
- Introduction and Theory Examples: DOC Light Off and DPF Regeneration
- Kinetic Parameters Calibration Using Optimization Tool
- Introduction to AST User Coding Interface

OxiCat_LightOff.bwf SCR_WCL_AdDesorbtion.bwf DPF_BareTrapRegen.bwf DPF_Filtration_Soot_Classes.bwf WHTC_400s_EAS.bwf WHTC_600s_EAS_Controlled.bwf

Module 2 Application

1/2 Day

Simulation

Complete EAS System modeling using test bed data Control functions



TBCS-03 / BOOST Linear and Non-Linear Acoustics Required pre-requisites: TBCS-01 . Models:

3D_Mesh_Transmission_Loss.bwf

	Module 2 Application
	1 Day
Introduction and Theory	
•	Example: Exhaust Muffler Model (Rock- drill)
•	Advantages/Disad- vantages of Linear vs. Non-linear Solu-
	tion Transmission Loss





TBCS-04 / BOOST Turbocharger Required pre-requisites: TBCS-01 Models: TCI_calc.bwf TCI_calc_short.bwf TCI_calc_TC_match.bwf first.bwf

> Module 2 Application

1/2 Day

Introduction and Theory

- BOOST Simplified
- Turbocharger Model Turbocharger Match-ing and Full Turbo-charger Model



3.2.8 AVL CRUISE™ Training Courses

TCSS-01 / CRUISE Basic Training Course

Models: Man_FWD ver_0001 Aut_FWD ver_0001 Module 1 Module 1 1 Day 1 Day Introduction Calculation Introduction Overview of other calcula-. tion tasks (e.g. Full load . Creating a basic veacceleration, max. velocity, hicle model Setting up the Cycle etc.) Run Calculation Task Modifying a manual transmission vehicle to an auto-Running a simulation Post-processing matic transmission vehicle Explanation of different calculation types (variations) with post-processing



TCSS-02 / CRUISE HEV and EV Modeling Required pre-requisites: TCSS-01

Models: Electric_Vehicle ver_0001 Range_Extender ver_0001 Hybrid_2 ver_0002 Mild_Hybrid ver_0001



 ment)
 Example of using a Matlab based controller (No Matlab usage)



TCSS-03 / CRUISE Interfaces Required pre-requisites: TCSS-01 Models:

Matlab API ver_0001 Matlab API Ver_0001 Matlab DLL ver_0001 Function C ver_0001 Function RPN ver_0001 Map ver_0001



Function Мар



TCSS-04 / CRUISE GSP Required pre-requisites: TCSS-01

Models:

•

•

GSP Wizard AMT ver_0001 GSP AMT ver_0001





3.2.9 AVL CRUISE™ M Training Courses

CRUISE M

tasks

CRUISE M

Basic model setup with calculation tasks

Basic model setup with calculation

Models:

C06111_EPW_CAR Gasoline

CRUISE M Physical Engine Basic Training Courses TCME-01 / CRUISE M Physical Engine / GASOLINE TCME-02 / CRUISE M Physical Engine / DIESEL

 Module 1
 Module 1

 Basic
 Module 1

 1 Day
 1 Day

 Introduction
 Engine model

 • CRUISE M GUI, Preand Post-processing
 • Steady State Engine model

 • Gaseous domain in
 • Transient Engine

model



Module 1 Basic

1 Day

Engine model

- Turbocharger
- Transient control

AAAAAA

CRUISE M Engineering Enhanced Engine Basic Training TCME-03 / CRUISE M Engineering Enhanced - Engine Basic / GASOLINE TCME-04 / CRUISE M Engineering Enhanced - Engine Basic / DIESEL

Models:

C06056_Gasoline_EE_Calibration Module 1 Module 1 Module 1 1 Day 1 Day 1 Day Introduction **Engineering Enhanced Engineering Enhanced** Engine model Engine model CRUISE M GUI, Preand Post-processing Steady State model Turbocharger Engineering Enhanced Transient control Transient model Cylinder Peripheral models Gaseous domain in

CRUISE M Engineering Enhanced EAS Basic Training TCME-05 / CRUISE M Engineering Enhanced EAS / GASOLINE TCME-06 / CRUISE M Engineering Enhanced EAS / DIESEL Models:

TCME-05: C06049_Gasoline_EAS_Demo.proj TCME-06: C06039_Diesel_EAS_ASC_Wizard_Demo.proj C06040_Diesel_EAS_Demo.proj

C06041_Diesel_EAS_SCR_Wizard_Demo.proj C06042_Diesel_EAS_sDPF_Wizard_Demo.proj



usage

TCMF-01 / CRUISE M Flow Basic

Models:

Several simple models, not part of the installation





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TCMA-01 / CRUISE M Physical Engine VTMS Training / GASOLINE TCMA-02 / CRUISE M Physical Engine VTMS Training / DIESEL Required pre-requisites: TCMF-01 and TCME-01,02

Models: Same as in TCMF-01 C09002_1_4L_PFI_FTC_Gasoline_VTMS C09009_1_5L_4CyI_FTC_VTMS



TCMV-01 / CRUISE M Engineering Enhanced Software Training for VTB / Gasoline **TCMV-02** / CRUISE M Engineering Enhanced Software Training for VTB / DIESEL

Required Prerequisites: Customer order of VTB (Virtual TestBed) from AVL ITS

Models:

C06056_Gasoline_EE_Calibration



Module 1 _{Basic}	Module 2 Application	Module 2 Application
1 Day	1 Day	1 Day
 Introduction CRUISE M GUI, Preand Post-processing Engineering Enhanced Cylinder Gaseous domain in CRUISE M Basic model setup with calculation tasks 	 Engineering Enhanced Engine model Steady State model Transient model Turbocharger Transient control Peripheral models 	Engineering Enhanced En- gine model Steady State model Transient model Turbocharger Transient control Peripheral models
Module 3 Application	Module 3 Application	Module 3 Application
I Day	I Day	I Day
 VTB application extensions Measurement data evaluation Data visualization Engine Calibration Engine extensions (sensors, robustness, non-standard conditions) HiL usage 	 VTB application extensions Measurement data evaluation Data visualization Engine Calibration Engine extensions (sensors, robust- ness, non-standard conditions) HiL usage 	 VTB application extensions Measurement data evaluation Data visualization Engine Calibration Engine extensions (sensors, robust- ness, non-standard conditions) HiL usage
Module 4 Application	Module 4 Application	
1 Day	1 Day	Lambda,
 Engineering Enhanced EAS model Engineering Enhanced EAS Gasoline/Diesel block EAS model setup (simple and advanced model) EAS model parameteriza- 	 Engineering Enhanced EAS model Engineering Enhanced EAS Gasoline/Diesel block EAS model setup (simple and advanced model) EAS model parameteriza- 	CruiseM Engine/EAS model

