



AVL Advanced Simulation Technologies

# **Customer Services Catalog** Software Related Services

Training and Support | Knowledge Transfer | Project Work

www.avl.com

G AVL CRUISE™ M	AVL CRUISE™ M Engineering Enhanced EAS	B AVL EXCITE™ Designer
January 21-23	February 04-06	May 13-14
AVL EXCITE™ M	AVL EXCITE™	G AVI EXCITE™ Dower Unit
Cranktrain	Piston&Rings	
April 01-02	January 27-28	March 25-26
October 28-29	September 23-24	October 07-08
<b>F</b> AVL FIRE™ M	<b>Preon</b> PreonLab™ <b>Transmission</b>	<b>Preon</b> PreonLab <sup>™</sup> Water <b>Uab</b> Wading
February 18-20	February 11-12	April 23-24
July 07-09	July 10-11	November 04-05
Model.CONNECT™	AVL VSM <sup>™</sup>	AVL Scenario Designer™
January 29-30	January 13-15	May 05
July 02-03	July 15-17	September 09
AVL Scenario Designer™		
March 06		

Overview of Basic Training courses in AST Trainings Center Austria Graz, year 2025

### PRICING:

- For scheduled training courses held in Graz, the price is:
  - a) 520 euro per day and participant
  - b) 260 euro per day and participant for universities
- For training on request, the total price for one AST engineer for 1 full day training is:
  - a) In Graz: 1560 euro for max. 4 participants
  - **b)** In Europe: 2260 euro for max. 6 participants at the customer location, including travel and accommodation
  - c) The rest of the world: 6460 euro for 2 days training, including travel and accommodation For each additional day, 1560 euro

Register online: Explore our Trainings Portfolio | AVL Experience Cloud

# Methodology Development & Services- Advanced Simulation Technologies

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# 1. Introduction

This document describes all AVL AST software product-related services offered by the customer services group (AST / CC Methodology Development & Services).



### From a Software Provider to a Solution Provider

Beside the development of easy-to-use software products, AVL AST provides the development of methods and advanced simulation solutions. The transfer of engineering and application know-how is important for an efficient use of advanced simulation technologies in daily work, in addition to training in the usage of a software tool.

### Create Values for Customers

AST offers various services in different levels to support our customers in the best way to shorten the initial phase from the first contact with our products to the effective integration and usage in the development process.

In addition, we provide services for improvement of the applied methods and for development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods, problem solving with root-cause analysis or taking over design responsibility.

### From Engineer to Engineer

All our engineers participate in method development and advanced simulation work, software training and support. This is a challenging task for all the engineers involved, but for the customer it offers the significant benefit that by getting in contact with our service group he/she is in contact with highly experienced engineers, who know their tools and their application, work in close contact with software development and can link their engineering experience with the information coming from software support of various customers.

### > Our message to the customers is: "We assist our customers in developing advanced simulation excellence"

Graz, January 2025

Thomas Resch (AST CC / Head of Methodology Development & Services) Christian Vock (AST CCSP / Customer Support Manager)

# 2. Overview of AST Customer Services

### MORE THAN JUST A TOOL - Our Solution Approach

Our **methods** are grounded in the understanding of using cases. This understanding is our basis for choosing the right solution approach and defining the best workflow.

The embedded functionality in the pre-processor, solver and post-processor is the physical evidence. You can experience this in all our **tools**.

We provide **services** to train and support you, to enable you to use our solution independently and successfully with the help of validation, documentation, and training.

The customer services group comprises three modules:

- Tool focused Standard Training & Software Support
- Application and methodology focused Non-Standard Training, Technology Seminars & Engineering Support
- Project work focused Advanced Solutions

An overview of the entire chain from basic training and standard software support via enhanced know-how transfer by technology seminars and specific engineering support up to specific advanced solutions, performed as project work, is shown in the following figure. These services are valid for AST worldwide.





# 2.1 Validity of Prices and Training Content

\* All prices given in this document, as well as the training content, are related to activities done by AVL AST Graz and can differ for local affiliates.

For more details, contact your local support and sales organization.

# 2.2 AST Training Center

Part of the AVL Training Center in cooperation with the AVL Skill Center and Academy at the Smart City (Graz, Austria)

- Modern-equipped and air-conditioned training rooms
- Face2face (F2F), remote and hybrid trainings
- Cloud support
- Greenroom
- Training by support and application engineers •
- Hardware examples for demonstration purpose ٠

# Training at AST Training Center Graz











# 3. Training & Software Support

This module focuses mainly on the usage and installation of the AVL AST software tools:

- > AST offers support for the *installation of software tools* in a customer-specific environment.
- > AST offers for all its software products *standardized software training and customer-specific non-standard training*.
- > For software-related questions, AST offers *software support* according to the AST Global Customer Support Process (CSP).

# 3.1 Installation Support

This module deals with the installation of our software in a customer-specific environment.

CC_31       Installation Support         Purpose:       The basic step is the installation of the software on a single computer or on a file server. The second step is valid for more complex installations, such as multi-processor environment on clusters.         Validity:       Basic installation is valid for all AST tools. It includes multi-processor and connection with a queuing system for the tools, which support these options.         Content:       Software installation from the network store ready to work         • Installation of software interfaces according to the requirements of the queuing system         Requirements:       • Customization of software interfaces according to the requirements of the queuing system         • Basic requirements for the system are given by AVL in advance and have to be fulfilled.         • The bast opportunity to enable the usage of all features of the software         Duration:         • Half a day for basic installation.         • The connection with a queuing system depends highly on the complexity of this system and has to be done in close cooperation between AST and system administration on the customer side. For LSF system installation, it will take approximately 1 day, for other systems around 3 days.         Price (excl. Tax): ************************************	ID	Service				
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Travel and accommodation will be charged separately.         Contact         Additional Information       Responsible Sales Manager         Proposal       Responsible Sales Manager	<ul> <li>Inst</li> <li>156</li> </ul>	<ul> <li>Installation in a complex system environment and the connection with a queuing system: 1560 euro per day * see chapter 2.1</li> </ul>				
Contact       Responsible Sales Manager         Proposal       Responsible Sales Manager	Travel and accommodation will be charged separately.					
Additional InformationResponsible Sales ManagerProposalResponsible Sales Manager	Contact					
Proposal Responsible Sales Manager	Addition	nal Information	Responsible Sales Manager			
	Proposa		Responsible Sales Manager			

# 3.2 Standard Software Training

Standard training courses are provided and performed by AST using standard training material and calculation models. AST offers **basic software training** and **application-oriented training** modules.

Training courses are available for each AVL AST software product and are provided in Graz, at AVL affiliates, or at the customer location.

The general training language is English or a local language at AVL affiliates.

Register at the <u>AVL Homepage</u> using the **AVL AST Training Center** to search for a course and submit an inquiry, after which you will receive a Confirmation E-Mail.

Cancellations must be made in written form 1 week before the start of the course.

### Training at AVL Graz

- Training courses will take place at AST Headquarters, "Smart City" Waagner-Biro-Straße 108, A-8020 Graz, Austria.
- AST will organize accommodation for customers, if requested.
- At AVL affiliates, arrangements are to be made with the affiliates.
- Training courses held in Graz have the additional benefit for customers to get in contact with various application engineers from AVL.

#### Training at the Customer Location

- On-site training will be held by one engineer from AST. The customer is asked to secure a training room with equipment and necessary hardware.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.

#### Online Training – refer to <u>e-Learning</u> services

- All training courses can also be held online on request.
- Software should be pre-installed by the customer. Additional licenses during the training can be provided by AST.
- Or software and licenses are used via Cloud.

Contact	
Training Content	Link to Experience Cloud
Training Schedule	Experience Cloud
Training Registration	Experience Cloud

# 3.2.1 Basic Software Training

An overview of the handling and usage of the product is given, as well as a general introduction to the main applications. A standard model for the simulation is presented and possible applications with this model are discussed.

ID	Service				
CC_321	Basic Software Train	ing			
Purpose:					
• Overvie	w on the software to	ol			
• Enables	the user to build up a	and run calculation models, prepared by AVL			
Validity:					
Basic trainir	g courses are offered	for all AVL AST software products.			
Content: * se	e chapter 2.1				
• Introdu	ction, theory, primer	examples, modeling, simulation, and post-processing			
Goals:					
Basic ki	nowledge				
• Capabil	ity of software handli	ng			
Customer B	<u>enefit:</u>				
• A fast a	nd efficient way to sta	art using the software tool			
Duration:					
• Depend	ling on training (see s	ubsequent product listing)			
Price (excl.	Tax): * see chapter 2.1				
• For sch	eduled training course	es held in Graz, the price is:			
	a) 520 euro p	er day and participant			
	b) 260 euro p	er day and participant for universities			
	AVL offers fixed these training co	dates for <b>scheduled training courses</b> , typically one training course per quarter of the year. At ourses, engineers from different companies can participate (max. 12 people).			
<ul> <li>Alterna training</li> </ul>	tively, training can be ; is:	e held on request. For <b>training on request</b> , the total price for one AST engineer for 1 full day			
	In Graz	2: 1570 euro for max. 4 participants			
<ul> <li>In Europe: 2260 euro for max. 6 participants at the customer location, including travel and accommo- dation</li> </ul>					
<ul> <li>The rest of the world: 6460 euro for 2 days training, including travel and accommodation. For each</li> </ul>					
additional day, 1570 euro.					
Contact					
Information & Organization _ Training Organization _ Petra Pintaric (act_training@ayl.com)					
Registration		Experience Cloud			
Training Sch	Componence cloud           Fraining Schedule         Experience Cloud				
<ul> <li>Price (excl.)</li> <li>For sch</li> <li>Alterna training</li> <li>Contact</li> <li>Information</li> <li>Registration</li> <li>Training Sch</li> </ul>	Tax): * see chapter 2.1 eduled training course a) 520 euro po b) 260 euro po AVL offers fixed these training co tively, training can be ; is: In Graz In Euro dation The res addition	es held in Graz, the price is: er day and participant er day and participant for universities dates for <b>scheduled training courses</b> , typically one training course per quarter of the year. At ourses, engineers from different companies can participate (max. 12 people). e held on request. For <b>training on request</b> , the total price for one AST engineer for 1 full day e: 1570 euro for max. 4 participants ope: 2260 euro for max. 6 participants at the customer location, including travel and accommo- st of the world: 6460 euro for 2 days training, including travel and accommodation. For each onal day, 1570 euro.			

