

AVL



AVL Advanced Simulation Technologies














Customer Services Catalog

Software Related Services

Training and Support | Knowledge Transfer | Project Work

www.avl.com

Overview of Basic Training courses in AST Trainings Center Austria Graz, year 2025

 AVL CRUISE™ M	 AVL CRUISE™ M Engineering Enhanced EAS	 AVL EXCITE™ Designer
January 21-23	February 04-06	May 13-14
 AVL EXCITE™ M Cranktrain	 AVL EXCITE™ Piston&Rings	 AVL EXCITE™ Power Unit
April 01-02 October 28-29	January 27-28 September 23-24	March 25-26 October 07-08
 AVL FIRE™ M	 PreonLab™ Transmission	 PreonLab™ Water Wading
February 18-20 July 07-09	February 11-12 July 10-11	April 23-24 November 04-05
 Model.CONNECT™	 AVL VSM™	 AVL Scenario Designer™
January 29-30 July 02-03	January 13-15 July 15-17	May 05 September 09
 AVL Scenario Designer™		
March 06		

PRICING:

- For scheduled training courses held in Graz, the price is:
 - a) 520 euro per day and participant
 - b) 260 euro per day and participant for universities
- For training on request, the total price for one AST engineer for 1 full day training is:
 - a) In Graz: 1560 euro for max. 4 participants
 - b) In Europe: 2260 euro for max. 6 participants at the customer location, including travel and accommodation
 - c) The rest of the world: 6460 euro for 2 days training, including travel and accommodation
For each additional day, 1560 euro

Register online: [Explore our Trainings Portfolio | AVL Experience Cloud](#)

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1. Introduction

This document describes all AVL AST software product-related services offered by the customer services group (AST / CC Methodology Development & Services).



➤ From a Software Provider to a Solution Provider

Beside the development of easy-to-use software products, AVL AST provides the development of methods and advanced simulation solutions. The transfer of engineering and application know-how is important for an efficient use of advanced simulation technologies in daily work, in addition to training in the usage of a software tool.

➤ Create Values for Customers

AST offers various services in different levels to support our customers in the best way to shorten the initial phase from the first contact with our products to the effective integration and usage in the development process.

In addition, we provide services for improvement of the applied methods and for development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods, problem solving with root-cause analysis or taking over design responsibility.

➤ From Engineer to Engineer

All our engineers participate in method development and advanced simulation work, software training and support. This is a challenging task for all the engineers involved, but for the customer it offers the significant benefit that by getting in contact with our service group he/she is in contact with highly experienced engineers, who know their tools and their application, work in close contact with software development and can link their engineering experience with the information coming from software support of various customers.

➤ Our message to the customers is: **"We assist our customers in developing advanced simulation excellence"**

Graz, January 2025

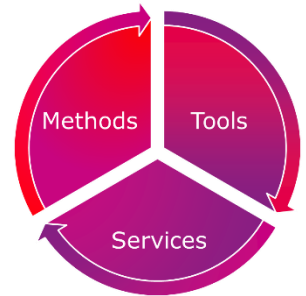
Thomas Resch (AST CC / Head of Methodology Development & Services)

Christian Vock (AST CCSP / Customer Support Manager)

2. Overview of AST Customer Services

MORE THAN JUST A TOOL - Our Solution Approach

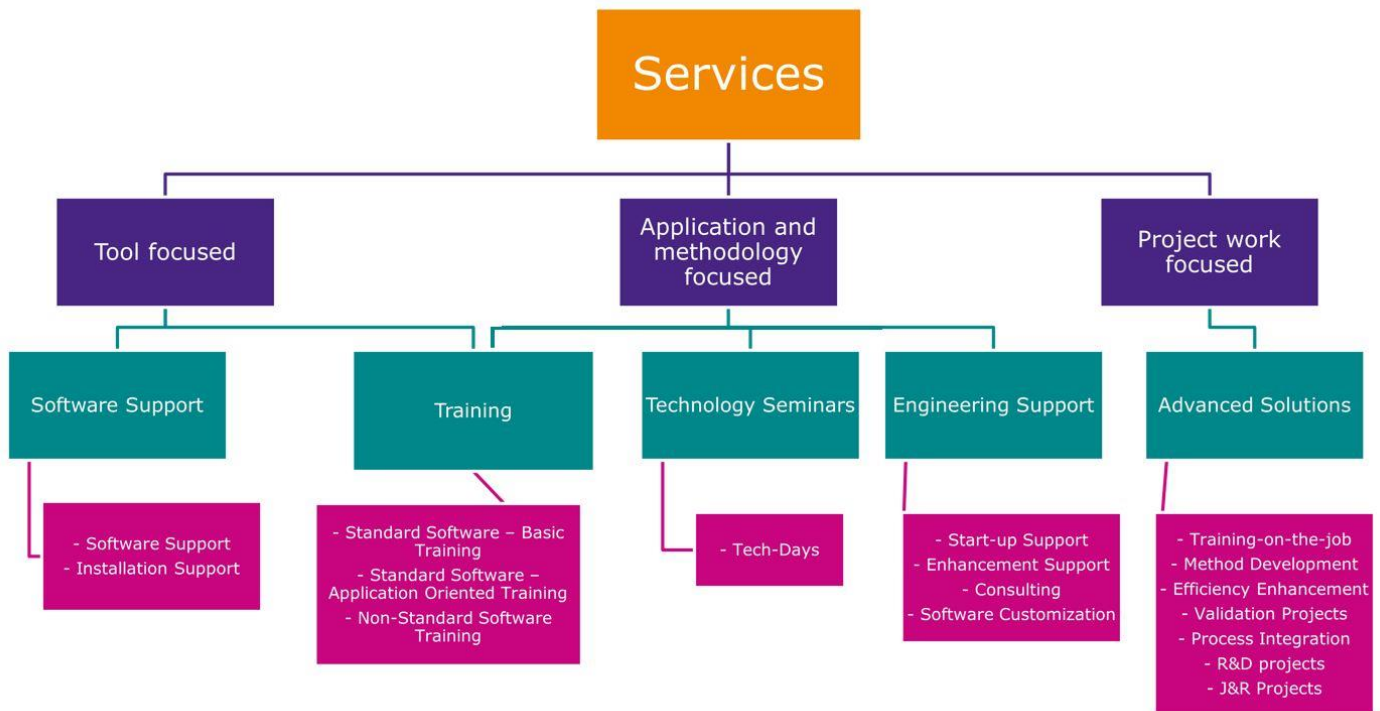
Our **methods** are grounded in the understanding of using cases. This understanding is our basis for choosing the right solution approach and defining the best workflow. The embedded functionality in the pre-processor, solver and post-processor is the physical evidence. You can experience this in all our **tools**. We provide **services** to train and support you, to enable you to use our solution independently and successfully with the help of validation, documentation, and training.



The customer services group comprises three modules:

- **Tool focused** – Standard Training & Software Support
- **Application and methodology focused** – Non-Standard Training, Technology Seminars & Engineering Support
- **Project work focused** – Advanced Solutions

An overview of the entire chain from basic training and standard software support via enhanced know-how transfer by technology seminars and specific engineering support up to specific advanced solutions, performed as project work, is shown in the following figure. These services are valid for AST worldwide.



2.1 Validity of Prices and Training Content

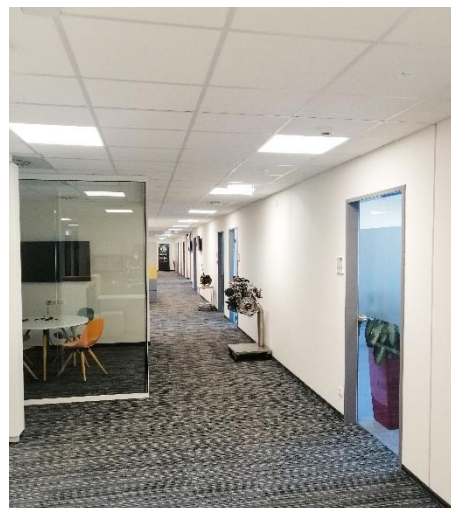
* All **prices** given in this document, as well as the **training content**, are related to activities done by AVL AST Graz and can differ for local affiliates.

For more details, contact your local support and sales organization.

2.2 AST Training Center

Part of the AVL Training Center in cooperation with the AVL Skill Center and Academy at the Smart City (Graz, Austria)

- Modern-equipped and air-conditioned training rooms
- Face2face (F2F), remote and hybrid trainings
- Cloud support
- Greenroom
- Training by support and application engineers
- Hardware examples for demonstration purpose



Training at AST Training Center Graz



3. Training & Software Support

This module focuses mainly on the usage and installation of the AVL AST software tools:

- AST offers support for the *installation of software tools* in a customer-specific environment.
- AST offers for all its software products *standardized software training and customer-specific non-standard training*.
- For software-related questions, AST offers *software support* according to the AST Global Customer Support Process (CSP).

3.1 Installation Support

This module deals with the installation of our software in a customer-specific environment.

ID	Service
CC_31	Installation Support
<p>Purpose: The basic step is the installation of the software on a single computer or on a file server. The second step is valid for more complex installations, such as multi-processor environment on clusters.</p> <p>Validity: Basic installation is valid for all AST tools. It includes multi-processor and connection with a queuing system for the tools, which support these options.</p> <p>Content:</p> <ul style="list-style-type: none"> • Software installation from the network store ready to work • Installation performed by an AST engineer • Customization of software interfaces according to the requirements of the queuing system <p>Requirements:</p> <ul style="list-style-type: none"> • Basic requirements for the system are given by AVL in advance and have to be fulfilled. • The AVL engineer has to get administration privileges during the installation phase. <p>Customer Benefit:</p> <ul style="list-style-type: none"> • A fast start-up to get a valid installation running • The best opportunity to enable the usage of all features of the software <p>Duration:</p> <ul style="list-style-type: none"> • Half a day for basic installation. • The connection with a queuing system depends highly on the complexity of this system and has to be done in close cooperation between AST and system administration on the customer side. For LSF system installation, it will take approximately 1 day, for other systems around 3 days. <p>Price (excl. Tax): * see chapter 2.1</p> <p>Installation will be done on the customer side. The price for installation by one AST engineer is:</p> <ul style="list-style-type: none"> • Basic installation: 625 euro * see chapter 2.1 • Installation in a complex system environment and the connection with a queuing system: 1560 euro per day * see chapter 2.1 <p>Travel and accommodation will be charged separately.</p>	
Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

3.2 Standard Software Training

Standard training courses are provided and performed by AST using standard training material and calculation models. AST offers **basic software training** and **application-oriented training** modules.

Training courses are available for each AVL AST software product and are provided in Graz, at AVL affiliates, or at the customer location.

The general training language is English or a local language at AVL affiliates.

Register at the [AVL Homepage](#) using the **AVL AST Training Center** to search for a course and submit an inquiry, after which you will receive a Confirmation E-Mail.

Cancellations must be made in written form 1 week before the start of the course.

Training at AVL Graz

- Training courses will take place at AST Headquarters, “Smart City” Waagner-Biro-Straße 108, A-8020 Graz, Austria.
- AST will organize accommodation for customers, if requested.
- At AVL affiliates, arrangements are to be made with the affiliates.
- Training courses held in Graz have the additional benefit for customers to get in contact with various application engineers from AVL.

Training at the Customer Location

- On-site training will be held by one engineer from AST. The customer is asked to secure a training room with equipment and necessary hardware.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.

Online Training – refer to [e-Learning](#) services

- All training courses can also be held online on request.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.
- Or software and licenses are used via Cloud.

Contact	
Training Content	Link to Experience Cloud
Training Schedule	Experience Cloud
Training Registration	Experience Cloud

3.2.1 Basic Software Training

An overview of the handling and usage of the product is given, as well as a general introduction to the main applications. A standard model for the simulation is presented and possible applications with this model are discussed.

ID	Service
CC_321	Basic Software Training
<p>Purpose:</p> <ul style="list-style-type: none"> • Overview on the software tool • Enables the user to build up and run calculation models, prepared by AVL <p>Validity: Basic training courses are offered for all AVL AST software products.</p> <p>Content: * see chapter 2.1</p> <ul style="list-style-type: none"> • Introduction, theory, primer examples, modeling, simulation, and post-processing <p>Goals:</p> <ul style="list-style-type: none"> • Basic knowledge • Capability of software handling <p>Customer Benefit:</p> <ul style="list-style-type: none"> • A fast and efficient way to start using the software tool <p>Duration:</p> <ul style="list-style-type: none"> • Depending on training (see subsequent product listing) <p>Price (excl. Tax): * see chapter 2.1</p> <ul style="list-style-type: none"> • For scheduled training courses held in Graz, the price is: <ol style="list-style-type: none"> a) 520 euro per day and participant b) 260 euro per day and participant for universities <p>AVL offers fixed dates for scheduled training courses, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 12 people).</p> • Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is: <ul style="list-style-type: none"> ▪ In Graz: 1570 euro for max. 4 participants ▪ In Europe: 2260 euro for max. 6 participants at the customer location, including travel and accommodation ▪ The rest of the world: 6460 euro for 2 days training, including travel and accommodation. For each additional day, 1570 euro. 	
Contact	
Information & Organization	Training Organization – Petra Pintaric (ast_training@avl.com)
Registration	Experience Cloud
Training Schedule	Experience Cloud

3.2.2 Application Software Training

Application training courses are also standard training courses, but focus on specific applications and are based on the knowledge given by standard basic training.

For some products, various parts of the course for different applications are offered. They can be combined individually according to the customer’s requirements.

ID **Service**

CC_322	Application Software Training
<p>Purpose: Application software training will improve the knowledge of the software tool and will train the user in the methodology of special application methods.</p> <p>Validity: Application training courses are offered for all AVL AST software products.</p> <p>Content: * see chapter 2.1</p> <ul style="list-style-type: none"> • Application method, special theory, application examples • Special modeling, post-processing technology • Result evaluation and integration <p>Goals:</p> <ul style="list-style-type: none"> • Special application oriented knowledge <p>Customer Benefit:</p> <ul style="list-style-type: none"> • A fast and efficient way to learn a new software application field <p>Duration:</p> <ul style="list-style-type: none"> • Depending on training (see subsequent product listing) <p>Price (excl. Tax): * see chapter 2.1</p> <ul style="list-style-type: none"> • For scheduled training courses held in Graz, the price is: <ul style="list-style-type: none"> c) 520 euro per day and participant d) 260 euro per day and participant for universities <p>AVL offers fixed dates for scheduled training courses, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 12 people).</p> • Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is: <ul style="list-style-type: none"> ▪ In Graz: 1560 euro for max. 4 participants ▪ In Europe: 2260 euro for max. 6 participants at the customer location, including travel and accommodation ▪ The rest of the world: 6460 euro for 2 days training, including travel and accommodation. For each additional day, 1560 euro. 	
Contact	
Information & Organization	Training Organization – Petra Pintaric (ast_training@avl.com)
Registration	Experience Cloud
Training Schedule	Experience Cloud

Further information:

- Application training courses are on request after completing the basic training.
- Pre-requisites: Completing the related Basic Training Course.

3.2.3 Premium Software Training Package

Premium software training packages are extensions of the basic or application software training. They offer additional contact with the trainer beyond the training days.

ID	Service
CC_323	Premium Software Training Package
<p>Purpose: The premium software training package will help the users learn how to use the software faster by offering extended contact with the trainer with regular meetings after the basic or application software training. Meetings and additional training days are always held individually for each customer.</p> <p>Validity: Premium software training packages are offered for all AVL AST software products.</p> <p>Content:</p> <ul style="list-style-type: none"> • Discussion about user experience • Review of user generated models <p>Goals:</p> <ul style="list-style-type: none"> • Increase experience and application of the software at the customer location <p>Customer Benefit:</p> <ul style="list-style-type: none"> • A faster way to get information and a speed-up of profitable work with software <p>Duration:</p> <ul style="list-style-type: none"> • Weekly online meetings, approx. 2 hours each for 4 weeks following the basic or application training • Additional training day after 4 weeks • Biweekly online meetings, approx. 2 hours each for 8 weeks following the additional training day <p>Price (excl. Tax): * see chapter 2.1</p> <ul style="list-style-type: none"> • With an additional training day done at an AVL affiliate or via web-service: 3950 euro for max. 4 participants • With an additional training day done at the customer location with a local trainer from an affiliate: 5720 euro for max. 4 participants at the customer location, including travel and accommodation • With an additional training day done at the customer location requiring experts from other affiliates: 6870 euro for max. 4 participants, including travel and accommodation 	
Contact	
Information & Organization	Training Organization – Petra Pintaric (ast_training@avl.com)
Registration	Experience Cloud
Training Schedule	Experience Cloud

Further information:

- Premium training packages can only be purchased in combination with basic or application training.
- Premium training packages can also be purchased following a standard scheduled training course, but meetings and additional training days are always held individually for each customer.
- Pre-requisites: Completing the Basic or Application Training Course.

3.2.4 E-Learning

In addition to the face2face training courses, AST also offers various online training courses. E-Learning (or electric learning) includes all forms of learning in which electronic or digital media are used as the learning material.