- tion (kinetics, heat transfer and pressure loss refinement)
- EAS model export (preparation for HiL usage)
- EAS model parameterization (kinetics, heat transfer and pressure loss refinement)
- EAS model export (preparation for HiL usage)



TCMH-01 / CRUISE M Mobile A/C Basic

Required pre-requisites: TCMF-01

Models:

C01001_AC_Circuit_EV C01002_Heat_Pump_Cycle_Internal_HE C01008_Single_Stage_Controlled



TCMH-02 / CRUISE M BEV with HVAC Required pre-requisites: TELV-01 and TCMH-01

Models:

C01001_AC_Circuit_EV C05058_Cabin_Air_ReCirc_Sys_GF







3.2.10 AVL EXCITE™ Designer Training Course

TEDE-01 / EXCITE Designer Basic

Models:

121_Designer_I4\excite\IL4





3.2.11 AVL EXCITE™ Piston&Rings Training Courses

TEPR-01 / EXCITE Piston Basic

Models:

203_I4_Demo_Diesel\excite_pr\I4_demo_diesel 202_GasolineEngine\excite_pr\1_4L-Gasoline





TEPR-02 / EXCITE Ring Basic

Models:

202_GasolineEngine\excite_pr\1_4L-Gasoline 203_I4_Demo_Diesel\excite_pr\I4_demo_diesel



Modeling

- Ring Dynamics Theory
- General Information
- Ring Dynamics Modeling Approaches
- Lube Oil Consumption -Theory
- Build up and run a model



3.2.12 AVL EXCITE™ Power Unit Training Courses

TEPU-01 / EXCITE Power Unit Basic

Models:

100_General\excite\General_Example3_extended 101_Primer\excite\Primer_FEM_NONL_abq





TEPU-02 / EXCITE Power Unit Crankshaft Dynamics Required pre-requisites: TEPU-01

Models:

102_I4_Demo\excite\I4_demo_CS_SHM_abq_enhd_sweep.ex 102_I4_Demo\excite\I4_demo_CS_FEM_abq_enhd_sweep.ex

Body Dynamics Model



TEPU-03 / EXCITE Power Unit Crankshaft Stress Analysis Required pre-requisites: TEPU-01 and 02

Models:

102_I4_Demo\excite\I4_demo_CS_SHM_abq_enhd_sweep.ex 102_I4_Demo\excite\I4_demo_CS_FEM_abq_enhd_sweep.ex





TEPU-04 / EXCITE Power Unit Main Bearing and Conrod Bearing Analysis Required pre-requisites: TEPU-01

Models: installation examples

103_Bearing\excite\MainBearing_EHD_abq.ex 104_Conrod\excite\Conrod_abaqus_OSL.ex



Module 2 Application	Module 2 Application	Module 2 Application	Module 2 Application
1/4 Day	1/4 Day	1/4 Day	1/4 Day
 Introduction and Theory Agenda Introduction Features and Applications Theory (EHD joint) Friction Surface Roughness and Micro-contact Analysis 	 Modeling Guidelines (FE and EXCITE) FE Model Require- ments, retained nodes and condensation EXCITE PU modeling Thermal Analysis Wear Analysis Oil Supply Lines 	 MB and Conrod Bearing Models - Practice Overview of EHD Definitions in GUI Body definitions Joint definitions Loads Create Model, Simulation, Create Results 	 Post-processing, 2D post-processing, IMPRESS Chart 3D post-processing, IMPRESS 3D

TEPU-05 / EXCITE Power Unit Main Bearing Wall and Conrod Stress Analysis Required pre-requisites: TEPU-01

Models:

103_Bearing\excite\MainBearing_EHD_abq.ex 104_Conrod\excite\Conrod_abaqus.ex



Introduction and Theory

- Introduction and theory
 FEModeling Guidelines for MB Wall and Conrod
- High Cycle Fatigue (only presentation)
- Thermal Analysis
- Fretting



TEPU-06 / EXCITE Power Unit 3D Piston Dynamics Required pre-requisites: TEPU-01

Models:





TEPU-07 / EXCITE Power Unit Noise, Vibration & Harshness Structural Required pre-requisites: TEPU-01 and 02

Models:

102_I4_Demo\excite\I4_demo_PU_FEM_abq_nonl_sweep.ex



Create simple trans-

mission model

Post-processing

TEPU-08 / EXCITE Power Unit Transmission MT or AT Required pre-requisites: TEPU-01

Models:

107_14_Demo_TransmissionManual\excite\14_demo_transmission_rigid.ex 107_14_Demo_TransmissionManual\excite\14_demo_transmission_NVH.ex or 107a 14_Demo_TransmissionAutomatic\excite\14_demo_automatic_transmission.ex



 Dual Mass Flywheel and Clutch modeling





TEPU-09 / EXCITE Power Unit Driveline Vehicle Integration Required pre-requisites: TEPU-01

Models:

107_14_Demo_TransmissionManual\excite\14_demo_transmission_rigid.ex 107_14_Demo_TransmissionManual\excite\14_demo_transmission_rigid_clutch_DMF.ex 107_14_Demo_TransmissionManual\excite\14_demo_transmission_clonk_loadIni.ex





TEPU-12 / EXCITE Power Unit Micro-contact Analysis Required pre-requisites: TEPU-01 and 04 or 06

Models:

103_Bearing\excite\MainBearing_EHD_abq.ex





TEPU-15 / EXCITE Power Unit Acoustics (Air Born Noise)

Models: 4001_I4_Demo\I4_demo_full_workflow.proj



Excite Acoustics 3D Post-

processing



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TEPU-16 / EXCITE Power Unit Turbo Charger

Models:

111_Turbo_Charger\excite\111_Turbocharger.ex

modal analysis in

Create a turbocharger

Shaftmodeler

model



Running simulation for

different speed cases

Q & A

3.2.13 AVL EXCITE™ Timing Drive Training Courses

TETD-01 / EXCITE Timing Drive Basic Dynamics Calculation

Models: 01_SVT-Intake_OHC-Flat-Tappet.etd 03_Intake-Camshaft.etd 05_Iniming-Gear-Train.etd 07_Exhaust-Valve-Train-System.etd 09_Chain-Drive.etd

02_SVT-Exhaust_OHC-Finger-Follower.etd 04_Exhaust-Camshaft.etd 06_Intake-Valve-Train-System.etd 08_Timing-Drive_w-Gear-Train.etd 10_Timing-Drive_w-Chain-Drive.etd





TETD-05 / EXCITE Timing Drive Chain & Belt Drives Required pre-requisites: TETD-01

Models:

09_Chain-Drive.etd 10_Timing-Drive_w-Chain-Drive.etd



3.2.14 AVL FIRE™ Training Courses





|May 2023 | 🛛 🗛 🎋

TFEN-03 / FIRE IC Engine – GDI Nozzle Required pre-requisites: TFEN-01

Models: 979_GDI_Flash_Boiling



TFEN-04 / FIRE IC Engine – Piston cooling Analysis Required pre-requisites: TFEN-01

Models:

9400 Automatic Optimization Example



Simulation result analysis



TFEN-17 / FIRE IC Engine Aftertreatment - TWC & GPF Required pre-requisites: TFEN-01

Models: 907_Catalyst

908_Gasoline_Particulate_Filter



Model Generation (general ap-

Setup of Simulation Control File

Exhaust Gas Aftertreatment



TFEN-18 / FIRE IC Engine - Aftertreatment - SCR & DPF Required pre-requisites: TFEN-01

Models: 909_Particulate_Filter 911 Diesel Exhaust System 924_Damaged_Particulate_Filter

proach)

Module

Result Analysis



- Setup of Simulation Control File
- **Result Analysis**
- Setup of Simulation
- Control File **Result Analysis**

TFEE-01 / FIRE (Module Specific) ESE Diesel GUI

Models: 922_Ese_Diesel			
	Module 1 Basic		
	1 Day		
	Introduction and Basic Modeling		
·	Introduction to IC engine simulations		
:	Segment specification Model generation using ESE Diesel		
:	Geometry description Mesh generation options		
•	Compression volume, com- pensation volume		
•	Modeling centric / eccentric combustion chamber / in- jection nozzle		
	Simulation setup		



Post-processing





TFME-01 / FIRE M Engine (GDI/ PFI/ Diesel Engine Related) Required pre-requisites: TFIM-01, Module 1

Models: 9600_In-cylinder flow 9601_Fame Engine Pre-processing 9602_Fame Engine Post-processing 9603_Engine Automated workflow 9604_PFI Engine Automated workflow

503_E 504_P	FI Engine Automated workflow		
Module 1 Application		Module 2 Application	
	1 Day	1 Day	
	Pre-processing	Physical Models	
	Model preparation Surface preparation Selection definition Movement prescription Mesh generation	 Species transport Spray model Combustion / reaction model Emission model Knocking model 	
	Simulation Setup	Post-processingResult analysis	

- Template definition
- Boundary conditions
- Initial conditions
- Convergence criteria
- Underrelaxation
- Differencing schemes
- Turbulence modeling

Running simulations

Post-processing

- Simulation monitoring
 Post-processing
- Post-processingResult analysis



TFME-02 / FIRE M IC Engine - Diesel Injection Nozzle Required pre-requisites: TFME-01

Models:

9103_Interactive_Meshing.proj 9310_Diesel_Injector.proj 9312_Automated_Injector.proj

Module 2	Module 2	Diesel injection
Application	Application	
1 Day	1 Day	
Introduction	Multi-phase module	AVL Fire*9310 Diesel Injector Sont angle
 FIRE™ M Nozzle flow Pre-processing capabili- ties Interactive meshing basic and modeling Block structured and automated meshing so- lution Mesh movement; mov- ing mesh or movement by formula 	 Nozzle flow simulation setup Performance Parameter: discharge rate, flow uniformity at the outlet, cavitation intensity, erosion probability Eulerian Multiphase Models, cavitation model, erosion model, nozzle interface Running and monitoring of the simulation Post-processing and Application-specific 2D result analysis Optional demo: Lagrangian spray coupling using the nozzle file as input on a simple spray- 	Erosion prediction

box geometry

TFME-04 / FIRE M Head Block Compound Required pre-requisites: TFME-01

Models:

9301_Cylinder_Head.proj Internal training material: Foton GDI Engine 9520_HBC_Thermal_Load_Management.proj (will be released in R2022.1) Internal training material: Foton GDI Engine

Module 2 Application	Module 2 Application		
1 Day	1 Day		
Introduction	Modeling		H
 Introduction of the HBC application and simulation specifics Heat transfer model parameters and influence on the results FIRE M GUI, Pre- and Post-processing Basic model setup with calculation tasks 	 Preparation of HBC input model (CAD data) Multi-domain model gener- ation Setup of the simulation Starting and monitoring Result analysis 	•	Intro sient tion s Prepa (Syst simu Prepa (Cylii simu Setu Trans parat Start the s Resu Mapp

Module 2 Application

1 Day

HBC module

- Introduction of the HBC transient operation and simulation specifics
- Preparation of input data (System level VTMS – 1D simulation)
- Preparation of input data (Cylinder Inner flow – 3D simulation)
- Setup of the HBC simulation
 Transient simulation-specific
- parameters Starting and monitoring of
- the simulation
- Result analysis
- Mapping of 3D AVL FIRE results to the FEM mesh

TFME-05 / FIRE M Liner Cavitation Required pre-requisites: TFME-01





- Preparation of excitation . data (obtained with EX-CITE simulation)
- Setup of the simulation Simulation-specific pa-
- rameters and their influence on the results
- Starting and monitoring of the simulation
- Result analysis



TFME-06 / FIRE M IC Engine - Intake Port Flow Required pre-requisites: TFIM-01

Models:

9502_Port Workflow

Module 2 Application 1 Day

Introduction and Modeling

- Introduction to port flow simulation
- Flow evaluation parameters (discharge rate, swirl/tumble)
- Formulas
- Single model generation (Reference TFIM-01) .
- Series of model generation Single and series simulation setup and running
- Result analysis



TFME-07 / FIRE M (Module-Specific) Eulerian Multiphase Module Required pre-requisites: TFIM-01

Models:

9356_Tank_Filling.proj 9384_Embedded_Body_Gearbox.proj 9310_Diesel_Injector.proj





TFME-08 / FIRE M (Module-Specific) Quenching Required pre-requisites: TFIM-01

Models:

9307_Steel_Quenching.proj 9308_Quenching.proj 9309_RPI_Wall_Boiling.proj

Basic example prepara-

tion







Methodology Development & Services- Advanced Simulation Technologies

TFME-09 / FIRE M IC Engine - Aftertreatment - SCR Models: 9305_Aftertreatment_AdBlue_SCR

Module 2 Application 1 Day Introduction and Modeling • Workflow Overview • Preprocessing – Selection Creation • Simulation Setup (Steady Case) • Sim Postprocessing and Discussion ulation Setup (Transient Case)



TFMA-01 / FIRE M Automatic Optimization Required pre-requisites: TFIM-01

Models:

9400_Automatic Optimization Example



Optimization result analysis



3.2.16 AVL SAMOS[™] Training Course

TSAM-01 / SAMOS Basic

Models: Included in SAMOS-AT SW-Package: madlein.e00





3.2.17 Model.CONNECT[™] Training Course

TCMO-01 / Model.CONNECT Basic

Models: Primer.proj CRUISE_M.proj MATLAB.proj





- Online monitoring .
- . Run the simulation
- Results tab
- Debugging
- Case generation



3.2.18 PreonLab™ Training Course



TPYT-01 / Python Basic



3.2.19 AVL VSM[™] Training Courses



3.2.20 AVL SPA™ Training Courses

TSPA-01 / SPA Basic





3.3 Non-Standard Software Training

Beside the standard training courses, AVL AST offers non-standard training courses for specific customer interests that are based on customer models as on-the-job training.

Such training courses are treated as separate projects. Content, duration, and price will be defined individually according to the specific needs and requests. A separate project proposal will be given by AVL AST (refer also to **chapter 5**).

Non-standard training is offered for advanced simulation solutions for virtual development and for the following solution areas:



For further information or a specific project proposal, contact your responsible AST Sales Manager.

Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

3.4 Software Support

Software support at AST is organized according to the AST Global Customer Support Process (GCSP).

The GCSP defines the process steps for answering all regular customer questions and requests related to AVL AST software products. The defined process does not cover customer contact which takes place within project work or joint research developments.

The GCSP includes a level concept:

- > 1st level support is done by local AST affiliates (if no local affiliate is available, 1st level support is done by AST in Graz)
- > 2nd level support by AST headquarters in Graz

AST offers support by email. Telephone support is offered for 1st level support at some AST affiliates. Telephone support is not given by AST in Graz or for 2nd level support generally.

For each product or product group, a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

To receive software support, it is mandatory to have a valid maintenance contract and to have participated in a related training course held by AVL. Within the partnership programs UPP ("university partnership program") and RPP ("research partnership program"), a dedicated person is defined. He/she acts as a contact person to our support organization.

ID	Service		
CC_33	Software Suppor	t	
Purpose:			
Software sup	oport via email is tl	ne single point of contact for customers regarding software-related issues (beside sales information).	
AST support ulation proje tomers.	engineers are hig ects within AVL's e	hly experienced calculation engineers, who also perform software training and project work in sim- ngine development process or separate pilot, validation, or method development projects for cus-	
Validity:			
The CSP is de	efined worldwide	and is valid for all AVL AST software tools.	
Content:			
• Answer	software-related	questions	
• Take ov agemen	Take over change requests or enhancement requests from customers and transfer them to development and product man- agement		
Goals:			
• Help the	e customer with d	aily problems	
• Improve	e product quality a	nd customer satisfaction	
• Support	Support development with information about customer needs and recommendations		
• Improve	e the relationship	with the customer	
Customer Be	enefit:		
One cor	One contact for all software-related questions		
Applicat	Application know-how of all AST support engineers		
Duration:			
• 30 hour	• 30 hours per year of software support is included with each license.		
• If this lin	 If this limit is exceeded, it will be charged separately and treated as consulting or project work. 		
Price (excl. T	<u>ax):</u>		
Software sup	oport via email is f	ree of charge for every customer of AST products.	
Contact			
About the P	About the Process Customer Support Manager – Christian Vock (<u>christian.vock@avl.com</u>)		
Who is my Local Support?		Please contact your local sales manager or <u>local support</u> via email.	

Further information:

Customer Support Process --> An overview of the GCSP is given in Appendix 7.1.

4. Know-How Transfer & Engineering Support

This service group sets its focus on engineering know-how and its transfer to the customer.

Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

4.1 Technology Seminars

Technology seminars are organized as TechDays by AST Graz or a local affiliate. They can be performed for a specific customer and at the customer location, or as a corporate event where different customers can participate.

ID Service

CC_41 Technology Seminars / TechDays		
Purpose:		
Within the frame of a technology seminar, a specific engineering topic and application field is discussed, including theoretical		
background, application field, problems, and solutions. The focus is set on simulation-related problems and solutions.		
Validity:		
All engineering topics, which are connected to AST software products, can be addressed. Although the seminar content is kep more general and not focused on AST products, AST-specific solutions and benefits are presented as AST know-how is based o those methods and tools.		
Content:		
Definition of the entire topic		
Theoretical background		
Components and functionality		
 Problems and engineering tasks, which have to be solved 		
Technical solutions and applied methods		
Goals:		
Generate understanding of the engineering topic		
Transfer of application know-how for the specific topic		
Understanding of cross effects		
Customer Benefit:		
Compressed know-how transfer of cutting-edge technology for a specific application field		
Duration:		
• The duration depends on the specific topic, but it is typically between 1 and 3 days.		
Price (excl. Tax): * see chapter 2.1		
 Seminar fee for a TechDay starts from 350 euro per participant and it may vary 		

4.2 Engineering Support

This module focuses mainly on the usage of AVL AST software products in daily life and real development projects, including the interpretation of results and dealing with variants (*application-oriented*).