# 3.2.2 Application Software Training

Application training courses are also standard training courses, but focus on specific applications and are based on the knowledge given by standard basic training.

For some products, various parts of the course for different applications are offered. They can be combined individually according to the customer's requirements.

ID	Service					
CC_322	Application Software	e Training				
Purpose:						
Application application i	software training will methods.	improve the knowledge of the software tool and will train the user in the methodology of special				
Validity:						
Application <sup>•</sup>	training courses are o	ffered for all AVL AST software products.				
Content: * see	e chapter 2.1					
Applicat	tion method, special t	heory, application examples				
• Special	modeling, post-proce	ssing technology				
• Result e	valuation and integra	ition				
Goals:						
• Special	application oriented k	knowledge				
Customer Be	enefit:					
• A fast a	nd efficient way to lea	arn a new software application field				
Duration:						
• Depend	ing on training (see s	ubsequent product listing)				
Price (excl. 1	ax): * see chapter 2.1					
• For sche	eduled training course	es held in Graz, the price is:				
	c) 520 euro per day and participant					
	d) 260 euro p	er day and participant for universities				
	AVL offers fixed these training c	dates for <b>scheduled training courses</b> , typically one training course per quarter of the year. At ourses, engineers from different companies can participate (max. 12 people).				
<ul> <li>Alternative training</li> </ul>	tively, training can be is:	e held on request. For <b>training on request</b> , the total price for one AST engineer for 1 full day				
	In Graz	2: 1560 euro for max. 4 participants				
	<ul> <li>In Europe: 2260 euro for max. 6 participants at the customer location, including travel and accommo-</li> </ul>					
	dation The rest of the world, 6460 outp for 2 days training including travel and eccommodation. For each					
	additional day, 1560 euro.					
Contact						
Information & Organization Training Organization – Petra Pintaric (ast training@avl.com)		Training Organization – Petra Pintaric (ast_training@avl.com)				
Registration	-	Experience Cloud				
Training Sch	edule	Experience Cloud				
Further infor	mation					

- > Application training courses are on request after completing the basic training.
- > Pre-requisites: Completing the related Basic Training Course.

# 3.2.3 Premium Software Training Package

Premium software training packages are extensions of the basic or application software training. They offer additional contact with the trainer beyond the training days.

ID	Service				
CC_323	Premium Software 1	raining Package			
Purpose:					
The prem the traine held indiv	um software training pa with regular meetings dually for each custome	ackage will help the users learn how to use the software faster by offering extended contact with after the basic or application software training. Meetings and additional training days are always er.			
Validity:					
Premium	software training packa	ges are offered for all AVL AST software products.			
Content:					
• Discu	ssion about user experi	ence			
• Revie	w of user generated mo	odels			
Goals:					
• Incre	ase experience and app	lication of the software at the customer location			
Customer	Benefit:				
A fast	er way to get informati	on and a speed-up of profitable work with software			
Duration:					
• Week	ly online meetings, app	rox. 2 hours each for 4 weeks following the basic or application training			
• Addit	ional training day after	4 weeks			
• Biwee	ekly online meetings, ap	prox. 2 hours each for 8 weeks following the additional training day			
Price (exc	. Tax): * see chapter 2.1				
• With	an additional training d	ay done at an AVL affiliate or via web-service: 3950 euro for max. 4 participants			
• With partic	With an additional training day done at the customer location with a local trainer from an affiliate: 5720 euro for max. 4 participants at the customer location, including travel and accommodation				
• With partic	• With an additional training day done at the customer location requiring experts from other affiliates: 6870 euro for max. 4 participants, including travel and accommodation				
Contact					
Information & Organization Training Organization – Petra Pintaric (ast_training@avl.com)		Training Organization – Petra Pintaric (ast_training@avl.com)			
Registrati	on	Experience Cloud			
Training S	chedule	Experience Cloud			
Further inf	ormation:				

- > Premium training packages can only be purchased in combination with basic or application training.
- Premium training packages can also be purchased following a standard scheduled training course, but meetings and additional training days are always held individually for each customer.
- > Pre-requisites: Completing the Basic or Application Training Course.

# 3.2.4 E-Learning

In addition to the face2face training courses, AST also offers various online training courses. E-Learning (or electric learning) includes all forms of learning in which electronic or digital media are used as the learning material.

#### **Remote/ Online Training** 3.2.4.1

Remote training courses are "real-time" training courses with the trainer and the trainees doing the training online, regardless of the country. For better communication, the trainer uses a headset with a microphone and a webcam with different view options.

ID	Service					
CC_324	Remote/ Online Trai	ning				
Purpose:						
• Training	courses are done on	line.				
Validity:						
Remote/ on	ine training courses a	re offered for all AVL AST software products.				
Requiremen	<u>t:</u>					
Local sc	ftware and license ins	stallation at the customer location				
Content: * see	chapter 2.1					
• Introdu	ction, theory, primer e	examples, modeling, simulation, and post-processing or				
Applicat	ion method, special t	heory, application examples,				
• Special	modeling, post-proce	ssing technology				
Goals:						
• Basic kr	owledge,					
• Capabil	ty of software handlir	ng or				
• Special	application-oriented k	nowledge				
Customer Be	enefit:					
• A fast a	nd efficient way to lea	rn a new software application field				
• No trav	el costs					
Duration:		and the second se				
• Depend	ing on training (see su	ubsequent product listing)				
Price (excl. 1	ax): * see chapter 2.1					
• For sche	eduled training course	es, the price is:				
	<ul> <li>520 euro per da</li> </ul>	y and participant				
	<ul> <li>260 euro per day and participant for universities</li> </ul>					
AVL offers fixed dates for scheduled training courses, typically one training course per quarter of the year. At						
these training courses, engineers from different companies can participate (max. 9 people).						
<ul> <li>Alternation</li> </ul>	• Alternatively, training can be held on request. For training on request, the total price for one AST engineer for 1 full day training ic.					
<ul> <li>1560 euro for max. 4 participants</li> </ul>						
Contact						
Information	& Organization	Training Organization – Petra Pintaric ( <u>ast_training@avl.com</u> )				
Registration		Experience Cloud				



webbased

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**Fraining**<sup>knowledge</sup>

book

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university COMPUTER

network



AVL 🎋 |January 2025 |

**Training Schedule** 

**Experience Cloud** 

# Methodology Development & Services- Advanced Simulation Technologies

# 3.2.4.1 Hybrid Training

Hybrid training, also known as blended learning or mixed-mode instruction, is an education approach that combines online education materials and opportunities for online interaction with traditional location-based classroom methods. Hybrid training is a combination of "live" F2F training courses with participants at the Training Center in Graz and trainees participating online.

# Methodology Development & Services- Advanced Simulation Technologies

# 3.2.5 AVL Resource Box (ResBox)

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The <u>AVL Resource Box</u> offers a range of valuable services to enhance your experience with AVL's Simulation Suite. Here's what you can expect:

- 1. Select and Download Materials: Easily access and download a variety of resources related to AVL's Simulation Suite, ensuring you have the tools you need at your fingertips.
- 2. Filter Your Selection: Efficiently filter through a wide array of materials, including examples, documentation, videos, webinars, and more, to find exactly what you're looking for.
- 3. Get Information About all Resources: Gain detailed insights into various examples, video trainings, model-related videos and upgrade trainings. View preview pictures, and discover solutions tailored to your needs.

With these services, the AVL Resource Box ensures you have comprehensive support and information to make the most of AVL's innovative technologies.



