AVL Advanced Simulation Technologies

Tools and Solutions for Next-Level Simulation





Customer Services Catalogue

Software & Simulation Related Services

Training and Support | Knowledge Transfer | Project Work

Overview of Basic Training courses in AST Trainings Center Austria Graz, year 2024

AVL CRUISE™ M	AVL CRUISE™ M Engineering Enhanced EAS	E AVL EXCITE™ Desinger
January 15-17	February 05-07	February 13-14
		July 17-18
E AVL EXCITE™ M	AVL EXCITE™ Piston&Rings	
April 03-04	January 30-31	February 26-27
October 07-08	September 17-18	September 30 - October 01
6 AVL FIRE™ M	Preon PreonLab™ Transmission	Preon PreonLab™ Water Wading
February 20-22	February 15	April 25
July 08-10	July 11	November 19
Model.CONNECT™	S AVL VSM™	Scenario Designer AVL Scenario Designer™
February 01-02	January 22-24	March 21
July 02-03	July 15-17	October 09

PRICING:

- For scheduled training courses held in Graz, the price is:
 - a) 480 euro per day and participant
 - **b)** 240 euro per day and participant for universities
- For training on request, the total price for one AST engineer for 1 full day training is:
 - a) In Graz: 1450 euro for max. 4 participants
 - b) In Europe: 2100 euro for max. 6 participants at the customer location, including travel and accommodation
 - **c)** The rest of the world: 6000 euro for 2 days training, including travel and accommodation For each additional day, 1450 euro
- Additional cost for cloud training (max. 8 users):
 - 580 euro for setting up the cloud and the introduction
 - + 65 euro per day for running the cloud
 - Software-Support costs extra

Register online: Explore our Trainings Portfolio | AVL Experience Cloud

] January 2024 |

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1. Introduction

This document describes all AVL AST software product-related services offered by the customer services group (AST / CC Methodology Development & Services).



From a Software Provider to a Solution Provider

Beside the development of easy-to-use software products, AVL AST provides the development of methods and advanced simulation solutions. The transfer of engineering and application know-how is important for an efficient use of advanced simulation technologies in daily work, in addition to training in the usage of a software tool.

Create Values for Customers

AST offers various services in different levels to support our customers in the best way to shorten the initial phase from the first contact with our products to the effective integration and usage in the development process.

In addition, we provide services for improvement of the applied methods and for development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods, problem solving with root-cause analysis or taking over design responsibility.

From Engineer to Engineer

All our engineers participate in method development and advanced simulation work, software training and support. This is a challenging task for all the engineers involved, but for the customer it offers the significant benefit that by getting in contact with our service group he/she is in contact with highly experienced engineers, who know their tools and their application, work in close contact with software development and can link their engineering experience with the information coming from software support of various customers.

> Our message to the customers is: "We assist our customers in developing advanced simulation excellence"

Graz, January 2022

Thomas Resch (AST CC / Head of Methodology Development & Services)
Christian Vock (AST CCSP / Customer Support Manager)

AVL 🍪

2. Overview of AST Customer Services

MORE THAN JUST A TOOL - Our Solution Approach

Our methods are grounded in the understanding of using cases. This understanding is our basis for choosing the right solution approach and defining the best workflow.

The embedded functionality in the pre-processor, solver and post-processor is the physical evidence. You can experience this in all our **tools**.

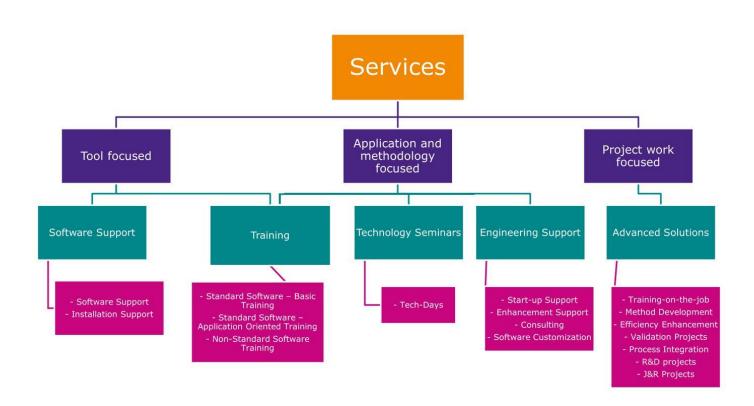
We provide services to train and support you, to enable you to use our solution independently and successfully with the help of validation, documentation, and training.



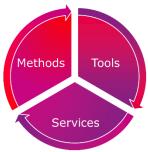
The customer services group comprises three modules:

- **Tool focused** Standard Training & Software Support
- Application and methodology focused Non-Standard Training, Technology Seminars & Engineering Support
- **Project work focused** Advanced Solutions

An overview of the entire chain from basic training and standard software support via enhanced know-how transfer by technology seminars and specific engineering support up to specific advanced solutions, performed as project work, is shown in the following figure. These services are valid for AST worldwide.



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2.1 Validity of Prices and Training Content

* All **prices** given in this document, as well as the **training content**, are related to activities done by AVL AST Graz and can differ for local affiliates.

For more details, contact your local support and sales organization.

2.2 AST Training Center

Part of the AVL Training Center in cooperation with the AVL Skill Center and Academy at the Smart City (Graz, Austria)

- Modern-equipped and air-conditioned training rooms
- Face2face (F2F), remote and hybrid trainings
- Cloud support
- Greenroom
- Training by support and application engineers
- Hardware examples for demonstration purpose



Training at AST Training Center Graz









3. Training & Software Support

This module focuses mainly on the usage and installation of the AVL AST software tools:

- > AST offers support for the *installation of software tools* in a customer-specific environment.
- > AST offers for all its software products standardized software training and customer-specific non-standard training.
- > For software-related questions, AST offers software support according to the AST Global Customer Support Process (CSP).

3.1 Installation Support

This module deals with the installation of our software in a customer-specific environment.

ID Service

	CC_31	Installation Support
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Purpose:

The basic step is the installation of the software on a single computer or on a file server. The second step is valid for more complex installations, such as multi-processor environment on clusters.

Validity:

Basic installation is valid for all AST tools. It includes multi-processor and connection with a queuing system for the tools, which support these options.

Content:

- Software installation from the network store ready to work
- Installation performed by an AST engineer
- Customization of software interfaces according to the requirements of the queuing system

Requirements:

- Basic requirements for the system are given by AVL in advance and have to be fulfilled.
- The AVL engineer has to get administration privileges during the installation phase.

Customer Benefit:

- A fast start-up to get a valid installation running
- The best opportunity to enable the usage of all features of the software

Duration:

- Half a day for basic installation.
- The connection with a queuing system depends highly on the complexity of this system and has to be done in close cooperation between AST and system administration on the customer side. For LSF system installation, it will take approximately 1 day, for other systems around 3 days.

Price (excl. Tax): * see chapter 2.1

Installation will be done on the customer side. The price for installation by one AST engineer is:

- Basic installation: 580 euro * see chapter 2.1
- Installation in a complex system environment and the connection with a queuing system:
 1450 euro per day * see chapter 2.1

Travel and accommodation will be charged separately.

Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

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3.2 Standard Software Training

Standard training courses are provided and performed by AST using standard training material and calculation models. AST offers basic software training and application-oriented training modules.

Training courses are available for each AVL AST software product and are provided in Graz, at AVL affiliates, or at the customer location.

The general training language is English or a local language at AVL affiliates.

Register at the <u>AVL Homepage</u> using the **AVL AST Training Center** to search for a course and submit an inquiry, after which you will receive a Confirmation E-Mail.

Cancellations must be made in written form 1 week before the start of the course.

Training at AVL Graz

- Training courses will take place at AST Headquarters, "Smart City" Waagner-Biro-Straße 108, A-8020 Graz, Austria.
- AST will organize accommodation for customers, if requested.
- At AVL affiliates, arrangements are to be made with the affiliates.
- Training courses held in Graz have the additional benefit for customers to get in contact with various application engineers from AVL.

Training at the Customer Location

- On-site training will be held by one engineer from AST. The customer is asked to secure a training room with equipment and necessary hardware.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.

Online Training – refer to <u>e-Learning</u> services

- All training courses can also be held online on request.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.
- Or software and licenses are used via Cloud.

Contact	
Training Content	Link to Experience Cloud
Training Schedule	Experience Cloud
Training Registration	Experience Cloud

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3.2.1 Basic Software Training

An overview of the handling and usage of the product is given, as well as a general introduction to the main applications. A standard model for the simulation is presented and possible applications with this model are discussed.

ID Service

CC_321	Basic Software Training

Purpose:

- Overview on the software tool
- Enables the user to build up and run calculation models, prepared by AVL

Validity:

Basic training courses are offered for all AVL AST software products.

Content: * see chapter 2.1

Introduction, theory, primer examples, modeling, simulation, and post-processing

Goals:

- Basic knowledge
- Capability of software handling

Customer Benefit:

• A fast and efficient way to start using the software tool

Duration:

Depending on training (see subsequent product listing)

Price (excl. Tax): * see chapter 2.1

- For scheduled training courses held in Graz, the price is:
 - a) 480 euro per day and participant
 - b) 240 euro per day and participant for universities

AVL offers fixed dates for **scheduled training courses**, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 12 people).

- Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is:
 - In Graz: 1450 euro for max. 4 participants
 - In Europe: 2100 euro for max. 6 participants at the customer location, including travel and accommodation
 - The rest of the world: 6000 euro for 2 days training, including travel and accommodation. For each additional day, 1450 euro.

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Information & Organization	Training Organization – Petra Pintaric (<u>ast_training@avl.com</u>)
Registration	Experience Cloud
Training Schedule	Experience Cloud

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3.2.2 Application Software Training

Application training courses are also standard training courses, but focus on specific applications and are based on the knowledge given by standard basic training.

For some products, various parts of the course for different applications are offered. They can be combined individually according to the customer's requirements.

ID Service

Purpose:

Application software training will improve the knowledge of the software tool and will train the user in the methodology of special application methods.

Validity:

Application training courses are offered for all AVL AST software products.

Content: * see chapter 2.1

- Application method, special theory, application examples
- Special modeling, post-processing technology
- Result evaluation and integration

Goals:

• Special application oriented knowledge

Customer Benefit:

• A fast and efficient way to learn a new software application field

Duration:

Depending on training (see subsequent product listing)

Price (excl. Tax): * see chapter 2.1

- For scheduled training courses held in Graz, the price is:
 - c) 480 euro per day and participant
 - d) 240 euro per day and participant for universities

AVL offers fixed dates for **scheduled training courses**, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 12 people).

- Alternatively, training can be held on request. For **training on request**, the total price for one AST engineer for 1 full day training is:
 - In Graz: 1450 euro for max. 4 participants
 - In Europe: 2100 euro for max. 6 participants at the customer location, including travel and accommodation
 - The rest of the world: 6000 euro for 2 days training, including travel and accommodation. For each additional day, 1450 euro.

Contact Information & Organization Training Organization – Petra Pintaric (ast_training@avl.com) Registration Experience Cloud Training Schedule Experience Cloud

Further information:

- Application training courses are on request after completing the basic training.
- Pre-requisites: Completing the related Basic Training Course.

3.2.3 Premium Software Training Package

Premium software training packages are extensions of the basic or application software training. They offer additional contact with the trainer beyond the training days.

ID Service

CC_323	Premium Software Training Package

Purpose:

The premium software training package will help the users learn how to use the software faster by offering extended contact with the trainer with regular meetings after the basic or application software training. Meetings and additional training days are always held individually for each customer.

Validity:

Premium software training packages are offered for all AVL AST software products.

Content:

- Discussion about user experience
- Review of user generated models

Goals:

• Increase experience and application of the software at the customer location

Customer Benefit:

• A faster way to get information and a speed-up of profitable work with software

Duration:

- Weekly online meetings, approx. 2 hours each for 4 weeks following the basic or application training
- Additional training day after 4 weeks
- Biweekly online meetings, approx. 2 hours each for 8 weeks following the additional training day

Price (excl. Tax): * see chapter 2.1

- With an additional training day done at an AVL affiliate or via web-service: 3700 euro for max. 4 participants
- With an additional training day done at the customer location with a local trainer from an affiliate: 5300 euro for max. 4 participants at the customer location, including travel and accommodation
- With an additional training day done at the customer location requiring experts from other affiliates: 6400 euro for max. 4 participants, including travel and accommodation

Contact Information & Organization Training Organization – Petra Pintaric (ast_training@avl.com) Registration Experience Cloud Training Schedule Experience Cloud

Further information:

- Premium training packages can only be purchased in combination with basic or application training.
- Premium training packages can also be purchased following a standard scheduled training course, but meetings and additional training days are always held individually for each customer.
- Pre-requisites: Completing the Basic or Application Training Course.

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3.2.4 E-Learning

In addition to the face2face training courses, AST also offers various online training courses. E-Learning (or electric learning) includes all forms of learning in which electronic or digital media are used as the learning material.



3.2.4.1 Remote/Online Training

Remote training courses are "real-time" training courses with the trainer and the trainees doing the training online, regardless of the country. For better communication, the trainer uses a headset with a microphone and a webcam with different view options.

ID Service

CC_324	Remote/ Online Training
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Purpose:

Training courses are done online.

Remote/ online training courses are offered for all AVL AST software products.

Requirement:

Local software and license installation at the customer location

Content: * see chapter 2.1

- Introduction, theory, primer examples, modeling, simulation, and post-processing or
- Application method, special theory, application examples,
- Special modeling, post-processing technology

Goals:

- Basic knowledge,
- Capability of software handling or
- Special application-oriented knowledge

Customer Benefit:

- A fast and efficient way to learn a new software application field
- No travel costs

Duration:

Depending on training (see subsequent product listing)

Price (excl. Tax): * see chapter 2.1

- For scheduled training courses, the price is:
 - 480 euro per day and participant
 - 240 euro per day and participant for universities

AVL offers fixed dates for scheduled training courses, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 9 people).

- Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is:
 - 1450 euro for max. 4 participants





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Contact	
Information & Organization	Training Organization – Petra Pintaric (<u>ast_training@avl.com</u>)
Registration	Experience Cloud
Training Schedule	Experience Cloud

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3.2.4.1 Hybrid Training

Hybrid training, also known as blended learning or mixed-mode instruction, is an education approach that combines online education materials and opportunities for online interaction with traditional location-based classroom methods. Hybrid training is a combination of "live" F2F training courses with participants at the Training Center in Graz and trainees participating online.

ID Service

Purpose:

• Depending on the possibilities and preferences, the participants join the training either F2F or online.

Requirement:

• The participants who join the training online need to install software and licenses on their computers.

Content: * see chapter 2.1

- Introduction, theory, primer examples, modeling, simulation, and post-processing or
- Application method, special theory, application examples,
- Special modeling, post-processing technology

Goals:

- Basic knowledge,
- Capability of software handling or
- Special application-oriented knowledge

Customer Benefit:

- A fast and efficient way to learn a new software application field
- A flexible arrangement for different customer needs

Duration:

• Depending on training (see subsequent product listing)

Price (excl. Tax): * see chapter 2.1

- For scheduled training courses, the price is:
 - 480 euro per day and participant
 - 240 euro per day and participant for universities

AVL offers fixed dates for scheduled training courses, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 9 people).

- Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is:
 - 1450 euro for max. 4 participants

Contact		
Information & Organization	Training Organization – Petra Pintaric (ast training@avl.com)	
Registration	Experience Cloud	
Training Schedule	Experience Cloud	

Remote or Hybrid Training in the Cloud 3.2.4.2



Trainees can use our software on MS Azure cloud – the trainer can log on to the cloud and support the trainee. Depending on the location, different virtual machines (e.g. US/Europe) are used.

Additionally, the specification is done according to the software (SW) package and CPU power used. Cloud Training is offered for all SDT- and AWS-based tools and for VSM.

ID Service

CC_324 Remote or Hybrid Training in the Cloud

Purpose:

The participants do not need to install the license on their computer for the training.

Requirement:

Strong internet connection

Content: * see chapter 2.1

- Introduction, theory, primer examples, modeling, simulation, and post-processing or
- Application method, special theory, application examples,
- Special modeling, post-processing technology

Goals:

- Basic knowledge,
- Capability of software handling or
- Special application-oriented knowledge

Customer Benefit:

- A fast and efficient way to learn a new software application field
- Deeper interaction between the trainer and the trainee due to screen sharing in both directions
- No local installations necessary on the customer side
- No travel costs

Duration:

Depending on training (see subsequent product listing)

Price (excl. Tax): * see chapter 2.1

- For scheduled training courses, the price is:
 - 480 euro per day and participant
 - 240 euro per day and participant for Universities
- Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is:
 - 1450 euro for max. 4 participants
- Additional cost for cloud training (max. 8 users):
 - 580 euro for setting up the cloud and the introduction
 - + 65 euro per day for running the cloud
 - Software-Support costs extra

Contact

Information & Organization Training Organization – Petra Pintaric (<u>ast_training@avl.com</u>)	
Registration	Experience Cloud
Training Schedule	Experience Cloud

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Methodology Development & Services - Advanced Simulation Technologies

3.2.5 Online Video Training



All customers with a valid license can get access to our video training. To get access, please contact <u>ast training@avl.com</u>. You will get a pdf file with <u>valid links for about 1 month</u> of the ordered training.

Please note that these video training courses are not a full substitute for a complete standard training!

The following video training courses are available:

		g courses are available:
Basic Tra	nining	
•	TCSS-01	AVL CRUISE™ Basic
•	TCMF-01	AVL CRUISE™ M Flow Basic
•	TCM-01	AVL CRUISE™ M Basic GUI
•	TCM-02	AVL CRUISE™ M Basic Intro
•	TCME-02	AVL CRUISE™ M Physical Engine / DIESEL
•	TCMV-01	AVL CRUISE™ M Engineering Enhanced - Software Training for VTB / Gasoline
•	TCMV-02	AVL CRUISE™ M Engineering Enhanced - Software Training for VTB / Diesel
•	TCOM-01	AVL COMPOSE™ Basic
•	TEPR-01	AVL EXCITE™ Piston &Rings Basic – Piston Dynamics
•	TEPR-02	AVL EXCITE™ Ring Dynamics
•	TEPR-03	AVL EXCITE™ Piston & Rings Lube Oil Consumption
•	TEPU-01	AVL EXCITE™ PowerUnit Basic
•	TEPU-04	AVL EXCITE™ PUMain Bearing and Conrod Bearing Analysis
•	TEPU-15	AVL EXCITE™ Power Unit Acoustic
•	TEDE-01	AVL EXCITE™ Designer Basic
•	TFME-01	AVL FIRE™ M Engine
•	TFIM-01	AVL FIRE™ M Basic
•	TMCO-01	Model.CONNECT™ Office Basic
•	TPREO-01	PreonLab™ Basic
•	TSPA-01	AVL SPA™ Basic
Electrification Training		
•	TELV-01	AVL CRUISE™ M Battery and Range Extended Electric Vehicle
•	TELV-02	AVL CRUISE™ M Fuel Cell Electric Vehicle
•	TELV-03	AVL CRUISE™ M Hybrid Electric Vehicle
•	TELA-01	AVL EXCITE™ E-Axle NVH and Durability Analysis (AWS based)
•	TELA-02	AVL EXCITE™ E-Axle NVH and Durability Analysis (SDT based)
•	TELM-03	AVL EXCITE™ Electric Machine Rotor-Dynamics
•	TELB-01	AVL FIRE™ M Battery Thermal and Hazard Investigation
•	TELF-01	AVL FIRE™ M PEM Fuel Cell Module Performance Analysis
•	TELM-01	AVL FIRE™ M PMSM E-Machine Electromagnetics and Thermal Investigation

We are continuously working on recordings for new training courses. Please contact us for more information.

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3.2.6 Electrification Training

3.2.6.1 Electrification Training Vehicle

TELV-01 / Battery and Range Extended Electric Vehicle Concept Finding & Layout

CO4036 Basic Circuits.proj CO4042_DCDC_Converter.proj C04044_Power_Consumer.proj C04050_Lowpass_Filter.proj C11013_Mechanical_Consumer.proj C04048_EM_Speed_Control.proj C04004_BEV_DoE.proj CO4002_BEV.proj CO4032_Range_Extended_EV.proj



Module 3

Application

1 Dav **Applications &**

Module 1*

1 Day

Introduction

- CRUISE M GUI, Pre- and
- Post-processing Control domain in CRUISE M
- Electric domain in
- CRUISE M Mechanical domain in CRUISE M
- Basic model setup with calculation tasks
- Simple powertrain

Module 2 **Application**

1 Day

BEV powertrain model

- Simple powertrain
- Advanced powertrain
- Introduction to BMS
- E-motor current control Model analysis

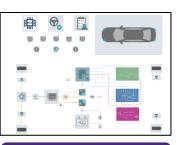
REEV powertrain model Cvcle run & FLA Parameters, scenarios and DoE

- REEV & controller
- Simple thermal model
- Model analysis

TELV-02 / Fuel Cell Electric Vehicle Concept Finding & Layout

Models:
C04063_FC_Testbed
C04069_Water_Separator
C04078_PEMPC_Cold_start
C04060_Anode
C04062_Therm_Mgmnt_FCEV_BoP
C04014_Powertrain_Mexh_FCEV_ C04016_Powertrain_Mech_FCEV C04093_FCEV_BoP_RedDim_PEMFC

C04064 Humidifier C04072 PEMFC Reduced Dim C04075_BoP_Component_Sizing_Cathode C04061 Cathode C04013_FCEV_BoP_Analytical_PEMFC C04015_Powertrain_EI_FCEV C04017_FCEV_EIChem_FC



Module 1*

1 Day

Introduction

- CRUISE M GUI, Pre- and Post-processing Control domain in
- CRUISE M Electric domain in CRUISE M
- Mechanical domain in CRUISE M
- Basic model setup with calculation tasks
- Simple powertrain

Module 2 Application

1 Day

FCEV powertrain model

- BOP intro
- Gas path domain in CRUISE M
- Cathode
- Liquid domain in
- CRUISE M
 Thermal domain in CRUISE M

1 Day

Module 3

Application

Applications & FCEV powertrain model

- Reduced dimensionality Fuel Cell
- Advanced powertrain Degradation



^{*} Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03) only has to be done once

TELV-03 / Hybrid Electric Vehicle Concept Finding & Layout

HC04024_HEV_P2_AMT_FWD.proj HCU40/24_HEV_P2_AMI__WD.proj C04032_Range_Extended_EV.proj C11027_Man_FWD.proj C04030_MHEV_P3_AMT_FWD.projEV_P2_AMT_FWD.proj Series_Hybrid_RE_Basic_Model.proj Man_FWD.proj PX_PMG_AMT_FWD.proj



Module 1*

1 Day

Introduction

- CRUISE M GUI, Pre- and Post-processing
- Mechanical domain in CRUISE M
- Electric domain in CRUISE M
- Basic model setup with calculation tasks
- Simple powertrain

Module 2 Application

1 Day

HEV powertrain model

- Run basic vehicle model with post-processing
- Overview on hybrid concepts Px Modify basic vehicle to a
- hybrid configuration P0+P2 Simple control function
- implementation

Module 3

1 Day

Application

HEV powertrain model

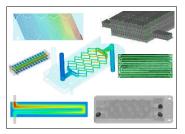
- Simple control function implementation
- Introduction to BMS
- E-motor current control Simple thermal model

3.2.6.2. Electrification Training Fuel Cell (PEM)

TELF-01 / PEM Fuel Cell Module Performance Analysis

Models:

9106_LTPEM_FC_Straight_Channel 9335_LTPEM_FC_Cooling 9336_LTPEM_FC_Discretized_ZBT_50 9337_LTPEM_FC_Discretized_Homogenized_ZBT_50 9507_LTPEM_FC_CAD_Workflow



Module 1*

1 Day

Introduction

- FIRE M introduction
- SDT GUI, Pre- and Postprocessing
- Case definition, parameters and job submission
- Basic model set-up

Module 2 Application

1 Day

PEM FC Basic Training

- PEM FC surface preparation
 Interactive meshing (Sin-
- gle Serpentine Flow Chan-nel PEM FC)
- Automatic meshing (FC Diamond)
- Basic simulation setup for fuel cell module

Module 3 Application

1 Day

PEM FC Application Training

- Advanced surface repair (ZBT PEM FC) Specific oriented simula-
- tion setup for fuel cell module Analysis of FC specific re-
- sults (Post-processing and discussion)

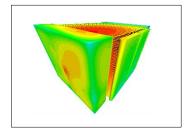
^{*} Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03)) only has to be done once

^{*} Module 1 (Basic Training for TELF-01, TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

TELF-02 / SOFC Module Performance Analysis

Models:

9344_SOFC_Straight_Channel 9345_SOFC_Single_Cell 9346_SOFC_Stack



Module 1*

1 Day

Introduction

- FIRE M introduction
- SDT GUI, Pre- and Post-processing
- Case definition, parameters and
- job submission Basic model setup FIRE M introduction SDT GUI, Pre- and Post-pro-
- cessing
- Case definition, parameters and job submission
- Basic model setup (straight channel geometry

Module 2 **Application**

1 Day

SOFC Basic Training

- SOFC surface
- preparation Discretized modeling ap-
- proach Homogenized modeling approach
- Basic simulation setup for fuel cell module

Module 3 Application

1 Day

SOFC Application Training

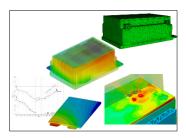
- Introduction stack model-
- ing Detailed simulation setup
- Analysis of stack-specific results (Post-processing and discussion)

3.2.6.3 Electrification Training Battery

TELB-01 / Battery Thermal and Hazard Investigation

Models:

9107_Battery_Cooling 9320_ET_Battery 9322_Battery_Thermal_Runaway



Module 1*

1 Day

Introduction

- FIRE M introduction
- SDT GUI, Pre- and
- Post-processing Case definition, parameters and job submission
- Basic model set-up

Module 2 Application

1 Day

Thermal analysis

- Introduction to bat-tery technology and simulation
- Preparation of CAD data and meshing
- Basic model setup for Battery Cooling

Module 3 **Application**

1 Day

Hazard investigation

- Introduction to battery thermal runaway Setup for thermal
- runaway simulations
- Analysis of results (Propagation times, flammability)

Module 4 Application

1/2 Day

Electrothermal battery models

- Introduction to ET battery models
- Data requirements and pro-cessing for ET
- models Setup of ET simulations

^{*} Module 1 (Basic Training for TELF-01, TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

3.2.6.4 Electrification Training Power Electronics

TELP-01 / FIRE M Power Electronics

9107_Battery_Cooling 9505_Power_Inverter_Cooling_Workflow

Module 1*

1/2

Introduction

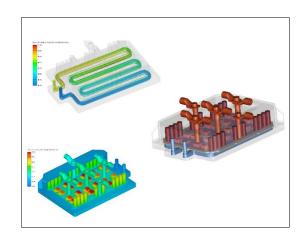
- FIRE M introduction SDT GUI, Pre- and Post-processing
- Case definition, parameters and job
- Basic model set-up

Module 2 **Application**

1/2 Day

Power electronics

- Introduction to power electronics simulation
- Preparation of CAD
- data and meshin Basic model setup for Power inverter



* Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once

TCFM-01 / CRUISE M/FIRE M Battery 3D-1D

C04002_BEV.proj C04037_Battery_SoC_Balancing.proj



Module 1 **Application**

1 Day

CRUIS M Introduction/BEV Powertrain Model

- Overview and Introduc-
- tion 1D Basics
- 1D Application

Module 2 **Application**

1 Day

FIRE M Introduction/ Thermal Analysis

- 3D Basics
- 3D Application

Module 3 **Application**

1 Day

CRUISE M & FIRE M

Recap and Combination of AVL CRUISE™ M and FIRE™ M

Module 4

Application

1 Day

Theory behind Eelctrothermal/Electrochemical Model

- ET/EC Model
- ET/EC Simulation

Module 5 Application

1 Day

FIRM M Thermal Runaway

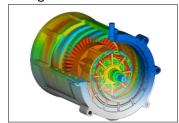
- 3D Application
- Recap and Discussion

3.2.6.4 Electrification Training Electric Motor

TELM-01 / PMSM E-Machine Electromagnetics and Thermal Investigation

Models:

9504_E-Motor Cooling Workflow



Module 1*

Introduction

- FIRE M introduction SDT GUI, Pre- and Post-
- processing Case definition, parame-
- ters and job submission
- Basic model set-up

Module 2 Application

1 Day

E-machine electro-magnetic analysis

- Intro of 2.5D electro-magnetic capabilities and
- modeling appr.
 E-machine modeling using EMT*** and from CAD import Setup of EM simulation

- Results evaluation Export results for further
- Modify the model

Module 3 **Application**

1 Day

E-machine thermal analysis

- Intro of thermal capabilities and 3D modeling ap-
- proaches Calculation of losses
- CAD preparation and meshing Model setup with com-
- bined liquid and air cool-
- ing Analysis of temperatures

TELM-02 / E-Machine NVH Analysis with Electrical Network

Models:

502_E_Axle AWS E-machine ElectroMagnetic Installation model for NVH

Module 1

1/2 Day

Introduction

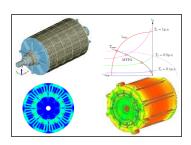
- FIRE M introduction SDT GUI,
- Pre- and Post-processing
- Case definition, parame-ters and job submission
- Basic model set-up

Module 2 Application

1 Day

Model Set-up

- Data generation with EMT (Electric Machine Tool)
- Setup of Models for NVH task (frequency do-main/time domain) EMC0 & stator forces + post processing
- Setup of models for higher electrical order effects and (low speed) rotor dynamics – EMC1 Data check with prop-
- erty assistant



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^{*} Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once

TELM-03 / Electric Machine Rotor-Dynamics

501_E_machine_standalone\RotorDyn V301_RotDynBearingStiffness.ex V301 RotorDyn.ex

Module 1

1/4 Day

Rotor-dynamics Theory Introduction

- Introduction to Rotor-dynamics theory Basics about
- critical speeds, upward and backward whirling modes

Module 2 Application

1/4 Day

Complex Modal Analysis

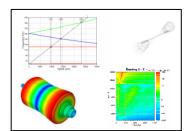
- Introduction to Shaft Modeler tool
- Setup of the Shaft Modeler Rotor
- Bearing Stiffness calculation Complex Modal
- Analysis of the rotor

Module 3 Application

1/2 Day

Transient Dynamic Analysis

- Setup of the E machine Excite model for Ro-tor-dynamics
- Introduction to the EMC joint in Excite
- Results Evaluation



3.2.6.5 Electrification Training E-Axle

TELA-01 / E-Axle NVH and Durability Analysis (AWS based)

Models:

502_E_Axle

Module 1*

1 Day

Advanced simulation

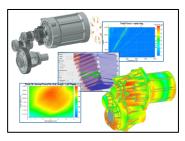
- Introduction of EXCITE Power Unit capabilities and modeling approaches to simulate eAxles with cylindrical and planetary gear
- stages Creating an advanced eAxle model Results evaluation using
- Impress Chart and Impress 3D (Data Recovery), gear mesh evalua-

Module 2 Application

1 Day

Extended simulation

- Modeling extensions:
- Microgeometry contact plots FlexGear – retained
- nodes Stator teeth forces
- RCA (Root Cause Analy-
- sis) MA (Modal Analysis) NTPA (Numerical Transfer Path Analysis)
- TF (Transfer Functions)



^{*} Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

TELA-02 / E-Axle NVH and Durability (SDT based)

Models: 502_E_Axle

Module 1*

1 Day

Advanced simulation

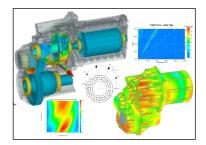
- Introduction of EXCITE for eAxle (SDT) capabilities and modeling approaches to simulate eaxles with cylindrical and planetary gear stages
- Creating e-Axle model in BASIC modeling level
- Results evaluation in IMPRESSTM M, gear mesh evaluation, report generation

Module 2 Application

1 Day

Extended simulation

- Model extensions in EX-
- PERT modeling level Stator teeth forces
- Component Modeler
- FlexGear retained nodes
- RCA (Root Cause Analy-
- sis)
 MA (Modal Analysis)
 NTPA (Numerical Transfer Path Analysis)
 TF (Transfer Functions)



^{*} Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

3.2.7 AVL BOOST™ Training Courses

TBCS-01 / BOOST Basic Training Course

Models:

4t1.bwf ottocalc short.bwf

4t1_gasoline_transient_ECU_driv.bwf

Module 1

1 Day

Introduction

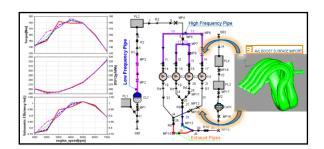
- Introduction and Theory
- Create a Model of a 4-stroke Gasoline or Diesel Engine
- (1 cylinder gasoline model optional - aimed for customers dealing with the motorcycle engines)
 Series Calculation
- Post-processing
- Control Elements MATLAB Interfaces
- BURN module: combustion rate of heat release evaluation based on measurement data

Module 1

1/2 Day

Calculation

Transient Calculation (on request as additional ½ day)



TBCS-02 / BOOST Aftertreatment

Required pre-requisites: TBCS-01

Models:

DOC_LightOff.bwf SCRT_AdDesorbtion.bwf SCRT_Parameter_Sets.bwf DPF Loading.bwf DPF_BackDiffusion.bwf ${\sf EHC_DOC_ECE_Cycle.bwf}$

 ${\sf OxiCat_LightOff.bwf}$ SCR_WCL_AdDesorbtion.bwf DPF_BareTrapRegen.bwf DPF_Filtration_Soot_Classes.bwf WHTC_400s_EAS.bwf WHTC_600s_EAS_Controlled.bwf

Module 2 Application

1 Day

Introduction

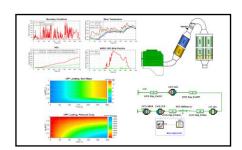
- Introduction and Theory
- Examples: DOC Light Off and DPF Regenera-
- Kinetic Parameters Calibration Using Optimization Tool
- Introduction to AST User Coding Interface

Module 2 Application

1/2 Day

Simulation

- Complete EAS System modeling using test bed data
- Control functions



TBCS-04 / BOOST Turbocharger

Models:

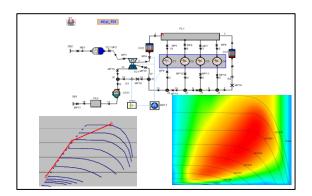
TCI_calc.bwf TCI_calc_short.bwf TCI_calc_TC_match.bwf first.bwf

Module 2 Application

1/2 Day

Introduction and Theory

- BOOST Simplified
 Turbocharger Mode
- Turbocharger Model
 Turbocharger Matching and Full Turbocharger Model



3.2.8 AVL CRUISE™ Training Courses

TCSS-01 / CRUISE Basic Training Course

Models: Man_FWD ver_0001 Aut_FWD ver_0001

Module 1

1 Day

Introduction

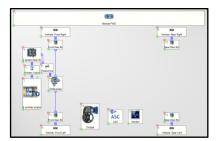
- Introduction
- Creating a basic vehicle model
- Setting up the Cycle Run Calculation Task
- Running a simulation
- Post-processing

Module 1

1 Day

Calculation

- Overview of other calculation tasks (e.g. Full load acceleration, max. velocity, etc.)
- Modifying a manual transmission vehicle to an automatic transmission vehicle
- Explanation of different calculation types (variations) with post-processing



TCSS-02 / CRUISE HEV and EV Modeling

Required pre-requisites: TCSS-01

Electric_Vehicle ver_0001 Range_Extender ver_0001 Hybrid_2 ver_0002 Mild_Hybrid ver_0001

Module 2 Application

1 Day

Introduction

- Introduction of Electrical Components
- Model Setup Basic Controller Usage (No Controller Development)
- Example of using a Matlab based controller (No Matlab usage)



TCSS-03 / CRUISE Interfaces

Required pre-requisites: TCSS-01

Models:

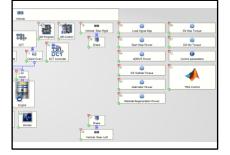
Matlab API ver_0001 Matlab API ver_0001 Matlab DLL ver_0001 Function C ver_0001 Function RPN ver_0001 Map ver_0001

Module 2 Application

1 Day

Import Interfaces

- Introduction and overview
- Matlab API
- Matlab DLL
- Function
- Мар



TCSS-04 / CRUISE GSP Required pre-requisites: TCSS-01

GSP Wizard AMT ver_0001 GSP AMT ver_0001

Module 2 Application

1 Day

Introduction

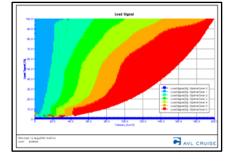
- Introduction and overview
- **GSP** Wizard
- **GSP** Generation

Module 2 Application

1/2 Day

GSP OPtimisation

GSP Optimisation



3.2.9 AVL CRUISE™ M Training Courses

CRUISE M Physical Engine Basic Training Courses TCME-01 / CRUISE M Physical Engine / GASOLINE TCME-02 / CRUISE M Physical Engine / DIESEL

Models

C06111_EPW_CAR_Gasoline C06107_EPW_CAR_Diesel

Source State of Marketing

Module 1

1 Day

1 Day

Module 1

Module 1 Basic

1 Day

Introduction

- Basic GUI Functionality
- Basic components
- Simulation Settings
- CRUISE M GUI, Pre- and Post-processing
- Basic model setup with calculation tasks
- Online Monitoring

Engine model

- Generators
- Parameterization
- and WizardsSteady State Engine mode
- Transient, HiL, Soft ECU modes
- Turbocharger
- Control Strategies

Engine model

- Generators
- Parameterization and Wizards
- Steady State Engine mode
- Transient, HiL, Soft ECU modes
- Turbocharger
- Control Strategies

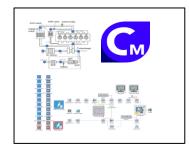
CRUISE M Engineering Enhanced Engine Basic Training

TCME-03 / CRUISE M Engineering Enhanced - Engine Basic / GASOLINE

TCME-04 / CRUISE M Engineering Enhanced - Engine Basic / DIESEL

Models:

C06056_Gasoline_EE_Calibration



Module 1

1 Day

Module 1

Module 1

1 Day

Introduction

- CRUISE M GUI, Preand Post-processing
- Engineering Enhanced Cylinder
- Gaseous domain in CRUISE M
- Basic model setup with calculation tasks

1 Day

Engineering Enhanced Engine model

- Steady State model
- Transient model

Engineering Enhanced

Engine model

- TurbochargerTransient control
- Peripheral models

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CRUISE M Engineering Enhanced EAS Basic Training

TCME-05 / CRUISE M Engineering Enhanced EAS / GASOLINE

TCME-06 / CRUISE M Engineering Enhanced EAS / DIESEL

Models:

TCME-05: C06049_Gasoline_EAS_Demo.proj
TCME-06: C06039_Diesel_EAS_ASC_Wizard_Demo.proj
C06040_Diesel_EAS_Demo.proj
C06041_Diesel_EAS_SCR_Wizard_Demo.proj
C06042_Diesel_EAS_SDPF_Wizard_Demo.proj

Module 1

Rasic

1 Day

Introduction and Basic Modeling

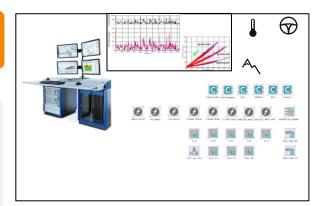
- Engineering Enhanced EAS Gasoline/Diesel block
- EAS model setup (simple and advanced model

Module 1 Basic

1 Day

Basic Modeling EAS

- EAS model parameterization (kinetics, heat transfer and pressure loss refinement)
- EAS model export (preparation for HiL usage



TCMF-01 / CRUISE M Flow Basic

Models:

Several simple models, not part of the installation

Module 1

1 Day

Introduction and Basic Modeling

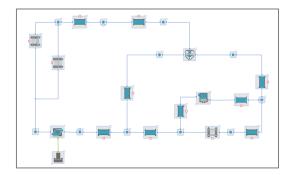
- Thermal management Introduction
- Liquid Flow Domain in CRUISE™ M
- Hydraulic Calibration
- Underhood Modeling

Module 1

1 Day

Basic Modeling and Circuits

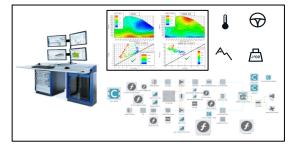
- Heat Exchangers and Heat Transfer
- Pumps
- Valves
- Building and Calibrating Circuits



TCMV-01 / CRUISE M Engineering Enhanced Software Training for VTB / Gasoline TCMV-02 / CRUISE M Engineering Enhanced Software Training for VTB / DIESEL

Required Prerequisites: Customer order of VTB (Virtual TestBed) from AVL ITS

C06056_Gasoline_EE_Calibration



Module 1

Application

Module 2 Application

1 Day

Introduction

- CRUISE M GUI, Preand Post-processing
- Engineering Enhanced Cylinder
- Gaseous domain in CRUISE M
- Basic model setup with calculation tasks

1 Day

Module 2

VTB with Engineering Enhanced Engine model

- Steady State model
- Transient model Turbocharger
- Transient control Peripheral models Meas-urement data evaluation
- Data visualization Engine Calibration
- Engine extensions (sensors, robustness, non-standard conditions)
- HiL usage

1 Day

VTB with Engineering Enhanced Engine model

- Steady State model Transient model
- Turbocharger
- Transient control Peripheral models Measurement data evaluation Data visualization
- **Engine Calibration**
- Engine extensions (sensors, robustness, nonstandard conditions) HiL usage