Specific services are:

- Start-up support
- Enhancement support
- ➢ Consulting
- > Software customization and specific software development

4.2.1 Start-up Support

ID		Service
CC_	_421	Start-up Support
<u>Pur</u>	pose:	
Sta pro per anc det	rt-up sup iject for a formed a d afterwa ailed exp	port is on-the-job training for a standard application using a specific customer model. It is organized as a separate a defined period of time. The target is to get started with a real application example. Start-up support can be t AST in Graz, entirely or partly at the customer location. Typically, AST performs the main steps of the investigation rds re-performs each step on site together with the customer. AST makes use of these models and results for a lanation of each work step.
Val	idity:	
Sta ing	rt-up sup courses (port is offered for all standard applications and all AST products. Standard applications refer to the standard train- offered by AST.
An	input she	et defining all required data and models is sent to the customer in advance.
<u>Cor</u>	ntent:	
•	Explana	tion of the workflow and all work steps
•	Setup o	f necessary models, performing analysis, evaluation and interpretation of results
•	Explana	tion of the introduction of modifications
•	Hints ar	nd significant information about the application
•	The wor	kflow and the entire work performed will be documented in a report.
Goa	als:	
•	The ent	ire workflow performed
•	The cus	tomer can perform the specific application by him/herself.
<u>Cus</u>	stomer Be	enefit:
•	Knowle	dge transfer from AVL for standard application
•	Usage o	f customer models
•	The cus	tomer becoming skilled with the new tool and application in a short time
•	Maximu	Im training effect
<u>Du</u>	ration:	
•	The dur	ation of start-up support is 8 to 10 weeks .
•	3 weeks in Graz	of this period are defined as the customer and the AVL engineers working together. This can be either held at AVL or at the customer location.
•	The spe with the	cific customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar e model and performs all the necessary modifications to the model or defines these modifications.
•	The mai docume	n work steps are done by AVL separately to keep the on-site period at maximum efficiency. All work performed is ented and explained.
<u>Pric</u>	<u>ce (excl. T</u>	<u>ax):</u>
The acc	e total cos ommoda	st is in the range of 22,000 to 55,000 euro (depending on the application and the complexity of work). Travel and tion for the AVL engineer are charged separately.

4.2.2 Enhancement Support

Enhancement support is offered to experienced users of AVL AST software tools. Within this module, know-how about very specific new features or methods is investigated, transferred to the customer, and implemented into the specific development process.

Enhancement support is guided by a specific model and application using customer-specific data. A comparison to the previous methods and validation by measurements could be part of this work.

ID	Service
CC_422	Enhancement Support
Enhanceme customer m into the cus	nt support is on-the-job training for the usage of a new feature or method, offered by AST software, using a specific odel. It is organized as a separate project for a defined period of time. The target is to integrate this feature or method tomer-specific application work.
Enhanceme	nt support can be performed at AST in Graz or at the customer location.
The specific the model a to the custo	customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar with nd performs all the necessary modifications to the model or defines these modifications. Model requirements are sent mer in advance.
Validity:	
Enhanceme	nt support is offered for all AST products.
Content:	
• Explana	tion about functionality of the feature and the method
• Update	of the customer-specific methodology and workflow
• Applica	tion on a customer model
• Compar	ison of the old and new workflow, model changes and results
• Hints ar	nd significant information
Goals:	
• Detailed	know-how transfer of new features and methods
• The cus	tomer can perform the specific application by himself/herself.
Customer B	enefit:
• Knowle	dge transfer from AVL for new features and methods
Usage of	of customer models
• The cus	tomer becoming skilled with the new features and methods in a short time
• Maximu	im training effect
Duration:	
• The dur	ation of enhancement support is 1 to 5 weeks .

• The entire period is defined as the customer and the AVL engineer working together. This can be either held at AVL in Graz or at the customer location.

Price (excl. Tax): * see chapter 2.1

The price for one AST engineer for 1 week (5 full working days) at the customer location and the preparation phase is:

- Preparation phase: 3500 euro* see chapter 2.1
- 7000 euro per week; excl. travel and accommodation* see chapter 2.1

Travel and accommodation for the AVL engineer are charged separately.

4.2.3 Consulting

This module describes the possibility to book highly skilled and experienced engineers from AST for a defined period of time for work at the customer location.

CC_423 Consulting Purpose: AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools. Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance is that the AST engineer can be well prepared to increase the efficiency of the on-site work. Validity: Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST. Content: AST engineers can be booked for a period of days, weeks or longer. The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within the year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.
 Purpose: AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools. Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance a that the AST engineer can be well prepared to increase the efficiency of the on-site work. Validity: Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST. Content: AST engineers can be booked for a period of days, weeks or longer. The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within the year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 weeks at least 2 weeks and the trip.
 AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools. Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance that the AST engineer can be well prepared to increase the efficiency of the on-site work. Validity: Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST. Content: AST engineers can be booked for a period of days, weeks or longer. The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within the year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 weeks at
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 Content: AST engineers can be booked for a period of days, weeks or longer. The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within the year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.
 AST engineers can be booked for a period of days, weeks or longer. The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within the year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 weeks are the trip.
• The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within the year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.
before the trip.
Goals:
• AST engineers work at the customer location in close cooperation with local engineers.
Customer Benefit:
Problem investigation by experienced AST engineers
Usage of the latest methodology and features of AST software
Know-how transfer to customer engineers; integration of methods into a specific development process
 A fast solution of pending problems; direct contact to software developers
Extends capacity on the customer side
Duration:
Depending on the definition.
Price (excl. Tax): * see chapter 2.1
The total price for one AST engineer for 1 full day at the customer location is:
 1350 euro; excl. travel and accommodation^{* see chapter 2.1}
 2000 euro (in Europe), including travel and accommodation^{* see chapter 2.1}
Preparation work is included in the given price.

4.2.4 Software Customization and Specific Software Development

AST offers the possibility to customize its software according to the specific needs and requirements of the customer. AVL AST software offers various options for **customization** (depending on the features and interfaces of the specific software tool), such as:

- Creation of template models
- User functions
- Macros
- APPs and Workflows using COMPOSE
- Python scripts (i.e. for post-processing)
- MATLAB models, using existing interfaces
- FMU models, using existing interfaces
- EXCEL templates (e.g. for pre-processing)

Update of the general GUI and kernel is not part of this service, although this service can be offered as **customer-specific software development**. In such cases, a separate agreement has to be made. The new features and enhancements will be implemented in subsequent releases of the standard AST release. AVL grants the customer an exclusive use of the developed features for a period of 6 months after receiving a written approval of the extension from the customer. AST will also guarantee the compatibility of the developed feature for subsequent releases if it is part of the standard AST release.