# 3.2.6 Electrification Training

# 3.2.6.1 Electrification Training Vehicle

### TELV-01 / AVL CRUISE™ M Battery and Range Extended Electric Vehicle Concept Finding & Layout



# **TELV-02** / AVL CRUISE<sup>™</sup> Fuel Cell Electric Vehicle Concept Finding & Layout

Models: C04063_FC_Testbed C04069_Water_Separator C04078_PEMFC_Cold_start C04060_Therm_Mgmnt_FCEV_BoP C04014_Powertrain_FCEV C04016_Powertrain_FCEV C04015_FOwertrain_FCEV	C04064_Humidifier C04072_PEMFC_Reduced_Dim C04075_BoP_Component_Sizing_Cathode C04061_Cathode C04013_FCEV_BoP_Analytical_PEMFC C04015_Powertrain_EL_FCEV C04017_FCEV_EIChem_FC	
Module 1* Basic	Module 2 Application	Module 3 Application
1 Day	1 Day	1 Day
Introduction	FCEV powertrain model	Applications & FCEV power- train model
<ul> <li>CRUISE M GUI, Pre- and Post-processing</li> <li>Control domain in CRUISE M</li> <li>Electric domain in CRUISE M</li> <li>Mechanical domain in CRUISE M</li> <li>Basic model setup with calculation tasks</li> <li>Simple powertrain</li> </ul>	<ul> <li>BOP intro</li> <li>Gas path domain in CRUISE M</li> <li>Anode</li> <li>Cathode</li> <li>Liquid domain in CRUISE M</li> <li>Thermal domain in CRUISE M</li> </ul>	<ul> <li>Reduced dimensionality Fuel Cell</li> <li>Advanced powertrain</li> <li>Degradation</li> <li>Q&amp;A</li> </ul>

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\* Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03) only has to be done once

### TELV-03 / AVL CRUISE<sup>™</sup> Hybrid Electric Vehicle Concept Finding & Layout



\* Module 1 (Basic Training for TELV-01, TELV-02 & TELV-03) ) only has to be done once

# 3.2.6.2. Electrification Training Fuel Cell (PEM)

### TELF-01 / AVL FIRE™ M PEM Fuel Cell Module Performance Analysis



\* Module 1 (Basic Training for TELF-01, TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once



#### **TELV-05** / AVL CRUISE<sup>™</sup> M PEM Electrolyzer

Models: C040210\_PEMEL\_System\_Demo.proj



Module 1 Basic

#### 1 Day

#### **PEMEL: Basics**

- PEM Electrolyzer (PEMEL) -.
- Technology overview CRUISE M Basic GUI function-
- ality PEMEL System Simulation
- model PEMEL Model: Simulation Set-. tings, Gas/Liquid Composition Settings, Auxiliary Functions, Online Monitoring, Results Post-processing, Convergence Con-trol

Module 2

#### 1 Day

#### **PEMEL: Stack and BoP Components**

- PEMEL Stack: Basics and Parame-
- terization overview PEMEL BOP: Water Tank, Valves, Water Pump, Water Cooler, Electric Circuit
- PEMEL BOP: Gas-Liquid Separator, De-Oxi Catalyst, Electric Heater, Condenser
- PEMEL BOP: Pressure Swing Ab-sorber (PSA), H2 Compressor .

# Module 3

Application

#### 1 Day

#### **PEMEL: Use Cases**

- PEMEL Model: Controls of BOP, • Part Load and Full Load operation
- PEMEL Use Case: System Pres-sure operation, Temperature Set-points (Stack and Condenser)
- PEMEL Use Case: Single vs. Multi Stage Compression PEMEL Use Case: Aging

# 3.2.6.3 Electrification Training Battery



\* Module 1 (Basic Training for TELF-01, TELF-02, TELB-01 & TELM-01, TELP-01) only has to be done once

## 3.2.6.4 Electrification Training Power Electronics

**TELP-01 /** AVL FIRE<sup>™</sup> M Power Electronics





\* Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once



# TCFM-01 / AVL CRUISE<sup>™</sup> M/AVL FIRE<sup>™</sup> M Battery 3D-1D

### 3.2.6.4 Electrification Training Electric Motor



#### TELM-01 / AVL FIRE<sup>™</sup> M PMSM E-Machine Electromagnetics and Thermal Investigation

\* Module 1 (Basic Training for TELF-01, TELB-01 & TELM-01, TELP-01) only has to be done once

# 3.2.6.5 Electrification Training E-Axle

#### **TELA-01** / AVL EXCITE<sup>™</sup> Power Unit E-Axle NVH and Durability Analysis (AWS based) Models: 502\_E\_Axle

Module 1\* Module 2 Basic Application 1 Day 1 Day Extended simulation Advanced simulation Modeling extensions: Introduction of EXCITE Microgeometry - contact Power Unit capabilities and modeling applots FlexGear – retained proaches to simulate nodes eAxles with cylindrical Stator – teeth forces and planetary gear RCA (Root Cause Analystages Creating an advanced sis) eAxle model Results evaluation using MA (Modal Analysis) • NTPA (Numerical Trans-fer Path Analysis) Impress Chart and Impress 3D (Data Recov-. TF (Transfer Functions) ery), gear mesh evaluation

\* Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

### TELA-02 / AVL EXCITE<sup>™</sup> M NVH and Durability (SDT based)

Models: 502\_E\_Axle





\* Module 1 (Basic Training for TELA-01 & TELA-02) only has to be done once

# 3.2.7 AVL BOOST™ Training Courses

#### TBCS-01 / AVL BOOST™ Basic Training Course

#### Models:

4t1.bwf ottocalc short.bwf TCI\_short.bwf 4t1\_gasoline\_transient\_ECU\_driv.bwf

# Module 1 Basic 1 Day Introduction Introduction and Theory

- Create a Model of a 4-stroke Gasoline or Diesel Engine .
- (1 cylinder gasoline model optional - aimed for customers dealing with the motorcycle engines) Series Calculation Post-processing
- .
- Control Elements MATLAB Interfaces
- . BURN module: combustion · rate of heat release evaluation based on measurement data

Module 1 Basic

### 1/2 Day

Calculation

**Transient Calculation** (on request as additional 1/2 day)



#### TBCS-02 / AVL BOOST™ Aftertreatment Required pre-requisites: TBCS-01

Models: DOC\_LightOff.bwf SCRT\_AdDesorbtion.bwf SCRT\_Parameter\_Sets.bwf DPF Loading.bwf DPF\_BackDiffusion.bwf EHC\_DOC\_ECE\_Cycle.bwf

> Module 2 Application

# 1 Day Introduction

- Introduction and Theory
- Examples: DOC Light Off and DPF Regeneration
- Kinetic Parameters Calibration Using Optimization Tool
- Introduction to AST User Coding Interface

OxiCat\_LightOff.bwf SCR\_WCL\_AdDesorbtion.bwf DPF\_BareTrapRegen.bwf DPF Filtration Soot Classes.bwf WHTC\_400s\_EAS.bwf WHTC\_600s\_EAS\_Controlled.bwf

> Module 2 Application

#### 1/2 Day

#### Simulation

Complete EAS System modeling using test bed data Control functions



### TBCS-04 / AVL BOOST<sup>™</sup> Turbocharger



charger Model



# 3.2.8 AVL CRUISE™ Training Courses

#### TCSS-01 / AVL CRUISE™ Basic Training Course

# Models: Man\_FWD ver\_0001 Aut\_FWD ver\_0001





#### TCSS-04 / AVL CRUISE™ GSP Required pre-requisites: TCSS-01

Models: GSP Wizard AMT ver\_0001 GSP AMT ver\_0001





# 3.2.9 AVL CRUISE<sup>™</sup> M Training Courses

CRUISE M GUI, Pre- and

Basic model setup with

Post-processing

calculation tasks

**Online Monitoring** 

AVL CRUISE<sup>™</sup> M Physical Engine Basic Training Courses TCME-01 / CRUISE M Physical Engine / GASOLINE TCME-02 / CRUISE M Physical Engine / DIESEL

#### Models: C06111 EPW CAR Gasoline C06107\_EPW\_CAR\_Diesel



- and Wizards Steady State Engine
  - mode
- Transient, HiL, Soft ECU modes
- Turbocharger
- Control Strategies

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Basic 1 Day

Module 1

#### Engine model

- Generators
- Parameterization
- and Wizards
- Steady State Engine mode
- Transient, HiL, Soft
- ECU modes
- Turbocharger **Control Strategies**

AVL CRUISE<sup>™</sup> M Engineering Enhanced Engine Basic Training TCME-03 / CRUISE M Engineering Enhanced - Engine Basic / GASOLINE TCME-04 / CRUISE M Engineering Enhanced - Engine Basic / DIESEL

Models:

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C06056\_Gasoline\_EE\_Calibration

CRUISE M

Basic model setup with calculation tasks



Module 1 Basic	Module 1 Basic	Module 1 Basic			
1 Day	1 Day	1 Day			
Introduction <ul> <li>CRUISE M GUI, Pre-</li> </ul>	Engineering Enhanced Engine model	Engineering Enhanced Engine model			
and Post-processing <ul> <li>Engineering Enhanced</li> <li>Cylinder</li> <li>Gaseous domain in</li> </ul>	<ul><li>Steady State model</li><li>Transient model</li></ul>	<ul> <li>Turbocharger</li> <li>Transient control</li> <li>Peripheral models</li> </ul>			

AVL CRUISE<sup>™</sup> M Engineering Enhanced EAS Basic Training TCME-05 / CRUISE M Engineering Enhanced EAS / GASOLINE TCME-06 / CRUISE M Engineering Enhanced EAS / DIESEL

# Models:

TCME-05: C06049\_Gasoline\_EAS\_Demo.proj TCME-06: C06039\_Diesel\_EAS\_ASC\_Wizard\_Demo.proj C06040\_Diesel\_EAS\_Demo.proj

C06041\_Diesel\_EAS\_SCR\_Wizard\_Demo.proj C06042\_Diesel\_EAS\_sDPF\_Wizard\_Demo.proj



#### TCMF-01 / AVL CRUISE™ M Flow Basic

#### Models:

Several simple models, not part of the installation



Underhood Modeling



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# Methodology Development & Services- Advanced Simulation Technologies



**TCMH-01** / AVL CRUISE<sup>™</sup> M Mobile A/C Basic Required pre-requisites: TCMF-01

#### Models:

C01001\_AC\_Circuit\_EV C01002\_Heat\_Pump\_Cycle\_Internal\_HE C01008\_Single\_Stage\_Controlled



TCMH-02 / AVL CRUISE<sup>™</sup> M BEV with HVAC Required pre-requisites: TELV-01 and TCMH-01