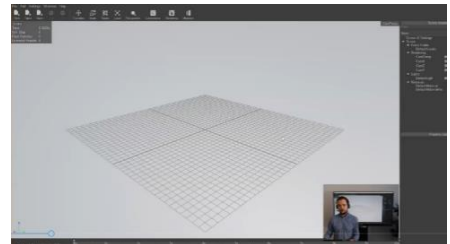


3.2.4.1 Remote/ Online Training

Remote training courses are “real-time” training courses with the trainer and the trainees doing the training online, regardless of the country. For better communication, the trainer uses a headset with a microphone and a webcam with different view options.

ID Service

CC_324	Remote/ Online Training
<p><u>Purpose:</u></p> <ul style="list-style-type: none"> • Training courses are done online. <p><u>Validity:</u></p> <p>Remote/ online training courses are offered for all AVL AST software products.</p> <p><u>Requirement:</u></p> <ul style="list-style-type: none"> • Local software and license installation at the customer location <p><u>Content:</u> * see chapter 2.1</p> <ul style="list-style-type: none"> • Introduction, theory, primer examples, modeling, simulation, and post-processing or • Application method, special theory, application examples, • Special modeling, post-processing technology <p><u>Goals:</u></p> <ul style="list-style-type: none"> • Basic knowledge, • Capability of software handling or • Special application-oriented knowledge <p><u>Customer Benefit:</u></p> <ul style="list-style-type: none"> • A fast and efficient way to learn a new software application field • No travel costs <p><u>Duration:</u></p> <ul style="list-style-type: none"> • Depending on training (see subsequent product listing) <p><u>Price (excl. Tax):</u> * see chapter 2.1</p> <ul style="list-style-type: none"> • For scheduled training courses, the price is: <ul style="list-style-type: none"> ▪ 520 euro per day and participant ▪ 260 euro per day and participant for universities <p>AVL offers fixed dates for scheduled training courses, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 9 people).</p> • Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is: <ul style="list-style-type: none"> ▪ 1560 euro for max. 4 participants 	



Contact	
Information & Organization	Training Organization – Petra Pintaric (ast_training@avl.com)
Registration	Experience Cloud
Training Schedule	Experience Cloud

3.2.4.1 Hybrid Training

Hybrid training, also known as blended learning or mixed-mode instruction, is an education approach that combines online education materials and opportunities for online interaction with traditional location-based classroom methods. Hybrid training is a combination of “live” F2F training courses with participants at the Training Center in Graz and trainees participating online.

ID **Service**

CC_324	Hybrid Training
<p>Purpose:</p> <ul style="list-style-type: none"> Depending on the possibilities and preferences, the participants join the training either F2F or online. <p>Requirement:</p> <ul style="list-style-type: none"> The participants who join the training online need to install software and licenses on their computers. <p>Content: * see chapter 2.1</p> <ul style="list-style-type: none"> Introduction, theory, primer examples, modeling, simulation, and post-processing or Application method, special theory, application examples, Special modeling, post-processing technology <p>Goals:</p> <ul style="list-style-type: none"> Basic knowledge, Capability of software handling or Special application-oriented knowledge <p>Customer Benefit:</p> <ul style="list-style-type: none"> A fast and efficient way to learn a new software application field A flexible arrangement for different customer needs <p>Duration:</p> <ul style="list-style-type: none"> Depending on training (see subsequent product listing) <p>Price (excl. Tax): * see chapter 2.1</p> <ul style="list-style-type: none"> For scheduled training courses, the price is: <ul style="list-style-type: none"> 520 euro per day and participant 260 euro per day and participant for universities <p style="margin-left: 40px;">AVL offers fixed dates for scheduled training courses, typically one training course per quarter of the year. At these training courses, engineers from different companies can participate (max. 9 people).</p> Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training is: <ul style="list-style-type: none"> 1560 euro for max. 4 participants 	
Contact	
Information & Organization	Training Organization – Petra Pintaric (ast_training@avl.com)
Registration	Experience Cloud
Training Schedule	Experience Cloud

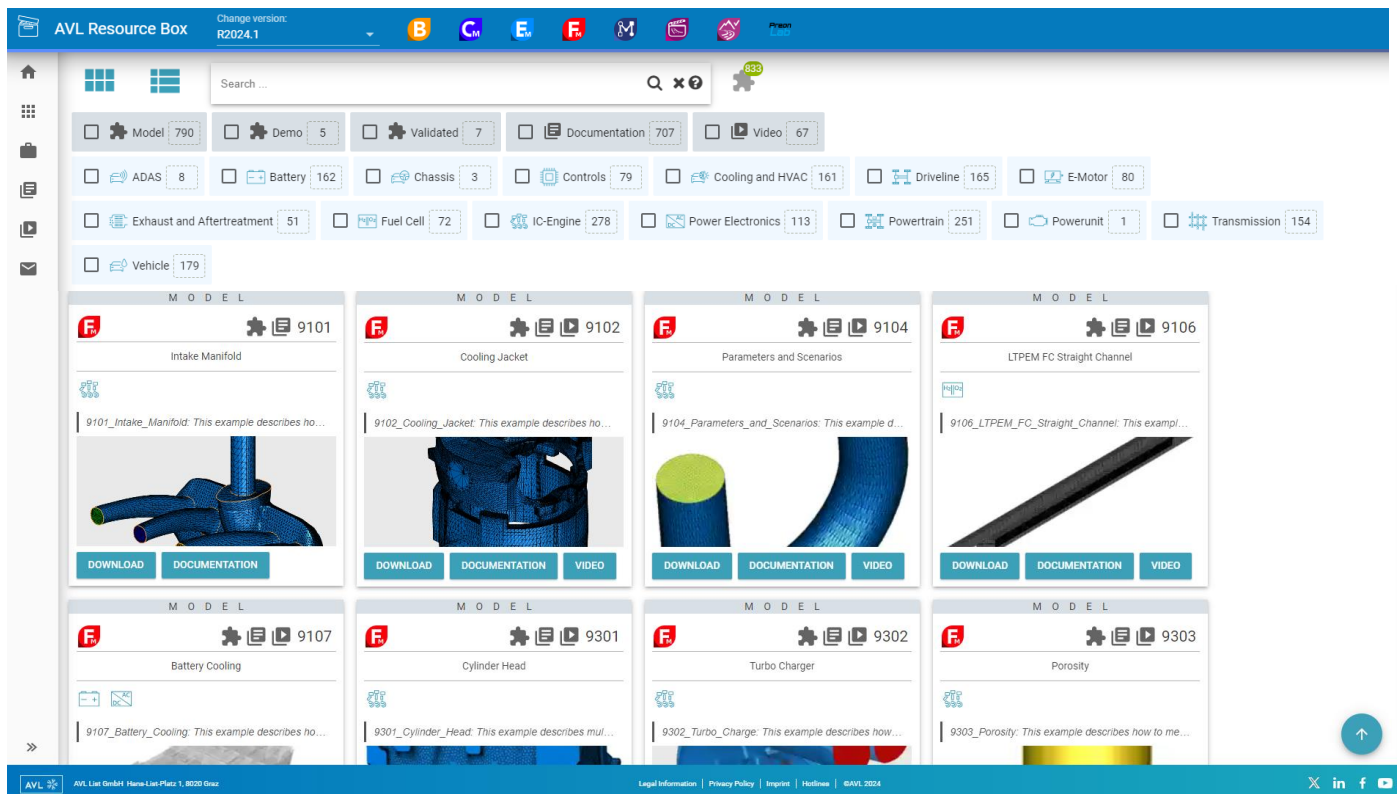
3.2.5 AVL Resource Box (ResBox)



The [AVL Resource Box](#) offers a range of valuable services to enhance your experience with AVL's Simulation Suite. Here's what you can expect:

1. **Select and Download Materials:** Easily access and download a variety of resources related to AVL's Simulation Suite, ensuring you have the tools you need at your fingertips.
2. **Filter Your Selection:** Efficiently filter through a wide array of materials, including examples, documentation, videos, webinars, and more, to find exactly what you're looking for.
3. **Get Information About all Resources:** Gain detailed insights into various examples, video trainings, model-related videos and upgrade trainings. View preview pictures, and discover solutions tailored to your needs.

With these services, the AVL Resource Box ensures you have comprehensive support and information to make the most of AVL's innovative technologies.



3.2.6 Electrification Training

3.2.6.1 Electrification Training Vehicle

TELV-01 / AVL CRUISE™ M Battery and Range Extended Electric Vehicle Concept Finding & Layout

Models:

C04036_Basic_Circuits.proj
 C04042_DCDC_Converter.proj
 C04044_Power_Consumer.proj
 C04050_Lowpass_Filter.proj
 C11013_Mechanical_Consumer.proj
 C04048_EM_Speed_Control.proj
 C04004_BEV_DoE.proj
 C04002_BEV.proj
 C04032_Range_Extended_EV.proj



Module 1*
Basic

1 Day

Introduction

- CRUISE M GUI, Pre- and Post-processing
- Control domain in CRUISE M
- Electric domain in CRUISE M
- Mechanical domain in CRUISE M
- Basic model setup with calculation tasks
- Simple powertrain

Module 2
Application

1 Day

BEV powertrain model

- Simple powertrain
- Advanced powertrain
- Introduction to BMS
- E-motor current control
- Model analysis

Module 3
Application

1 Day

Applications & REEV powertrain model

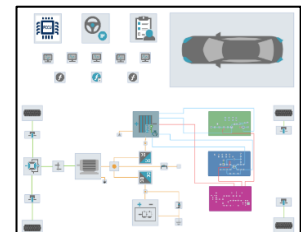
- Cycle run & FLA
- Parameters, scenarios and DoE
- REEV & controller
- Simple thermal model
- Model analysis

TELV-02 / AVL CRUISE™ Fuel Cell Electric Vehicle Concept Finding & Layout

Models:

C04063_FC_Testbed
 C04069_Water_Separator
 C04078_PEMFC_Cold_start
 C04060_Anode
 C04062_Therm_Mgmtm_FCEV_BoP
 C04014_Powertrain_FCEV
 C04016_Powertrain_Mech_FCEV
 C04093_FCEV_BoP_RedDim_PEMFC

C04064_Humidifier
 C04072_PEMFC_Reduced_Dim
 C04075_BoP_Component_Sizing_Cathode
 C04061_Cathode
 C04013_FCEV_BoP_Analytical_PEMFC
 C04015_Powertrain_EI_FCEV
 C04017_FCEV_EIChem_FC



Module 1*
Basic

1 Day

Introduction

- CRUISE M GUI, Pre- and Post-processing
- Control domain in CRUISE M
- Electric domain in CRUISE M
- Mechanical domain in CRUISE M
- Basic model setup with calculation tasks
- Simple powertrain

Module 2
Application

1 Day

FCEV powertrain model

- BOP intro
- Gas path domain in CRUISE M
- Anode
- Cathode
- Liquid domain in CRUISE M
- Thermal domain in CRUISE M

Module 3
Application

1 Day

Applications & FCEV powertrain model

- Reduced dimensionality Fuel Cell
- Advanced powertrain
- Degradation
- Q&A

* Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03) only has to be done once

TELV-03 / AVL CRUISE™ Hybrid Electric Vehicle Concept Finding & Layout

Models:
 C04024_HEV_P2_AMT_FWD.proj
 C04032_Range_Extended_EV.proj
 C11027_Man_FWD.proj
 C04030_MHEV_P3_AMT_FWD.projEV_P2_AMT_FWD.proj
 Series_Hybrid_RE_Basic_Model.proj
 Man_FWD.proj
 PX_PMG_AMT_FWD.proj



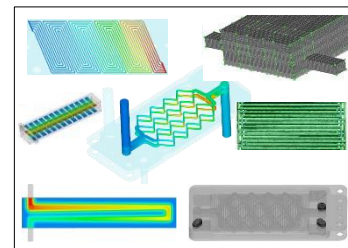
Module 1* Basic	Module 2 Application	Module 3 Application
1 Day	1 Day	1 Day
Introduction <ul style="list-style-type: none"> CRUISE M GUI, Pre- and Post-processing Mechanical domain in CRUISE M Electric domain in CRUISE M Basic model setup with calculation tasks Simple powertrain 	HEV powertrain model <ul style="list-style-type: none"> Run basic vehicle model with post-processing Overview on hybrid concepts Px Modify basic vehicle to a hybrid configuration P0+P2 Simple control function implementation 	HEV powertrain model <ul style="list-style-type: none"> Simple control function implementation Introduction to BMS E-motor current control Simple thermal model

* Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03) only has to be done once

3.2.6.2. Electrification Training Fuel Cell (PEM)

TELF-01 / AVL FIRE™ M PEM Fuel Cell Module Performance Analysis

Models:
 9106_LTPeM_FC_Straight_Channel
 9335_LTPeM_FC_Cooling
 9336_LTPeM_FC_Discretized_ZBT_50
 9337_LTPeM_FC_Discretized_Homogenized_ZBT_50
 9507_LTPeM_FC_CAD_Workflow

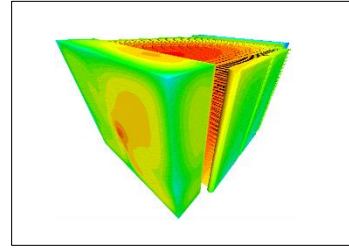


Module 1* Basic	Module 2 Application	Module 3 Application
1 Day	1 Day	1 Day
Introduction <ul style="list-style-type: none"> FIRE M introduction SDT GUI, Pre- and Post-processing Case definition, parameters and job submission Basic model set-up 	PEM FC Basic Training <ul style="list-style-type: none"> PEM FC surface preparation Interactive meshing (Single Serpentine Flow Channel PEM FC) Automatic meshing (FC Diamond) Basic simulation setup for fuel cell module 	PEM FC Application Training <ul style="list-style-type: none"> Advanced surface repair (ZBT PEM FC) Specific oriented simulation setup for fuel cell module Analysis of FC specific results (Post-processing and discussion)

* Module 1 (Basic Training for TELF-01,TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

TELF-02 / AVL FIRE™ M SOFC Module Performance Analysis

Models:
 9344_SOFC_Straight_Channel
 9345_SOFC_Single_Cell
 9346_SOFC_Stack



Module 1*
Basic

1 Day

- Introduction**
- FIRE M introduction
 - SDT GUI, Pre- and Post-processing
 - Case definition, parameters and job submission
 - Basic model setup FIRE M introduction
 - SDT GUI, Pre- and Post-processing
 - Case definition, parameters and job submission
 - Basic model setup (straight channel geometry)

Module 2
Application

1 Day

- SOFC Basic Training**
- SOFC surface preparation
 - Discretized modeling approach
 - Homogenized modeling approach
 - Basic simulation setup for fuel cell module

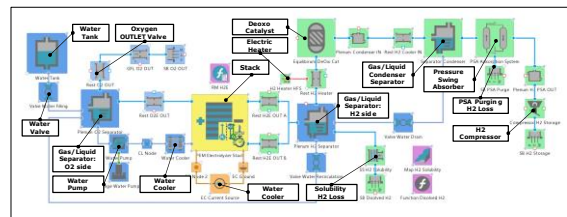
Module 3
Application

1 Day

- SOFC Application Training**
- Introduction stack modeling
 - Detailed simulation setup
 - Analysis of stack-specific results (Post-processing and discussion)

TELV-05 / AVL CRUISE™ M PEM Electrolyzer

Models:
 C040210_PEMEL_System_Demo.proj



Module 1
Basic

1 Day

- PEMEL: Basics**
- PEM Electrolyzer (PEMEL) – Technology overview
 - CRUISE M – Basic GUI functionality
 - PEMEL System Simulation model
 - PEMEL Model: Simulation Settings, Gas/Liquid Composition Settings, Auxiliary Functions, Online Monitoring, Results Post-processing, Convergence Control

Module 2
Application

1 Day

- PEMEL: Stack and BoP Components**
- PEMEL Stack: Basics and Parameterization overview
 - PEMEL BOP: Water Tank, Valves, Water Pump, Water Cooler, Electric Circuit
 - PEMEL BOP: Gas-Liquid Separator, De-Oxi Catalyst, Electric Heater, Condenser
 - PEMEL BOP: Pressure Swing Absorber (PSA), H2 Compressor

Module 3
Application

1 Day

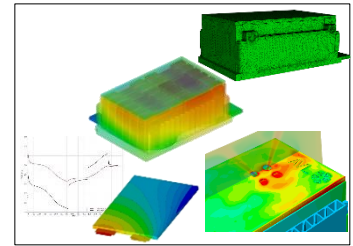
- PEMEL: Use Cases**
- PEMEL Model: Controls of BOP, Part Load and Full Load operation
 - PEMEL Use Case: System Pressure operation, Temperature Set-points (Stack and Condenser)
 - PEMEL Use Case: Single vs. Multi Stage Compression
 - PEMEL Use Case: Aging

* Module 1 (Basic Training for TELF-01,TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