ID	Service						
CC_424	Software Customization						
Purpose:							
AST offers the possibility to customize its software according to the specific needs and requirements of the customer. Work is typically done at AST. A training on the usage and implementation of the customized part is included.							
Validity:							
Software customization is valid for all features developed for customization, offered for a specific AST tool (see above). Customer- specific software development is treated separately.							
Content:							
• A setup	of customer-specific functionality						
• Testing	of the new functionality using a standard model or a customer model						
• Training	about the usage and implementation of the new functionality						
Goals:							
• Customi	zed functionality ready to use						
• Know-h	ow transfer of the usage, modification, and implementation of the functionality						
Customer Be	enefit:						
• Impleme	ent customer-specific solutions						
• Indepen	dent from the regular release cycle						
Duration:							
• This dep	ends on the complexity of the requirement. Minimum effort is in the range of 1 week.						
Price (excl. T	ax): * see chapter 2.1						
The total pri	ce for one AST engineer for 1 full day is:						
♦ 1350 eu	ro (at AVL AST in Graz) ^{* see chapter 2.1}						
The total pri	ce of the final training and know-how transfer (1 day) is:						
♦ 2000 eu	ro (in Europe), including travel and accommodation ^{* see chapter 2.1}						

5. Project Work

In addition to the services described in the previous chapters, we provide services for the improvement of the applied methods and for the development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods or taking over design responsibility.

AST offers a wide range of simulation project work using analytical and numerical methods in the field of mobility and non-mobility industry. Applications use software products, serviced by AST, as well as different third-party tools.

Simulation work is offered for:

- Structural mechanics and dynamics applications
- Thermo-fluid dynamics in 0D/1D and 3D
- > 3D CFD applications using FV and SPH approaches
- > 2D and 3D electro-magnetic and electro-chemical applications
- Multi-body dynamics for durability and NVH
- > 0D/1D mechanical, electrical, and hydraulic system simulation
- > MiL / SiL applications in office and on RT-platforms
- ➢ HiL integration with xCUs
- > Multiphysics applications and co-simulations between differet domains and approaches

The project can cover the entire simulation, including model setup, definition of boundary conditions, analysis and result evaluation and interpretation. AST will give clear conclusions and recommendations on the analysis performed and the investigated design.

Each project is performed according to the **AST project process** (PP), guided by continuous documentation and finalized by a report describing all steps, the models used, and the results obtained. Optionally, know-how transfer is done at the end of the project.

Phase I Initialization & Planning	AST Project Process Phase I: Initialization & Planning Start Intedm project Set up base project infrastructure Hold kick-off meeting Finalizing project setup
Phase II Execution & Control	AST Project Process Phase II: Execution & Control Variangle process Managing meetings Managing deviations
Phase III Project Closure	AST Project Process Phase III: Project Closure Release final invoice Perform lessons learned Close project and archive data

Typical project definitions are:

- Development of new methodologies
- Increase of efficiency and advanced solutions
- > Validation projects, including comparison to measurements
- > Implementation of new methods into the development process (process integration)
- Research and development (R&D) projects
- > Dedicated projects or joint and research (J&R) projects

Measurements for validation can be performed at AVL, at the customer location, or by a third-party supplier.

Projects can be performed by AST alone or together with the customer (sharing the work) as joint and research projects (J&R).

For further information or a specific project proposal, contact your responsible AST Sales Manager.

6. Model Identification

Within this service, AST takes care of specific measurements and the generation of fully parameterized and validated simulation models. Measurements are either done at and by AVL, or by selected partners.

Examples for possible measurements:

- Surface Measurement and Contact Data Extraction EXCITE Micro-slide Analysis (EXCITE Power Unit EHD or EPIL joints; EX-CITE Piston & Rings contact models)
- Belt Characteristics Measurement of a Poly-V Belt (EXCITE Timing Drive)
- Engine or Transmission Mount Characteristics static (0-50Hz) and dynamic mount characteristic (50-~1-2kHz) (EXCITE Power Unit)
- Dual Mass Flywheel Characteristics DMF's parameters like basic hysteresis, quasi-static characteristics, and dynamic stiffness characteristics (EXCITE Power Unit or Timing Drive)

7. Validated Powertrain Models

AVL offers different validated CRUISE M powertrain models, based on benchmarking data, or creates such models, based on the data provided by the customer.

<complex-block>

For further information or a specific project proposal, contact your responsible AST Sales Manager.

8. Appendix

8.1 AST Global Customer Support Process (GCSP)

- The GCSP defines the process steps for handling all customer questions and requests related to the usage of the software products maintained by AVL AST.
- It describes all interactions between the customer, the frontline team (local affiliate support team), the methodology support team at the service base, and the development team during the handling of support cases.
- The GCSP defines when and how a development request is generated out of a support case.

These main functions are summarized in the following figure:



8.1.1 Local Point of Contact

The local support teams at the affiliates collect all customer requests. They are also responsible for the entire communication between the customer and the AVL support. Information about the contacts within our service organization can be found in chapter **3.4** or on the AVL homepage <u>http://www.avl.com/hotlines</u>.

8.1.2 Level Concept

The AST GCSP has different levels.

- Frontline support (1st level) is done by local AST affiliates (if no local affiliate is available, 1st level support is done by AST Service Base)
- Methodology support (2nd level) is done by AST Service Base

For each Support Team (individual for different products/ product groups and locations), a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

8.1.3 Escalation Model

The escalation depends on the time scale and the category of the support case.

The escalation model defines the treatment of critical support cases, which require special effort and extended capacity. The escalation is done based on regular review meetings by the review team, which includes the support masters, local and global support managers, and the people responsible for a specific application area.

Main Target:

- Identify possible high importance problems in an early phase of the support chain in order to define the necessary measures before the problem escalates between the customer and AVL.
- Possible measures are providing the necessary capacity and shifting priority between other tasks.