Module 2 Application

1 Day

VTB with Engineering Enhanced Engine model

- Steady State model Transient model
- Turbocharger Transient control
- Peripheral models Measurement data evaluation
- Data visualization
- **Engine Calibration**
- Engine extensions (sensors, robustness, non-standard conditions)
- HiL usage

Module 3 Application

1 Day

Engineering Enhanced EAS model

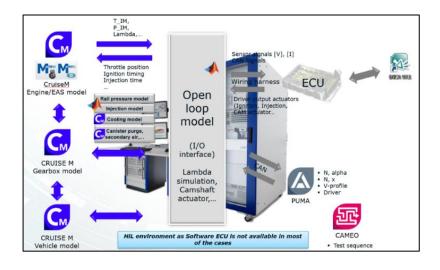
- Engineering Enhanced EAS Gasoline block
- EAS model setup (simple and advanced model)
- EAS model parameterization (kinetics, heat transfer and pressure loss refinement)
- EAS model export (preparation for HiL usage)

Module 3 Application

1 Day

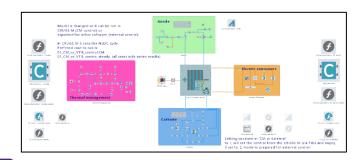
Engineering Enhanced EAS model

- Engineering Enhanced EAS Gasoline block
- EAS model setup (simple and advanced model)
- EAS model parameterization (kinetics, heat transfer and
- pressure loss refinement) EAS model export (preparation for HiL usage)



TCMV-03 / CRUISE M for VTB / Fuel Cell Required pre-requisites: TELV-02

C04072_PEMFC_Stack C04129_FC_System_VTB C04073_PEMFC_System



Module 2 Application

1 Day

Introduction

- CRUISE M GUI
- VTB introduction
- Basic model setup
- Fuel Cell System plant model

Module 2 Application

1 Day

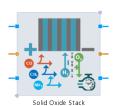
VTB application extension

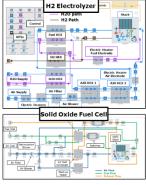
- Steady state simulation
- Transient simulation
- Exporting the model Testing the exported model

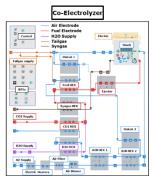
TCMS-01 / CRUISE M SOFC & SOEC Only available from September 2024

Models:

C04152_SOFC_System_Demo.proj C04174_SOEC_System_Demo.proj







Module 1 Application

1 Day

Introduction

- Basic GUI Functional-
- Postprocessing
- Simulation Settings
- Online Monitoring
- Basic components
- Hydrogen storage and

Module 2 Application

1 Day

Standalone Model

- 1D Heat Exchangers
- Solid Oxide Stack component and Wizard Parameterization
- Oxidation Catalysis
- Reformer / Heat Exchangers

Module 2 Application

1 Day

Complete Model

- Solid Oxide Fuel Cell
- (SOFC) System Solid Oxide Cell Electrolyzer (SOEC) for H2 production
- Solid Oxide Cell Electrolyzer (SOEC) for Syngas production

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TCMH-01 / CRUISE M Mobile A/C Basic

Required pre-requisites: TCMF-01

C01001_AC_Circuit_EV
C01002_Heat_Pump_Cycle_Internal_HE
C01008_Single_Stage_Controlled

Module 2 Application

1 Day

Introduction

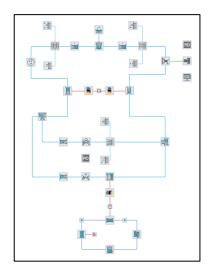
- Introduction to
- CRUISE M AC/WHR domain introduction
- Refrigeration system modeling basics

Module 2 Application

1 Day

Basic Modeling and Circuits

- Air-conditioning modeling
- Heat pump modeling



TCMH-02 / CRUISE M BEV with HVAC

Required pre-requisites: TELV-01 and TCMH-01

Models:

C01001_AC_Circuit_EV $C05058_Cabin_Air_ReCirc_Sys_GF$

Module 2 Application

1 Day

HVAC in BEVs

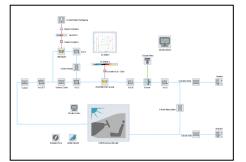
- Refrigeration modeling basics
- AC modeling
- Cabin modeling
- Integration with BEV model

Module 2 Application

1 Day

HVAC in **BEVs**

- Refrigeration modeling basics
- AC modeling
- Cabin modeling
- Integration with BEV model



TCMH-03 / CRUISE M BEV VTMS and HVAC

C01001_AC_Circuit_EV
C05058_Cabin_Air_ReCirc_Sys_GF

Module 1

1 Day

Vehicle and Flow Introduction

- Summary of TELV-01, vehicle modeling over-
- CRUISE M basic workflow
- Usage of vehicle model for drive cycle simulation
- Cooling circuit modeling
- Pressure drop and heat transfer calibration

Module 2 Application

1 Day

Flow and A/C Modeling

- Pump and valve modeling
- Circuit formation and calibration
- Air conditioning system modeling
- Extension of A/C model with a chiller

Module 3 Application

1 Day

Vehicle and Flow Introduction

- Battery modeling discretization of battery module
- Electric machine thermal modeling
- Vehicle cabin modeling

Module 4 Application

1 Day

Integration of Vehicle and Thermal Models

- Integration of vehicle model and battery thermal model
- Integration of electric motor thermal model
- Integration of A/C and cabin model
- Drive cycle simulation and model variation



3.2.10 AVL EXCITE™ Designer Training Course

TEDE-01 / EXCITE Designer Basic

Models:

121_Designer_I4\excite\IL4

Module 1

1 Day

Introduction and Basic Modeling

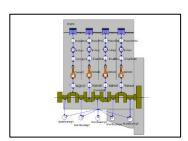
- Introduction and
- Theory Bearing, Torsion and Strength Application Create a Model of an 4 Cylinder Engine

Module 1

1 Day

Basic Modeling

- Post-Processing Crankshaft Pre-Pro-
- cessing using AutoSHAFT approach



3.2.11 AVL EXCITE™ Piston&Rings Training Courses

TEPR-01 / EXCITE Piston Basic

Models

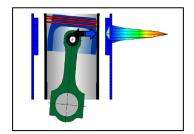
 $203_I4_Demo_Diesel \end{center} $$202_GasolineEngine \end{center} $$202_$

Module 1 Basic

1 Day

Introduction and Basic Modeling

- Piston Dynamics Theory
- General information
- Calculation assumptions
- Modeling Guidelines
- Build up and run a model



TEPR-02 / EXCITE Rings Basic

Models

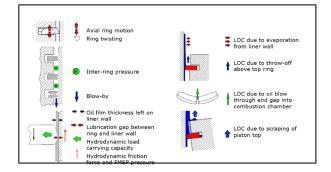
202_GasolineEngine\excite_pr\1_4L-Gasoline 203_I4_Demo_Diesel\excite_pr\14_demo_diesel

Module 1 Basic

1 Day

Introduction and Basic Modeling

- Ring Dynamics Theory
- General Information
- Ring Dynamics Modeling Approaches
- Lube Oil Consumption -Theory
- Build up and run a model



TEPR-03 / EXCITE Pstion & Rings Lube Oil Consuption

Models:

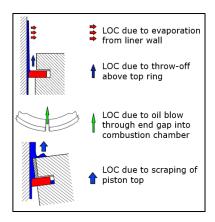
 $202_GasolineEngine \excite_pr\label{lambda} 14_Gasoline\\ 203_I4_Demo_Diesel\excite_pr\label{lambda} I4_Demo_Diesel\excite_pr\label{lambda} 14_Demo_Diesel\excite_pr\label{lambda} 14_Demo_Diesel\excite_pr\label{la$

Module 1 Basic

1 Day

Introduction and Basic Modeling

- Lube Oil Consumption -Theory
- General Information
- Lube Oil Consumption Modeling Approaches
- Build up and run a model



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3.2.12 AVL EXCITE™ Power Unit Training Courses

TEPU-01 / EXCITE Power Unit Basic

100_General\excite\General_Example3_extended 101_Primer\excite\Primer_FEM_NONL_abq

Module 1

1 Day

Introduction and Basic Modeling

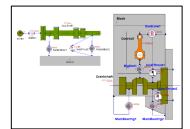
- Introduction and Theory
- **Bodies and Joints**
- Loads and Initial Conditions
- Crank Train Globals
- Matrix Reduction of Simple Structured Bodies
- Set-up of Analysis Cases and Simulation Control
- Create a Simple Multi-Body Dynamics Model

Module 1

1 Day

Basic Modeling

- Matrix Reduction of Volumetric Models
- Create a Model of a Single Cylinder
- 2D and 3D Post-processing
- Internal Data Recov-



TEPU-02 / EXCITE Power Unit Crankshaft Dynamics Required pre-requisites: TEPU-01

Models:

102_I4_Demo\excite\I4_demo_CS_SHM_abq_enhd_sweep.ex $102_I4_Demo\backslash excite \backslash I4_demo_CS_FEM_abq_enhd_sweep.ex$

Module 2 Application

1 Day

Introduction and Modeling

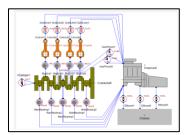
- Introduction and Theory
- Modeling Guidelines
- AutoSHAFT Approach
- Setup of I4 Demo Model (Structured Model)

Module 2 Application

1 Day

Modeling

- Setup of I4 Demo Model (Volumetric Model)
- Postprocessing



TEPU-03 / EXCITE Power Unit Crankshaft Stress Analysis

Required pre-requisites: TEPU-01 and 02

Models:

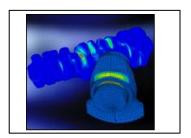
 $102_I4_Demo\excite\l4_demo_CS_SHM_abq_enhd_sweep.ex\\102_I4_Demo\excite\l4_demo_CS_FEM_abq_enhd_sweep.ex$

Module 2 Application

1 Day

Introduction and Theory

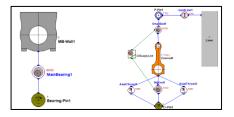
 Overview of the Strength Analysis based on the MBD Stress Analysis using FEA and Fillet Modeler approaches based on the Inline 4-cylinder Example



TEPU-04 / EXCITE Power Unit Main Bearing and Conrod Bearing Analysis Required pre-requisites: TEPU-01

Models: installation examples

103_Bearing\excite\MainBearing_EHD_abq.ex 104_Conrod\excite\Conrod_abaqus_OSL.ex



Module 2 Application

1/4 Day

Introduction and Theory

- Agenda
- Introduction
- Features and Applications
- Theory (EHD joint)
- Friction
- Surface Roughness and Micro-contact Analysis

Module 2 Application

1/4 Day

Modeling Guidelines (FE and EXCITE)

- FE Model Requirements, retained nodes and condensation
- EXCITE PU modeling
- Thermal Analysis
 Wear Analysis
- Wear Analysis
- Oil Supply Lines

Module 2 Application

1/4 Day

MB and Conrod Bearing Models - Practice

- Overview of EHD Definitions in GUI
- Body definitions
- Joint definitions Loads
- Create Model, Simulation, Create Results

Module 2 Application

1/4 Day

Post-processing

- 2D post-processing, IMPRESS Chart
- 3D post-processing, IMPRESS 3D

 $\textbf{TEPU-05} \ / \ \text{EXCITE Power Unit Main Bearing Wall and Conrod Stress Analysis} \ \text{Required pre-requisites: } \ \text{TEPU-01}$

Models

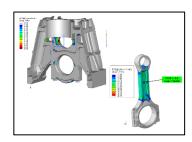
103_Bearing\excite\MainBearing_EHD_abq.ex 104_Conrod\excite\Conrod_abaqus.ex

Module 2 Application

1 Day

Introduction and Theory

- Introduction and theory
 FEModeling Guidelines for MB Wall and Conrod
- High Cycle Fatigue (only presentation)
- Thermal Analysis
- Fretting



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TEPU-06 / EXCITE Power Unit 3D Piston Dynamics

Required pre-requisites: TEPU-01

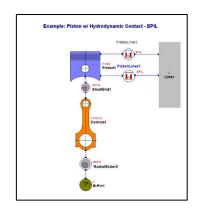
105_Piston\excite\Piston_hydro_ABQ.ex

Module 2 Application

1 Day

Introduction and Modeling

- Introduction and
- Modeling Guidelines
- Create Piston-Liner Analysis Model
- Post-processing



TEPU-07 / EXCITE Power Unit Noise, Vibration & Harshness Structural

Required pre-requisites: TEPU-01 and 02

Models:

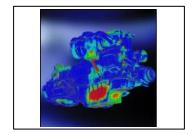
 $102_I4_Demo\excite\\I4_demo_PU_FEM_abq_nonl_sweep.ex$

Module 2 Application

1 Day

Introduction and Modeling

- Introduction and The-
- Modeling Guidelines
- Data Recovery
- NVH Example based on the Inline 4-Cylinder Example
- Post-processing



TEPU-08 / EXCITE Power Unit Transmission MT or AT

Required pre-requisites: TEPU-01

107 I4 Demo TransmissionManual\excite\I4 demo transmission rigid.ex 107_I4_Demo_TransmissionManual\excite\I4_demo_transmission_NVH.ex or 107a I4 Demo TransmissionAutomatic\excite\I4 demo automatic transmission.ex

Module 2 Application

1 Day

Introduction and Modeling

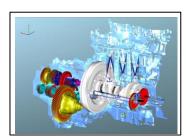
- Introduction
- Gear rattle, gear whine, heartbeat noise
- Gear joints
- Single gear pair model
- Create simple transmission model

Module 2 Application

1 Day Modeling

Create Standalone

- Automotive gearbox model
- Assembly of engine, gearbox and driveline
- Dual Mass Flywheel and Clutch modeling



TEPU-12 / EXCITE Power Unit Micro-contact Analysis

Required pre-requisites: TEPU-01 and 04 or 06

Models:

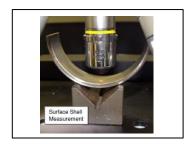
 $103_Bearing \ | \ MainBearing_EHD_abq.ex$

Module 2 Application

1/2 Day

Introduction and Theory

- Roughness Data Import
- Contact Data Evaluation
- Contact Data Selection in EXCITE



TEPU-15 / EXCITE Power Unit Acoustics (Air Born Noise)

Models:

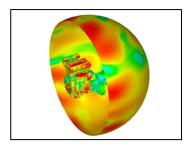
4001_I4_Demo\I4_demo_full_workflow.proj

Module 1

1 Day

Introduction and Basic Modeling

- Introduction and Theory of EXCITE Acoustics
- Generation of acoustic and filed point mesh
- Boundary condition settings and simulation run
- Excite Acoustics 2D Postprocessing
- Excite Acoustics 3D Postprocessing



TEPU-16 / EXCITE Power Unit Turbo Charger

111_Turbo_Charger\excite\111_Turbocharger.ex

Module 1

1 Day

Introduction and Modeling

- Theory introduction and FE model requirements for EXCITE
- Turbocharger rotor modeling and rotor modal analysis in Shaftmodeler
- Create a turbocharger model

Module 1

1 Day

Bearing modeling and running the simulation

- Oil film modeling
- Roller bearing modeling
- Simulation and results parameter definition
- Running simulation for different speed cases

Module 1

1 Day

Results Evaluation

- Introduction in AVL Impress Chart postprocessing tool.
- Turbocharger results evaluations.
- Q & A

TEPU-17 / EXCITE Power Unit Power Unit Valve Train

4001_I4_Demo\I4_demo_full_workflow.proj

Module 1 Application

1/4 Day

Introduction and Components

- Introduction
- Valve Train Module
- Components, Configura-
- Hydraulic Lash Adjuster
- Bodies, Joints

Module 2 Application

1/2 Day

Assembly and FE-Modelling

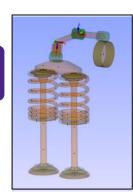
- Valve Train Assembly
- Assembly Examples
- Modelling Guide Lines
- Working Session

Module 2 Application

1/2 Day

EHD/EHL Contacts

- **EHL Cam Contact**
- Bearing EHD Working Session
- Summing Up and
- Discussion



TEPU-18 / EXCITE Power Unit Power Unit Valve Wear Analysis

4001_I4_Demo\I4_demo_full_workflow.proj

Module 1 Application

1/4 Day

Intro, Approach, Modelling

- Introduction
- Approach/Features
- Modelling
- Thermal Profile

Module 2 Application

1/2 Day

Wear Analysis

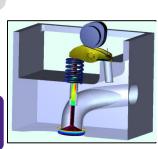
- Wear Workflow
- Wear Evaluation
- Guidelines
- Simplified Model Working Session

Module 2 Application

1/2 Day

COMPOSETM Apps

- COMPOSETM Profile Generator App
- COMPOSETM Wear App
- Working Session
- Summing Up and
- Discussion



3.2.13 AVL EXCITE™ Timing Drive Training Courses

TETD-01 / EXCITE Timing Drive Basic Dynamics Calculation

Models:

01_SVT-Intake_OHC-Flat-Tappet.etd

03_Intake-Camshaft.etd

05_Timing-Gear-Train.etd 07_Exhaust-Valve-Train-System.etd

 $09_Chain\text{-}Drive.etd$

02_SVT-Exhaust_OHC-Finger-Follower.etd

04_Exhaust-Camshaft.etd

06 Intake-Valve-Train-System.etd

08_Timing-Drive_w-Gear-Train.etd

 ${\tt 10_Timing-Drive_w-Chain-Drive.etd}$

Module 1

1 Day Introduction

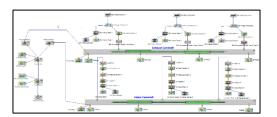
- Introduction and Theory
- Single Valve Train Dynamics Shaft Systems

Module 1

1 Day

Theory

- Gear Train Dynamics
- Timing Drive Dynamics
- Chain & Belt Drives
- Result Analysis



TETD-05 / EXCITE Timing Drive Chain & Belt Drives

Required pre-requisites: TETD-01

Models:

09_Chain-Drive.etd

10_Timing-Drive_w-Chain-Drive.etd

Module 2 Application

1 Day

Introduction and Modeling

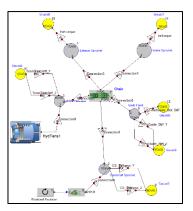
- Modeling General Mechanical Systems
- Overview of Macro **Elements for Chains** and Belts

Module 2 Application

1 Day

Modeling

- Setting up of Application Example Result Analysis
- Modeling General Hydraulic Systems



3.2.14 AVL EXCITE™ M Training Courses

TEXM-01 / EXCITE M Basic

Models: 561_I3_IC

Module 1

1 Day

Introduction

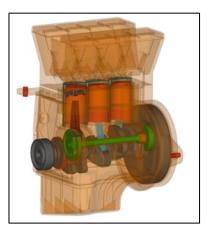
- Introduction and Theory Joints & Bodies
- ICE Assembly
- Engine configuration & Globals
- Initial Conditions and Loads & EXCITETM M
- FE Modelling and Condensation
- Simulation and Results Control
- Analysis cases setup

Module 1

1 Day

Model setup & Simulation

- Create a Multi-Body Dynamics Model
- IMPRESS™ M general
- Internal Data Recov-
- 2D and 3D Postprocessing

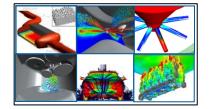


3.2.15 AVL FIRE™ Training Courses

TFGP-01 / FIRE Basic (General Purpose)

Models:

900_Intake Manifold 952_Sliding Grid Interface: Rotating Object 901_FAME™ Hexa: Cooling Jacket



Module 1

1 Day

Introduction

- Introduction to AVL FIRE
- Basic Model Generation
- Mesh generation (for non-moving, steady geometries)
- Simulation setup basics Postprocessing – basics

Module 1

1 Day

Main features

- Computational volume domain in FAME HEXA
- Advanced features, such as Sliding, MRF Basic model setup FIRE
- Post-processing in FIRE WM
- Self-working on example

Module 1

1 Day

Other tools/features

- Moving mesh concept
- Sliding, MRF
- Advanced simulation setup
- Optimizatio, formulas
- Impress chart post-processing

TFEN-03 / FIRE IC Engine - GDI Nozzle

Required pre-requisites: TFEN-01

Models:

979_GDI_Flash_Boiling

Module 2 Application

1 Day

Introduction

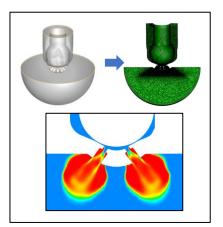
- FIRE™ M Nozzle flow Preprocessing capabilities
- Interactive meshing basics and modeling
- Block structured and automated meshing solution
- Mesh movement; moving mesh or movement by formula

Module 2 Application

1 Day

Multi-phase module

- GDI Nozzle flow simulation setup
 Performance Parameter: discharge rate, flow uniformity at the outlet, erosion probability, adhesion force model, flash boiling cavitation model
- Eulerian Multiphase Models, cavitation model, erosion model, nozzle interface
 Running and monitoring of the simula-
- Running and monitoring of the simulation
- Post-processing and Application specific 2D result analysis
 Optional demo: LaGrange spray cou-
- Optional demo: LaGrange spray coupling using the nozzle file as input on a simple spray-box geometry



TFEN-04 / FIRE IC Engine — Piston cooling Analysis

Required pre-requisites: TFEN-01

Models:

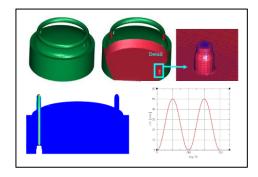
9400 Automatic Optimization Example

Module 2 Application

1 Day

Introduction and Simulation

- FIRE GUI basics, Preand Post-processing
- Calculation domain definition and generation
- Calculation preconditions, setup and initial calculation
- Simulation result analysis



TFEN-17 / FIRE IC Engine Aftertreatment - TWC & GPF

Required pre-requisites: TFEN-01

Models: 907_Catalyst

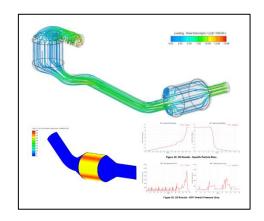
908_Gasoline_Particulate_Filter

Module 2 Application

1 Day

Introduction and Simulation

- Introduction to Aftertreatment Simulation (BOOST / CM / FIRE) Performance Parameter: Uni-
- formity, Species Conversion, Soot Loading/Regeneration
- Introduction to Automatic Kinetic parametrization
- Model Generation (general approach)
- Exhaust Gas Aftertreatment Module
- Setup of Simulation Control File
- Result Analysis



TFEN-18 / FIRE IC Engine - Aftertreatment - SCR & DPF Required pre-requisites: TFEN-01

909_Particulate_Filter 911 Diesel Exhaust System 924_Damaged_Particulate_Filter 932_Selective_Catalytic_Reactor

Module 2 Application

1 Day

Introduction and Simulation

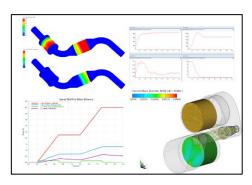
- Introduction to Aftertreatment Simulation (BOOST / CM / FIRE)
- SCR Simulation workflow: steady - transient, speed up
- Performance Parameter: AdBlue Injection, Uniformity of Ammonia, Wall film, Species Conversion, Deposits
- Model Generation (HD example approach)
- Exhaust Gas Aftertreatment Module, Lagrangian Multphase Module
- Setup of Simulation Control
- Result Analysis

Module 2 Application

1 Day

Afertreatment module

- **DPF** Simulation workflow
- Performance Parameter: Pressure Drop, Loading / Regeneration of Soot, Temperature Gradients, Crack Risk
- Model Generation (DPF example approach)
- Exhaust Gas Aftertreatment Module
- Setup of Simulation Control File
- Result Analysis



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3.2.16 AVL FIRE™ M Training Courses

TFIM-01 / FIRE M Basic

Models:

9102_Cooling Jacket.proj 9104_Parameters and Scenarios

9301 Cylinder Head

9303_Porosity

9103 Interactive Meshing

Module 1

1 Day

Introduction

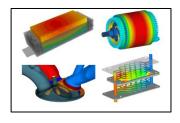
- FIRE M GUI Preprocessing
- Computational volume domain in FIRE
- Basic model setup FIRE M
- Post-processing in IMPRESS M

Module 2

1 Day

Advanced features -**Embedded body**

- Simple setup of each user
- Advanced features as embedded body
- Introduction to Interactive meshing
- Embedding control with multiple meshes
- Model analysis



Module 3

1 Day

Advanced features -**Multi-domain**

- Multi-material approach
- Multi-material setup, sliding moving mesh
- Checking simulation parameters and scenarios
- Advanced reporting in IM-PRESS M
- Activating modules in FIREM GŬI

$\label{thm:continuity} \textbf{TFME-01} \ / \ \mathsf{FIRE} \ \mathsf{M} \ \mathsf{Engine} \ (\mathsf{GDI}/\ \mathsf{PFI}/\ \mathsf{Diesel} \ \mathsf{Engine} \ \mathsf{Related}) \\ \mathsf{Required} \ \mathsf{pre-requisites:} \ \mathsf{TFIM-01}, \ \mathsf{Module} \ \mathsf{1} \\$

Models:

9600_In-cylinder flow 9601_Fame Engine Pre-processing

9602_Fame Engine Post-processing 9603 Engine Automated workflow

9604_PFI Engine Automated workflow

Module 1 Application

1 Day

Pre-processing

- Model preparation
- Surface preparation
- Selection definition
- Movement prescription
- Mesh generation

Simulation Setup

- Template definition
- Boundary conditions
- Initial conditions
- Convergence criteria Underrelaxation
- Differencing schemes
- Turbulence modeling

Module 2 **Application**

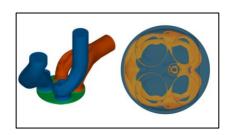
1 Day

Physical Models

- Species transport
- Spray model
- Combustion / reaction model
- Emission model
- Knocking model Post-processing
- Result analysis

Post-processing

- Running simulations
- Simulation monitoring
- Post-processing
- Result analysis



TFME-02 / FIRE M IC Engine - Diesel Injection Nozzle

Required pre-requisites: TFME-01

Models:

9103_Interactive_Meshing.proj 9310_Diesel_Injector.proj 9312_Automated_Injector.proj

Module 2 Application

1 Day

Introduction

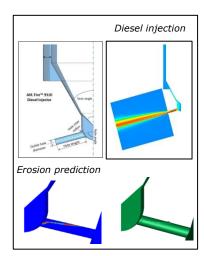
- FIRE™ M Nozzle flow Pre-processing capabilities
- Interactive meshing basic and modeling
- Block structured and automated meshing solution
- Mesh movement; moving mesh or movement by formula

Module 2 Application

1 Day

Multi-phase module

- Nozzle flow simulation setup
- Performance Parameter: discharge rate, flow uniformity at the outlet, cavitation intensity, erosion probability
- Eulerian Multiphase Models, cavitation model, erosion model, nozzle interface
- Running and monitoring of the simulation
- Post-processing and Application-specific 2D result analysis
- Optional demo: Lagrangian spray coupling using the nozzle file as input on a simple spraybox geometry



TFME-04 / FIRE M Head Block Compound

Required pre-requisites: TFME-01

Models:

9301_Cylinder_Head.proj Internal training material: Foton GDI Engine 9520_HBC_Thermal_Load_Management.proj (will be released in R2022.1) Internal training material: Foton GDI Engine

Module 2 Application

1 Day

Introduction

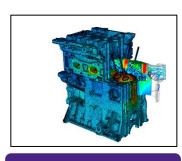
- Introduction of the HBC application and simulation specifics
- Heat transfer model parameters and influence on the results
- FIRE M GUI, Pre- and Post-processing
- Basic model setup with calculation tasks