3.2.6.3 Electrification Training Battery

TELB-01 / AVL FIRE™ M Battery Thermal and Hazard Investigation

Models:
 9107_Battery_Cooling
 9320_ET_Battery
 9322_Battery_Thermal_Runaway



Module 1* Basic	Module 2 Application	Module 3 Application	Module 4 Application
1 Day	1 Day	1 Day	1/2 Day
Introduction <ul style="list-style-type: none"> FIRE M introduction SDT GUI, Pre- and Post-processing Case definition, parameters and job submission Basic model set-up 	Thermal analysis <ul style="list-style-type: none"> Introduction to battery technology and simulation Preparation of CAD data and meshing Basic model setup for Battery Cooling 	Hazard investigation <ul style="list-style-type: none"> Introduction to battery thermal runaway Setup for thermal runaway simulations Analysis of results (Propagation times, flammability) 	Electrothermal battery models <ul style="list-style-type: none"> Introduction to ET battery models Data requirements and processing for ET models Setup of ET simulations

* Module 1 (Basic Training for TELF-01, TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

3.2.6.4 Electrification Training Power Electronics

TELP-01 / AVL FIRE™ M Power Electronics

Models:
 9107_Battery_Cooling
 9505_Power_Inverter_Cooling_Workflow

Module 1*
 Basic

1/2 Day

Introduction

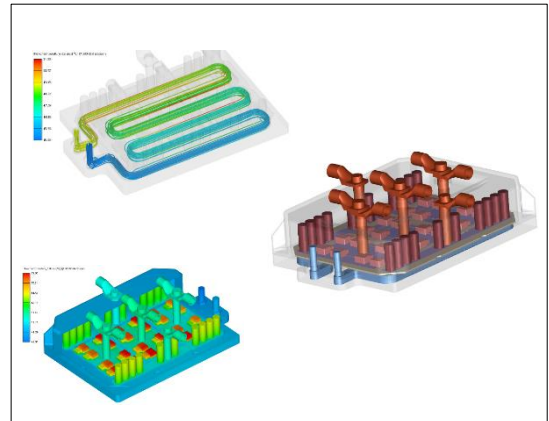
- FIRE M introduction
- SDT GUI, Pre- and Post-processing
- Case definition, parameters and job submission
- Basic model set-up

Module 2
 Application

1/2 Day

Power electronics

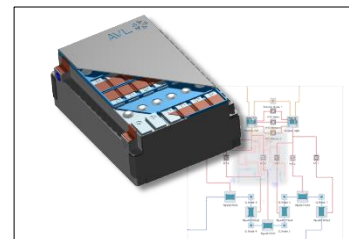
- Introduction to power electronics simulation
- Preparation of CAD data and meshin
- Basic model setup for Power inverter



* Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once

TCFM-01 / AVL CRUISE™ M/AVL FIRE™ M Battery 3D-1D

Models:
 C04002_BEV.proj
 C04037_Battery_SoC_Balancing.proj



Module 1
 Application

1 Day

CRUISE M Introduction/BEV Powertrain Model

- Overview and Introduction
- 1D Basics
- 1D Application

Module 2
 Application

1 Day

FIRE M Introduction/ Thermal Analysis

- 3D Basics
- 3D Application

Module 3
 Application

1 Day

CRUISE M & FIRE M

- Recap and Combination of AVL CRUISE™ M and FIRE™ M

Module 4
 Application

1 Day

Theory behind Electrothermal/Electrochemical Model

- ET/EC Model
- ET/EC Simulation

Module 5
 Application

1 Day

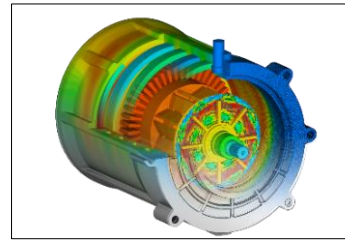
FIRE M Thermal Runaway

- 3D Application
- Recap and Discussion

3.2.6.4 Electrification Training Electric Motor

TELM-01 / AVL FIRE™ M PMSM E-Machine Electromagnetics and Thermal Investigation

Models:
9504_E-Motor Cooling Workflow



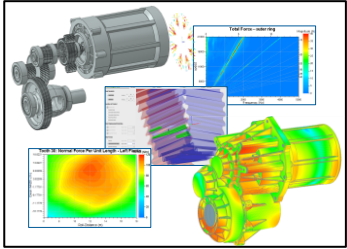
<p>Module 1* Basic</p>	<p>Module 2 Application</p>	<p>Module 3 Application</p>
<p>1 Day</p>	<p>1 Day</p>	<p>1 Day</p>
<p>Introduction</p> <ul style="list-style-type: none"> ▪ FIRE M introduction ▪ SDT GUI, Pre- and Post-processing ▪ Case definition, parameters and job submission ▪ Basic model set-up 	<p>E-machine electro-magnetic analysis</p> <ul style="list-style-type: none"> ▪ Intro of 2.5D electro-magnetic capabilities and modeling appr. ▪ E-machine modeling using EMT*** and from CAD import ▪ Setup of EM simulation ▪ Results evaluation ▪ Export results for further analyses ▪ Modify the model 	<p>E-machine thermal analysis</p> <ul style="list-style-type: none"> ▪ Intro of thermal capabilities and 3D modeling approaches ▪ Calculation of losses ▪ CAD preparation and meshing ▪ Model setup with combined liquid and air cooling ▪ Analysis of temperatures

* Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once

3.2.6.5 Electrification Training E-Axle

TELA-01 / AVL EXCITE™ Power Unit E-Axle NVH and Durability Analysis (AWS based)

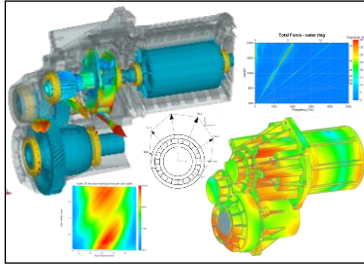
Models:
502_E_Axle

<div style="background-color: #0056b3; color: white; padding: 10px; border-radius: 10px; margin-bottom: 10px;"> Module 1* Basic </div> <p style="text-align: center; color: #0056b3;">1 Day</p> <div style="background-color: #e0e0e0; padding: 10px; border-radius: 10px;"> <p style="text-align: center; margin-top: 0;">Advanced simulation</p> <ul style="list-style-type: none"> ▪ Introduction of EXCITE Power Unit capabilities and modeling approaches to simulate eAxles with cylindrical and planetary gear stages ▪ Creating an advanced eAxle model ▪ Results evaluation using Impress Chart and Impress 3D (Data Recovery), gear mesh evaluation </div>	<div style="background-color: #00a0c9; color: white; padding: 10px; border-radius: 10px; margin-bottom: 10px;"> Module 2 Application </div> <p style="text-align: center; color: #00a0c9;">1 Day</p> <div style="background-color: #e0e0e0; padding: 10px; border-radius: 10px;"> <p style="text-align: center; margin-top: 0;">Extended simulation</p> <ul style="list-style-type: none"> ▪ Modeling extensions: <ul style="list-style-type: none"> ▪ Microgeometry – contact plots ▪ FlexGear – retained nodes ▪ Stator – teeth forces ▪ RCA (Root Cause Analysis) ▪ MA (Modal Analysis) ▪ NTPA (Numerical Transfer Path Analysis) ▪ TF (Transfer Functions) </div>	
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* Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

TELA-02 / AVL EXCITE™ M NVH and Durability (SDT based)

Models:
502_E_Axle

<div style="background-color: #0056b3; color: white; padding: 10px; border-radius: 10px; margin-bottom: 10px;"> Module 1* Basic </div> <p style="text-align: center; color: #0056b3;">1 Day</p> <div style="background-color: #e0e0e0; padding: 10px; border-radius: 10px;"> <p style="text-align: center; margin-top: 0;">Advanced simulation</p> <ul style="list-style-type: none"> ▪ Introduction of EXCITE for eAxle (SDT) capabilities and modeling approaches to simulate e-axles with cylindrical and planetary gear stages ▪ Creating e-Axle model in BASIC modeling level ▪ Results evaluation in IMPRESSTM M, gear mesh evaluation, report generation </div>	<div style="background-color: #00a0c9; color: white; padding: 10px; border-radius: 10px; margin-bottom: 10px;"> Module 2 Application </div> <p style="text-align: center; color: #00a0c9;">1 Day</p> <div style="background-color: #e0e0e0; padding: 10px; border-radius: 10px;"> <p style="text-align: center; margin-top: 0;">Extended simulation</p> <ul style="list-style-type: none"> ▪ Model extensions in EXPERT modeling level <ul style="list-style-type: none"> ▪ Stator – teeth forces ▪ Component Modeler ▪ FlexGear – retained nodes ▪ RCA (Root Cause Analysis) ▪ MA (Modal Analysis) ▪ NTPA (Numerical Transfer Path Analysis) ▪ TF (Transfer Functions) </div>	
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* Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

3.2.7 AVL BOOST™ Training Courses

TBCS-01 / AVL BOOST™ Basic Training Course

Models:
 4t1.bwf
 ottocalc_short.bwf
 TCI_short.bwf
 4t1_gasoline_transient_ECU_driv.bwf

Module 1 Basic

1 Day

Introduction

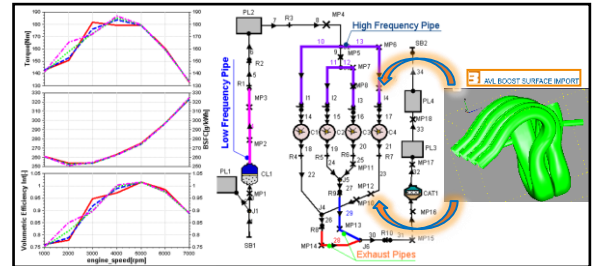
- Introduction and Theory
- Create a Model of a 4-stroke Gasoline or Diesel Engine (1 cylinder gasoline model optional - aimed for customers dealing with the motorcycle engines)
- Series Calculation
- Post-processing
- Control Elements
- MATLAB Interfaces
- BURN module: combustion - rate of heat release evaluation based on measurement data

Module 1 Basic

1/2 Day

Calculation

- Transient Calculation (on request as additional 1/2 day)



TBCS-02 / AVL BOOST™ Aftertreatment

Required pre-requisites: TBCS-01

Models:
 DOC_LightOff.bwf
 SCRT_AdDesorbtion.bwf
 SCRT_Parameter_Sets.bwf
 DPF_Loading.bwf
 DPF_BackDiffusion.bwf
 EHC_DOC_ECE_Cycle.bwf
 OxiCat_LightOff.bwf
 SCR_WCL_AdDesorbtion.bwf
 DPF_BareTrapRegen.bwf
 DPF_Filtration_Soot_Classes.bwf
 WHTC_400s_EAS.bwf
 WHTC_600s_EAS_Controlled.bwf

Module 2 Application

1 Day

Introduction

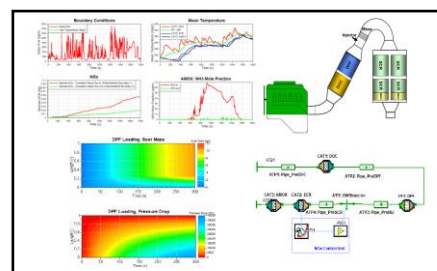
- Introduction and Theory
- Examples: DOC Light Off and DPF Regeneration
- Kinetic Parameters Calibration Using Optimization Tool
- Introduction to AST User Coding Interface

Module 2 Application

1/2 Day

Simulation

- Complete EAS System modeling using test bed data
- Control functions



TBCS-04 / AVL BOOST™ Turbocharger

Models:

TCl_calc.bwf
TCl_calc_short.bwf
TCl_calc_TC_match.bwf
first.bwf

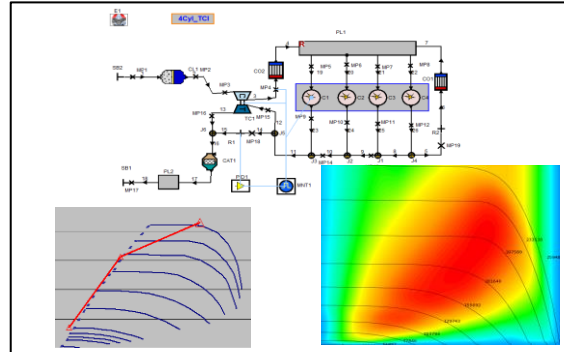
Module 2

Application

1/2 Day

Introduction and Theory

- BOOST Simplified Turbocharger Model
- Turbocharger Matching and Full Turbocharger Model

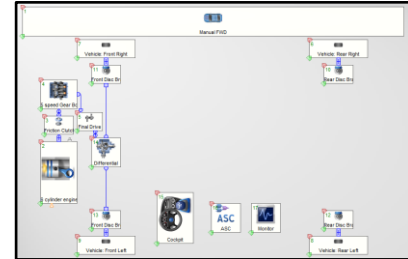


3.2.8 AVL CRUISE™ Training Courses

TCSS-01 / AVL CRUISE™ Basic Training Course

Models:
 Man_FWD ver_0001
 Aut_FWD ver_0001

Module 1 Basic	Module 1 Basic
1 Day	1 Day
<p>Introduction</p> <ul style="list-style-type: none"> ▪ Introduction ▪ Creating a basic vehicle model ▪ Setting up the Cycle Run Calculation Task ▪ Running a simulation ▪ Post-processing 	<p>Calculation</p> <ul style="list-style-type: none"> ▪ Overview of other calculation tasks (e.g. Full load acceleration, max. velocity, etc.) ▪ Modifying a manual transmission vehicle to an automatic transmission vehicle ▪ Explanation of different calculation types (variations) with post-processing

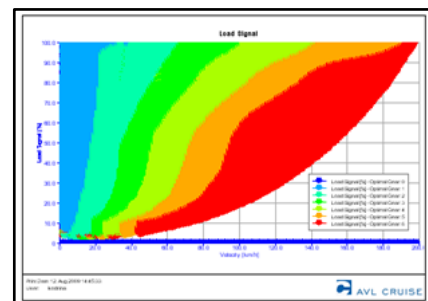


TCSS-04 / AVL CRUISE™ GSP

Required pre-requisites: TCSS-01

Models:
 GSP Wizard AMT ver_0001
 GSP AMT ver_0001

Module 2 Application	Module 2 Application
1 Day	1/2 Day
<p>Introduction</p> <ul style="list-style-type: none"> ▪ Introduction and overview ▪ GSP Wizard ▪ GSP Generation 	<p>GSP Optimisation</p> <ul style="list-style-type: none"> ▪ GSP Optimisation



3.2.9 AVL CRUISE™ M Training Courses

AVL CRUISE™ M Physical Engine Basic Training Courses

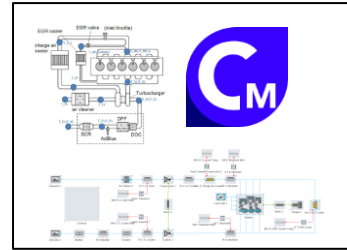
TCME-01 / CRUISE M Physical Engine / GASOLINE

TCME-02 / CRUISE M Physical Engine / DIESEL

Models:

C06111_EPW_CAR_Gasoline

C06107_EPW_CAR_Diesel



Module 1
Basic

1 Day

Introduction

- Basic GUI Functionality
- Basic components
- Simulation Settings
- CRUISE M GUI, Pre- and Post-processing
- Basic model setup with calculation tasks
- Online Monitoring

Module 1
Basic

1 Day

Engine model

- Generators
- Parameterization and Wizards
- Steady State Engine mode
- Transient, HiL, Soft ECU modes
- Turbocharger
- Control Strategies

Module 1
Basic

1 Day

Engine model

- Generators
- Parameterization and Wizards
- Steady State Engine mode
- Transient, HiL, Soft ECU modes
- Turbocharger
- Control Strategies

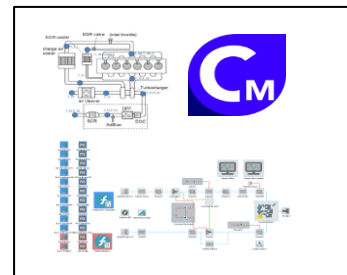
AVL CRUISE™ M Engineering Enhanced Engine Basic Training

TCME-03 / CRUISE M Engineering Enhanced - Engine Basic / GASOLINE

TCME-04 / CRUISE M Engineering Enhanced - Engine Basic / DIESEL

Models:

C06056_Gasoline_EE_Calibration



Module 1
Basic

1 Day

Introduction

- CRUISE M GUI, Pre- and Post-processing
- Engineering Enhanced Cylinder
- Gaseous domain in CRUISE M
- Basic model setup with calculation tasks

Module 1
Basic

1 Day

Engineering Enhanced Engine model

- Steady State model
- Transient model

Module 1
Basic

1 Day

Engineering Enhanced Engine model

- Turbocharger
- Transient control
- Peripheral models

AVL CRUISE™ M Engineering Enhanced EAS Basic Training
TCME-05 / CRUISE M Engineering Enhanced EAS / GASOLINE
TCME-06 / CRUISE M Engineering Enhanced EAS / DIESEL

Models:

- TCME-05: C06049_Gasoline_EAS_Demo.proj
- TCME-06: C06039_Diesel_EAS_ASC_Wizard_Demo.proj
- C06040_Diesel_EAS_Demo.proj
- C06041_Diesel_EAS_SCR_Wizard_Demo.proj
- C06042_Diesel_EAS_sDPF_Wizard_Demo.proj