Training courses 2023 - Graz

January	February	March	April	Мау	June
1 S National Holiday	1 W E EXCITE C CRUIS	E 1 W Battery and Range Extended Electric Vehicle	¹ 1 S	1 M National Holiday 1	8 1 T
2 M	1 2 T EXCITE Designer	2 T Battery and Range Extended Electric Vehicle	2 S	2 T	2 F
3 T	3 F	3 F	3 M 14	4 3 W	3 S
4 W	4 S	4 S	4 T E EXCITE Power Unit	4 T	4 S
5 T	5 S	5 S	5 W EXCITE Power Unit	5 F	5 M 23
6 F National Holiday	6 M Model.CONNECT	6 6 M 1	0 6 T	6 S	6 T
7 S	7 T Model.CONNECT	7 T PMSM E-Machine Electro- magnetics and Thermal In- vestigation	7 F	7 S	7 W
8 S	8 W	8 W PMSM E-Machine Electro- magnetics and Thermal In- vestigation	8 S	8 M 1	9 8 T National Holiday
9 M	2 9 T	9 T PMSM E-Machine Electromagnetics and Thermal Inves-	9 S	9 T 🕞 FIRE M	9 F
10 T	10 F	10 F	10 M National Holiday 15	5 10 W 🕞 FIRE M	10 S
11 W	11 S	11 S	11 T Fuel Cell Electric Vehicle	11 T 🕞 FIRE M	11 S
12 T	12 S	12 S	12 W Fuel Cell Electric Vehicle	12 F	12 M 24
13 F	13 M CRUISE M Engineering Enhanced	7 13 M 1	1 13 T Fuel Cell Electric Ve- hicle	13 S	13 T
14 S	14 T SING VSM	e-Machine NVH Analysis with Electrical Network	14 F	14 S	14 W
15 S	15 W SM CISE M Engine	e- d 15 W E-Machine NVH Analysis with Electrical Network	15 S	15 M 24	0 15 T
16 M	3 16 T 💽 ^{VSM}	16 T	16 S	16 T GM BEV with HVAC	16 F
17 T CRUISE M Engine	17 F	17 F	17 M 10	6 17 W GM BEV with HVAC	17 S
18 W CRUISE M Engine	18 S	18 S	18 T	18 T National Holiday	18 S
19 T CRUISE M Engine	19 S	19 S	19 W	19 F	19 M 25
20 F	20 M	8 20 M 1	2 20 T 🖟 PEM Fuel Cell Mo- dule	20 S	20 T
21 S	21 T E EXCITE BOOST	21 T FIRE SAMOS	21 F	21 S	21 W
22 S	22 W E EXCITE BOOST	22 W FIRE SA- MOS E NVH and Durability	22 S	22 M 2	1 22 T
23 M	4 23 T 🔋 BOOST	23 T E Axle NVH and Durability (AWS based)	23 S	23 T Hybrid Electric Vehicle Con- cept Finding & Layout	23 F
24 T E EXCITE FIRE	24 F	24 F	24 M 1:	7 24 W G Hybrid Electric Vehicle Con- cept Finding & Layout	24 S
25 W E EXCITE	25 S	25 S	25 T Electric Machine Rotor-Dyna- mics	25 T Hybrid Electric Vehi- cle Concept Finding & Layout	25 S
26 T 🕞 FIRE	26 S	26 S	26 W Electric Machine Rotor-Dyna- mics	26 F	26 M 26
27 F	27 M	9 27 M Battery Thermal and Hazard Investigation	3 27 T	27 S	27 T E EXCITE Timing Drive
28 S	28 T Battery and Range Extended Electric Vehicle	d 28 T Battery Thermal and Hazard Investigation	28 F	28 S	28 W E EXCITE Timing Drive
29 S		29 W Battery Thermal and Hazard	29 S	29 M National Holiday 2	2 29 T
30 M	5	30 T Battery Thermal and Hazard Investiga- tion	30 S	30 T	30 F
31 T CRUISE		31 F		31 W	

Training courses 2023 – Graz

July	August	September	October	November	December
1 S	1 T	1 F	1 S	1 W National Holiday	1 F
2 S	2 W	2 S	2 M 40	2 T	2 S
3 M 2	7 3 T	3 S	3 T CRUISE M Engine	3 F	3 S
4 T	4 F	4 M 30	4 W CRUISE M Engine	4 S	4 M E-Machine NVH Analysis with Electrical Network 50
5 W	5 S	5 T PMSM E-Machine Electromag netics and Thermal Investiga- tion	5 T CRUISE M Engine	5 S	5 T E-Machine NVH Analysis with Electrical Network
6 T	6 S	6 W FMSM E-Machine Electromag netics and Thermal Investiga- tion	6 F	6 M 45	6 W
7 F	7 M 3	32 7 T FRANCE PMSM E-Machine Electro- magnetics and Thermal Inves- tigation	7 S	7 T Model.CONNECT	7 T
8 S	8 T	8 F	8 S	8 W Model.CONNECT	8 F National Holiday
9 S	9 W	9 S	9 M Battery Thermal and Hazard Investigation 41	9 T	9 S
10 M 2	¹⁸ 10 T	10 S	10 T Battery Thermal and Hazard Investigation	10 F	10 S
11 T	11 F	11 M 33	11 W Battery Thermal and Hazard Investigation	11 S	11 M 50
12 W	12 S	12 T CRUISE RUISE CRUISE	12 T Battery Thermal and Hazard Investigation	12 S	12 T Fuel Cell Electric Vehicle
13 T	11 S	13 W C CRUISE	13 F	13 M 46	13 W Fuel Cell Electric Vehicle
14 F	14 M 3	33 14 T 🕟 PEM Fuel Cell Mo-	14 S	14 T E-Axle NVH and Durability (AWS based)	14 T Fuel Cell Electric Vehicle
15 S	15 T National Holiday	15 F	15 S	15 W E-Axle NVH and Durability (AWS based)	15 F
16 S	16 W	16 S	16 M 🕟 ^{FIRE M} 42	16 T	16 S
17 M 22	9 17 T	17 S	17 T FIRE M Electric Machine Rotor-Dy- namics	17 F	17 S
18 T	18 F	18 M E EXCITE Designer	, 18 W 🕞 FIRE M Electric Machine E Rotor-Dy- namics	18 S	18 M Finding & Layout
19 W	19 S	19 T SM E EXCITE	19 T	19 S	19 T Hybrid Electric Vehicle Concept Finding & Layout
20 T	20 S	20 W 🛜 ^{VSM}	20 F	20 M 47	20 W Hybrid Electric Vehicle Concept Finding & Layout
21 F	21 M 3	³⁴ 21 T 🛜 ^{VSM}	21 S	21 T Battery and Range Extended Electric Vehicle	21 T
22 S	22 T	22 F	22 S	22 W Battery and Range Extended Electric Vehicle	22 F
23 S	23 W	23 S	23 M E EXCITE Power Unit	23 T Battery and Range Extended Electric Ve- hicle	23 S
24 M 3	0 24 T	24 S	24 T E EXCITE Power Unit	24 F	24 S
25 T	25 F	25 M 33	25 W	25 S	25 M National Holiday 52
26 W	26 S	26 T EXCITE Piston & Rings	26 T National Holiday	26 S	26 T National Holiday
27 T	27 S	27 W E EXCITE Piston & Rings	27 F	27 M 48	27 W
28 F	28 M 35	28 T	28 S	28 T F IRE	28 T
29 S	29 T	29 F	29 S	29 W FIRE CRUISE M Mobile A/C Basic	29 F
30 S	30 W	30 S	30 M 44	30 T FIRE CRUISE M Mobile A/C Basic	30 S
31 M 3	1 31 T		31 T		31 S National Holiday