#### Models:

C01001\_AC\_Circuit\_EV C05058\_Cabin\_Air\_ReCirc\_Sys\_GF





# 3.2.10 AVL EXCITE™ Training Course

TETR-01 / AVL EXCITE™ to AVL EXCITE™ M Transition





# 3.2.11 AVL EXCITE™ Designer Training Course

#### **TEDE-01** / AVL EXCITE<sup>™</sup> Designer Basic



# 3.2.12 AVL EXCITE<sup>™</sup> Piston&Rings Training Courses

#### TEPR-01 / AVL EXCITE<sup>™</sup> Piston Basic

#### Models:

202\_GasolineEngine\excite\_pr\1\_4L-Gasoline  $203\_I4\_Demo\_Diesel \ excite\_pr \ I4\_demo\_diesel$ 



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Axial ring motion

Ring twisting

Inter-ring pressure

 Cil film thickness left on liner wall Lubrication gap betweer ring and liner wall

Hydrodynamic load carrying capacity

Hydrodynamic friction force and FMEP pressure

Blow-by



202\_GasolineEngine\excite\_pr\1\_4L-Gasoline 203\_I4\_Demo\_Diesel\excite\_pr\I4\_demo\_diesel



### Modeling

- Ring Dynamics Theory
- General Information
- **Ring Dynamics Modeling** .
- Approaches
- . Lube Oil Consumption -Theory
- . Build up and run a model

#### TEPR-03 / AVL EXCITE<sup>™</sup> Lube Oil Consuption Models:

202\_GasolineEngine\excite\_pr\1\_4L-Gasoline 203\_I4\_Demo\_Diesel\excite\_pr\I4\_demo\_diesel



#### 1 Day

#### **Introduction and Basic** Modeling

- Lube Oil Consumption -Theory
- General Information Lube Oil Consumption
- Modeling Approaches . Build up and run a model

LOC due to evaporation from liner wall LOC due to throw-off Î above top ring LOC due to oil blow through end gap into combustion chamber LOC due to scraping of piston top

LOC due to evaporation

LOC due to throw-off above top ring

LOC due to oil blow through end gap into combustion chamber

LOC due to scraping of piston top

# 3.2.13 AVL EXCITE™ Power Unit Training Courses

#### TEPU-01 / AVL EXCITE<sup>™</sup> Power Unit Basic

#### Models:

100\_General\excite\General\_Example3\_extended 101\_Primer\excite\Primer\_FEM\_NONL\_abq



#### **TEPU-02** / AVL EXCITE™ Power Unit Crankshaft Dynamics Required pre-requisites: TEPU-01

#### Models:

102\_I4\_Demo\excite\I4\_demo\_CS\_SHM\_abq\_enhd\_sweep.ex 102\_I4\_Demo\excite\I4\_demo\_CS\_FEM\_abq\_enhd\_sweep.ex



TEPU-03 / AVL EXCITE<sup>™</sup> Power Unit Crankshaft Stress Analysis Required pre-requisites: TEPU-01 and 02

Models:

102\_I4\_Demo\excite\I4\_demo\_CS\_SHM\_abq\_enhd\_sweep.ex 102\_I4\_Demo\excite\I4\_demo\_CS\_FEM\_abq\_enhd\_sweep.ex





**TEPU-04** / AVL EXCITE<sup>™</sup> Power Unit Main Bearing and Conrod Bearing Analysis Required pre-requisites: TEPU-01

#### Models: installation examples

103\_Bearing\excite\MainBearing\_EHD\_abq.ex 104\_Conrod\excite\Conrod\_abaqus\_OSL.ex



N A	Module 2 Application	Module 2 Application	Module 2 Application	M Ap	odule 2
	1/4 Day	1/4 Day	1/4 Day	1	/4 Day
Introduce Age Intr Fea tior The Fric Sur and	enda roduction stures and Applica- ns eory (EHD joint) tion face Roughness d Micro-contact	Modeling Guidelines (FE and EXCITE) FE Model Require- ments, retained nodes and condensation EXCITE PU modeling Thermal Analysis Wear Analysis Oil Supply Lines	MB and Conrod Bear- ing Models - Practice Overview of EHD Defini tions in GUI Body definitions Joint definitions Loads Create Model, Simula- tion, Create Results	<ul> <li>Post-</li> <li>2D pc</li> <li>IMPRI</li> <li>3D pc</li> <li>IMPRI</li> </ul>	processing ost-processing, ESS Chart ost-processing, ESS 3D

**TEPU-05** / AVL EXCITE™ Power Unit Main Bearing Wall and Conrod Stress Analysis Required pre-requisites: TEPU-01

#### Models:

103\_Bearing\excite\MainBearing\_EHD\_abq.ex 104\_Conrod\excite\Conrod\_abaqus.ex

Analysis



#### **Introduction and Theory**

- Introduction and theory
   FEModeling Guidelines for MB Wall and Conrod
- High Cycle Fatigue (only presentation)
- Thermal Analysis
- Fretting



TEPU-06 / AVL EXCITE<sup>™</sup> Power Unit 3D Piston Dynamics Required pre-requisites: TEPU-01

Models:





#### TEPU-07 / AVL EXCITE<sup>™</sup> Power Unit Noise, Vibration & Harshness Structural Required pre-requisites: TEPU-01 and 02

#### Models:

102\_I4\_Demo\excite\I4\_demo\_PU\_FEM\_abq\_nonl\_sweep.ex



Post-processing

mission model



TEPU-08 / AVL EXCITE™ Power Unit Transmission MT or AT Required pre-requisites: TEPU-01

#### Models:

107 I4 Demo TransmissionManual\excite\I4 demo transmission rigid.ex 107\_I4\_Demo\_TransmissionManual\excite\I4\_demo\_transmission\_NVH.ex or 107a I4 Demo TransmissionAutomatic\excite\I4 demo automatic transmission.ex



Dual Mass Flywheel and Clutch modeling



TEPU-12 / AVL EXCITE<sup>TM</sup> Power Unit Micro-contact Analysis Required pre-requisites: TEPU-01 and 04 or 06

Models:







#### TEPU-15 / AVL EXCITE™ Acoustics (Air Born Noise)

#### Models:

4001\_I4\_Demo\I4\_demo\_full\_workflow.proj



 Excite Acoustics 3D Postprocessing





#### **TEPU-17** / AVL EXCITE<sup>™</sup> Power Unit Power Unit Valve Train

#### Models:

4001\_I4\_Demo\I4\_demo\_full\_workflow.proj



#### TEPU-18 / AVL EXCITE<sup>™</sup> Power Unit Power Unit Valve Wear Analysis

Models:

4001\_I4\_Demo\I4\_demo\_full\_workflow.proj



# 3.2.14 AVL EXCITE™ Timing Drive Training Courses

#### TETD-01 / AVL EXCITE™ Timing Drive Basic Dynamics Calculation

Models: 01\_SVT-Intake\_OHC-Flat-Tappet.etd 03\_Intake-Camshaft.etd 05\_Timing-Gear-Train.etd 07\_Exhaust-Valve-Train-System.etd 09\_Chain-Drive.etd

02\_SVT-Exhaust\_OHC-Finger-Follower.etd 04\_Exhaust-Camshaft.etd 06\_Intake-Valve-Train-System.etd 08\_Timing-Drive\_w-Gear-Train.etd 10\_Timing-Drive\_w-Chain-Drive.etd





#### TETD-05 / AVL EXCITE™ Timing Drive Chain & Belt Drives Required pre-requisites: TETD-01

Models:







# 3.2.15 AVL EXCITE™ M Training Courses

TEXM-02 / AVL EXCITE™ M - Large Scale DOE and Robust Optimization using CAMEO™





TEXM-03 / EMT - Large Scale DOE and Robust Optimization using CAMEO<sup>™</sup>

Models: 5031\_Simple\_DOE\_CAMEO

Module 1 Basic
1/2 Day
EMT for DOE
<ul> <li>Introduction</li> <li>EMT for DOE</li> <li>Working Example</li> <li>CAMEO + EMT DOE</li> <li>Evaluation</li> <li>Robust Optimization</li> </ul>



#### TEXM-05 / AVL EXCITE™ M Cranktrain Basic

Models: 561\_I3\_IC







# 3.2.16 AVL FIRE™ Training Courses

TFGP-01 / AVL FIRE<sup>™</sup> Basic (General Purpose)

Models: 900\_Intake Manifold 952\_Sliding Grid Interface: Rotating Object 901\_FAME<sup>™</sup> Hexa: Cooling Jacket



Module 1 Basic	Module 1 Basic	Module 1 Basic
1 Day	1 Day	1 Day
Introduction	Main features	Other tools/features
<ul> <li>Introduction to AVL FIRE™</li> <li>Basic Model Generation</li> <li>Mesh generation (for non-moving, steady geometries)</li> <li>Simulation setup – basics Postprocessing – basics</li> </ul>	<ul> <li>Computational volume domain in FAME HEXA</li> <li>Advanced features, such as Sliding, MRF</li> <li>Basic model setup FIRE WM</li> <li>Post-processing in FIRE WM</li> <li>Self-working on example</li> </ul>	<ul> <li>Moving mesh concept</li> <li>Sliding, MRF</li> <li>Advanced simulation setup</li> <li>Optimizatio, formulas</li> <li>Impress chart post-processing</li> </ul>

#### **TFEN-03** / AVL FIRE<sup>™</sup> IC Engine – GDI Nozzle Required pre-requisites: TFEN-01

Models: 979\_GDI\_Flash\_Boiling



# TFEN-04 / AVL FIRE<sup>TM</sup> IC Engine – Piston cooling Analysis Required pre-requisites: TFEN-01

Models:

9400 Automatic Optimization Example



Simulation result analysis



TFEN-18 / AVL FIRE™ IC Engine - Aftertreatment - SCR & DPF Required pre-requisites: TFEN-01

Models: 909\_Particulate\_Filter

911\_Diesel\_Exhaust\_System 924\_Damaged\_Particulate\_Filter 932\_Selective\_Catalytic\_Reactor





# 3.2.17 AVL FIRE™ M Training Courses



Model analysis

# TFME-01 / AVL FIRE™ M Engine (GDI/ PFI/ Diesel Engine Related)

#### Required pre-requisites: TFIM-01, Module 1

Models: 9600\_In-cylinder flow 9601 Fame Engine Pre-processing 9602\_Fame Engine Post-processing 9603 Engine Automated workflow 9604\_PFI Engine Automated workflow

Module 1 Module 2 Application

#### 1 Day

#### Pre-processing

- Model preparation
- Surface preparation
- Selection definition
- Movement prescription
- Mesh generation

#### **Simulation Setup**

- Template definition
- Boundary conditions
- Initial conditions
- Convergence criteria
- Underrelaxation
- Differencing schemes
- Turbulence modeling

M GUI

# 1 Day

Application

# **Physical Models**

- Species transport
- Spray model
- Combustion / reaction model
- Emission model
- Knocking model
- Post-processing
- . Result analysis

#### Post-processing

- Running simulations .
  - Simulation monitoring
- Post-processing Result analysis .

#### TFME-02 / AVL FIRE™ M IC Engine - Diesel Injection Nozzle Required pre-requisites: TFME-01

#### Models:

9103\_Interactive\_Meshing.proj 9310\_Diesel\_Injector.proj 9312\_Automated\_Injector.proj



#### TFME-04 / AVL FIRE™ M Head Block Compound

Required pre-requisites: TFME-01

#### Models:

9301\_Cylinder\_Head.proj Internal training material: Foton GDI Engine 9520\_HBC\_Thermal\_Load\_Management.proj Internal training material: Foton GDI Engine

Module 2 Application		Module 2 Application		Module 2 Application
1 Day		1 Day		1 Day
Introduction of the HBC application and simulation specifics Heat transfer model parameters and influence on the results AVL FIRE <sup>TM</sup> M GUI, Pre- and Post-processing Basic model setup with calculation tasks	:	<b>Modeling</b> Preparation of HBC input model (CAD data) Multi-domain model gener- ation Setup of the simulation Starting and monitoring Result analysis		HBC module Introduction of the HBC tra sient operation and simula- tion specifics Preparation of input data (System level VTMS - 1D simulation) Preparation of input data (Cylinder Inner flow - 3D simulation) Setup of the HBC simulation Transient simulation-specifi
			•	Transient simulation-speci parameters

- Starting and monitoring of the simulation
- Result analysis
- Mapping of 3D AVL FIRE re-

- с

- - sults to the FEM mesh

TFME-05 / AVL FIRE™ M Liner Cavitation Required pre-requisites: TFME-01





- Preparation of excitation . data (obtained with EX-CITE simulation)
- Setup of the simulation Simulation-specific pa-
- rameters and their influence on the results
- Starting and monitoring of • the simulation
- Result analysis



TFME-06 / AVL FIRE™ M IC Engine - Intake Port Flow Required pre-requisites: TFIM-01

#### Models:

9502\_Port Workflow

Module 2 Application 1 Day **Introduction and Modeling** 

- Introduction to port flow simulation
- Flow evaluation parame-. ters (discharge rate, swirl/tumble)
- Formulas
- Single model generation (Reference TFIM-01) .
- Series of model generation Single and series simulation
- setup and running
- Result analysis



TFME-07 / AVL FIRE<sup>™</sup> M Eulerian Multiphase Module Required pre-requisites: TFIM-01

Models: 9356\_Tank\_Filling.proj 9384\_Embedded\_Body\_Gearbox.proj 9310\_Diesel\_Injector.proj





45 400 () [0 350

emperature (

200

150

50

# TFME-08 / AVL FIRE™ M Quenching Required pre-requisites: TFIM-01

Basic example prepara-

tion

#### Models:

9307\_Steel\_Quenching.proj 9308\_Quenching.proj 9309\_RPI\_Wall\_Boiling.proj



Simulation result analysis



January 2025 |

AVL 🎋

Monitoring Point 02

20 Si Time (s)

# Methodology Development & Services- Advanced Simulation Technologies

TFME-09 / FIRE M IC Engine - Aftertreatment - SCR Models: 9305\_Aftertreatment\_AdBlue\_SCR





# 3.2.18 AVL SPA™ Training Course

TSPA-01 / AVL SPA<sup>™</sup> Basic



- Criteria Introduction .
- Rating Improvement Report Generation .
- .



# 3.2.19 Model.CONNECT<sup>™</sup> Training Course

TMCO-01 / Model.CONNECT<sup>™</sup> Basic





TMCO-02 / Model.CONNECT<sup>™</sup> Advanced

Case generation

.



- DYMOLA AVL EXCITE™ .
- .
- GT-SUITE .
- MATLAB .
- KULI
- FLOMASTER™
- OPENMODELICA PYTHON™ .
- PYTHON™ Custom •
- VTD
- AVL VSM™ .



# 3.2.20 AVL Scenario Designer™ Training Course

#### **TSDB-01** / Scenario Designer<sup>™</sup> Basic

#### Models: Cut-in.proj OpenSCENARIO\_BASICS\_Trajectories.proj OpenSCENARIO\_BASICS\_Synchronize.proj



#### Create more scenarios

- Define routes
- Define trajectories
- Set up synchronize action

# 3.2.21 AVL Scenario Simulator™ Training Course







# 3.2.22 PreonLab Training Course







#### TPREO-03 / PreonLab Basic Water Management

Models: RainWaterManagement Airflow.prscene Drain.prscene





# 3.2.23 Python<sup>™</sup> Training Course

#### TPYT-01 / Python<sup>™</sup> Basic



# 3.2.24 AVL VSM<sup>™</sup> Training Courses

#### TVSM-01 / AVL VSM<sup>™</sup> Basic

#### Models:

Template VSM models (various) Manage\_Simulink\_Parameters.zip Battery.zip KnC\_Neutral\_Example.zip Simulink\_inplementation.zip HV\_Battery\_Example\_Extended.zip

Vehicle\_Model\_Factory\_Example.zip Hydro\_Engine\_Mounts.7z Sequence\_and\_Simbook.7z HV\_Battery\_Example\_Base.zip

RDE

# 1 Day

Module 1

Basic

#### Introduction & Setups

- Introduction to Applications
- VSM Basics/Workflow
- Setups: Vehicle Geometry & Aerodynamics
- Setups: Suspension
- & Compliance
   Setups: Tyre & Tyre Plotter

\_-----



# 1 Day

#### Setups (cont.) & Track Generation

- Setups: Spring & Damper & Anti-Roll Bar
- Setups: Bumpstop & Rebound Limiter
- Setups: Drivetrain & Engine
- Setups: Hybrid & Electric Motor, Electric Controller, Battery
- BatteryTrack Generation3D Viever
- SD vieve



#### Module 1 Basic

#### 1 Day

## Applications

- Driver Setup
- Variation
- Results & Postpro-
- vsM Matlab Simulink
- VSM Vehicle Model Factory

# 3.3 Non-Standard Software Training

Beside the standard training courses, AVL AST offers non-standard training courses for specific customer interests that are based on customer models as on-the-job training.

Such training courses are treated as separate projects. Content, duration, and price will be defined individually according to the specific needs and requests. A separate project proposal will be given by AVL AST (refer also to **chapter 5**).

Non-standard training is offered for advanced simulation solutions for virtual development and for the following solution areas:



For further information or a specific project proposal, contact your responsible AST Sales Manager.

Contact		
Additional Information	Responsible Sales Manager	
Proposal	Responsible Sales Manager	

# 3.4 Software Support

Software support at AST is organized according to the AST Global Customer Support Process (GCSP).

The GCSP defines the process steps for answering all regular customer questions and requests related to AVL AST software products. The defined process does not cover customer contact which takes place within project work or joint research developments.

The GCSP includes a level concept:

- > 1<sup>st</sup> level support is done by local AST affiliates (if no local affiliate is available, 1<sup>st</sup> level support is done by AST in Graz)
- > 2<sup>nd</sup> level support by AST headquarters in Graz

AST offers support by email. Telephone support is offered for 1<sup>st</sup> level support at some AST affiliates. Telephone support is not given by AST in Graz or for 2<sup>nd</sup> level support generally.

For each product or product group, a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

To receive software support, it is mandatory to have a valid maintenance contract and to have participated in a related training course held by AVL. Within the partnership programs UPP ("university partnership program") and RPP ("research partnership program"), a dedicated person is defined. He/she acts as a contact person to our support organization.

ID	Service			
CC_33	Software Suppor	t		
Purpose:				
Software sup	oport via email is th	ne single point of contact for customers regarding software-related issues (beside sales information).		
AST support ulation proje tomers.	engineers are hig ects within AVL's e	hly experienced calculation engineers, who also perform software training and project work in sim- ngine development process or separate pilot, validation, or method development projects for cus-		
Validity:				
The CSP is de	efined worldwide	and is valid for all AVL AST software tools.		
Content:				
• Answer	software-related	questions		
<ul> <li>Take ov agemen</li> </ul>	Take over change requests or enhancement requests from customers and transfer them to development and product man- agement			
Goals:				
• Help the	e customer with d	aily problems		
• Improve	e product quality a	nd customer satisfaction		
• Support	Support development with information about customer needs and recommendations			
• Improve	e the relationship	with the customer		
Customer Be	enefit:			
• One cor	One contact for all software-related questions			
Applicat	Application know-how of all AST support engineers			
Duration:				
• 30 hour	30 hours per year of software support is included with each license.			
• If this limit is exceeded, it will be charged separately and treated as consulting or project work.				
Price (excl. Tax):				
Software support via email is free of charge for every customer of AST products.				
Contact				
About the P	rocess	Customer Support Manager – Christian Vock ( <u>christian.vock@avl.com</u> )		
Who is my L	ocal Support?	Please contact your local sales manager or <u>local support</u> via email.		