Module 1
Basic

1 Day

Introduction and Basic Modeling

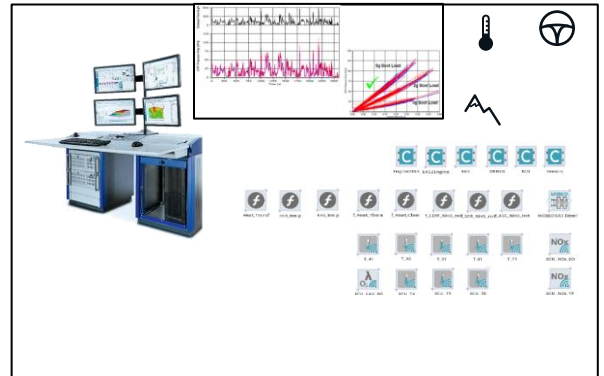
- Engineering Enhanced EAS Gasoline/Diesel block
- EAS model setup (simple and advanced model)

Module 1
Basic

1 Day

Basic Modeling EAS

- EAS model parameterization (kinetics, heat transfer and pressure loss refinement)
- EAS model export (preparation for HiL usage)



TCMF-01 / AVL CRUISE™ M Flow Basic

Models:

Several simple models, not part of the installation

Module 1
Basic

1 Day

Introduction and Basic Modeling

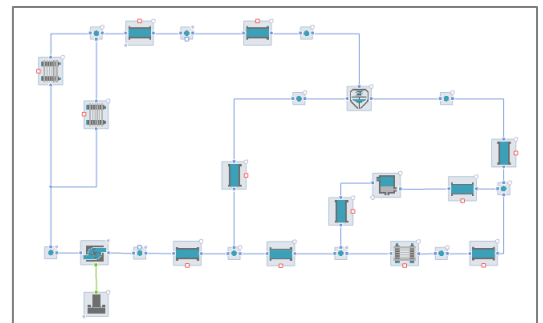
- Thermal management Introduction
- Liquid Flow Domain in CRUISE™ M
- Hydraulic Calibration
- Underhood Modeling

Module 1
Basic

1 Day

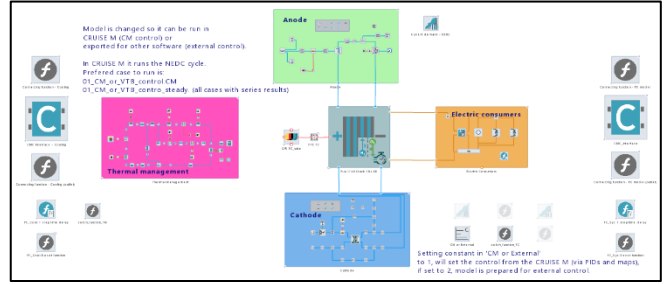
Basic Modeling and Circuits

- Heat Exchangers and Heat Transfer
- Pumps
- Valves
- Building and Calibrating Circuits



TCMV-03 / AVL CRUISE™ M Virtual Test Bed/ Fuel Cell

Required pre-requisites: TELV-02
 Models:
 C04072_PEMFC_Stack
 C04129_FC_System_VTB
 C04073_PEMFC_System



Module 2
Application

1 Day

- Introduction**
- AVL CRUISE™ M GUI
 - VTB introduction
 - Basic model setup
 - Fuel Cell System plant model

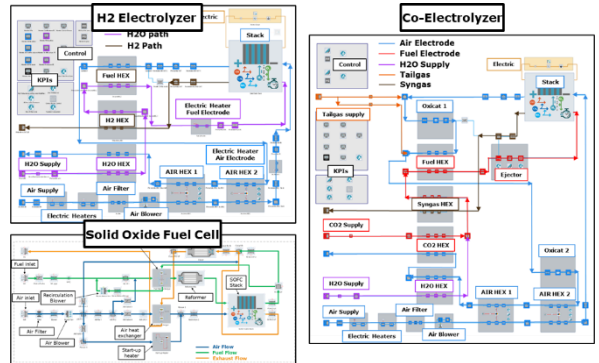
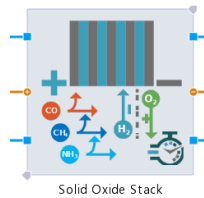
Module 2
Application

1 Day

- VTB application extension**
- Steady state simulation
 - Transient simulation
 - Exporting the model
 - Testing the exported model

TCMS-01 / AVL CRUISE™ M SOFC & SOEC

Models:
 C04152_SOFC_System_Demo.proj
 C04174_SOEC_System_Demo.proj



Module 1
Application

1 Day

- Introduction**
- Basic GUI Functionality
 - Postprocessing
 - Simulation Settings
 - Online Monitoring
 - Basic components
 - Hydrogen storage and

Module 2
Application

1 Day

- Standalone Model**
- 1D Heat Exchangers
 - Solid Oxide Stack component and Wizard Parameterization
 - Oxidation Catalysis
 - Reformer / Heat Exchangers

Module 2
Application

1 Day

- Complete Model**
- Solid Oxide Fuel Cell (SOFC) System
 - Solid Oxide Cell Electrolyzer (SOEC) for H2 production
 - Solid Oxide Cell Electrolyzer (SOEC) for Syngas production

TCMH-01 / AVL CRUISE™ M Mobile A/C Basic

Required pre-requisites: TCMF-01

Models:

- C01001_AC_Circuit_EV
- C01002_Heat_Pump_Cycle_Internal_HE
- C01008_Single_Stage_Controlled

Module 2
Application

1 Day

Introduction

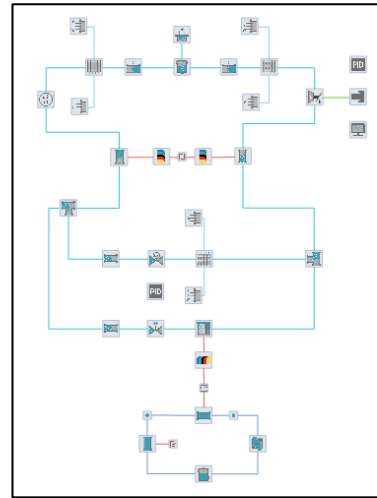
- Introduction to AVL CRUISE™ M
- AC/WHR domain introduction
- Refrigeration system modeling basics

Module 2
Application

1 Day

Basic Modeling and Circuits

- Air-conditioning modeling
- Heat pump modeling



TCMH-02 / AVL CRUISE™ M BEV with HVAC

Required pre-requisites: TELV-01 and TCMH-01

Models:

- C01001_AC_Circuit_EV
- C05058_Cabin_Air_ReCirc_Sys_GF

Module 2
Application

1 Day

HVAC in BEVs

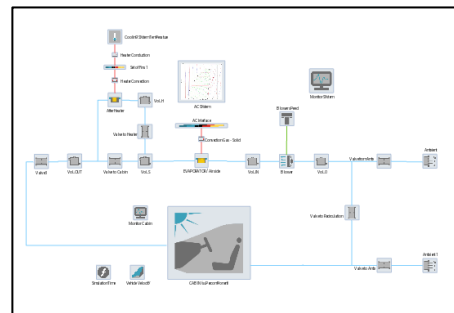
- Refrigeration modeling basics
- AC modeling
- Cabin modeling
- Integration with BEV model

Module 2
Application

1 Day

HVAC in BEVs

- Refrigeration modeling basics
- AC modeling
- Cabin modeling
- Integration with BEV model



3.2.10 AVL EXCITE™ Training Course

TETR-01 / AVL EXCITE™ to AVL EXCITE™ M Transition

Models:

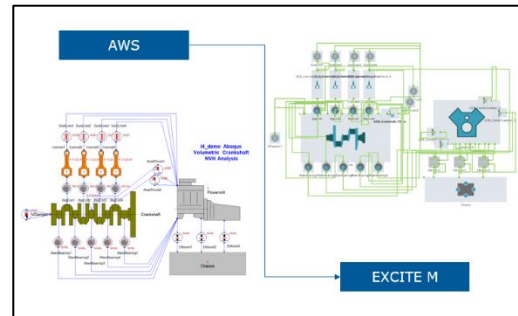
I4_demo_PU_FEM_abq_nonl_sweep.ex

Module 1
Basic

1 Day

Introduction and Workflow

- Introduction
- Workflow 1
- Non-ICE Assembly export
- Workflow 2
- ICE Assembly export
- Results comparison AWS vs non-ICE Assembly vs ICE
- Assembly



3.2.11 AVL EXCITE™ Designer Training Course

TEDE-01 / AVL EXCITE™ Designer Basic

Models:

121_Designer_I4\excite\I4

Module 1
Basic

1 Day

Introduction and Basic Modeling

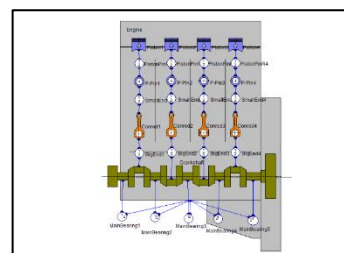
- Introduction and Theory
- Bearing, Torsion and Strength Application
Create a Model of an 4 Cylinder Engine

Module 1
Basic

1 Day

Basic Modeling

- Post-Processing
- Crankshaft Pre-Processing using AutoSHAFT approach



3.2.12 AVL EXCITE™ Piston&Rings Training Courses

TEPR-01 / AVL EXCITE™ Piston Basic

Models:

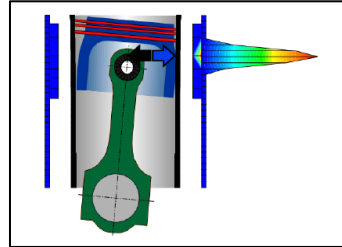
202_GasolineEngine\excite_pr\1_4L-Gasoline
203_14_Demo_Diesel\excite_pr\14_demo_diesel

Module 1 Basic

1 Day

Introduction and Basic Modeling

- Piston Dynamics – Theory
- General information
- Calculation assumptions
- Modeling Guidelines
- Build up and run a model



TEPR-02 / AVL EXCITE™ Rings Basic

Models:

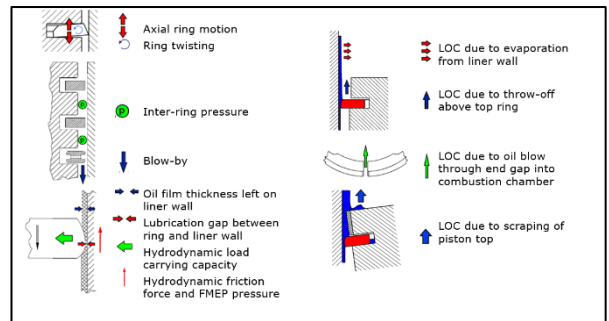
202_GasolineEngine\excite_pr\1_4L-Gasoline
203_14_Demo_Diesel\excite_pr\14_demo_diesel

Module 1 Basic

1 Day

Introduction and Basic Modeling

- Ring Dynamics - Theory
- General Information
- Ring Dynamics Modeling Approaches
- Lube Oil Consumption - Theory
- Build up and run a model



TEPR-03 / AVL EXCITE™ Lube Oil Consumption

Models:

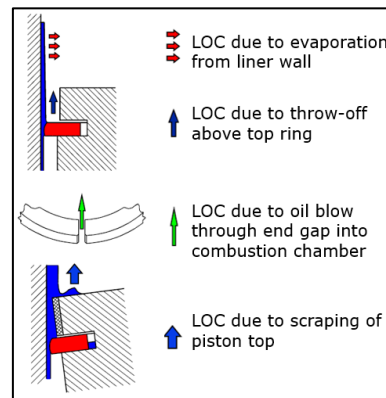
202_GasolineEngine\excite_pr\1_4L-Gasoline
203_14_Demo_Diesel\excite_pr\14_demo_diesel

Module 1 Basic

1 Day

Introduction and Basic Modeling

- Lube Oil Consumption - Theory
- General Information
- Lube Oil Consumption Modeling Approaches
- Build up and run a model



3.2.13 AVL EXCITE™ Power Unit Training Courses

TEPU-01 / AVL EXCITE™ Power Unit Basic

Models:

100_General\excite\General_Example3_extended
 101_Primer\excite\Primer_FEM_NONL_abq

Module 1
Basic

1 Day

Introduction and Basic Modeling

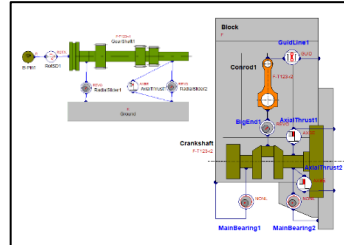
- Introduction and Theory
- Bodies and Joints
- Loads and Initial Conditions
- Crank Train Globals
- Matrix Reduction of Simple Structured Bodies
- Set-up of Analysis Cases and Simulation Control
- Create a Simple Multi-Body Dynamics Model

Module 1
Basic

1 Day

Basic Modeling

- Matrix Reduction of Volumetric Models
- Create a Model of a Single Cylinder
- 2D and 3D Post-processing
- Internal Data Recovery



TEPU-02 / AVL EXCITE™ Power Unit Crankshaft Dynamics

Required pre-requisites: TEPU-01

Models:

102_I4_Demo\excite\i4_demo_CS_SHM_abq_enhd_sweep.ex
 102_I4_Demo\excite\i4_demo_CS_FEM_abq_enhd_sweep.ex

Module 2
Application

1 Day

Introduction and Modeling

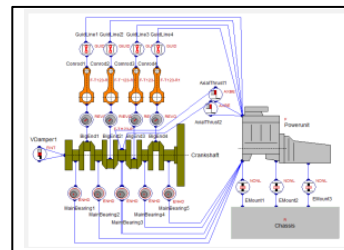
- Introduction and Theory
- Modeling Guidelines
- AutoSHAFT Approach
- Setup of I4 Demo Model (Structured Model)

Module 2
Application

1 Day

Modeling

- Setup of I4 Demo Model (Volumetric Model)
- Postprocessing



TEPU-03 / AVL EXCITE™ Power Unit Crankshaft Stress Analysis

Required pre-requisites: TEPU-01 and 02

Models:

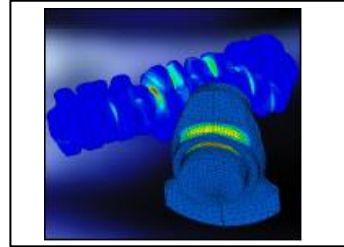
102_I4_Demo\excite\I4_demo_CS_SHM_abq_enhd_sweep.ex
 102_I4_Demo\excite\I4_demo_CS_FEM_abq_enhd_sweep.ex

Module 2
Application

1 Day

Introduction and Theory

- Overview of the Strength Analysis based on the MBD Stress Analysis using FEA and Fillet Modeler approaches based on the In-line 4-cylinder Example

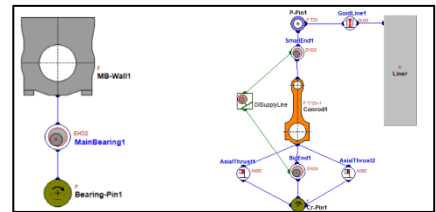


TEPU-04 / AVL EXCITE™ Power Unit Main Bearing and Conrod Bearing Analysis

Required pre-requisites: TEPU-01

Models: installation examples

103_Bearing\excite\MainBearing_EHD_abq.ex
 104_Conrod\excite\Conrod_abaqus_OSL.ex



Module 2
Application

1/4 Day

Introduction and Theory

- Agenda
- Introduction
- Features and Applications
- Theory (EHD joint)
- Friction
- Surface Roughness and Micro-contact Analysis

Module 2
Application

1/4 Day

Modeling Guidelines (FE and EXCITE)

- FE Model Requirements, retained nodes and condensation
- EXCITE PU modeling
- Thermal Analysis
- Wear Analysis
- Oil Supply Lines

Module 2
Application

1/4 Day

MB and Conrod Bearing Models – Practice

- Overview of EHD Definitions in GUI
- Body definitions
- Joint definitions
- Loads
- Create Model, Simulation, Create Results

Module 2
Application

1/4 Day

Post-processing

- 2D post-processing, IMPRESS Chart
- 3D post-processing, IMPRESS 3D

TEPU-05 / AVL EXCITE™ Power Unit Main Bearing Wall and Conrod Stress Analysis

Required pre-requisites: TEPU-01

Models:

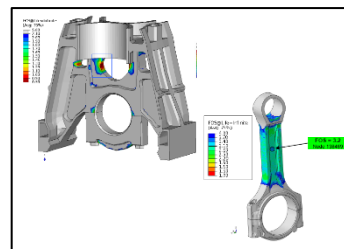
103_Bearing\excite\MainBearing_EHD_abq.ex
 104_Conrod\excite\Conrod_abaqus.ex

Module 2
Application

1 Day

Introduction and Theory

- Introduction and theory
- FEModeling Guidelines for MB Wall and Conrod
- High Cycle Fatigue (only presentation)
- Thermal Analysis
- Fretting



TEPU-06 / AVL EXCITE™ Power Unit 3D Piston Dynamics

Required pre-requisites: TEPU-01

Models:

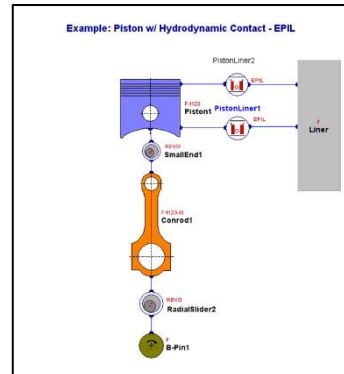
105_Piston\excite\Piston_hydro_ABQ.ex

Module 2
Application

1 Day

Introduction and Modeling

- Introduction and Theory
- Modeling Guidelines
- Create Piston-Liner Analysis Model
- Post-processing