Training courses 2023 - France

January	February	March	April	Мау	June	July	August	September	October	November December
1 S National Holi- day	1 W <u>CRUISE M</u>	1 W	1 S	1 M National 18 Holiday 18	3 1 T	1 S	1 T	1 F	1 S	1 W National Holiday 1 F
2 M	1 2 T <u>CRUISE M</u>	2 T	2 S	2 T	2 F	2 S	2 W	2 S	2 M 40	2 T 2 S
3 Т	3 F	3 F	3 M 1	4 3 W	3 S	3 M 27	7 3 T	3 S	3 Т	3 F 3 S
4 W	4 S	4 S	4 T	4 T	4 S	4 T	4 F	4 M 36	4 W <u>PREONLAB</u>	4 S 4 M
5 T	5 S	5 S	5 W	5 F	5 M 23	3 5 W	5 S	5 T	5 T <u>PREONLAB</u>	5 S 5 T
6 F National Holi- day	6 M	6 6 M 10	6 Т	6 S	6 Т	6 Т	6 S	6 W	6 F	6 M 45 6 W
7 S	7 T	7 T	7 F	7 S	7 W	7 F	7 M 32	7 T	7 S	7 T 7 T
8 S	8 W PREONLAB	8 W Model.CONNECT	8 S	8 M 15	8 T National Holi- day	8 S	8 Т	8 F	8 S	8 W 8 F National Holi- day
9 M	2 9 T <u>PREONLAB</u>	9 T Mo- del.CONNECT	9 S	9 T	9 F	9 S	9 W	9 S	9 M 41	9 T 9 S
10 T	10 F	10 F	10 M National Holiday 1	5 10 W	10 S	10 M 28	₃ 10 T	10 S	10 T	10 F 10 S
11 W	11 S	11 S	11 T	11 T	11 S	11 T	11 F	11 M 37	11 W	11 S 11 M
12 T	12 S	12 S	12 W	12 F	12 M 24	4 12 W	12 S	12 T	12 T	12 S 12 T
13 F	13 M	7 13 M 1'	1 13 T	13 S	13 T	13 T	11 S	13 W EXCITE eAxle	13 F	13 M 46 13 W
14 S	14 T	14 T	14 F	14 S	14 W	14 F	14 M 33	14 T EXCITE eAxle	14 S	14 T 14 T
15 S	15 W	15 W	15 S	15 M 20	15 T	15 S	15 T National Holiday	15 F	15 S	15 W 15 F
16 M	316 T	16 T	16 S	16 T	16 F	16 S	16 W	16 S	16 M 42	16 T 16 S
17 T	17 F	17 F	17 M 1	6 17 W	17 S	17 M 25	9 17 T	17 S	17 T	17 F 17 S
18 W EXCITE eAxle	18 S	18 S	18 T	18 T National Holi- day	18 S	18 T	18 F	18 M 38	18 W Model.CONNECT	18 S 18 M
19 T EXCITE eAxle	19 S	19 S	19 W	19 F	19 M 24	5 19 W	19 S	19 T	19 T Mo- del.CONNECT	19 S 19 T
20 F	20 M	8 20 M 12	2 20 T	20 S	20 T	20 T	20 S	20 W <u>FIRE M</u>	20 F	20 M 47 20 W
21 S	21 T	21 T	21 F	21 S	21 W	21 F	21 M 34	21 T <u>FIRE M</u>	21 S	21 T 21 T
22 S	22 W	22 W	22 S	22 M 2	1 22 T	22 S	22 T	22 F	22 S	22 W 22 F
23 M	4 23 T	23 T	23 S	23 T	23 F	23 S	23 W	23 S	23 M 43	23 T 23 S
24 T	24 F	24 F	24 M 1	7 24 W	24 S	24 M 30	24 T	24 S	24 T	24 F 24 S
25 W <u>FIRE M</u>	25 S	25 S	25 T	25 T	25 S	25 T	25 F	25 M 39	25 W	25 S 25 M National Holiday
26 T <u>FIRE M</u>	26 S	26 S	26 W	26 F	26 M 20	5 26 W	26 S	26 T	26 T National Holi- day	26 S 26 T National Holi- day
27 F	27 M	9 27 M 1:	3 27 T	27 S	27 T	27 T	27 S	27 W <u>CRUISE M</u>	27 F	27 M 48 27 W
28 S	28 T	28 T	28 F	28 S	28 W	28 F	28 M 35	28 T CRUISE M	28 S	28 T 28 T
29 S		29 W	29 S	29 M National Holiday 22	2 29 T	29 S	29 T	29 F	29 S	29 W 29 F
30 M	5	30 Т	30 S	30 T	30 F	30 S	30 W	30 S	30 M 44	30 T 30 S
31 T		31 F		31 W		31 M 31	1 31 T		31 T	31 S National Holi- day