### Further information:

Customer Support Process --> An overview of the GCSP is given in Appendix 7.1.

# 4. Know-How Transfer & Engineering Support

This service group sets its focus on engineering know-how and its transfer to the customer.

Contact			
Additional Information	Responsible Sales Manager		
Proposal	Responsible Sales Manager		

# 4.1 Technology Seminars

Technology seminars are organized as TechDays by AST Graz or a local affiliate. They can be performed for a specific customer and at the customer location, or as a corporate event where different customers can participate.

# ID Service

CC_41 Technology Seminars / TechDays			
Purpose:			
Within the frame of a technology seminar, a specific engineering topic and application field is discussed, including theoretical			
background, application field, problems, and solutions. The focus is set on simulation-related problems and solutions.			
Validity:			
All engineering topics, which are connected to AST software products, can be addressed. Although the seminar content is kept more general and not focused on AST products, AST-specific solutions and benefits are presented as AST know-how is based on those methods and tools.			
Content:			
Definition of the entire topic			
Theoretical background			
Components and functionality			
<ul> <li>Problems and engineering tasks, which have to be solved</li> </ul>			
Technical solutions and applied methods			
Goals:			
Generate understanding of the engineering topic			
Transfer of application know-how for the specific topic			
Understanding of cross effects			
Customer Benefit:			
Compressed know-how transfer of cutting-edge technology for a specific application field			
Duration:			
• The duration depends on the specific topic, but it is typically between 1 and 3 days.			
Price (excl. Tax): * see chapter 2.1			
• Seminar fee for a TechDay starts from <b>400 euro</b> per participant and it may vary			

# 4.2 Engineering Support

This module focuses mainly on the usage of AVL AST software products in daily life and real development projects, including the interpretation of results and dealing with variants (*application-oriented*).

Specific services are:

- Start-up support
- Enhancement support
- ➢ Consulting
- > Software customization and specific software development

# 4.2.1 Start-up Support

ID		Service			
CC	_421	Start-up Support			
<u>Pur</u>	rpose:				
Sta pro per and det	Start-up support is on-the-job training for a standard application using a specific customer model. It is organized as a separate project for a defined period of time. The target is to get started with a real application example. Start-up support can be performed at AST in Graz, entirely or partly at the customer location. Typically, AST performs the main steps of the investigation and afterwards re-performs each step on site together with the customer. AST makes use of these models and results for a detailed explanation of each work step.				
<u>Val</u>	idity:				
Sta ing	rt-up sup courses (	port is offered for all standard applications and all AST products. Standard applications refer to the standard train- offered by AST.			
An	input she	et defining all required data and models is sent to the customer in advance.			
<u>Cor</u>	<u>ntent:</u>				
•	Explana	tion of the workflow and all work steps			
•	Setup o	f necessary models, performing analysis, evaluation and interpretation of results			
•	Explana	tion of the introduction of modifications			
•	Hints ar	nd significant information about the application			
•	The wo	kflow and the entire work performed will be documented in a report.			
Go	als:				
•	The ent	ire workflow performed			
•	The cus	tomer can perform the specific application by him/herself.			
<u>Cus</u>	stomer Be	enefit:			
•	Knowle	dge transfer from AVL for standard application			
•	Usage c	f customer models			
•	The cus	tomer becoming skilled with the new tool and application in a short time			
•	Maximu	Im training effect			
<u>Du</u>	ration:				
•	The dur	ation of start-up support is <b>8 to 10 weeks</b> .			
•	3 weeks in Graz	of this period are defined as the customer and the AVL engineers working together. This can be either held at AVL or at the customer location.			
•	The spe with the	cific customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar e model and performs all the necessary modifications to the model or defines these modifications.			
•	The mai docume	in work steps are done by AVL separately to keep the on-site period at maximum efficiency. All work performed is ented and explained.			
Pric	ce (excl. T	<u>ax):</u>			
The acc	e total co commoda	st is in the range of <b>25060 to 62790 euro</b> (depending on the application and the complexity of work). Travel and tion for the AVL engineer are charged separately.			

# 4.2.2 Enhancement Support

Enhancement support is offered to experienced users of AVL AST software tools. Within this module, know-how about very specific new features or methods is investigated, transferred to the customer, and implemented into the specific development process.

Enhancement support is guided by a specific model and application using customer-specific data. A comparison to the previous methods and validation by measurements could be part of this work.

ID	Service
CC_422	Enhancement Support
Enhanceme customer m into the cus	ent support is on-the-job training for the usage of a new feature or method, offered by AST software, using a specific nodel. It is organized as a separate project for a defined period of time. The target is to integrate this feature or method stomer-specific application work.
Enhanceme	ent support can be performed at AST in Graz or at the customer location.
The specific the model a to the custo	c customer model should be sent to AST about 2 weeks in advance to ensure that the AST engineer gets familiar with and performs all the necessary modifications to the model or defines these modifications. Model requirements are sent omer in advance.
Validity:	
Enhanceme	ent support is offered for all AST products.
Content:	
• Explan	ation about functionality of the feature and the method
• Update	e of the customer-specific methodology and workflow
• Applica	ation on a customer model
• Compa	rison of the old and new workflow, model changes and results
• Hints a	nd significant information
Goals:	
• Detaile	d know-how transfer of new features and methods
• The cu	stomer can perform the specific application by himself/herself.
Customer E	Benefit:
• Knowle	edge transfer from AVL for new features and methods
• Usage	of customer models
• The cu	stomer becoming skilled with the new features and methods in a short time
• Maxim	um training effect
Duration:	
• The du	ration of enhancement support is <b>1 to 5 weeks</b> .

• The entire period is defined as the customer and the AVL engineer working together. This can be either held at AVL in Graz or at the customer location.

### Price (excl. Tax): \* see chapter 2.1

The price for one AST engineer for 1 week (5 full working days) at the customer location and the preparation phase is:

- Preparation phase: 3950 euro\* see chapter 2.1
- 7970 euro per week; excl. travel and accommodation \* see chapter 2.1

Travel and accommodation for the AVL engineer are charged separately.

# 4.2.3 Consulting

This module describes the possibility to book highly skilled and experienced engineers from AST for a defined period of time for work at the customer location.

CC_423       Consulting         Purpose:       AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools.         Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance s that the AST engineer can be well prepared to increase the efficiency of the on-site work.         Validity:       Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training an support activities from AST.         Content: <ul> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li></ul>			
<ul> <li>Purpose:</li> <li>AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools.</li> <li>Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance s that the AST engineer can be well prepared to increase the efficiency of the on-site work.</li> <li>Validity:</li> <li>Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST.</li> <li>Content:</li> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li> </ul>			
<ul> <li>AST offers on-site work of highly skilled and experienced engineers for various advanced applications using AST tools.</li> <li>Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance s that the AST engineer can be well prepared to increase the efficiency of the on-site work.</li> <li>Validity:</li> <li>Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST.</li> <li>Content:</li> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li> </ul>			
<ul> <li>Any specific material, such as the models or results for the on-site work, should be sent to AST at least 2 weeks in advance s that the AST engineer can be well prepared to increase the efficiency of the on-site work.</li> <li>Validity:</li> <li>Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST.</li> <li>Content:</li> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li> </ul>			
<ul> <li>Validity:</li> <li>Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST.</li> <li>Content:</li> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li> </ul>			
<ul> <li>Consulting work is valid for all applications where AST tools are the main simulation tools and which are covered by training ar support activities from AST.</li> <li>Content: <ul> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li> </ul> </li> </ul>			
<ul> <li>Content:</li> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li> </ul>			
<ul> <li>AST engineers can be booked for a period of days, weeks or longer.</li> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 week before the trip.</li> </ul>			
<ul> <li>The customer also has the possibility to book a contingent of hours or days, which is valid for a period of 1 year. Within th year, the agreed amount of time can be used whenever it is required. On-site work has to be purchased at least 2 weel before the trip.</li> </ul>			
Goals			
• AST engineers work at the customer location in close cooperation with local engineers.			
Customer Benefit:			
Problem investigation by experienced AST engineers			
<ul> <li>Usage of the latest methodology and features of AST software</li> </ul>			
Know-how transfer to customer engineers; integration of methods into a specific development process			
A fast solution of pending problems; direct contact to software developers			
Extends capacity on the customer side			
Duration:			
Depending on the definition.			
Price (excl. Tax): * see chapter 2.1			
The total price for one AST engineer for 1 full day at the customer location is:			
<ul> <li>1560 euro; excl. travel and accommodation<sup>* see chapter 2.1</sup></li> </ul>			
<ul> <li>2260 euro (in Europe), including travel and accommodation<sup>* see chapter 2.1</sup></li> </ul>			
Preparation work is included in the given price.			