TEPU-07 / AVL EXCITE™ Power Unit Noise, Vibration & Harshness Structural

Required pre-requisites: TEPU-01 and 02

Models:

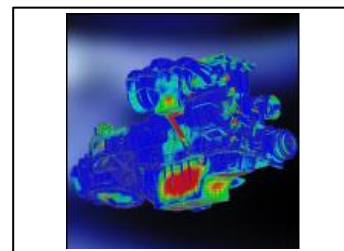
102_I4_Demo\excite\I4_demo_PU_FEM_abq_nonl_sweep.ex

Module 2
Application

1 Day

Introduction and Modeling

- Introduction and Theory
- Modeling Guidelines
- Data Recovery
- NVH Example based on the Inline 4-Cylinder Example
- Post-processing



TEPU-08 / AVL EXCITE™ Power Unit Transmission MT or AT

Required pre-requisites: TEPU-01

Models:

107_I4_Demo_TransmissionManual\excite\I4_demo_transmission_rigid.ex
 107_I4_Demo_TransmissionManual\excite\I4_demo_transmission_NVH.ex or
 107a_I4_Demo_TransmissionAutomatic\excite\I4_demo_automatic_transmission.ex

Module 2
Application

1 Day

Introduction and Modeling

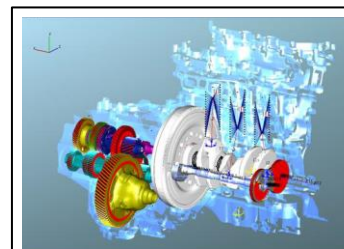
- Introduction
- Gear rattle, gear whine, heartbeat noise
- Gear joints
- Single gear pair model
- Create simple transmission model

Module 2
Application

1 Day

Modeling

- Create Standalone Automotive gearbox model
- Assembly of engine, gearbox and driveline
- Dual Mass Flywheel and Clutch modeling



TEPU-12 / AVL EXCITE™ Power Unit Micro-contact Analysis

Required pre-requisites: TEPU-01 and 04 or 06

Models:

103_Bearing\excite\MainBearing_EHD_abq.ex

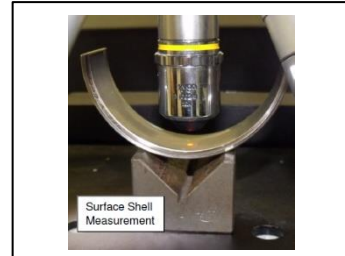
Module 2

Application

1/2 Day

Introduction and Theory

- Roughness Data Import
- Contact Data Evaluation
- Contact Data Selection in EXCITE



TEPU-15 / AVL EXCITE™ Acoustics (Air Born Noise)

Models:

4001_I4_Demo\I4_demo_full_workflow.proj

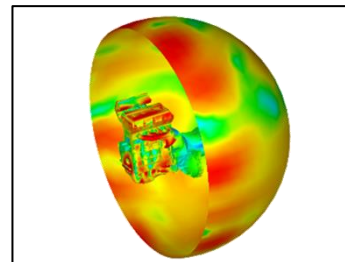
Module 1

Basic

1 Day

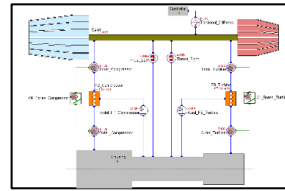
Introduction and Basic Modeling

- Introduction and Theory of EXCITE Acoustics
- Generation of acoustic and filed point mesh
- Boundary condition settings and simulation run
- Excite Acoustics 2D Post-processing
- Excite Acoustics 3D Post-processing



TEPU-16 / AVL EXCITE™ Power Unit Turbo Charger

Models:
111_Turbo_Charger\excite\111_Turbocharger.ex



Module 1
Basic

1 Day

Introduction and Modeling

- Theory introduction and FE model requirements for EXCITE
- Turbocharger rotor modeling and rotor modal analysis in Shaftmodeler
- Create a turbocharger model

Module 1
Basic

1 Day

Bearing modeling and running the simulation

- Oil film modeling
- Roller bearing modeling
- Simulation and results parameter definition
- Running simulation for different speed cases

Module 1
Basic

1 Day

Results Evaluation

- Introduction in AVL Impress Chart post-processing tool.
- Turbocharger results evaluations.
- Q & A

TEPU-17 / AVL EXCITE™ Power Unit Power Unit Valve Train

Models:
4001_i4_Demo\i4_demo_full_workflow.proj

Module 1
Application

1/4 Day

Introduction and Components

- Introduction
- Valve Train Module
- Components, Configurations
- Hydraulic Lash Adjuster Bodies, Joints

Module 2
Application

1/2 Day

Assembly and FE-Modelling

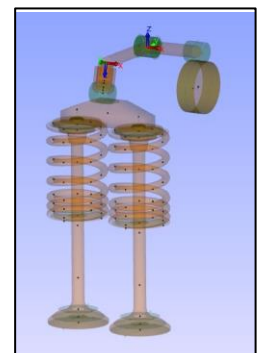
- Valve Train Assembly
- Assembly Examples
- Modelling Guide Lines
- Working Session

Module 2
Application

1/2 Day

EHD/EHL Contacts

- EHL Cam Contact
- Bearing EHD
- Working Session
- Summing Up and Discussion



TEPU-18 / AVL EXCITE™ Power Unit Power Unit Valve Wear Analysis

Models:
4001_i4_Demo\i4_demo_full_workflow.proj

Module 1
Application

1/4 Day

Intro, Approach, Modelling

- Introduction
- Approach/Features
- Modelling
- Thermal Profile

Module 2
Application

1/2 Day

Wear Analysis

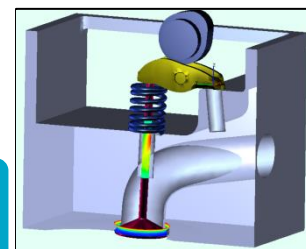
- Wear Workflow
- Wear Evaluation
- Guidelines
- Simplified Model
- Working Session

Module 2
Application

1/2 Day

COMPOSE™ Apps

- COMPOSE™ Profile Generator App
- COMPOSE Wear App
- Working Session
- Summing Up and Discussion



3.2.14 AVL EXCITE™ Timing Drive Training Courses

TETD-01 / AVL EXCITE™ Timing Drive Basic Dynamics Calculation

Models:

01_SVT-Intake_OHC-Flat-Tappet.etc
 03_Intake-Camshaft.etc
 05_Timing-Gear-Train.etc
 07_Exhaust-Valve-Train-System.etc
 09_Chain-Drive.etc

02_SVT-Exhaust_OHC-Finger-Follower.etc
 04_Exhaust-Camshaft.etc
 06_Intake-Valve-Train-System.etc
 08_Timing-Drive_w-Gear-Train.etc
 10_Timing-Drive_w-Chain-Drive.etc

Module 1
Basic

1 Day

Introduction

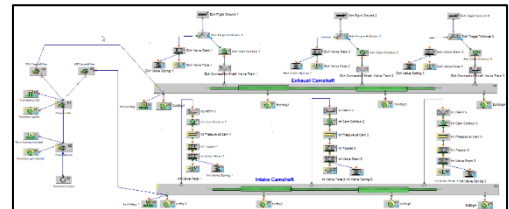
- Introduction and Theory
- Single Valve Train Dynamics Shaft Systems

Module 1
Basic

1 Day

Theory

- Gear Train Dynamics
- Timing Drive Dynamics
- Chain & Belt Drives
- Result Analysis



TETD-05 / AVL EXCITE™ Timing Drive Chain & Belt Drives

Required pre-requisites: TETD-01

Models:

09_Chain-Drive.etc
 10_Timing-Drive_w-Chain-Drive.etc

Module 2
Application

1 Day

Introduction and Modeling

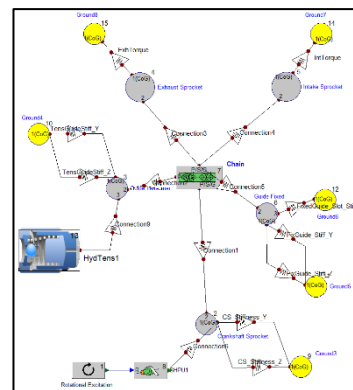
- Modeling General Mechanical Systems
- Overview of Macro Elements for Chains and Belts

Module 2
Application

1 Day

Modeling

- Setting up of Application Example
- Result Analysis
- Modeling General Hydraulic Systems



3.2.15 AVL EXCITE™ M Training Courses

TEXM-02 / AVL EXCITE™ M - Large Scale DOE and Robust Optimization using CAMEO™

Models:
5031_Simple_DOE_CAMEO

Module 1 Basic

1/2 Day

CAMEO Basic

- Introduction
- CAMEO Basics
- Software usage
- Model building
- Optimization

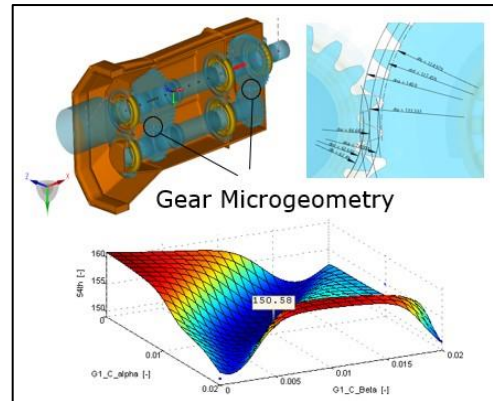
Required pre-requisites: TEXM-05

Module 1 Basic

1/2 Day

EXCITE M for DOE

- Introduction
- Excite™ M for DOE
- Working Example
- CAMEO + Excite M DOE
- Evaluation
- Robust Optimization



TEXM-03 / EMT - Large Scale DOE and Robust Optimization using CAMEO™

Models:
5031_Simple_DOE_CAMEO

Module 1 Basic

1/2 Day

CAMEO Basic

- Introduction
- CAMEO Basics
- Software usage
- Model building
- Optimization

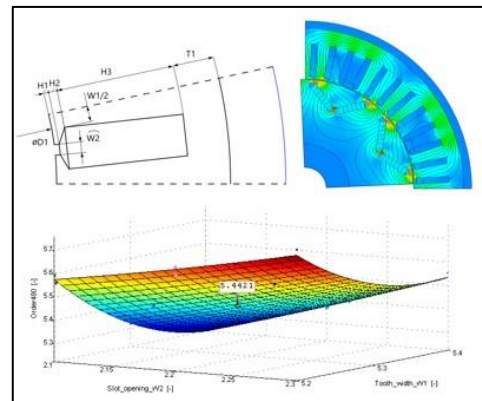
Required pre-requisites: TEXM-05

Module 1 Basic

1/2 Day

EMT for DOE

- Introduction
- EMT for DOE
- Working Example
- CAMEO + EMT DOE
- Evaluation
- Robust Optimization



TEXM-05 / AVL EXCITE™ M Cranktrain Basic

Models:
561_13_IC

Module 1 Basic

1 Day

Introduction

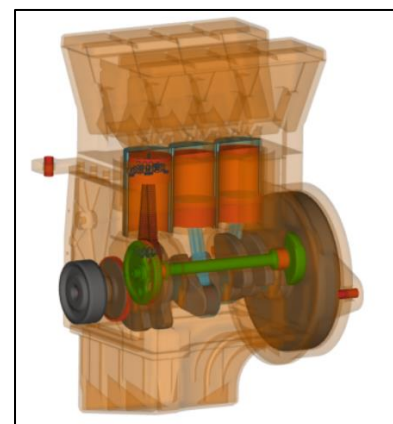
- Introduction and Theory
- Joints & Bodies
- ICE Assembly
- Engine configuration & Globals
- Initial Conditions and Loads & EXCITE™ M
- FE Modelling and Condensation
- Simulation and Results Control
- Analysis cases setup

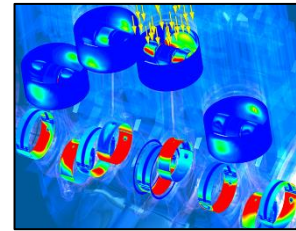
Module 1 Basic

1 Day

Model setup & Simulation

- Create a Multi-Body Dynamics Model
- IMPRESS™ M general
- Internal Data Recovery
- 2D and 3D Postprocessing





TEXM-07 / AVL EXCITE™ M Mainbearin EHD

Models:
1103_Bearing

Module 1 Basic

1/4 Day

Intro and Theory

- Agenda
- Introduction
- Features and Applications
- Theory (EHD joint)
- Friction
- Surface Roughness and Micro-contact Analysis

Module 2 Application

1/4 Day

Modeling Guidelines (FE and EXCITE)

- FE Model Requirements
- AVL EXCITE™ M modeling
- Thermal Analysis
- Wear Analysis

Module 3 Application

1/4 Day

MB Model – Practice

- Overview of EHD Definitions in GUI
- Body definitions
- Joint definitions
- Loads
- Create Model, Simulation, Create Results
-

Module 4 Application

1/4 Day

Post-processing

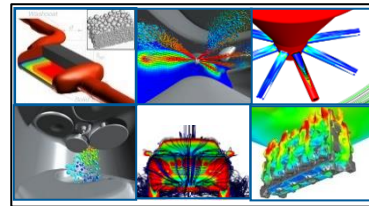
- 2D post-processing, IMPRESS M
- 3D post-processing, IMPRESS M

3.2.16 AVL FIRE™ Training Courses

TFGP-01 / AVL FIRE™ Basic (General Purpose)

Models:

- 900_Intake Manifold
- 952_Sliding Grid Interface: Rotating Object
- 901_FAME™ Hexa: Cooling Jacket



Module 1
Basic

1 Day

Introduction

- Introduction to AVL FIRE™
- Basic Model Generation
- Mesh generation (for non-moving, steady geometries)
- Simulation setup – basics
- Postprocessing – basics

Module 1
Basic

1 Day

Main features

- Computational volume domain in FAME HEXA
- Advanced features, such as Sliding, MRF
- Basic model setup FIRE WM
- Post-processing in FIRE WM
- Self-working on example

Module 1
Basic

1 Day

Other tools/features

- Moving mesh concept
- Sliding, MRF
- Advanced simulation setup
- Optimization, formulas
- Impress chart post-processing

TFEN-03 / AVL FIRE™ IC Engine – GDI Nozzle

Required pre-requisites: TFEN-01

Models:
979_GDI_Flash_Boiling

Module 2 Application

1 Day

Introduction

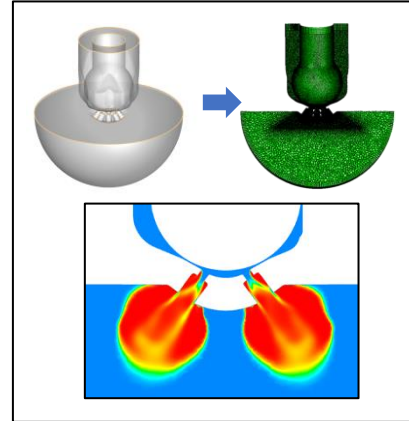
- FIRE™ M Nozzle flow Pre-processing capabilities
- Interactive meshing basics and modeling
- Block structured and automated meshing solution
- Mesh movement; moving mesh or movement by formula

Module 2 Application

1 Day

Multi-phase module

- GDI Nozzle flow simulation setup
- Performance Parameter: discharge rate, flow uniformity at the outlet, erosion probability, adhesion force model, flash boiling cavitation model
- Eulerian Multiphase Models, cavitation model, erosion model, nozzle interface
- Running and monitoring of the simulation
- Post-processing and Application specific 2D result analysis
- Optional demo: LaGrange spray coupling using the nozzle file as input on a simple spray-box geometry



TFEN-04 / AVL FIRE™ IC Engine – Piston cooling Analysis

Required pre-requisites: TFEN-01

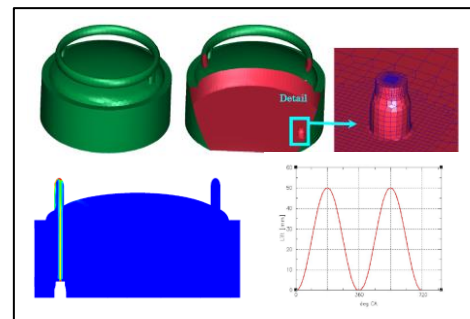
Models:
9400 Automatic Optimization Example

Module 2 Application

1 Day

Introduction and Simulation

- FIRE GUI basics, Pre- and Post-processing
- Calculation domain definition and generation
- Calculation preconditions, setup and initial calculation
- Simulation result analysis



TFEN-18 / AVL FIRE™ IC Engine - Aftertreatment - SCR & DPF

Required pre-requisites: TFEN-01

Models:

909_Particate_Filter
 911_Diesel_Exhaust_System
 924_Damaged_Particate_Filter
 932_Selective_Catalytic_Reactor