Module 2 Application

1 Day

Modeling

- Preparation of HBC input model (CAD data)
- Multi-domain model generation
- Setup of the simulation
- Starting and monitoring Result analysis



Module 2 Application

1 Day

HBC module

- Introduction of the HBC transient operation and simulation specifics
- Preparation of input data (System level VTMS – 1D simulation)
- Preparation of input data (Cylinder Inner flow – 3D simulation)
- Setup of the HBC simulation
- Transient simulation-specific parameters
- Starting and monitoring of the simulation
- Result analysis
- Mapping of 3D AVL FIRE results to the FEM mesh

TFME-05 / FIRE M Liner Cavitation

Required pre-requisites: TFME-01

Models:

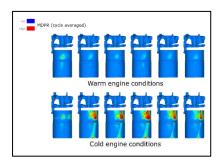
9506_Liner_Cavitation.proj

Module 2 Application

1 Day

Introduction and Simulation

- Introduction of the Liner Cavitation application and simulation specifics
- Preparation of excitation data (obtained with EX-CITE simulation)
- Setup of the simulation
- Simulation-specific parameters and their influence on the results
- Starting and monitoring of the simulation
- Result analysis



$\mbox{TFME-06}$ / FIRE M IC Engine - Intake Port Flow Required pre-requisites: $\mbox{TFIM-01}$

Models:

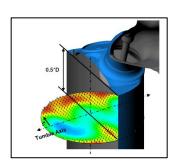
9502_Port Workflow

Module 2 Application

1 Day

Introduction and Modeling

- Introduction to port flow simulation
- Flow evaluation parameters (discharge rate, swirl/tumble)
- Formulas
- Single model generation (Reference TFIM-01)
- Series of model generation Single and series simulation setup and running
- Result analysis



TFME-07 / FIRE M (Module-Specific) Eulerian Multiphase Module

Required pre-requisites: TFIM-01

9356_Tank_Filling.proj 9384_Embedded_Body_Gearbox.proj 9310_Diesel_Injector.proj

Module 2 **Application**

1 Day

Introduction

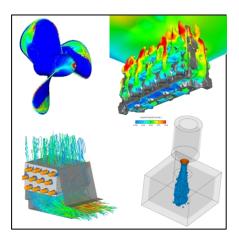
- Theory on Eulerian multi-phase module
- Available multi-phase specific modeling approaches in FIRE M
- Cavitation/Erosion model
- Quenching model
- Eulerian spray
- Melting/Solidification
- Basic example prepara-

Module 2 Application

1 Day

Simulation

- Used example Preprocessing
- Calculation domain definition and generation
- Calculation preconditions, setup and initial calculation
- Simulation result analysis



$\begin{tabular}{ll} TFME-08 / FIRE M (Module-Specific) Quenching Required pre-requisites: $TFIM-01$ \\ \end{tabular}$

Models:

9307_Steel_Quenching.proj 9308_Quenching.proj 9309_RPI_Wall_Boiling.proj

Module 2 Application

1 Day

Introduction

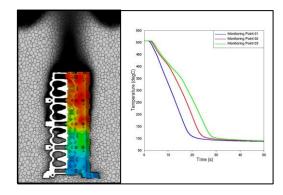
- Theory on Eulerian multiphase module
- Available multi-phase specific modeling approaches in FIRE™ M Introduction into Quench-
- ing module
- Model preparation and Mesh generation
- Basic example prepara-

Module 2 Application

1 Day

Simulation

- Used example Pre-processing
- Calculation domain definition and generation
- Calculation preconditions, setup and initial calculation
- Simulation result analysis



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TFME-09 / FIRE M IC Engine - Aftertreatment - SCR

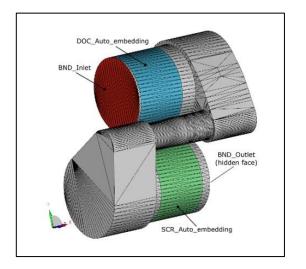
Models: 9305_Aftertreatment_AdBlue_SCR

Module 2 Application

1 Day

Introduction and Modeling

- Workflow Overview
- Preprocessing Selection Creation
- Simulation Setup (Steady
- Case)
 Sim Postprocessing and
 Discussion ulation Setup
 (Transient Case)



3.2.17 AVL SAMOS™ Training Course

TSAM-01 / SAMOS Basic

Models:

Included in SAMOS-AT SW-Package: madlein.e00

Module 1

1 Day

Introduction and Theory

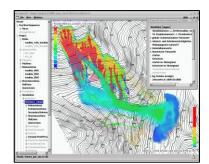
- Laws of Conservation and Fluid Mechanics
- Theory of Dense Flow Avalanches Theory of Powder Snow Avalanches
- Numerical Models

Module 1

1 Day

Theory

- General Software Handling
- Digital Terrain Models
- Release and Entrainment Area Definitions
- Dense Flow Simulation and Postprocessing
- Powder Snow Simulation and Postprocessing



3.2.18 AVL SPA™ Training Course

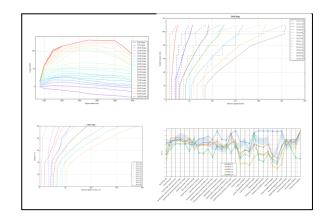
TSPA-01 / SPA Basic

Module 1

1 Day

Introduction an application

- What is AVL SPA SPA GUI
- Basic model setup
- Criteria Introduction
- Rating Improvement Report Generation



3.2.19 Model.CONNECT™ Training Course

TCMO-01 / Model.CONNECT Basic

Models: Primer.proj CRUISE_M.proj MATLAB.proj

Module 1 Basic

1 Day

Introduction

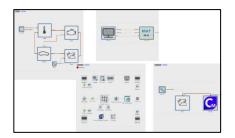
- Model.Connect presentation
- Model.Connect Basic and overview
- Inserting components
- Component properties
- Connecting components
- Simulation properties
- Online monitoring
- Run the simulation
- Results tab
- Debugging
- Case generation

Module 1 Basic

1 Day

Interfacing

- CruiseM interface
- MATLAB interfaces fmi.LAB



3.2.20 AVL Scenario Designer™ Training Course

TSDB-01 / Cenario Designer Basic

Models:

Cut-in.proj
OpenSCENARIO_BASICS_Trajectories.proj
OpenSCENARIO_BASICS_Synchronize.proj

Module 1 Basic

1 Day

Introduction

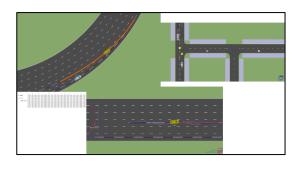
- Scenario Designer presentation
- Scenario Designer Basic and overview

Create Cut in scenario

- Inserting components
- Component properties
- Defining events
- Run the verification of the Scenario
- Export Scenario
- Define Parameters
- Export Scenario with set of Parameters

Create more scenarios

- Define routes
- Define trajectories
- Set up synchronize action



3.2.21 PreonLab™ Training Course

TPREO-02 / PreonLab Basic Transmission

Models:

GearBox_RBS Geometries

Module 1

1 Day

Basic Introduction

- Introduction
- Solver
- Boundary handling
- PreonLab basic usage
- Sources
- Connections
- Keyframes
- Visualizations
- Force fieldsSensors
- Rigid body GearBox

Module 1 Basic

1 Day

Transmission

Gearbox example



TPREO-03 / PreonLab Basic Water Wading

Models:

RainWaterManagement Airflow.prscene Drain.prscene

Module 1

Basic

1 Day

Basic Introduction

- Introduction
- Solver
- Boundary handling
- PreonLab basic usage
- Sources
- Connections
- Keyframes
- Visualizations
- Force fields
- Sensors
- Rigid body GearBox

Module 1

1 Day

Water Wadin

Water Wading example



3.2.22 Python™ Training Course

TPYT-01 / Python Basic

Module 1

1 Day

Introduction

- Introduction
- Overview of the Language
- Python Data Types
- Control Statements

Module 1 Basic

1 Day

Theory

- Input/Output Facilities
- Functions and Modules
- Object Oriented Programming
- Working Session



3.2.23 AVL VSM™ Training Courses

TVSM-01 / VSM Basic

Models:

Template VSM models (various)
Manage_Simulink_Parameters.zip
Battery.zip
KnC_Neutral_Example.zip
Simulink, inplementation.zip
HV_Battery_Example_Extended.zip

RDE

Vehicle_Model_Factory_Example.zip Hydro_Engine_Mounts.7z Sequence_and_Simbook.7z HV_Battery_Example_Base.zip

| The control of the

Module 1 Basic

1 Day

Introduction & Setups

- Introduction to Applications
- VSM Basics/Workflow
- Setups: Vehicle Geometry & Aerodynamics
- Setups: Suspension & Compliance
- Setups: Tyre & Tyre Plotter

Module 1

1 Day

Setups (cont.) & Track Generation

- Setups: Spring & Damper & Anti-Roll
- Setups: Bumpstop & Rebound Limiter
- Setups: Drivetrain & Engine
- Setups: Hybrid & Electric Motor, Electric Controller,
 Battory
- Battery
 Track Generation
- 3D Viever

Module 1 Basic

1 Day

Applications

- Driver Setup
- Variation
- Results & Postprocessing
- VSM Matlab Simulink
- VSM Vehicle Model Factory

AVL ₩

3.3 Non-Standard Software Training

Beside the standard training courses, AVL AST offers non-standard training courses for specific customer interests that are based on customer models as on-the-job training.

Such training courses are treated as separate projects. Content, duration, and price will be defined individually according to the specific needs and requests. A separate project proposal will be given by AVL AST (refer also to **chapter 5**).

Non-standard training is offered for advanced simulation solutions for virtual development and for the following solution areas:



For further information or a specific project proposal, contact your responsible AST Sales Manager.

Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

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3.4 Software Support

Software support at AST is organized according to the AST Global Customer Support Process (GCSP).

The GCSP defines the process steps for answering all regular customer questions and requests related to AVL AST software products. The defined process does not cover customer contact which takes place within project work or joint research developments.

The GCSP includes a level concept:

- ➤ 1st level support is done by local AST affiliates (if no local affiliate is available, 1st level support is done by AST in Graz)
- > 2nd level support by AST headquarters in Graz

AST offers support by email. Telephone support is offered for 1^{st} level support at some AST affiliates. Telephone support is not given by AST in Graz or for 2^{nd} level support generally.

For each product or product group, a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

To receive software support, it is mandatory to have a valid maintenance contract and to have participated in a related training course held by AVL. Within the partnership programs UPP ("university partnership program") and RPP ("research partnership program"), a dedicated person is defined. He/she acts as a contact person to our support organization.

ID Service

	0
CC_33	Software Support

Purpose:

Software support via email is the single point of contact for customers regarding software-related issues (beside sales information).

AST support engineers are highly experienced calculation engineers, who also perform software training and project work in simulation projects within AVL's engine development process or separate pilot, validation, or method development projects for customers.

Validity:

The CSP is defined worldwide and is valid for all AVL AST software tools.

Content:

- Answer software-related questions
- Take over change requests or enhancement requests from customers and transfer them to development and product management

Goals:

- Help the customer with daily problems
- Improve product quality and customer satisfaction
- Support development with information about customer needs and recommendations
- Improve the relationship with the customer

Customer Benefit:

- One contact for all software-related questions
- Application know-how of all AST support engineers

Duration:

- 30 hours per year of software support is included with each license.
- If this limit is exceeded, it will be charged separately and treated as consulting or project work.

Price (excl. Tax):

Software support via email is free of charge for every customer of AST products.

Contact

About the Process	Customer Support Manager – Christian Vock (<u>christian.vock@avl.com</u>)
Who is my Local Support?	Please contact your local sales manager or <u>local support</u> via email.

Further information:

Customer Support Process --> An overview of the GCSP is given in Appendix 7.1.

4. Know-How Transfer & Engineering Support

This service group sets its focus on engineering know-how and its transfer to the customer.

Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

4.1 Technology Seminars

Technology seminars are organized as TechDays by AST Graz or a local affiliate. They can be performed for a specific customer and at the customer location, or as a corporate event where different customers can participate.

ID Service

CC_41	L	Technology Seminars / TechDays
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Purpose:

Within the frame of a technology seminar, a specific engineering topic and application field is discussed, including theoretical background, application field, problems, and solutions. The focus is set on simulation-related problems and solutions.

Validity:

All engineering topics, which are connected to AST software products, can be addressed. Although the seminar content is kept more general and not focused on AST products, AST-specific solutions and benefits are presented as AST know-how is based on those methods and tools.

Content:

- Definition of the entire topic
- Theoretical background
- Components and functionality
- Problems and engineering tasks, which have to be solved
- Technical solutions and applied methods

Goals:

- Generate understanding of the engineering topic
- Transfer of application know-how for the specific topic
- Understanding of cross effects

Customer Benefit:

• Compressed know-how transfer of cutting-edge technology for a specific application field

Duration:

• The duration depends on the specific topic, but it is typically between 1 and 3 days.

Price (excl. Tax): * see chapter 2.1

Seminar fee for a TechDay starts from **370 euro** per participant and it may vary..

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4.2 Engineering Support

This module focuses mainly on the usage of AVL AST software products in daily life and real development projects, including the interpretation of results and dealing with variants (*application-oriented*).

Specific services are:

- Start-up support
- > Enhancement support
- Consulting
- > Software customization and specific software development

4.2.1 Start-up Support

ID Service

CC_421

Purpose:

Start-up support is on-the-job training for a standard application using a specific customer model. It is organized as a separate project for a defined period of time. The target is to get started with a real application example. Start-up support can be performed at AST in Graz, entirely or partly at the customer location. Typically, AST performs the main steps of the investigation and afterwards re-performs each step on site together with the customer. AST makes use of these models and results for a detailed explanation of each work step.

Validity:

Start-up support is offered for all standard applications and all AST products. Standard applications refer to the standard training courses offered by AST.

An input sheet defining all required data and models is sent to the customer in advance.

Content:

- Explanation of the workflow and all work steps
- Setup of necessary models, performing analysis, evaluation and interpretation of results
- Explanation of the introduction of modifications
- Hints and significant information about the application
- The workflow and the entire work performed will be documented in a report.