# 4.2.4 Software Customization and Specific Software Development

AST offers the possibility to customize its software according to the specific needs and requirements of the customer. AVL AST software offers various options for **customization** (depending on the features and interfaces of the specific software tool), such as:

- Creation of template models
- User functions
- Macros
- > APPs and Workflows using COMPOSE
- Python scripts (i.e. for post-processing)
- MATLAB models, using existing interfaces
- FMU models, using existing interfaces
- EXCEL templates (e.g. for pre-processing)

Update of the general GUI and kernel is not part of this service, although this service can be offered as **customer-specific software development**. In such cases, a separate agreement has to be made. The new features and enhancements will be implemented in subsequent releases of the standard AST release. AVL grants the customer an exclusive use of the developed features for a period of 6 months after receiving a written approval of the extension from the customer. AST will also guarantee the compatibility of the developed feature for subsequent releases if it is part of the standard AST release.

ID	Service		
CC_424	Software Customization		
Purpose:			
AST offers t typically dor	ne possibility to customize its software according to the specific needs and requirements of the customer. Work is the at AST. A training on the usage and implementation of the customized part is included.		
Validity:			
Software cur specific soft	stomization is valid for all features developed for customization, offered for a specific AST tool (see above). Customer- ware development is treated separately.		
Content:			
• A setup	of customer-specific functionality		
• Testing	of the new functionality using a standard model or a customer model		
• Training	about the usage and implementation of the new functionality		
Goals:			
Custom	ized functionality ready to use		
• Know-h	ow transfer of the usage, modification, and implementation of the functionality		
Customer B	enefit:		
• Implem	ent customer-specific solutions		
• Indeper	ident from the regular release cycle		
Duration:			
• This dep	pends on the complexity of the requirement. Minimum effort is in the range of 1 week.		
Price (excl. Tax): * see chapter 2.1			
The total pri	ce for one AST engineer for 1 full day is:		
♦ 1560 et	iro (at AVL AST in Graz) <sup>* see chapter 2.1</sup>		
The total pri	ce of the final training and know-how transfer (1 day) is:		
<ul> <li>♦ 2260 et</li> </ul>	ro (in Europe), including travel and accommodation <sup>* see chapter 2.1</sup>		

# 5. Project Work

In addition to the services described in the previous chapters, we provide services for the improvement of the applied methods and for the development of new simulation methods in close cooperation with the customer, up to complex project work, including simulation-measurement comparison for validation of methods or taking over design responsibility.

AST offers a wide range of simulation project work using analytical and numerical methods in the field of mobility and non-mobility industry. Applications use software products, serviced by AST, as well as different third-party tools.

Simulation work is offered for:

- Structural mechanics and dynamics applications
- Thermo-fluid dynamics in 0D/1D and 3D
- > 3D CFD applications using FV and SPH approaches
- > 2D and 3D electro-magnetic and electro-chemical applications
- Multi-body dynamics for durability and NVH
- > 0D/1D mechanical, electrical, and hydraulic system simulation
- > MiL / SiL applications in office and on RT-platforms
- ➢ HiL integration with xCUs
- > Multiphysics applications and co-simulations between differet domains and approaches

The project can cover the entire simulation, including model setup, definition of boundary conditions, analysis and result evaluation and interpretation. AST will give clear conclusions and recommendations on the analysis performed and the investigated design.

Each project is performed according to the **AST project process** (PP), guided by continuous documentation and finalized by a report describing all steps, the models used, and the results obtained. Optionally, know-how transfer is done at the end of the project.

Phase I Initialization & Planning	AST Project Process Phase I: Initialization & Planning Start Intedm project Set up base project infrastructure Hold kick-off meeting Finalizing project setup
Phase II Execution & Control	AST Project Process Phase II: Execution & Control           Variangle protect         Managing reports and deliverables         Managing meetings         Managing deviations
Phase III Project Closure	AST Project Process Phase III: Project Closure Release final invoice Perform lessons learned Close project and archive data

Typical project definitions are:

- Development of new methodologies
- Increase of efficiency and advanced solutions
- > Validation projects, including comparison to measurements
- > Implementation of new methods into the development process (process integration)
- Research and development (R&D) projects
- > Dedicated projects or joint and research (J&R) projects

Measurements for validation can be performed at AVL, at the customer location, or by a third-party supplier.

Projects can be performed by AST alone or together with the customer (sharing the work) as joint and research projects (J&R).

For further information or a specific project proposal, contact your responsible AST Sales Manager.

# 6. Model Identification

Within this service, AST takes care of specific measurements and the generation of fully parameterized and validated simulation models. Measurements are either done at and by AVL, or by selected partners.

Examples for possible measurements:

- Surface Measurement and Contact Data Extraction EXCITE Micro-slide Analysis (EXCITE Power Unit EHD or EPIL joints; EX-CITE Piston & Rings contact models)
- Belt Characteristics Measurement of a Poly-V Belt (EXCITE Timing Drive)
- Engine or Transmission Mount Characteristics static (0-50Hz) and dynamic mount characteristic (50-~1-2kHz) (EXCITE Power Unit)
- Dual Mass Flywheel Characteristics DMF's parameters like basic hysteresis, quasi-static characteristics, and dynamic stiffness characteristics (EXCITE Power Unit or Timing Drive)

# 7. Validated Powertrain Models

AVL offers different validated CRUISE M powertrain models, based on benchmarking data, or creates such models, based on the data provided by the customer.



For further information or a specific project proposal, contact your responsible AST Sales Manager.

# 8. Appendix

# 8.1 AST Global Customer Support Process (GCSP)

- The GCSP defines the process steps for handling all customer questions and requests related to the usage of the software products maintained by AVL AST.
- It describes all interactions between the customer, the frontline team (local affiliate support team), the methodology support team at the service base, and the development team during the handling of support cases.
- The GCSP defines when and how a development request is generated out of a support case.

These main functions are summarized in the following figure:



# 8.1.1 Local Point of Contact

The local support teams at the affiliates collect all customer requests. They are also responsible for the entire communication between the customer and the AVL support. Information about the contacts within our service organization can be found in chapter **3.4** or on the AVL homepage <u>http://www.avl.com/hotlines</u>.

# 8.1.2 Level Concept

The AST GCSP has different levels.

- Frontline support (1<sup>st</sup> level) is done by local AST affiliates (if no local affiliate is available, 1<sup>st</sup> level support is done by AST Service Base)
- Methodology support (2<sup>nd</sup> level) is done by AST Service Base

For each Support Team (individual for different products/ product groups and locations), a Support Master is defined. He/she is responsible for all related support requests and distributes the support requests to the different support engineers.

# 8.1.3 Escalation Model

The escalation depends on the time scale and the category of the support case.

The escalation model defines the treatment of critical support cases, which require special effort and extended capacity. The escalation is done based on regular review meetings by the review team, which includes the support masters, local and global support managers, and the people responsible for a specific application area.

### Main Target:

- Identify possible high importance problems in an early phase of the support chain in order to define the necessary measures before the problem escalates between the customer and AVL.
- Possible measures are providing the necessary capacity and shifting priority between other tasks.

# Training courses 2025 - Graz

January	February	March	April	Мау	June	
<b>1 W</b> National Holiday 1	1 S	1 S	1 T EXCITE M Cranktrain	1 T National Holiday	1 S	
2 T	2 S	2 S	2 W EXCITE M Cranktrain	2 F	2 M 23	
3 F	3 M 6	3 M 10	3 F	3 S	3 T C BEV with HVAC	
4 S	4 T CRUISE M Engineering Enhanced	4 T CRUISE M Mobile A/C Basic	4 F	4 S	4 W C BEV with HVAC	
5 S	5 W CRUISE M Engineering Enhanced	5 W CRUISE M Mobile A/C Basic	5 S	5 M Scenario Designer 1	9 5 T	
6 M National Holiday	6 T CRUISE M Engineering Enhanced	6 T Scenario Simulator	6 S	6 T C CRUISE M PEM Electroly	6 F	
7 T	2 7 F	7 F	7 M	15 7 W CRUISE M PEM Electroly-	7 S	
8 W	8 S	8 S	8 T CM Hybrid Electric Vehicle Co cept Finding & Layout	<u>°</u> 8 T	8 S	
9 T	9 S	9 S	9 W CM Hybrid Electric Vehicle Co cept Finding & Layout	<u>9</u> F	9 M National Holiday 24	
10 F	10 M 7	10 M 11	1 10 T CM Hybrid Electric Vehicle Co	<del>າ</del> 10 S	10 T	
11 S	11 T Preon PreonLab Basic Transmission	11 T	11 F	11 S	11 W E <u>E-Axle NVH</u> and Durability (AWS based)	
12 S	12 W PreonLab Basic Transmission	12 W Fuel Cell Electric Vehicle	12 S	12 M 2	12 T E E-Axle NVH and Durability (AWS based)	
13 M 💽 💴	3 13 T	13 T Fuel Cell Electric Vehicle	13 S	13 T E EXCITE Designer	13 F	
14 T 🛜 🗵	14 F	14 F	14 M Battery Thermal and Haz	- 14 W E EXCITE Designer	14 S	
15 W 🛜 🗵	15 S	15 S	15 T <b>Battery Thermal and Haz</b>	<sup>-</sup> 15 T	15 S	
16 T	16 S	16 S	16 W Battery Thermal and Haz	- 16 F	16 M 25	
17 S	17 M 8	17 M 12	2 17 T <b>Battery Thermal and Haz</b>	17 S	17 T	
18 S	18 T 🕟 FIRE M	18 T FMSM E-Machine Electromagnetics and Thermal Investigation	18 F	18 S	18 W	
19 S	19 W 🕟 FIRE M	19 W R PMSM E-Machine Electromagnetics and Thermal Investigation	19 S	19 M 2	1 <b>19 T</b> National Holiday	
20 M	4 20 T 🕟 FIRE M	20 T PMSM E-Machine Electromagnetics and Thermal Investigation	20 S	20 T	20 F	
21 T CRUISE M Engine	21 F	21 F	21 M National Holiday	17 21 W	21 S	
22 W CRUISE M Engine	22 S	22 S	22 T	22 T	22 S	
23 T CRUISE M Engine	23 S	23 S	23 W <b>PreonLab Basic Water</b> Wading	23 F	23 M 26	
24 F	24 M 9	24 M 13	3 24 T	24 S	24 T	
25 S	25 T Battery and Range Ex- tended Electric Vehicle	25 T E EXCITE Power Unit	25 F	25 S	25 W	
26 S	26 W Battery and Range Ex- tended Electric Vehicle	26 W E EXCITE Power Unit	26 S	26 M 22	26 T	
27 M E EXCITE Piston Basic	5 27 T Battery and Range Ex- tended Electric Vehicle	27 T	27 S	27 T	27 F	
28 T EXCITE Rings Basic	28 F	28 F	28 M	18 28 W	28 S	
29 W Model.CONNECT		29 S	29 T	29 T National Holiday	29 S	
30 T Model.CONNECT		30 S	30 W	30 F	30 M 27	
31 F		31 M 14		S		