Module 2 Application

1 Day

Introduction and Simulation

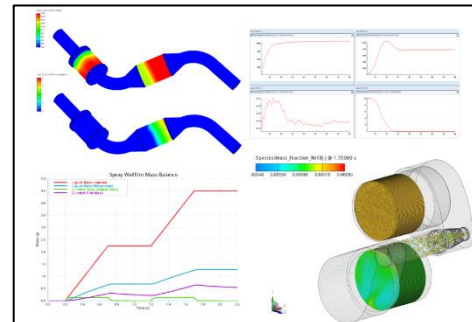
- Introduction to Aftertreatment Simulation (BOOST / CM / FIRE)
- SCR Simulation workflow: steady – transient, speed up
- Performance Parameter: AdBlue Injection, Uniformity of Ammonia, Wall film, Species Conversion, Deposits
- Model Generation (HD example approach)
- Exhaust Gas Aftertreatment Module, Lagrangian Multiphase Module
- Setup of Simulation Control File
- Result Analysis

Module 2 Application

1 Day

Aftertreatment module

- DPF Simulation workflow
- Performance Parameter: Pressure Drop, Loading / Regeneration of Soot, Temperature Gradients, Crack Risk
- Model Generation (DPF example approach)
- Exhaust Gas Aftertreatment Module
- Setup of Simulation Control File
- Result Analysis

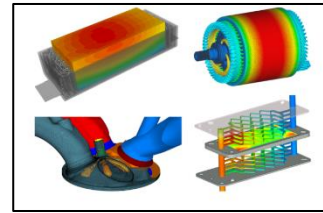


3.2.17 AVL FIRE™ M Training Courses

TFIM-01 / AVL FIRE™ M Basic

Models:

- 9102_Cooling Jacket.proj
- 9104_Parameters and Scenarios
- 9301_Cylinder Head
- 9303_Porosity
- 9103_Interactive Meshing



Module 1
Basic

1 Day

Introduction

- AVL FIRE™ M GUI - Pre-processing
- Computational volume domain in FIRE M
- Basic model setup FIRE M
- Post-processing in IMPRESS M

Module 2
Basic

1 Day

Advanced features – Embedded body

- Simple setup of each user
- Advanced features as embedded body
- Introduction to Interactive meshing
- Embedding control with multiple meshes
- Model analysis

Module 3
Basic

1 Day

Advanced features - Multi-domain

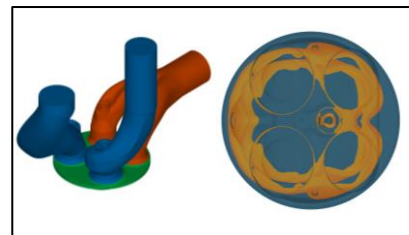
- Multi-material approach
- Multi-material setup, sliding moving mesh
- Checking simulation parameters and scenarios
- Advanced reporting in IMPRESS M
- Activating modules in FIRE M GUI

TFME-01 / AVL FIRE™ M Engine (GDI/ PFI/ Diesel Engine Related)

Required pre-requisites: TFIM-01, Module 1

Models:

- 9600_In-cylinder flow
- 9601_Fame Engine Pre-processing
- 9602_Fame Engine Post-processing
- 9603_Engine Automated workflow
- 9604_PFI Engine Automated workflow



Module 1
Application

1 Day

Pre-processing

- Model preparation
- Surface preparation
- Selection definition
- Movement prescription
- Mesh generation

Simulation Setup

- Template definition
- Boundary conditions
- Initial conditions
- Convergence criteria
- Underrelaxation
- Differencing schemes
- Turbulence modeling

Module 2
Application

1 Day

Physical Models

- Species transport
- Spray model
- Combustion / reaction model
- Emission model
- Knocking model
- Post-processing
- Result analysis

Post-processing

- Running simulations
- Simulation monitoring
- Post-processing
- Result analysis

TFME-02 / AVL FIRE™ M IC Engine - Diesel Injection Nozzle

Required pre-requisites: TFME-01

Models:

- 9103_Interactive_Meshing.proj
- 9310_Diesel_Injector.proj
- 9312_Automated_Injector.proj

Module 2
Application

1 Day

Introduction

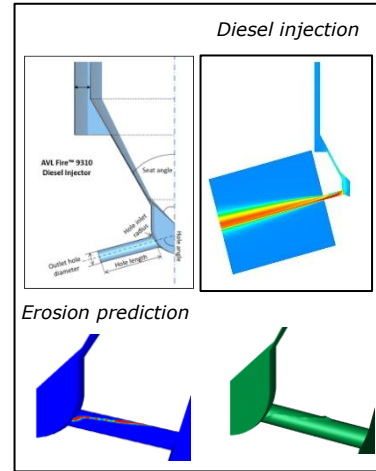
- FIRE™ M Nozzle flow Pre-processing capabilities
- Interactive meshing basic and modeling
- Block structured and automated meshing solution
- Mesh movement; moving mesh or movement by formula

Module 2
Application

1 Day

Multi-phase module

- Nozzle flow simulation setup
- Performance Parameter: discharge rate, flow uniformity at the outlet, cavitation intensity, erosion probability
- Eulerian Multiphase Models, cavitation model, erosion model, nozzle interface
- Running and monitoring of the simulation
- Post-processing and Application-specific 2D result analysis
- Optional demo: Lagrangian spray coupling using the nozzle file as input on a simple spray-box geometry

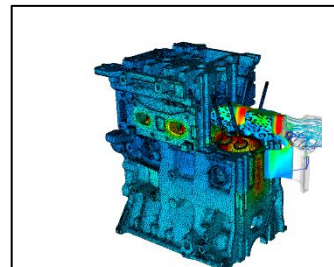


TFME-04 / AVL FIRE™ M Head Block Compound

Required pre-requisites: TFME-01

Models:

- 9301_Cylinder_Head.proj
- Internal training material: Foton GDI Engine
- 9520_HBC_Thermal_Load_Management.proj
- Internal training material: Foton GDI Engine



Module 2
Application

1 Day

Introduction

- Introduction of the HBC application and simulation specifics
- Heat transfer model parameters and influence on the results
- AVL FIRE™ M GUI, Pre- and Post-processing
- Basic model setup with calculation tasks

Module 2
Application

1 Day

Modeling

- Preparation of HBC input model (CAD data)
- Multi-domain model generation
- Setup of the simulation
- Starting and monitoring Result analysis

Module 2
Application

1 Day

HBC module

- Introduction of the HBC transient operation and simulation specifics
- Preparation of input data (System level VTMS – 1D simulation)
- Preparation of input data (Cylinder Inner flow – 3D simulation)
- Setup of the HBC simulation
- Transient simulation-specific parameters
- Starting and monitoring of the simulation
- Result analysis
- Mapping of 3D AVL FIRE results to the FEM mesh

TFME-05 / AVL FIRE™ M Liner Cavitation

Required pre-requisites: TFME-01

Models:

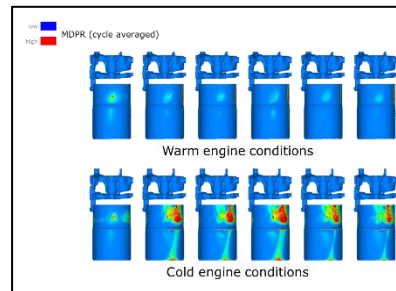
9506_Liner_Cavitation.proj

Module 2 Application

1 Day

Introduction and Simulation

- Introduction of the Liner Cavitation application and simulation specifics
- Preparation of excitation data (obtained with EX-CITE simulation)
- Setup of the simulation
- Simulation-specific parameters and their influence on the results
- Starting and monitoring of the simulation
- Result analysis



TFME-06 / AVL FIRE™ M IC Engine - Intake Port Flow

Required pre-requisites: TFIM-01

Models:

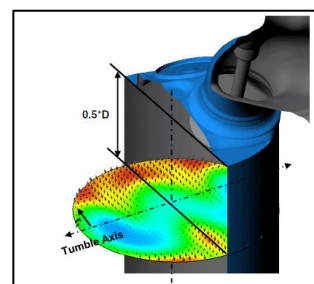
9502_Port Workflow

Module 2 Application

1 Day

Introduction and Modeling

- Introduction to port flow simulation
- Flow evaluation - parameters (discharge rate, swirl/tumble)
- Formulas
- Single model generation (Reference TFIM-01)
- Series of model generation
- Single and series simulation setup and running
- Result analysis



TFME-07 / AVL FIRE™ M Eulerian Multiphase Module

Required pre-requisites: TFIM-01

Models:

- 9356_Tank_Filling.proj
- 9384_Embedded_Body_Gearbox.proj
- 9310_Diesel_Injector.proj

Module 2
Application

1 Day

Introduction

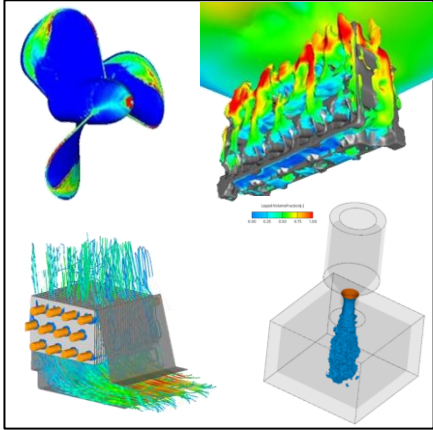
- Theory on Eulerian multi-phase module
- Available multi-phase specific modeling approaches in AVL FIRE™ M
- Cavitation/Erosion model
- Quenching model
- Eulerian spray
- Melting/Solidification
- Basic example preparation

Module 2
Application

1 Day

Simulation

- Used example Pre-processing
- Calculation domain definition and generation
- Calculation preconditions, setup and initial calculation
- Simulation result analysis



TFME-08 / AVL FIRE™ M Quenching

Required pre-requisites: TFIM-01

Models:

- 9307_Steel_Quenching.proj
- 9308_Quenching.proj
- 9309_RPI_Wall_Boiling.proj

Module 2
Application

1 Day

Introduction

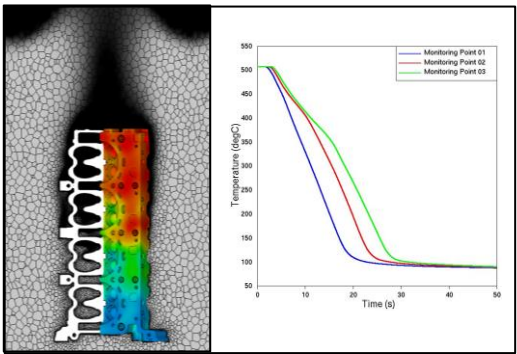
- Theory on Eulerian multi-phase module
- Available multi-phase specific modeling approaches in AVL FIRE™ M
- Introduction into Quenching module
- Model preparation and Mesh generation
- Basic example preparation

Module 2
Application

1 Day

Simulation

- Used example Pre-processing
- Calculation domain definition and generation
- Calculation preconditions, setup and initial calculation
- Simulation result analysis



TFME-09 / FIRE M IC Engine - Aftertreatment - SCR

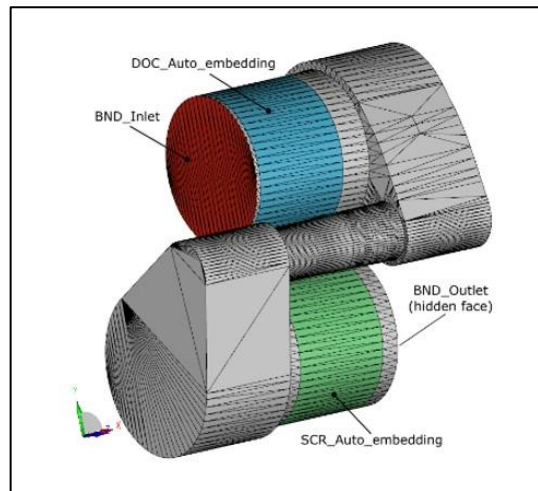
Models:
9305_Aftertreatment_AdBlue_SCR

Module 2 Application

1 Day

Introduction and Modeling

- Workflow Overview
- Preprocessing – Selection Creation
- Simulation Setup (Steady Case)
- Sim Postprocessing and Discussion ulation Setup (Transient Case)



3.2.18 AVL SPA™ Training Course

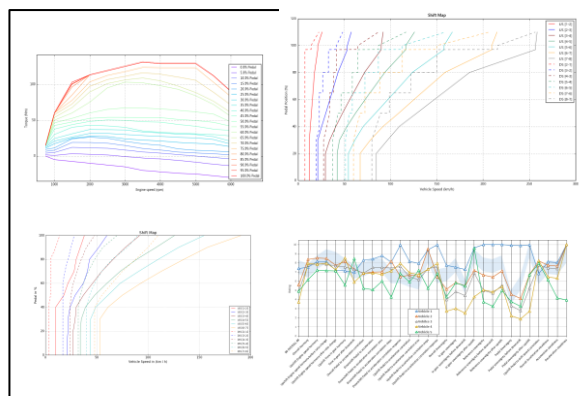
TSPA-01 / AVL SPA™ Basic

Module 1 Basic

1 Day

Introduction an application

- What is AVL SPA
- SPA GUI
- Basic model setup
- Criteria Introduction
- Rating Improvement
- Report Generation

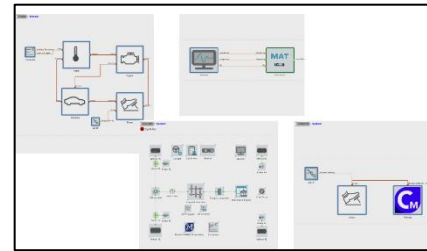


3.2.19 Model.CONNECT™ Training Course

TMCO-01 / Model.CONNECT™ Basic

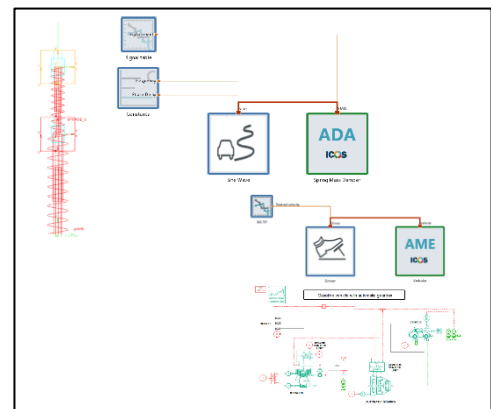
Models:
Primer.proj
CRUISE_M.proj
MATLAB.proj

Module 1 Basic	Module 1 Basic
1 Day	1 Day
<p>Introduction</p> <ul style="list-style-type: none"> ▪ Model.Connect presentation ▪ Model.Connect Basic and overview ▪ Inserting components ▪ Component properties ▪ Connecting components ▪ Simulation properties ▪ Online monitoring ▪ Run the simulation ▪ Results tab ▪ Debugging ▪ Case generation 	<p>Interfacing</p> <ul style="list-style-type: none"> ▪ CruiseM interface ▪ MATLAB interfaces fmi.LAB



TMCO-02 / Model.CONNECT™ Advanced

Module 1 Application
1 Day
<p>Different coupling method and execution of simulation using diverse software tools</p> <ul style="list-style-type: none"> ▪ ADAMS ▪ AMESIM ▪ CARLA ▪ CARMAKER ▪ CARSIM ▪ AVL CRUISE™ ▪ DYMOLA ▪ AVL EXCITE™ ▪ GT-SUITE ▪ MATLAB ▪ KULI ▪ FLOMASTER™ ▪ OPENMODELICA ▪ PYTHON™ ▪ PYTHON™ Custom ▪ VTD ▪ AVL VSM™





3.2.20 AVL Scenario Designer™ Training Course

TSDB-01 / Scenario Designer™ Basic

Models:
 Cut-in.proj
 OpenSCENARIO_BASICS_Trajectories.proj
 OpenSCENARIO_BASICS_Synchronize.proj

Module 1 Basic

1 Day

Introduction

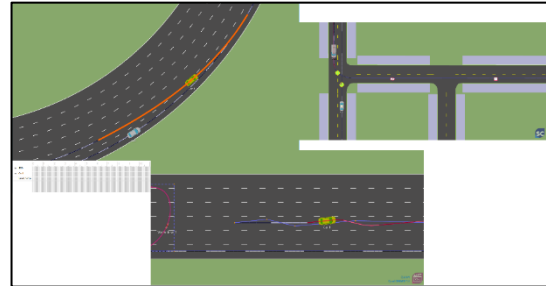
- Scenario Designer™ presentation
- Scenario Designer Basic and overview

Create Cut in scenario

- Inserting components
- Component properties
- Defining events
- Run the verification of the Scenario
- Export Scenario
- Define Parameters
- Export Scenario with set of Parameters