Goals:

- The entire workflow performed
- The customer can perform the specific application by him/herself.

Customer Benefit:

- Knowledge transfer from AVL for standard application
- Usage of customer models
- The customer becoming skilled with the new tool and application in a short time
- Maximum training effect

Duration:

- The duration of start-up support is **8 to 10 weeks**.
- 3 weeks of this period are defined as the customer and the AVL engineers working together. This can be either held at AVL in Graz or at the customer location.
- The specific customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar with the model and performs all the necessary modifications to the model or defines these modifications.
- The main work steps are done by AVL separately to keep the on-site period at maximum efficiency. All work performed is documented and explained.

Price (excl. Tax):

The total cost is in the range of 23300 to 58300 euro (depending on the application and the complexity of work). Travel and accommodation for the AVL engineer are charged separately.

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4.2.2 Enhancement Support

Enhancement support is offered to experienced users of AVL AST software tools. Within this module, know-how about very specific new features or methods is investigated, transferred to the customer, and implemented into the specific development process.

Enhancement support is guided by a specific model and application using customer-specific data. A comparison to the previous methods and validation by measurements could be part of this work.

ID Service

CC_422 Enhancement Support

Enhancement support is on-the-job training for the usage of a new feature or method, offered by AST software, using a specific customer model. It is organized as a separate project for a defined period of time. The target is to integrate this feature or method into the customer-specific application work.

Enhancement support can be performed at AST in Graz or at the customer location.

The specific customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar with the model and performs all the necessary modifications to the model or defines these modifications. Model requirements are sent to the customer in advance.

Validity:

Enhancement support is offered for all AST products.

Content:

- Explanation about functionality of the feature and the method
- Update of the customer-specific methodology and workflow
- Application on a customer model
- Comparison of the old and new workflow, model changes and results
- Hints and significant information

Goals:

- Detailed know-how transfer of new features and methods
- The customer can perform the specific application by himself/herself.

Customer Benefit:

- Knowledge transfer from AVL for new features and methods
- Usage of customer models
- The customer becoming skilled with the new features and methods in a short time
- Maximum training effect

Duration:

- The duration of enhancement support is **1 to 5 weeks**.
- The entire period is defined as the customer and the AVL engineer working together. This can be either held at AVL in Graz or at the customer location.

Price (excl. Tax): * see chapter 2.1

The price for one AST engineer for 1 week (5 full working days) at the customer location and the preparation phase is:

- Preparation phase: 3700 euro* see chapter 2.1
- ♦ 7400 euro per week; excl. travel and accommodation* see chapter 2.1

Travel and accommodation for the AVL engineer are charged separately.

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4.2.3 Consulting

This module describes the possibility to book highly skilled and experienced engineers from AST for a defined period of time for work at the customer location.

ID Service

CC_423 Consulting

Purpose:

AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools.

Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance so that the AST engineer can be well prepared to increase the efficiency of the on-site work.

Validity:

Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training and support activities from AST.

Content:

- AST engineers can be booked for a period of days, weeks or longer.
- The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within this year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 weeks before the trip.

Goals:

• AST engineers work at the customer location in close cooperation with local engineers.

Customer Benefit:

- Problem investigation by experienced AST engineers
- Usage of the latest methodology and features of AST software
- Know-how transfer to customer engineers; integration of methods into a specific development process
- A fast solution of pending problems; direct contact to software developers
- Extends capacity on the customer side

Duration:

Depending on the definition.

Price (excl. Tax): * see chapter 2.1

The total price for one AST engineer for 1 full day at the customer location is:

- ♦ 1450 euro; excl. travel and accommodation* see chapter 2.1
- ◆ 2100 euro (in Europe), including travel and accommodation* see chapter 2.1

Preparation work is included in the given price.

4.2.4 Software Customization and Specific Software Development

AST offers the possibility to customize its software according to the specific needs and requirements of the customer. AVL AST software offers various options for **customization** (depending on the features and interfaces of the specific software tool), such as:

- Creation of template models
- User functions
- Macros
- ➤ APPs and Workflows using COMPOSE
- > Python scripts (i.e. for post-processing)
- MATLAB models, using existing interfaces
- > FMU models, using existing interfaces
- > EXCEL templates (e.g. for pre-processing)

Update of the general GUI and kernel is not part of this service, although this service can be offered as **customer-specific software development**. In such cases, a separate agreement has to be made. The new features and enhancements will be implemented in subsequent releases of the standard AST release. AVL grants the customer an exclusive use of the developed features for a period of 6 months after receiving a written approval of the extension from the customer. AST will also guarantee the compatibility of the developed feature for subsequent releases if it is part of the standard AST release.

ID Service

CC 424 Software Customization

Purpose:

AST offers the possibility to customize its software according to the specific needs and requirements of the customer. Work is typically done at AST. A training on the usage and implementation of the customized part is included.

Validity:

Software customization is valid for all features developed for customization, offered for a specific AST tool (see above). Customer-specific software development is treated separately.

Content:

- A setup of customer-specific functionality
- Testing of the new functionality using a standard model or a customer model
- Training about the usage and implementation of the new functionality

Goals:

- Customized functionality ready to use
- Know-how transfer of the usage, modification, and implementation of the functionality

Customer Benefit:

- Implement customer-specific solutions
- Independent from the regular release cycle

Duration:

This depends on the complexity of the requirement. Minimum effort is in the range of 1 week.

Price (excl. Tax): * see chapter 2.1

The total price for one AST engineer for 1 full day is:

♦ 1450 euro (at AVL AST in Graz) * see chapter 2.1

The total price of the final training and know-how transfer (1 day) is:

♦ 2100 euro (in Europe), including travel and accommodation* see chapter 2.1

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5. Project Work

In addition to the services described in the previous chapters, we provide services for the improvement of the applied methods and for the development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods or taking over design responsibility.

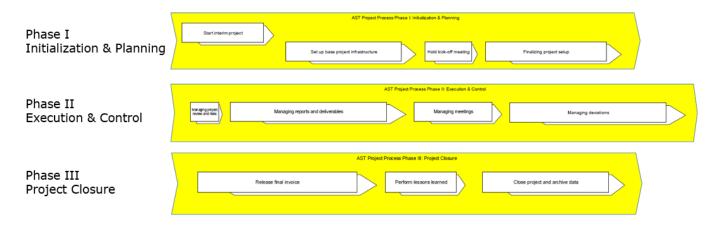
AST offers a wide range of simulation project work using analytical and numerical methods in the field of mobility and non-mobility industry. Applications use software products, serviced by AST, as well as different third-party tools.

Simulation work is offered for:

- Structural mechanics and dynamics applications
- Thermo-fluid dynamics in OD/1D and 3D
- 3D CFD applications using FV and SPH approaches
- 2D and 3D electro-magnetic and electro-chemical applications
- Multi-body dynamics for durability and NVH
- 0D/1D mechanical, electrical, and hydraulic system simulation \triangleright
- MiL / SiL applications in office and on RT-platforms
- HiL integration with xCUs
- Multiphysics applications and co-simulations between differet domains and approaches

The project can cover the entire simulation, including model setup, definition of boundary conditions, analysis and result evaluation and interpretation. AST will give clear conclusions and recommendations on the analysis performed and the investigated design.

Each project is performed according to the AST project process (PP), guided by continuous documentation and finalized by a report describing all steps, the models used, and the results obtained. Optionally, know-how transfer is done at the end of the project.



Typical project definitions are:

- Development of new methodologies
- Increase of efficiency and advanced solutions
- Validation projects, including comparison to measurements
- Implementation of new methods into the development process (process integration)
- \triangleright Research and development (R&D) projects
- Dedicated projects or joint and research (J&R) projects

Measurements for validation can be performed at AVL, at the customer location, or by a third-party supplier.

Projects can be performed by AST alone or together with the customer (sharing the work) as joint and research projects (J&R).

For further information or a specific project proposal, contact your responsible AST Sales Manager.

6. Model Identification

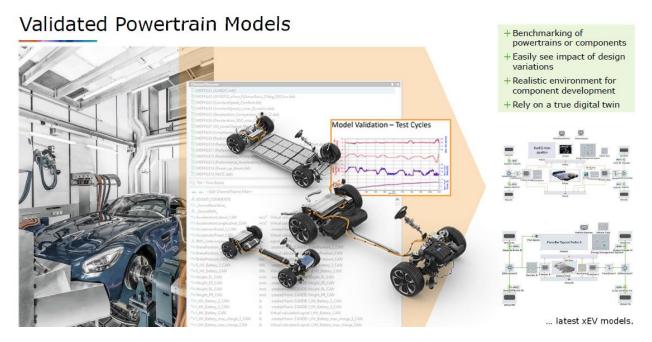
Within this service, AST takes care of specific measurements and the generation of fully parameterized and validated simulation models. Measurements are either done at and by AVL, or by selected partners.

Examples for possible measurements:

- Surface Measurement and Contact Data Extraction EXCITE Micro-slide Analysis (EXCITE Power Unit EHD or EPIL joints; EX-CITE Piston & Rings contact models)
- Belt Characteristics Measurement of a Poly-V Belt (EXCITE Timing Drive)
- Engine or Transmission Mount Characteristics static (0-50Hz) and dynamic mount characteristic (50-~1-2kHz) (EXCITE Power Unit)
- Dual Mass Flywheel Characteristics DMF's parameters like basic hysteresis, quasi-static characteristics, and dynamic stiffness characteristics (EXCITE Power Unit or Timing Drive)

7. Validated Powertrain Models

AVL offers different validated CRUISE M powertrain models, based on benchmarking data, or creates such models, based on the data provided by the customer.



For further information or a specific project proposal, contact your responsible AST Sales Manager.

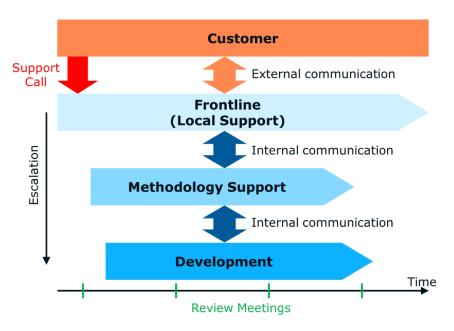
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8. Appendix

8.1 AST Global Customer Support Process (GCSP)

- The GCSP defines the process steps for handling all customer questions and requests related to the usage of the software products maintained by AVL AST.
- It describes all interactions between the customer, the frontline team (local affiliate support team), the methodology support team at the service base, and the development team during the handling of support cases.
- ♦ The GCSP defines when and how a development request is generated out of a support case.

These main functions are summarized in the following figure:



GCSP: Basic Process

8.1.1 Local Point of Contact

The local support teams at the affiliates collect all customer requests. They are also responsible for the entire communication between the customer and the AVL support. Information about the contacts within our service organization can be found in chapter 3.4 or on the AVL homepage http://www.avl.com/hotlines.

8.1.2 Level Concept

The AST GCSP has different levels.

- Frontline support (1st level) is done by local AST affiliates (if no local affiliate is available, 1st level support is done by AST Service Base)
- ➤ Methodology support (2nd level) is done by AST Service Base

For each Support Team (individual for different products/ product groups and locations), a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

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8.1.3 Escalation Model

The escalation depends on the time scale and the category of the support case.

The escalation model defines the treatment of critical support cases, which require special effort and extended capacity. The escalation is done based on regular review meetings by the review team, which includes the support masters, local and global support managers, and the people responsible for a specific application area.

Main Target:

- Identify possible high importance problems in an early phase of the support chain in order to define the necessary measures before the problem escalates between the customer and AVL.
- Possible measures are providing the necessary capacity and shifting priority between other tasks.

Training courses 2024 - Graz

Jai	nuary	JIUZ	February		March		April		Мау		June
1 M Na	tional Holiday 1	1 T	Model.CONNECT	1 F		1 M	National Holiday 14	1 W	National Holiday	1 S	
2 T		2 F	Model.CONNECT	2 S		2 T		2 T		2 S	
3 W		3 S		3 S		3 W	EXCITE M	3 F		3 M	23
4 T		4 S		4 M	10	4 T	E _M EXCITE M	4 S		4 T	BEV with HVAC
5 F		5 M	CRUISE M Engineering 6	5 T	E	5 F		5 S		5 W	BEV with HVAC
6 S Na	tional Holiday	6 T	CRUISE M Engineering Enhanced	6 W	E-Machine NVH Analysis with Electrical Network	6 S		6 M	19	9 6 T	
7 S		7 W	CRUISE M Engineering Enhanced	7 T	CM CRUISE M Mobile A/C Basic	7 S		7 T		7 F	
8 M	2	8 T		8 F	CM CRUISE M Mobile A/C Basic	8 M	Hybrid Electric Vehicle Concept Finding & Lay- out Hybrid Electric Vehicle Local Concept Finding & Lay- out	8 W		8 S	
9 T		9 F		9 S		9 T	Hybrid Electric Vehicle Concept Finding & Layout	9 T	National Holiday	9 S	
10 W		10 S		10 S		10 W	Hybrid Electric Vehicle Concept Finding & Layout	10 F		10 M	24
11 T		11 S		11 M	Fuel Cell Electric Vehicle	11 T		11 S		11 T	
12 F		12 M	7	12 T	Fuel Cell Electric Vehicle	12 F		12 S		12 W	
13 S		13 T	E EXCITE Designer	13 W	Fuel Cell Electric Vehicle	13 S		13 M	20	13 T	
14 S		14 W	EXCITE Designer	14 T		14 S	Datter Thereshood	14 T	PEM Fuel Cell Module	14 F	
15 M		15 T	Preon Lab Basic Transmission	15 F		15 M	Battery Thermal and Hazard Investigation 16	15 W	PEM Fuel Cell Module	15 S	
16 T		16 F	Preon Lab Basic Transmission	16 S		16 T	Battery Thermal and Haz- ard Investigation	16 T	PEM Fuel Cell Module	16 S	
17 W	CRUISE M Engine	17 S		17 S	DMCM E Moshina Floa	17 W	Battery Thermal and Hazard Investigation	17 F		17 M	25
18 T		18 S		18 M	PMSM E-Machine Electromagnetics and Ther- 12 mal Investigation PMSM E-Machine Electro-	18 T	Battery Thermal and Hazard Investigation	18 S		18 T	
19 F		19 M	8	19 T	magnetics and Thermal Investigation	19 F		19 S	National Holiday	19 W	E-Axle NVH and Durability (AWS based)
20 S		20 T	FIRE M	20 W	magnetics and Thermal Investigation	20 S		20 M	National Holiday 2 ⁻	20 T	E-Axle NVH and Durability (AWS based)
21 S	Vov	21 W	FIRE M	21 T	Scenario Designer	21 S		21 T		21 F	
	VSM 4	22 T	FIRE M	22 F		22 M	17	22 W		22 S	
	VSM	23 F		23 S		23 T	Electric Machine Rotor-Dy- namics	23 T		23 S	
	VSM	24 S		24 S		24 W	 Post 1 Po	24 F		24 M	26
25 T		25 S	Battery and Range	25 M	EXCITE Power Unit	25 T	Preon Lab Basic Water Wading	25 S		25 T	
26 F		26 M	Battery and Range Extended Electric Ve- hicle Battery and Range Ex-	26 T	E SYSTER III'	26 F	PreonLab Basic Water Wading	26 S		26 W	
27 S		27 T	tended Electric Vehicle	27 W	EXCITE Power Unit	27 S		27 M	22	2 27 T	
28 S		28 W	Battery and Range Ex- tended Electric Vehicle	28 T		28 S		28 T		28 F	
29 M	5	29 T		29 F		29 M	18	29 W		29 S	
30 T				30 S		30 T		30 T	National Holiday	30 S	
31 W	EXCITE Rings Basic			31 S	National Holiday			31 F			