# Training courses 2025 - Graz

July	August	September	October	November	December	
1 T	1 F	1 M 30	6 1 W FINSM E-Machine Electromagnet- ics and Thermal Investigation	1 S National Holiday	1 M 49	
2 W Model.CONNECT	2 S	2 T FEM Fuel Cell Module	2 T PMSM E-Machine Electromagnet- ics and Thermal Investigation	2 S	2 T Hybrid Electric Vehicle Con- cept Finding & Layout	
3 T Model.CONNECT	3 S	3 W FEM Fuel Cell Module	3 F	3 M 45	3 W Hybrid Electric Vehicle Con- cept Finding & Layout	
4 F	4 M 33	2 4 T FILE PEM Fuel Cell Module	4 S	4 T <b>Preon</b> <u>PreonLab Ba-</u> <u>sic Water Wa-</u> ding	4 T <u>Hybrid Electric Vehicle Con-</u> cept Finding & Layout	
5 S	5 T	5 F	5 S	5 W <b>PreonLab Ba-</b> sic Water Wa- ding	5 F	
6 S	6 W	6 S	6 M 41	6 T	6 S	
7 M 🕞 FIRE M 28	7 F	7 S	7 T E EXCITE Power Unit	7 F	7 S	
8 T 🕟 FIRE M	8 F	8 M 33	7 8 W E EXCITE Power Unit	8 S	8 M National Holiday 50	
9 W <u> </u>	9 S	9 T Scenario Designer	9 T	9 S	9 T	
10 T Preon Lab Basic Transmission	10 S	10 W	10 F	10 M 46	10 W	
11 F Preon Lab Basic Transmission	11 M 33	3 11 T	11 S	11 T E E-Axle NVH and Durability (AWS based)	11 T	
12 S	12 T	12 F	12 S	12 W E Axle NVH and Durability (AWS based)	12 F	
13 S	11 W	13 S	13 M 42	2 13 T	13 S	
14 M 29	14 T	14 S	14 T Battery and Range Extended Elec- tric Vehicle	14 F	14 S	
15 T	15 F National Holiday	15 M 34	15 W Battery and Range Extended Elec- tric Vehicle	15 S	15 M 51	
16 W	16 S	16 T CRUISE M SOFC & SOEC	16 T Battery and Range Extended Elec- tric Vehicle	16 S	16 T	
17 T 💽 💴	17 S	17 W CRUISE M SOFC & SOEC	17 F	17 M 47	17 W	
18 F	18 M 34	18 T C. CRUISE M SOFC & SOEC	18 S	18 T	18 T	
19 S	19 T	19 F	19 S	19 W Fuel Cell Electric Vehicle	19 F	
20 S	20 W	20 S	20 M Battery Thermal and Hazard Investigation 43	20 T	20 S	
21 M 30	21 T	21 S	21 T Battery Inermal and Hazard In- vestigation	21 F	21 S	
22 T	22 F	22 M 33	22 W	22 S	22 M 52	
23 W	23 S	23 T E EXCITE Piston Basic	23 T Battery Inermal and Hazard In- vestigation	23 S	23 T	
24 T	24 S	24 W E EXCITE Rings Basic	24 F	24 M 48	24 W	
25 F	25 M 34	5 25 T	25 S	25 T	25 T National Holiday	
26 S	26 T	26 F	26 S National Holiday	26 W	26 F National Holiday	
27 S	27 W	27 S	27 M 44	4 27 T	27 S	
28 M 31	28 T	28 S	28 T	28 F	28 S	
29 T	29 F	29 M 40	29 W	29 S	29 M 1	
30 W	30 S	30 T	30 T	30 S	30 T	
31 T	31 S		31 F		31 W National Holiday	

# Training courses 2025 - France

January	February	March	April	Мау	June	July	August	September	October	November	December
1 W National Holiday 1 1	S	1 S	1 T	1 T National Holiday	1 S	1 T	1 F	1 M 34	a 1 W <u>Preonlab</u>	1 S National Holiday	1 M 49
2 T 2	S	2 S	2 W	2 F	2 M 23	2 W	2 S	2 T	2 T	2 S	2 T
3 F 3	M 6	3 M 10	3 F	3 S	3 Т	3 Т	3 S	3 W	3 F	3 M 4	5 3 W
<b>4 S</b> 4	Т	4 T	4 F	4 S	4 W	4 F	4 M 32	4 T	4 S	4 T	4 T
<b>5 S</b> 5	W <u>PREONLAB</u> Lab	5 W	5 S	5 M 19	5 T	5 S	5 T	5 F	5 S	5 W	5 F
6 M National Holiday 6	T <u>PREONLAB</u>	6 T	6 S	6 Т	6 F	6 S	6 W	6 S	6 M 41	6 T	6 S
7 T 2 7	F	7 F	7 M 15	7 W	7 S	7 M 28	7 F	7 S	7 T	7 F	7 S
8 W 8	S	8 S	8 T	8 Т	8 S	8 Т	8 F	8 M 3	7 8 W	8 S	8 M National Holiday 50
9 T 9	S	9 S	9 W	9 F	9 M National 24 Holiday 24	9 W	9 S	9 T	9 Т	9 S	9 Т
10 F 10	) M 7	10 M 11	10 T	10 S	10 T	10 T	10 S	10 W EXCITE M	10 F	10M 4	610W
<b>11 S</b> 11	Т	11 T	11 F	11 S	11 W	11 F	11 M 33	11 T EXCITE M	11 S	11 T	11T
<b>12 S</b> 12	2 W	12 W	12 S	12 M 20	12 T	12 S	12 T	12 F	12 S	12W	12F
13 M 3 13	3 Т	13 T	13 S	13 T	13 F	13 S	11 W	13 S	13 M 42	13T	13S
14 T 14	⊦ F	14 F	14 M 16	14 W	14 S	14 M 29	9 14 T	14 S	14 T	14F	14S
15 W EXCITE M	i S	15 S	15 T	15 T	15 S	15 T	15 F National Holiday	15 M 3	3 15 W	15S	15M 51
16 T EXCITE M	i S	16 S	16 W	16 F	16 M 25	16 W	16 S	16 T	16 T	16 S	16T
17 S 17	′ M 81	1 <b>7 M</b> 12	17 T	17 S	17 T	17 T	17 S	17 W FIRE M	17 F	17 M 4	717W
<b>18 S</b> 18	3 Т	18 T	18 F	18 S	18 W	18 F	18 M 34	18 T FIRE M	18 S	18T	18T
<b>19 S</b> 19	9 W	19 W	19 S	19 M 21	19 T National Holiday	19 S	19 T	19 F	19 S	19W	19F
20 M 4 20	Т	20 T	20 S	20 T	20 F	20 S	20 W	20 S	20 M 43	20 T	20 S
21 T 21	1 F	21 F	<b>21 M</b> National 17 Holiday	21 W	21 S	21 M 30	21 T	21 S	21 T	21 F	21 S
22 W FIRE M	2 S	22 S	22 T	22 T	22 S	22 T	22 F	22 M 33	9 22 W	22 S	22M 52
23 T FIRE M	3 S	23 S	23 W	23 F	23 M 26	23 W	23 S	23 T	23 T	23 S	23T
24 F 24	4 M 9	24 M 13	24 T	24 S	24 T	24 T	24 S	24 W CRUISE M	24 F	24 M 4	824W
<b>25 S</b> 25	5 T	25 T	25 F	25 S	25 W	25 F	25 M 35	25 T	25 S	25 T	25 T National Holi- day
<b>26 S</b> 26	5 W	26 W	26 S	26 M 22	26 T	26 S	26 T	26 F	26 S National Holi- day	26 W	26 F National Holiday
27 M 5 27	′Т	27 T	27 S	27 T	27 F	27 S	27 W	27 S	27 M 44	27 T	27 S
28 T 28	3 F	28 F	28 M 18	28 W	28 S	28 M 31	28 T	28 S	28 T	28 F	28 S
29 W CRUISE M		29 S	29 T	29 T National Holiday	29 S	29 T	29 F	29 M 4	29 W	29 S	29M 1
30 T		30 S	30 W	30 F	30 M 27	30 W	30 S	30 T	30 T	30 S	30 T
31 F		31 M 14		31 S		31 T	31 S		31 F		31 W National Holiday