Create more scenarios

- Define routes
- Define trajectories
- Set up synchronize action



3.2.21 AVL Scenario Simulator™ Training Course

TSSB-01 / Scenario Simulator™ Basic

Models:
 ACC.proj
 ALKS.proj
 LKA.proj

Module 1 Basic

1 Day

Introduction

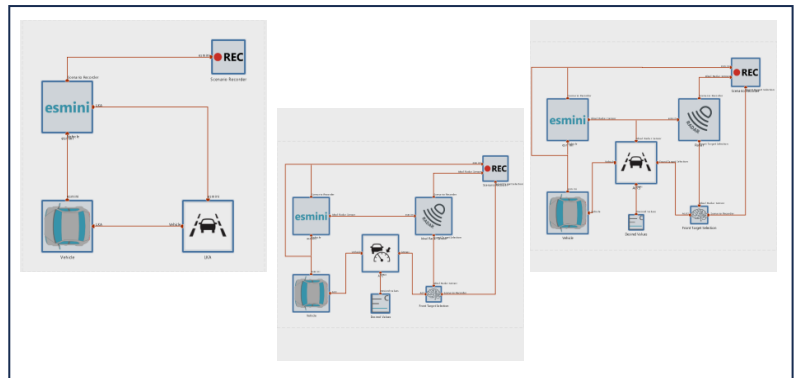
- General Knowledge

Integration Phase

- Tool overview
- Integration Phase

Automated testing Phase

- Automated testing Phase
- Q&A



3.2.22 PreonLab Training Course

TPREO-02 / PreonLab Basic Transmission

Models:
GearBox_RBS Geometries

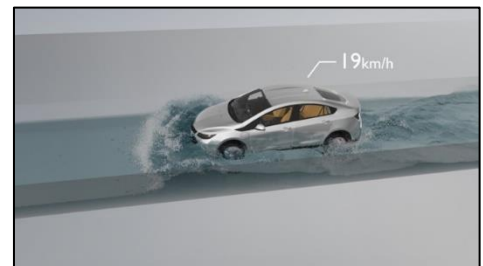
<div style="background-color: #0056b3; color: white; padding: 10px; border-radius: 10px; margin-bottom: 5px;"> Module 1 Basic </div> <p style="color: #0056b3; font-weight: bold;">1 Day</p> <div style="background-color: #e6e6e6; padding: 10px; border-radius: 10px;"> <p>Basic Introduction</p> <ul style="list-style-type: none"> ▪ Introduction ▪ Solver ▪ Boundary handling ▪ PreonLab basic usage ▪ Sources ▪ Connections ▪ Keyframes ▪ Visualizations ▪ Force fields ▪ Sensors ▪ Rigid body GearBox </div>	<div style="background-color: #0056b3; color: white; padding: 10px; border-radius: 10px; margin-bottom: 5px;"> Module 1 Basic </div> <p style="color: #0056b3; font-weight: bold;">1 Day</p> <div style="background-color: #e6e6e6; padding: 10px; border-radius: 10px;"> <p>Transmission</p> <ul style="list-style-type: none"> ▪ Gearbox example </div>
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TPREO-03 / PreonLab Basic Water Management

Models:
RainWaterManagement
Airflow.prscene
Drain.prscene

<div style="background-color: #0056b3; color: white; padding: 10px; border-radius: 10px; margin-bottom: 5px;"> Module 1 Basic </div> <p style="color: #0056b3; font-weight: bold;">1 Day</p> <div style="background-color: #e6e6e6; padding: 10px; border-radius: 10px;"> <p>Basic Introduction</p> <ul style="list-style-type: none"> ▪ Introduction ▪ Solver ▪ Boundary handling ▪ PreonLab basic usage ▪ Sources ▪ Connections ▪ Keyframes ▪ Visualizations ▪ Force fields ▪ Sensors ▪ Rigid body GearBox </div>	<div style="background-color: #0056b3; color: white; padding: 10px; border-radius: 10px; margin-bottom: 5px;"> Module 1 Basic </div> <p style="color: #0056b3; font-weight: bold;">1 Day</p> <div style="background-color: #e6e6e6; padding: 10px; border-radius: 10px;"> <p>Water Wading</p> <ul style="list-style-type: none"> ▪ Water Wading example </div>
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3.2.23 Python™ Training Course

TPYT-01 / Python™ Basic

Module 1
Basic

1 Day

Introduction

- Introduction
- Overview of the Language
- Python Data Types
- Control Statements

Module 1
Basic

1 Day

Theory

- Input/Output Facilities
- Functions and Modules
- Object Oriented Programming
- Working Session



3.2.24 AVL VSM™ Training Courses

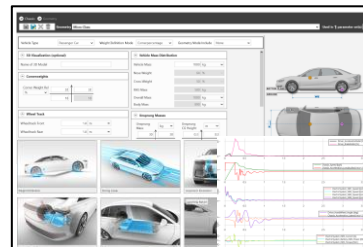
TVSM-01 / AVL VSM™ Basic

Models:

- Template VSM models (various)
- Manage_Simulink_Parameters.zip
- Battery.zip
- KnC_Neutral_Example.zip
- Simulink_implementation.zip
- HV_Battery_Example_Extended.zip

RDE

- Vehicle_Model_Factory_Example.zip
- Hydro_Engine_Mounts.7z
- Sequence_and_Simbook.7z
- HV_Battery_Example_Base.zip



Module 1
Basic

1 Day

Introduction & Setups

- Introduction to Applications
- VSM Basics/Workflow
- Setups: Vehicle Geometry & Aerodynamics
- Setups: Suspension & Compliance
- Setups: Tyre & Tyre Plotter

Module 1
Basic

1 Day

Setups (cont.) & Track Generation

- Setups: Spring & Damper & Anti-Roll Bar
- Setups: Bumpstop & Rebound Limiter
- Setups: Drivetrain & Engine
- Setups: Hybrid & Electric Motor, Electric Controller, Battery
- Track Generation
- 3D Viewer

Module 1
Basic

1 Day

Applications

- Driver Setup
- Variation
- Results & Postprocessing
- VSM Matlab Simulink
- VSM Vehicle Model Factory

3.3 Non-Standard Software Training

Beside the standard training courses, AVL AST offers non-standard training courses for specific customer interests that are based on customer models as on-the-job training.

Such training courses are treated as separate projects. Content, duration, and price will be defined individually according to the specific needs and requests. A separate project proposal will be given by AVL AST (refer also to **chapter 5**).

Non-standard training is offered for advanced simulation solutions for virtual development and for the following solution areas:



For further information or a specific project proposal, contact your responsible AST Sales Manager.

Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

3.4 Software Support

Software support at AST is organized according to the AST Global Customer Support Process (GCSP).

The GCSP defines the process steps for answering all regular customer questions and requests related to AVL AST software products. The defined process does not cover customer contact which takes place within project work or joint research developments.

The GCSP includes a level concept:

- 1st level support is done by local AST affiliates (if no local affiliate is available, 1st level support is done by AST in Graz)
- 2nd level support by AST headquarters in Graz

AST offers support by email. Telephone support is offered for 1st level support at some AST affiliates. Telephone support is not given by AST in Graz or for 2nd level support generally.

For each product or product group, a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

To receive software support, it is mandatory to have a valid maintenance contract and to have participated in a related training course held by AVL. Within the partnership programs UPP (“university partnership program”) and RPP (“research partnership program”), a dedicated person is defined. He/she acts as a contact person to our support organization.

ID **Service**

CC_33	Software Support
<p><u>Purpose:</u> Software support via email is the single point of contact for customers regarding software-related issues (beside sales information). AST support engineers are highly experienced calculation engineers, who also perform software training and project work in simulation projects within AVL’s engine development process or separate pilot, validation, or method development projects for customers.</p> <p><u>Validity:</u> The CSP is defined worldwide and is valid for all AVL AST software tools.</p> <p><u>Content:</u></p> <ul style="list-style-type: none"> • Answer software-related questions • Take over change requests or enhancement requests from customers and transfer them to development and product management <p><u>Goals:</u></p> <ul style="list-style-type: none"> • Help the customer with daily problems • Improve product quality and customer satisfaction • Support development with information about customer needs and recommendations • Improve the relationship with the customer <p><u>Customer Benefit:</u></p> <ul style="list-style-type: none"> • One contact for all software-related questions • Application know-how of all AST support engineers <p><u>Duration:</u></p> <ul style="list-style-type: none"> • 30 hours per year of software support is included with each license. • If this limit is exceeded, it will be charged separately and treated as consulting or project work. <p><u>Price (excl. Tax):</u> Software support via email is free of charge for every customer of AST products.</p>	
Contact	
About the Process	Customer Support Manager – Christian Vock (christian.vock@avl.com)
Who is my Local Support?	Please contact your local sales manager or local support via email.

Further information:

- Customer Support Process --> An overview of the GCSP is given in Appendix [7.1](#).

4. Know-How Transfer & Engineering Support

This service group sets its focus on engineering know-how and its transfer to the customer.

Contact	
Additional Information	Responsible Sales Manager
Proposal	Responsible Sales Manager

4.1 Technology Seminars

Technology seminars are organized as TechDays by AST Graz or a local affiliate. They can be performed for a specific customer and at the customer location, or as a corporate event where different customers can participate.

ID	Service
CC_41	Technology Seminars / TechDays
<p>Purpose: Within the frame of a technology seminar, a specific engineering topic and application field is discussed, including theoretical background, application field, problems, and solutions. The focus is set on simulation-related problems and solutions.</p> <p>Validity: All engineering topics, which are connected to AST software products, can be addressed. Although the seminar content is kept more general and not focused on AST products, AST-specific solutions and benefits are presented as AST know-how is based on those methods and tools.</p> <p>Content:</p> <ul style="list-style-type: none"> • Definition of the entire topic • Theoretical background • Components and functionality • Problems and engineering tasks, which have to be solved • Technical solutions and applied methods <p>Goals:</p> <ul style="list-style-type: none"> • Generate understanding of the engineering topic • Transfer of application know-how for the specific topic • Understanding of cross effects <p>Customer Benefit:</p> <ul style="list-style-type: none"> • Compressed know-how transfer of cutting-edge technology for a specific application field <p>Duration:</p> <ul style="list-style-type: none"> • The duration depends on the specific topic, but it is typically between 1 and 3 days. <p>Price (excl. Tax): * see chapter 2.1</p> <ul style="list-style-type: none"> ◆ Seminar fee for a TechDay starts from 400 euro per participant and it may vary.. 	

4.2 Engineering Support

This module focuses mainly on the usage of AVL AST software products in daily life and real development projects, including the interpretation of results and dealing with variants (*application-oriented*).

Specific services are:

- Start-up support
- Enhancement support
- Consulting
- Software customization and specific software development

4.2.1 Start-up Support

ID Service

CC_421 Start-up Support

Purpose:

Start-up support is on-the-job training for a standard application using a specific customer model. It is organized as a separate project for a defined period of time. The target is to get started with a real application example. Start-up support can be performed at AST in Graz, entirely or partly at the customer location. Typically, AST performs the main steps of the investigation and afterwards re-performs each step on site together with the customer. AST makes use of these models and results for a detailed explanation of each work step.

Validity:

Start-up support is offered for all standard applications and all AST products. Standard applications refer to the standard training courses offered by AST.

An input sheet defining all required data and models is sent to the customer in advance.

Content:

- Explanation of the workflow and all work steps
- Setup of necessary models, performing analysis, evaluation and interpretation of results
- Explanation of the introduction of modifications
- Hints and significant information about the application
- The workflow and the entire work performed will be documented in a report.

Goals:

- The entire workflow performed
- The customer can perform the specific application by him/herself.

Customer Benefit:

- Knowledge transfer from AVL for standard application
- Usage of customer models
- The customer becoming skilled with the new tool and application in a short time
- Maximum training effect

Duration:

- The duration of start-up support is **8 to 10 weeks**.
- 3 weeks of this period are defined as the customer and the AVL engineers working together. This can be either held at AVL in Graz or at the customer location.
- The specific customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar with the model and performs all the necessary modifications to the model or defines these modifications.
- The main work steps are done by AVL separately to keep the on-site period at maximum efficiency. All work performed is documented and explained.

Price (excl. Tax):

The total cost is in the range of **25060 to 62790 euro** (depending on the application and the complexity of work). Travel and accommodation for the AVL engineer are charged separately.

4.2.2 Enhancement Support

Enhancement support is offered to experienced users of AVL AST software tools. Within this module, know-how about very specific new features or methods is investigated, transferred to the customer, and implemented into the specific development process.

Enhancement support is guided by a specific model and application using customer-specific data. A comparison to the previous methods and validation by measurements could be part of this work.

ID **Service**

CC_422 **Enhancement Support**

Enhancement support is on-the-job training for the usage of a new feature or method, offered by AST software, using a specific customer model. It is organized as a separate project for a defined period of time. The target is to integrate this feature or method into the customer-specific application work.

Enhancement support can be performed at AST in Graz or at the customer location.

The specific customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar with the model and performs all the necessary modifications to the model or defines these modifications. Model requirements are sent to the customer in advance.

Validity:

Enhancement support is offered for all AST products.

Content:

- Explanation about functionality of the feature and the method
- Update of the customer-specific methodology and workflow
- Application on a customer model
- Comparison of the old and new workflow, model changes and results
- Hints and significant information

Goals:

- Detailed know-how transfer of new features and methods
- The customer can perform the specific application by himself/herself.

Customer Benefit:

- Knowledge transfer from AVL for new features and methods
- Usage of customer models
- The customer becoming skilled with the new features and methods in a short time
- Maximum training effect

Duration:

- The duration of enhancement support is **1 to 5 weeks**.
- The entire period is defined as the customer and the AVL engineer working together. This can be either held at AVL in Graz or at the customer location.

Price (excl. Tax): * see chapter 2.1

The price for one AST engineer for 1 week (5 full working days) at the customer location and the preparation phase is:

- ◆ Preparation phase: **3950 euro*** see chapter 2.1
- ◆ **7970 euro per week**; excl. travel and accommodation* see chapter 2.1

Travel and accommodation for the AVL engineer are charged separately.

4.2.3 Consulting

This module describes the possibility to book highly skilled and experienced engineers from AST for a defined period of time for work at the customer location.

ID **Service**

CC_423	Consulting
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Purpose:

AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools.

Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance so that the AST engineer can be well prepared to increase the efficiency of the on-site work.

Validity:

Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training and support activities from AST.

Content:

- AST engineers can be booked for a period of days, weeks or longer.
- The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within this year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 weeks before the trip.

Goals:

- AST engineers work at the customer location in close cooperation with local engineers.

Customer Benefit:

- Problem investigation by experienced AST engineers
- Usage of the latest methodology and features of AST software
- Know-how transfer to customer engineers; integration of methods into a specific development process
- A fast solution of pending problems; direct contact to software developers
- Extends capacity on the customer side

Duration:

Depending on the definition.

Price (excl. Tax): * see chapter 2.1

The total price for one AST engineer for 1 full day at the customer location is:

- ◆ **1560 euro**; excl. travel and accommodation * see chapter 2.1
- ◆ **2260 euro** (in Europe), including travel and accommodation * see chapter 2.1

Preparation work is included in the given price.

4.2.4 Software Customization and Specific Software Development

AST offers the possibility to customize its software according to the specific needs and requirements of the customer. AVL AST software offers various options for **customization** (depending on the features and interfaces of the specific software tool), such as:

- Creation of template models
- User functions
- Macros
- APPs and Workflows using COMPOSE
- Python scripts (i.e. for post-processing)
- MATLAB models, using existing interfaces
- FMU models, using existing interfaces
- EXCEL templates (e.g. for pre-processing)

Update of the general GUI and kernel is not part of this service, although this service can be offered as **customer-specific software development**. In such cases, a separate agreement has to be made. The new features and enhancements will be implemented in subsequent releases of the standard AST release. AVL grants the customer an exclusive use of the developed features for a period of 6 months after receiving a written approval of the extension from the customer. AST will also guarantee the compatibility of the developed feature for subsequent releases if it is part of the standard AST release.

ID	Service
----	---------

CC_424	Software Customization
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Purpose:

AST offers the possibility to customize its software according to the specific needs and requirements of the customer. Work is typically done at AST. A training on the usage and implementation of the customized part is included.

Validity:

Software customization is valid for all features developed for customization, offered for a specific AST tool (see above). Customer-specific software development is treated separately.

Content:

- A setup of customer-specific functionality
- Testing of the new functionality using a standard model or a customer model
- Training about the usage and implementation of the new functionality

Goals:

- Customized functionality ready to use
- Know-how transfer of the usage, modification, and implementation of the functionality

Customer Benefit:

- Implement customer-specific solutions
- Independent from the regular release cycle

Duration:

- This depends on the complexity of the requirement. Minimum effort is in the range of 1 week.

Price (excl. Tax): * see chapter 2.1

The total price for one AST engineer for 1 full day is:

- ◆ **1560 euro (at AVL AST in Graz)** * see chapter 2.1

The total price of the final training and know-how transfer (1 day) is:

- ◆ **2260 euro** (in Europe), including travel and accommodation * see chapter 2.1

5. Project Work

In addition to the services described in the previous chapters, we provide services for the improvement of the applied methods and for the development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods or taking over design responsibility.