	July	August	September	October	November	December
1 M	27	1 T	1 S	1 T EXCITE Power Unit	1 F National Holiday	1 S
2 T	Model.CONNECT	2 F	2 M 36	2 W	2 S	2 M E-Machine NVH Analysis with Electri- cal Network
3 W	Model.CONNECT	3 S	3 T PEM Fuel Cell Module	3 T	3 S	3 T E-Machine NVH Analysis with Electrical Network
4 T		4 S	4 W PEM Fuel Cell Module	4 F	4 M 45	4 W
5 F		5 M 33	2 5 T PEM Fuel Cell Module	5 S	5 T	5 T
6 S		6 T	6 F	6 S	6 W	6 F
7 S		7 W	7 S	7 M E EXCITE M 41	7 T	7 S
8 M	FIRE M 28	8 T	8 S	8 T	8 F	8 S National Holiday
9 T	FIRE M	9 F	9 M 37	9 W Scenario Designer	9 S	9 M Fuel Cell Electric Vehicle 50
10 W	FIRE M	10 S	10 T CRUISE M SOFC & SOEC	10 T	10 S	10 T Fuel Cell Electric Vehicle
11 T	Preon Lab Basic Transmis- sion	11 S	11 W CRUISE M SOFC & SOEC	11 F	11 M 46	11 W Fuel Cell Electric Vehicle
12 F	PreonLab Basic Transmission	12 M 3:	3 12 T CRUISE M SOFC & SOEC	12 S	12 T E-Axle NVH and Durability (AWS based)	12 T
13 S		11 T	13 F	13 S	13 W E-Axle NVH and Durability (AWS based)	13 F
14 S		14 W	14 S	14 M Battery and Range Extended Electric Vehicle	14 T	14 S
15 M	<u>VSM</u> 29	15 T National Holiday	15 S	15 T Battery and Range Extended Electric Vehicle	15 F	15 S
16 T	VSM	16 F	16 M 38	16 W Battery and Range Extended Electric Vehicle	16 S	16 M GM Hybrid Electric Vehicle Concept Finding & 51
17 W	VSM E EXCITE Designer	17 S	17 T E EXCITE Piston Basic	17 T	17 S	17 T Hybrid Electric Vehicle Concept Finding & Layout
18 T	EXCITE Designer	18 S	18 W EXCITE Rings Basic	18 F	18 M 47	18 W Hybrid Electric Vehicle Concept Finding & Layout
19 F		19 M 3	4 19 T	19 S	19 T PreonLab Basic Water Wading	19 T
20 S		20 T	20 F	20 S	20 W PreonLab Basic Water Wading	20 F
21 S		21 W	21 S	21 M Battery Thermal and Haz- ard Investigation 43	21 T	21 S
22 M	30	22 T	22 S	22 T Battery Thermal and Hazard Investigation	22 F	22 S
23 T		23 F	23 M PMSM E-Machine Electromagnetics and Thermal Investigation	23 W Battery Thermal and Hazard Investigation		23 M 52
24 W		24 S	24 T PMSM E-Machine Electromagnetics and Thermal Investigation PMSM E-Machine Electromagnetics and Thermal Investigation	24 T Battery Thermal and Hazard Investigation	24 S	24 T
25 T		25 S	25 W PMSM E-Machine Electro- magnetics and Thermal In- vestigation	25 F	25 M 48	25 W National Holiday
26 F		26 M 3	5 26 T	26 S National Holiday	26 T	26 T National Holiday
27 S		27 T	27 F	27 S	27 W	27 F
28 S		28 W	28 S	28 M 44	28 T	28 S
29 M	31	29 T	29 S	29 T Electric Machine Rotor-Dynamics	29 F	29 S
30 T		30 F	30 M E EXCITE Power Unit 40	30 W	30 S	30 M 1
31 W		31 S		31 T		31 T National Holiday

Training courses 2024 - France

Ja	anuary	February	March	April	May	June	July	August	September	October	November	December
1 M	National Holiday	1 T CRUISE M	1 F	1 M National 14	1 W National Holiday	1 S	1 M 27	7 1 T	1 S	1 T	1 F National Holiday	1 S
2 T		2 F	2 S	2 T	2 T	2 S	2 T	2 F	2 M 3	6 2 W PREONLAB Basic Transmission	2 S	2 M 49
3 W		3 S	3 S	3 W	3 F	3 M 23	3 W	3 S	3 T	3 T PREONLAB Basic Transmission	3 S	3 T
4 T		4 S	4 M 10	4 T	4 S	4 T	4 T	4 S	4 W	4 F	4 M 45	4 W
5 F		5 M	5 T	5 F	5 S	5 W	5 F	5 M 32	5 T	5 S	5 T	5 T
6 S	National Holi- day	6 T	6 W	6 S	6 M 19	6 T	6 S	6 T	6 F	6 S	6 W	6 F
7 S		7 W PREONLAB Basic Transmission	7 T	7 S	7 T	7 F	7 S	7 W	7 S	7 M 4	1 7 T	7 S
8 M	2	8 T	8 F	8 M 15	8 W	8 S	8 M 28	8 T	8 S	8 T	8 F	8 S National Holiday
9 T		9 F	9 S	9 T	9 T National Holiday	9 S	9 T	9 F	9 M 3	7 9 W	9 S	9 M 50
10 W		10 S	10 S	10 W	10 F	10 M	10 W	10 S	10 T	10 T	10S	10 T
11 T		11 S	11 M 11	11 T	11 S	11 T	11 T	11 S	11 W EXCITE M	11 F	11 M 46	11W
12 F		12 M	7 12 T	12 F	12 S	12 W	12 F	12 M 33	12 T EXCITE M	12 S	12T	12T
13 S		13 T	13 W	13 S	13 M 20	13 T	13 S	11 T	13 F	13 S	13 W	13F
14 S		14 W	14 T	14 S	14 T	14 F	14 S	14 W	14 S	14 M 4	² 14 T	148
15 M	3	15 T	15 F	15 M 16	15 W	15 S	15 M 29	9 15 T National Holiday	15 S	15 T	15 F	15S
16 T		16 F	16 S	16 T	16 T	16 S	16 T	16 F	16 M 3	8 16 W	16 S	16M 51
17 W		17 S	17 S	17 W	17 F	17 M 25	17 W	17 S	17 T	17 T	17S	17T
18 T	EXCITE M .	18 S	18 M 12	18 T	18 S	18 T	18 T	18 S	18 W FIRE M	18 F	18 M 47	18W
19 F		19 M	3 19 T	19 F	19 S National Holiday	19 W	19 F	19 M 34	19 T FIRE M	19 S	19T	19T
20 S		20 T	20 W	20 S	20 M National Holiday 21	20 T	20 S	20 T	20 F	20 S	20 W	20 F
21 S		21 W	21 T	21 S	21 T	21 F	21 S	21 W	21 S	21 M 4	3 21 T	21 S
22 M	4	22 T	22 F	22 M 17	22 W	22 S	22 M 30	22 T	22 S	22 T	22 F	22S
23 T		23 F	23 S	23 T	23 T	23 S	23 T	23 F	23 M 3	9 23 W	23 S	23 M 52
		24 S	24 S	24 W	24 F	24 M 26	24 W	24 S	24 T	24 T	24 S	24T
25 T	FIRE M	25 S	25 M 13	25 T	25 S	25 T	25 T	25 S	25 W CRUISE M		25 M 48	25 W National Holiday
26 F		26 M	9 26 T	26 F	26 S	26 W	26 F		26 T CRUISE M	,		26 T National Holiday
27 S		27 T	27 W			27 T		27 T	27 F			27 F
28 S		28 W			28 T	28 F	28 S	28 W	28 S			28 S
29 M	5	29 T	29 F		29 W	29 S			29 S	29 T		29 S
30 T	ODUNOS M.		30 S	30 T	30 T National Holiday	30 S	30 T	30 F	30 M 4	30 W		30 M 1
31 W	CRUISE M		31 S National Holiday		31 F		31 W	31 S		31 T		31 T National Holiday

Training courses 2024 –USA

January	February	March	April	Мау	June	July August	September	October	November	December
1 M National 1 Holiday 1	1 T	1 F	1 M National 14 Holiday 14	1 W	1 S	1 M 27 1 T	1 S	1 T	1 F	1 S
2 T	2 F	2 S	2 T	2 T	2 S	2 T 2 F	2 M National Holiday 36	2 W	2 S	2 M 49
3 W	3 S	3 S	3 W	3 F	3 M 23	3 W 3 S	3 T	3 T	3 S	3 T
4 T	4 S	4 M 10	4 T	4 S	4 T	4 T National Holiday 4 S	4 W	4 F	4 M 45	4 W
5 F	5 M 6	5 T	5 F	5 S	5 W	5 F National Holiday 5 M 32	5 T	5 S	5 T PreonLab Transmission	5 T
6 S	6 T PreonLab Water Wading	6 W	6 S	6 M 19		water wading	6 F	6 S	6 W PreonLab Transmission	6 F
7 S	7 W PreonLab Water Wading	7 T	7 S	7 T PreonLab Transmission	7 F	7 S 7 W PreonLab Water Wading	7 S		7 T	7 S
8 M 2	8 T	8 F	8 M 15	8 W PreonLab Trins- mission	8 S		8 S	8 T PreonLab Water Wading		8 S
9 T PreonLab Transfigur		9 S	9 T PreonLab Water Wading	9 T	9 S	mission	9 M 37	9 W PreonLab Water Wading	9 S	9 M 50
10 W PreonLab Transfer	10 S	10 S	10 W PreonLab Water Wading	10 F		10 W PreonLab Fracon 10 S	10 T PreonLab Transmission	10 T	108	10T PreonLab Water Wading
11 T	11 S	11 M 1:	11 T	11 S	11 T PreonLab Water Wading	11 T 11 S	11 W PreonLab rank mission	11 F		11W PreonLab Nater Wading
12 F	12 M 7	12 T PreonLab Transion	12 F	12 S	12 W PreonLab Water Wading	AVII		12 S	12T 🕟 AVL FIRE M	
13 S		13 W PreonLab Transmission	13 S	13 M 20	13 T	13 S 13 T AVL FIREM		13 S	13W 🕟 AVL	
14 S	<u></u>	14 T	14 S	14 T AVL	14 F	14 S 14 W AVL FIRE M		14 M 42	14T 🕟 AVL	14S
15 M National Holiday 3	15 F AVL FIREM	15 F	15 M 16	15 W FIRE M	15 S	15 M 29 15 T AVL FIRE M	15 S	15 T	15 F	15S
16 T	16 F	16 S	16 T	16 T FIRE M	16 S			16 W Durability (SDT based)	16S	16M 51
17 W E-Axle NVH and Durability (SDT based)		17 S 12	2 17 W E-Axle NVH and Durability (SDT based)	17 F	17 M 25		17 T AVL Model.CONNECT	17 T E-Axle NVH and Durability (SDT based)	17S	17T
18 T E-Axle NVH and Durability (SDT based)	18 S	18 M	18 T E-Axle NVH and Durability (SDT based)	18 S		18 T Durability (SDT based) 18 S	18 W AVL Model.CONNECT	18 F		18W
19 F		19 T AVL Model.CONNECT	19 F	19 S	19 W M AVL Mo- del.CONNECT			19 S	<u>voivi</u>	19T
20 S		20 W AVL Model.CONNECT	20 S	20 M 21		20 S 20 T AVL VSM			20W S AVL	
21 S		21 T		21 T AVL VSM		21 S 21 W AVL VSM				21 S
22 M 4		22 F		22 W AVL VSM				22 T SAVL CRUISE™ M		22S
		23 S	23 T AVL CRUISE™ M					23 W CM AVL CRUISE™ M		23 M 52
		24 S	24 W AVL CRUISE™ M							24T National Holiday
25 T			3 25 T	25 S						25 W National Holiday
26 F		26 T		26 S						26T
27 S		27 W	27 S	27 M National Holiday 22						27 F
28 S		28 T		28 T					28 T National Holiday	
29 M 5		29 F National Holiday		29 W					29 F National Holiday	
30 T		30 S		30 T						30 M 1
31 W		31 S		31 F		31 W 31 S		31 T		31 T National Holiday