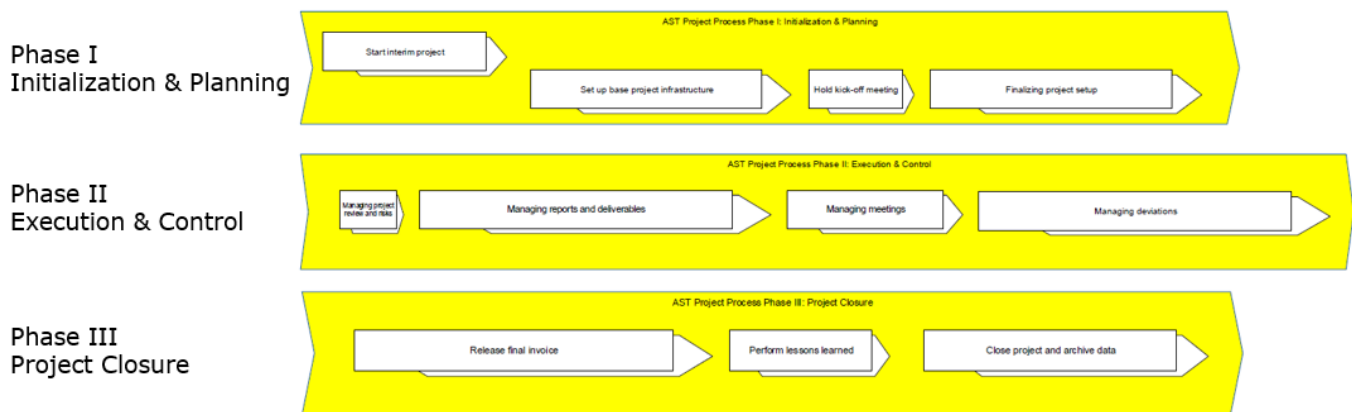
AST offers a wide range of simulation project work using analytical and numerical methods in the field of mobility and non-mobility industry. Applications use software products, serviced by AST, as well as different third-party tools.

Simulation work is offered for:

- Structural mechanics and dynamics applications
- Thermo-fluid dynamics in 0D/1D and 3D
- 3D CFD applications using FV and SPH approaches
- 2D and 3D electro-magnetic and electro-chemical applications
- Multi-body dynamics for durability and NVH
- 0D/1D mechanical, electrical, and hydraulic system simulation
- MiL / SiL applications in office and on RT-platforms
- HiL integration with xCUs
- Multiphysics applications and co-simulations between different domains and approaches

The project can cover the entire simulation, including model setup, definition of boundary conditions, analysis and result evaluation and interpretation. AST will give clear conclusions and recommendations on the analysis performed and the investigated design.

Each project is performed according to the **AST project process (PP)**, guided by continuous documentation and finalized by a report describing all steps, the models used, and the results obtained. Optionally, know-how transfer is done at the end of the project.



Typical project definitions are:

- Development of new methodologies
- Increase of efficiency and advanced solutions
- Validation projects, including comparison to measurements
- Implementation of new methods into the development process (process integration)
- Research and development (R&D) projects
- Dedicated projects or joint and research (J&R) projects

Measurements for validation can be performed at AVL, at the customer location, or by a third-party supplier.

Projects can be performed by AST alone or together with the customer (sharing the work) as joint and research projects (J&R).

For further information or a specific project proposal, contact your responsible AST Sales Manager.

6. Model Identification

Within this service, AST takes care of specific measurements and the generation of fully parameterized and validated simulation models. Measurements are either done at and by AVL, or by selected partners.

Examples for possible measurements:

- ◆ **Surface Measurement** and Contact Data Extraction - EXCITE Micro-slide Analysis (EXCITE Power Unit EHD or EPIL joints; EXCITE Piston & Rings contact models)
- ◆ **Belt Characteristics Measurement** of a Poly-V Belt (EXCITE Timing Drive)
- ◆ **Engine or Transmission Mount Characteristics** – static (0-50Hz) and dynamic mount characteristic (50~1-2kHz) (EXCITE Power Unit)
- ◆ **Dual Mass Flywheel Characteristics** - DMF's parameters like basic hysteresis, quasi-static characteristics, and dynamic stiffness characteristics (EXCITE Power Unit or Timing Drive)

7. Validated Powertrain Models

AVL offers different **validated CRUISE M powertrain models**, based on benchmarking data, or creates such models, based on the data provided by the customer.

Validated Powertrain Models

The image illustrates the process of validated powertrain modeling. On the left, a blue sports car is shown on a test bench. In the center, a software interface displays a 'Model Validation - Test Cycles' graph with multiple data series. On the right, a detailed schematic diagram of a powertrain system is shown, including components like the engine, transmission, and drivetrain. A green box highlights key benefits: Benchmarking of powertrains or components, Easily see impact of design variations, Realistic environment for component development, and Rely on a true digital twin. Below the schematic, it says '... latest xEV models.'

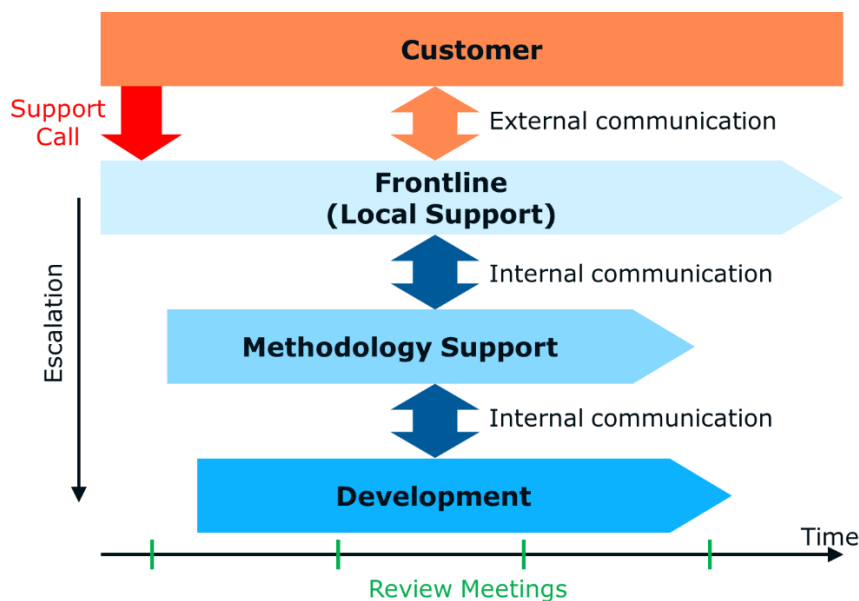
For further information or a specific project proposal, contact your responsible AST Sales Manager.

8. Appendix

8.1 AST Global Customer Support Process (GCSP)

- ◆ The GCSP defines the process steps for handling all customer questions and requests related to the usage of the software products maintained by AVL AST.
- ◆ It describes all interactions between the customer, the frontline team (local affiliate support team), the methodology support team at the service base, and the development team during the handling of support cases.
- ◆ The GCSP defines when and how a development request is generated out of a support case.

These main functions are summarized in the following figure:



GCSP: Basic Process

8.1.1 Local Point of Contact

The local support teams at the affiliates collect all customer requests. They are also responsible for the entire communication between the customer and the AVL support. Information about the contacts within our service organization can be found in chapter 3.4 or on the AVL homepage <http://www.avl.com/hotlines>.

8.1.2 Level Concept

The AST GCSP has different levels.

- Frontline support (1st level) is done by local AST affiliates (if no local affiliate is available, 1st level support is done by AST Service Base)
- Methodology support (2nd level) is done by AST Service Base

For each Support Team (individual for different products/ product groups and locations), a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

8.1.3 Escalation Model

The escalation depends on the time scale and the category of the support case.

The escalation model defines the treatment of critical support cases, which require special effort and extended capacity. The escalation is done based on regular review meetings by the review team, which includes the support masters, local and global support managers, and the people responsible for a specific application area.

Main Target:

- ◆ Identify possible high importance problems in an early phase of the support chain in order to define the necessary measures before the problem escalates between the customer and AVL.
- ◆ Possible measures are providing the necessary capacity and shifting priority between other tasks.

















Training courses 2025 - Graz

January		February		March		April		May		June				
1	W	National Holiday	1	1	S	1	T	EXCITE M Cranktrain	1	T	National Holiday	1	S	
2	T		2	2	S	2	W	EXCITE M Cranktrain	2	F		2	M	
3	F		3	3	M	3	F		3	S		3	T	
4	S		4	4	T	CRUISE M Engineering Enhanced	4	T	CRUISE M Mobile A/C Basic	4	F	4	S	
5	S		5	5	W	CRUISE M Engineering Enhanced	5	W	CRUISE M Mobile A/C Basic	5	S	5	M	
6	M	National Holiday	6	6	T	CRUISE M Engineering Enhanced	6	T	Scenario Simulator	6	S	6	T	
7	T		7	7	F		7	F		7	M	7	W	
8	W		8	8	S		8	T	Hybrid Electric Vehicle Concept Finding & Layout	8	T	8	T	
9	T		9	9	S		9	W	Hybrid Electric Vehicle Concept Finding & Layout	9	F	9	F	
10	F		10	10	M		10	T	Hybrid Electric Vehicle Concept Finding & Layout	10	S	10	T	
11	S		11	11	T	PreonLab Basic Transmission	11	T	Fuel Cell Electric Vehicle	11	F	11	S	
12	S		12	12	W	PreonLab Basic Transmission	12	W	Fuel Cell Electric Vehicle	12	M	12	M	
13	M	VSM	13	13	T		13	T	Fuel Cell Electric Vehicle	13	T	EXCITE Designer	13	F
14	T	VSM	14	14	F		14	F		14	M	Battery Thermal and Hazard Investigation	14	W
15	W	VSM	15	15	S		15	T	Battery Thermal and Hazard Investigation	15	T	EXCITE Designer	15	T
16	T		16	16	S		16	W	Battery Thermal and Hazard Investigation	16	W	Battery Thermal and Hazard Investigation	16	F
17	S		17	17	M		17	T	Battery Thermal and Hazard Investigation	17	T	Battery Thermal and Hazard Investigation	17	M
18	S		18	18	T	FIRE M	18	T	PMSM E-Machine Electromagnetics and Thermal Investigation	18	F	Battery Thermal and Hazard Investigation	18	T
19	S		19	19	W	FIRE M	19	W	PMSM E-Machine Electromagnetics and Thermal Investigation	19	M	Battery Thermal and Hazard Investigation	19	W
20	M		20	20	T	FIRE M	20	T	PMSM E-Machine Electromagnetics and Thermal Investigation	20	T	PEM Fuel Cell Module	20	F
21	T	CRUISE M Engine	21	21	F		21	F		21	W	PEM Fuel Cell Module	21	W
22	W	CRUISE M Engine	22	22	S		22	T		22	T	PEM Fuel Cell Module	22	F
23	T	CRUISE M Engine	23	23	S		23	W	PreonLab Basic Water Wading	23	F		23	M
24	F		24	24	M		24	T	PreonLab Basic Water Wading	24	F		24	T
25	S		25	25	T	Battery and Range Extended Electric Vehicle	25	F		25	F		25	W
26	S		26	26	W	Battery and Range Extended Electric Vehicle	26	W		26	M		26	T
27	M	EXCITE Piston Basic	27	27	T	Battery and Range Extended Electric Vehicle	27	T		27	T		27	F
28	T	EXCITE Rings Basic	28	28	F		28	M		28	W		28	W
29	W	Model.CONNECT					29	T		29	T		29	F
30	T	Model.CONNECT					30	W		30	F		30	M
31	F						31	M			S			

Training courses 2025 - Graz

July		August		September		October		November		December	
1	T	1	F	1	M	1	W	1	S	1	M
2	W	2	S	2	T	2	T	2	S	2	T
3	T	3	S	3	W	3	F	3	M	3	W
4	F	4	M	4	T	4	T	4	T	4	T
5	S	5	T	5	F	5	F	5	W	5	F
6	S	6	W	6	S	6	M	6	T	6	S
7	M	7	F	7	S	7	T	7	F	7	S
8	T	8	F	8	M	8	W	8	S	8	M
9	W	9	S	9	T	9	T	9	S	9	T
10	T	10	S	10	W	10	F	10	M	10	W
11	F	11	M	11	T	11	T	11	T	11	T
12	S	12	T	12	F	12	F	12	W	12	F
13	S	11	W	13	S	13	M	13	T	13	S
14	M	14	T	14	S	14	T	14	F	14	S
15	T	15	F	15	M	15	W	15	S	15	M
16	W	16	S	16	T	16	T	16	S	16	T
17	T	17	S	17	W	17	F	17	M	17	W
18	F	18	M	18	T	18	T	18	T	18	T
19	S	19	T	19	F	19	F	19	W	19	F
20	S	20	W	20	S	20	M	20	T	20	S
21	M	21	T	21	S	21	T	21	F	21	S
22	T	22	F	22	M	22	W	22	S	22	M
23	W	23	S	23	T	23	T	23	S	23	T
24	T	24	S	24	W	24	F	24	M	24	W
25	F	25	M	25	T	25	T	25	T	25	T
26	S	26	T	26	F	26	F	26	W	26	F
27	S	27	W	27	S	27	M	27	T	27	S
28	M	28	T	28	S	28	T	28	F	28	S
29	T	29	F	29	M	29	W	29	S	29	M
30	W	30	S	30	T	30	T	30	S	30	T
31	T	31	S			31	F			31	W

Training courses 2025 - France

January	February	March	April	May	June	July	August	September	October	November	December
1 W National Holiday 1	1 S	1 S	1 T	1 T National Holiday	1 S	1 T	1 F	1 M 36	1 W PREONLAB  1 S National Holiday	1 M 49	
2 T	2 S	2 S	2 W	2 F	2 M 23	2 W	2 S	2 T	2 T PREONLAB  2 S	2 T	
3 F	3 M 6	3 M 10	3 F	3 S	3 T	3 T	3 S	3 W	3 F	3 M 45	3 W
4 S	4 T	4 T	4 F	4 S	4 W	4 F	4 M 32	4 T	4 S	4 T	4 T
5 S	5 W PREONLAB  5 W	5 W	5 S	5 M 19	5 T	5 S	5 T	5 F	5 S	5 W	5 F
6 M National Holiday	6 T PREONLAB  6 T	6 T	6 S	6 T	6 F	6 S	6 W	6 S	6 M 41	6 T	6 S
7 T 2	7 F	7 F	7 M 15	7 W	7 S	7 M 28	7 F	7 S	7 T	7 F	7 S
8 W	8 S	8 S	8 T	8 T	8 S	8 T	8 F	8 M 37	8 W	8 S	8 M National Holiday 50
9 T	9 S	9 S	9 W	9 F	9 M National Holiday 24	9 W	9 S	9 T	9 T	9 S	9 T
10 F	10 M 7	10 M 11	10 T	10 S	10 T	10 T	10 S	10 W EXCITE M  10 F	10 M 46	10 W	
11 S	11 T	11 T	11 F	11 S	11 W	11 F	11 M 33	11 T EXCITE M  11 S	11 T	11 T	
12 S	12 W	12 W	12 S	12 M 20	12 T	12 S	12 T	12 F	12 S	12 W	12 F
13 M 3	13 T	13 T	13 S	13 T	13 F	13 S	11 W	13 S	13 M 42	13 T	13 S
14 T	14 F	14 F	14 M 16	14 W	14 S	14 M 29	14 T	14 S	14 T	14 F	14 S
15 W EXCITE M  15 S	15 S	15 S	15 T	15 T	15 S	15 T	15 F National Holiday	15 M 38	15 W	15 S	15 M 51
16 T EXCITE M  16 S	16 S	16 S	16 W	16 F	16 M 25	16 W	16 S	16 T	16 T	16 S	16 T
17 S	17 M 8	17 M 12	17 T	17 S	17 T	17 T	17 S	17 W FIRE M  17 F	17 M 47	17 W	
18 S	18 T	18 T	18 F	18 S	18 W	18 F	18 M 34	18 T FIRE M  18 S	18 T	18 T	
19 S	19 W	19 W	19 S	19 M 21	19 T National Holiday	19 S	19 T	19 F	19 S	19 W	19 F
20 M 4	20 T	20 T	20 S	20 T	20 F	20 S	20 W	20 S	20 M 43	20 T	20 S
21 T	21 F	21 F	21 M National Holiday 17	21 W	21 S	21 M 30	21 T	21 S	21 T	21 F	21 S
22 W FIRE M  22 S	22 S	22 S	22 T	22 T	22 S	22 T	22 F	22 M 39	22 W	22 S	22 M 52
23 T FIRE M  23 S	23 S	23 S	23 W	23 F	23 M 26	23 W	23 S	23 T	23 T	23 S	23 T
24 F	24 M 9	24 M 13	24 T	24 S	24 T	24 T	24 S	24 W CRUISE M  24 F	24 M 48	24 W	
25 S	25 T	25 T	25 F	25 S	25 W	25 F	25 M 35	25 T CRUISE M  25 S	25 T	25 T National Holiday	25 T National Holiday
26 S	26 W	26 W	26 S	26 M 22	26 T	26 S	26 T	26 F	26 S National Holiday	26 W	26 F National Holiday
27 M 5	27 T	27 T	27 S	27 T	27 F	27 S	27 W	27 S	27 M 44	27 T	27 S
28 T	28 F	28 F	28 M 18	28 W	28 S	28 M 31	28 T	28 S	28 T	28 F	28 S
29 W CRUISE M  29 S		29 S	29 T	29 T National Holiday	29 S	29 T	29 F	29 M 40	29 W	29 S	29 M 1
30 T CRUISE M  30 S		30 S	30 W	30 F	30 M 27	30 W	30 S	30 T	30 T	30 S	30 T
31 F		31 M 14		31 S		31 T	31 S		31 F		31 W National Holiday